210x145mm


Fig. F


Fig. G

4. Use the screwdriver to connect the wooden bench-top (1) and vise assembly (2) with the screws. Assemble the two bench work-tops. (See Fig H, I).
Use the screws listed below.

screw	16pcs	Ø5x16

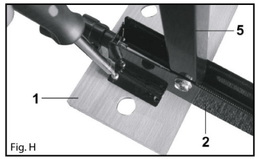


Fig. H


Fig. I

USING INSTRUCTIONS

Insert the stops (6) into the desired worktop holes. (see Fig.J)

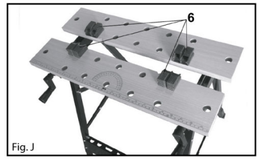
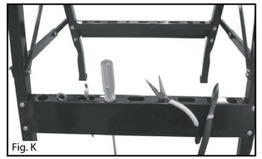
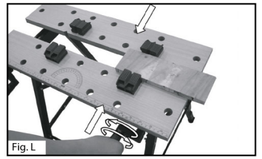


Fig. J

Various tools such as spanners, scissors can be placed in the toolrack insert holes. (see Fig.K)


Fig. K

Put the workpiece on the bench-top and clamp it securely with the stops. Then you can make drilling, sawing or cutting operations as required. (see Fig.L)

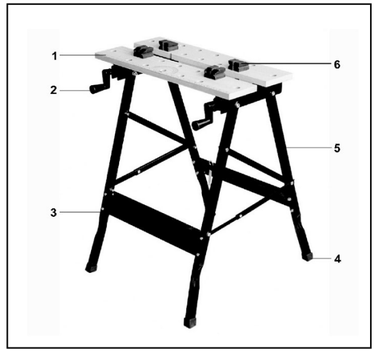

Fig. L

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challenge xtreme

WORK BENCH INSTRUCTION MANUAL HF-GT-A





COMPONENT LIST
1. Wooden bench work-top
2. Vise assembly
3. Toolrack
4. Non-skid rubber feet
5. Bench support leg
6. Removable stops

Not all the accessories illustrated or described are included in standard delivery.

ACCESSORIES

1pc spannerWe recommend that you purchase your accessories from the same store that sold you the tool. Use good quality accessories marked with a well-known brand name. Choose the type according to the work you intend to undertake. Refer to the accessory packaging for further details. Store personnel can assist you and offer advice.

TECHNICAL DATA

Open size	605x640x785 mm
Single board size	605x120x18 mm
Leg size	30x30 mm
Max vise capacity	235 mm
Max. loading	100 kgs
Weight	6.7 kgs

Please read all information below to ensure the safe operation of this product.

Maximum Load: (100kg)

SAFETY INSTRUCTIONS:
- The workbench must not be used as a ladder!
- Do not step on the workbench or on its cross-bars!
- Do not exceed the maximum load capacity!
- During assembling or folding/unfolding the workbench pay attention not to squash your tingers!

1.The parts need to be assembled are shown in Fig.A.

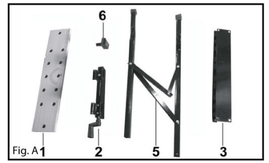


Fig. A

1. Wooden bench work-top	2pcs
2. Vise assembly	2pcs
3. Toolrack	2pcs
5. Bench support leg	2pcs
6. Removable stops	4pcs

Attachment	Spec	Quantity
screw	Ø6x37.5	8pcs
	Ø8x45	4pcs
	Ø5x16	16pcs
nut	Ø6x0.8	8pcs
	Ø8x1.2	8pcs
Washer(Flat)	Ø6	8pcs
	Ø8	4pcs
Wrench	10-13mm	1pc
Screwdriver	Philips	(not supplied)

2. Use the spanner (A) supplied to fix the toolrack (3) onto the support leg (5) with the screw, washer and nut. (see Fig.B) Assemble the bench frame following the same procedure. (see Fig.C & D)

Use the screw sets listed below.

screw	8pcs	Ø6x37.5
nut	8pcs	Ø6
washer	8pcs	Ø6x0.8

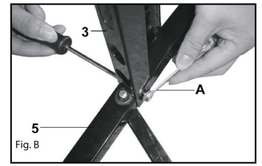


Fig. B

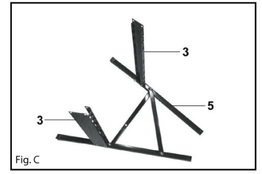


Fig. C


Fig. D

3. Fix the vise assembly (2) onto the support leg (5) with the spanner (A) as shown in Fig.E-G.
Use the screw sets listed below.

screw	4pcs	Ø8x45
nut	4pcs	Ø8
washer	8pcs	Ø8x1.2

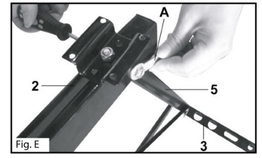


Fig. E