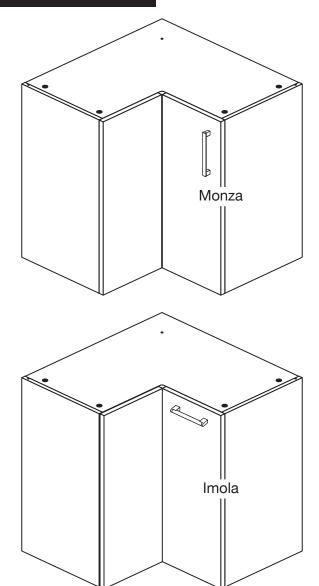
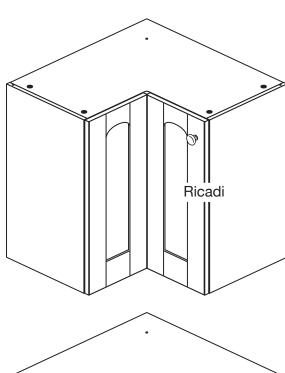
Range Kitchen - Corner Wall Cabinet

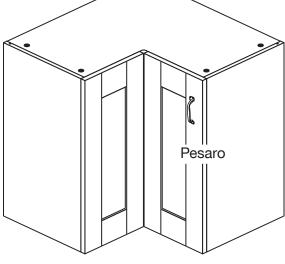
Assembly Instructions - Please keep for future reference

656/5752

hygena







Dimensions

Width - 57cm

Depth - 57cm

Height - 72cm



Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the Customer Helpline: 08456 400800



Safety and Care Advice

Important - Please read these instructions fully before starting assembly

- Warning: This unit weighs approximately 16kgs.
 Please lift with care.
- Check you have all the components and tools listed on pages 2 to 5.
- Remove all fittings from the plastic bags and separate them into their groups.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Parts of the assembly will be easier with 2 people.

- Make sure you have enough space to layout the parts before starting.
- Do not stand or put weight on the product, this could cause damage.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



• We do not recommend the use of power drill/drivers *for inserting screws*,

as this could damage the unit. Only use hand screwdrivers.

- Safety note: If there is any chance of this unit being pulled over by children etc. it is recommended that the unit is secured to a wall using suitable fixings (not supplied).
- Dispose of all packaging carefully and responsibly.

Care and maintenance

- Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.
- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

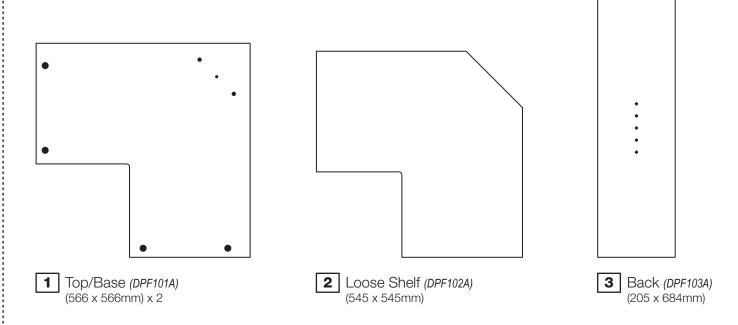
Note: If required the next page can be cut out and used as reference throughout the assembly. Keep this page with these instructions for future reference.

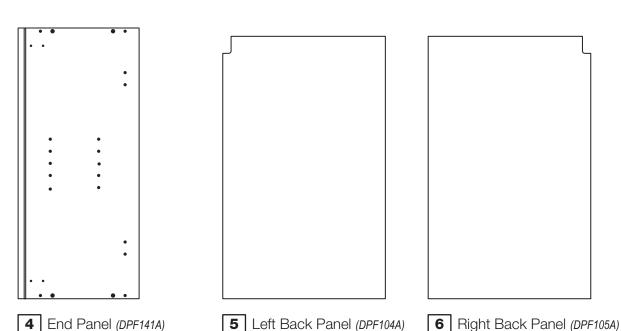
Components - Panels

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

(430 x 694 mm)

Please check you have all the panels listed below





(430 x 694 mm)



(320 x 716 mm) x 2

If you have damaged or missing components, call the Components - Fittings Customer Helpline: 08456 400800 quoting the reference numbers below

Please check you have all the fittings listed below

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

Wooden dowel (F22) x 12	Metal dowel (F901) x 8	C Large locking nut (F900) x 8
13mm Screw (F63) x 8	Connecting Sleeve (F432) x 2	19mm Connecting bolt (F461) x 2
25mm Screw (<i>F50</i>) x 4	Shelf support (F110) x 5	Wall bracket (F198) x 2
Hanging bracket (F849) x 2	2mm Hinge Plate (F157) x 2	40mm Screw (F910) x 2
Cantilevered Hinge Arm (F155) x 2	Bent Hinge Arm (F154) x 2	O ()————————————————————————————————————
Soft Close Unit (F156) × 2	4mm Hinge Plate (F158) x 2	

Components - Doors

If you have damaged or missing components, call the **Customer Helpline:** 08456 400800 quoting the reference numbers below

Please check you have all the panels listed below

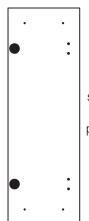
Doors and handles are supplied separately in fascia packs.

Please see below for the correct fascia code for this unit in your chosen fascia design.

Monza Oak	656/6225
Monza Beech	656/6218
Imola Black Gloss	656/6232
Imola Cream Gloss	656/6249
Imola White Gloss	656/6256
Pesaro Cream	656/6270
Pesaro Oak	656/6263
Ricadi	656/6287

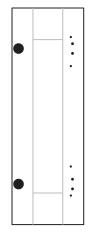


8 Monza Door (DPF113A) (237 x 716mm) x 2

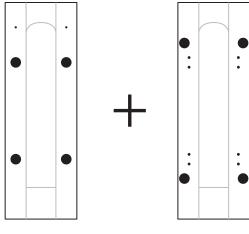


The front surface of this door is protected with a peel-off film





8 Pesaro Door (*DPF113A*) (237 x 716mm) x 2



9 Ricadi Hinged Door (*D0384A*) (237 x 716mm) 10 Ricadi Carcase Door (D0384A) (237 x 716mm)

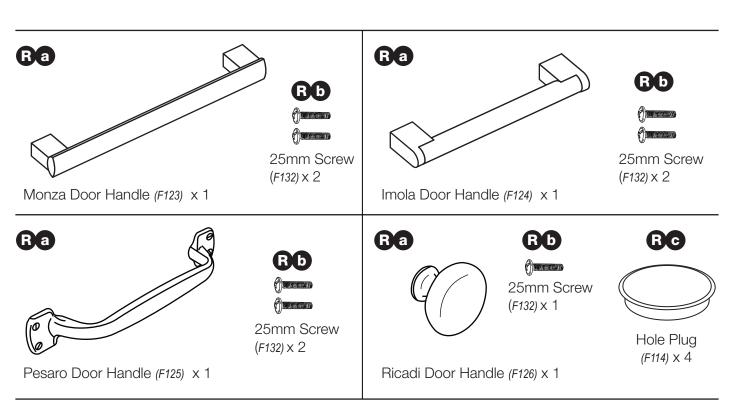
Components - Handles

If you have damaged or missing components, call the **Customer Helpline:** 08456 400800 quoting the reference numbers below

Please check you have all the fittings listed below

Handles are supplied separately and are located packed in the end sleeve of each fascia pack. Please see below for the correct fascia code for this unit in your chosen fascia design.

Monza Oak	656/6304
Monza Beech	656/6294
Imola Black Gloss	656/6311
Imola Cream Gloss	656/6335
Imola White Gloss	656/6328
Pesaro Cream	656/6359
Pesaro Oak	656/6342
Ricadi	656/6366

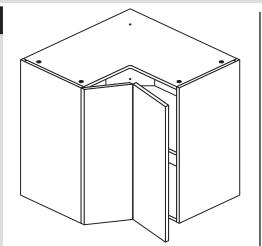


If you have damaged or missing components, call the Assembly Instructions Customer Helpline: 08456 400800 quoting the reference numbers below

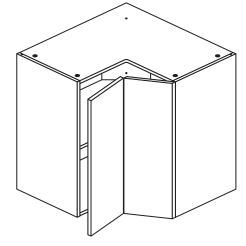
Step 1

Choose which way you would like the door to open

You can fit the door to the left side or right side.



If you would like your door to open this way, fit the hinge plates to the left side



If you would like your door to open this way, fit the hinge plates to the right side

Step 2

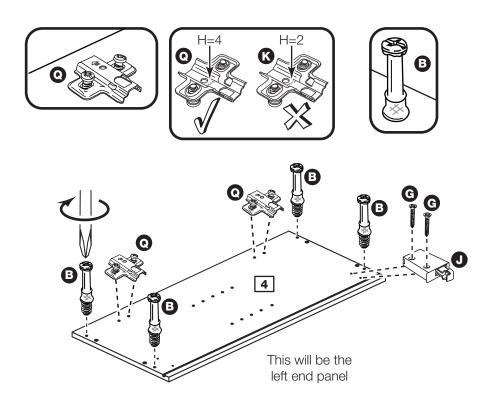
Prepare the left end panel

Refer to step 1 and, if required, fit 2 hinge plates onto the left end panel 4, orientated as shown.

Screw 4 metal dowels B into the holes shown on the left end panel 4.

Note: Tighten metal dowels up fully against the panels.

to the left side 4 using 2 screws **G**, making sure that the hook is towards the back edge.



Step 3

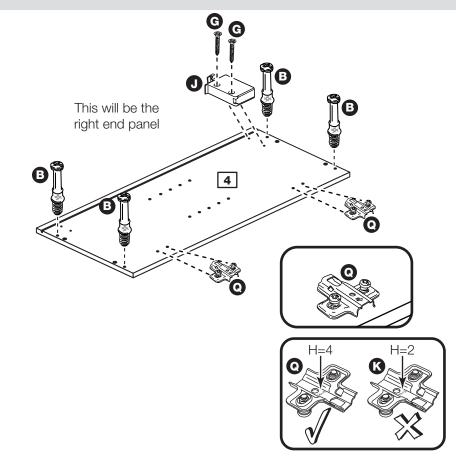
Prepare the right end panel

Refer to step 1 and, if required, fit 2 hinge plates ② onto the right end panel ④, orientated as shown.

Screw 4 metal dowels **B** into the holes shown on the right end panel **4**.

Note: Tighten metal dowels up fully against the panels.

Fit a hanging bracket to the right side 4 using 2 screws **G**, making sure that the hook is towards the back edge.



Step 4

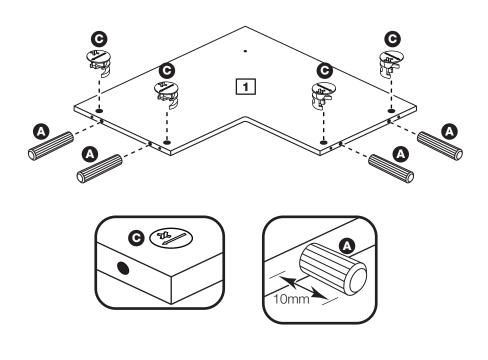
Prepare the top and base

Insert 4 large locking nuts **©** into the top **1** and base **1** as shown.

Note: Arrow on locking nut **must** point towards hole in edge of panel.

Tap 4 wooden dowels **A** into the top **1** and base **1** as shown.

Note: Wooden dowels must not stick out from the edge by more than 10mm or they may damage other panels.



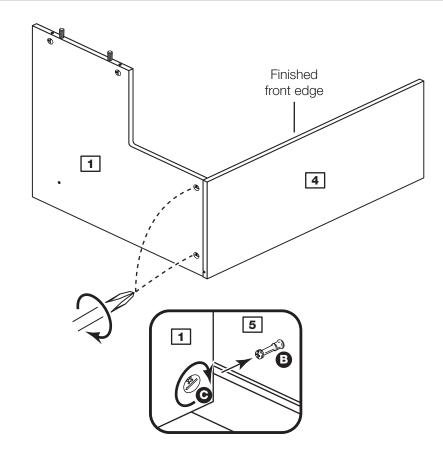
Step 5

Join the right end panel and base

Push the base 1 onto the right end panel 4.

Use a screwdriver to tighten the 2 large locking nuts • fitted to the base 1.

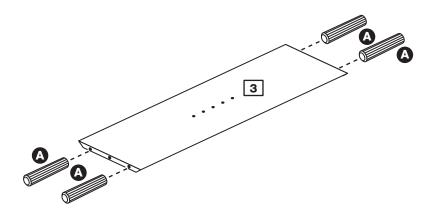
Note: Turn the large locking nuts **(a)** as far as they will go - more than 1/2 a turn.



Step 6

Prepare the back

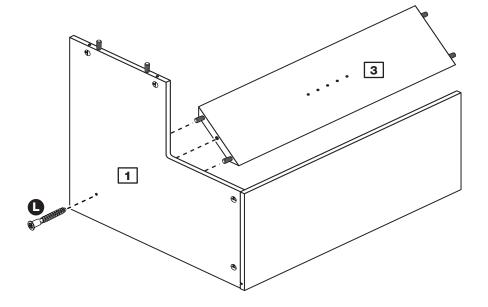
Tap 4 wooden dowels **A** into the back **3** as shown.



Step 7

Fit the back

Push the back 3 onto the base 1 and secure with screw 1.



Step 8

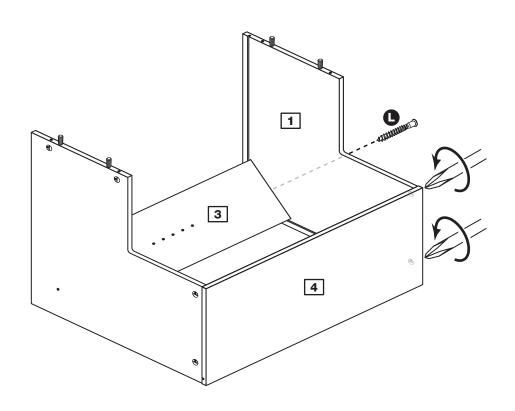
Fit the top

Push the top 1 onto the right end panel 4 and back 3.

Use a screwdriver to tighten the 2 large locking nuts **©** fitted to the top **1**.

Note: Turn the large locking nuts as far as they will go - more than 1/2 a turn.

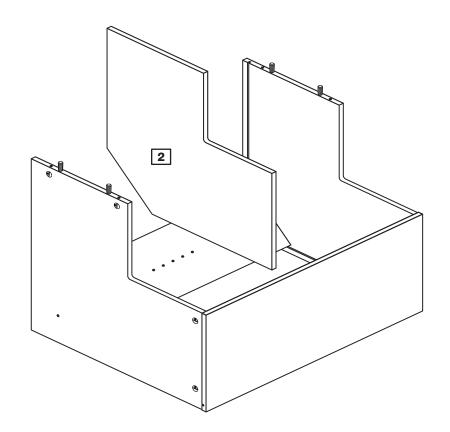
Secure the back 3 to the top 1 with screw 1.



Step 9

Insert the loose shelf

Place the loose shelf **2** inside the unit.



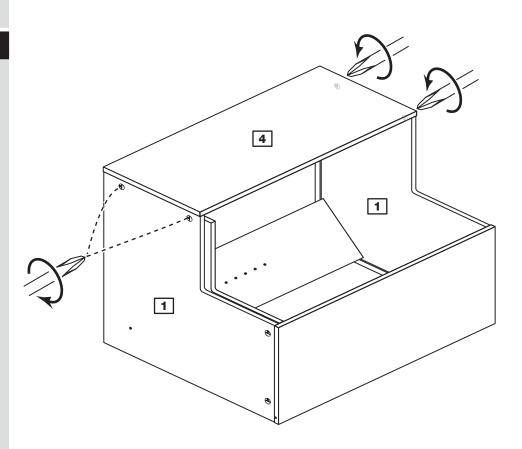
Step 10

Fit the left end panel

Push the left end panel 4 onto the base 1 and top 1.

Use a screwdriver to tighten the 4 large locking nuts **©** fitted to the base **1** and top **1**.

Note: Turn the large locking nuts **(a)** as far as they will go - more than 1/2 a turn.

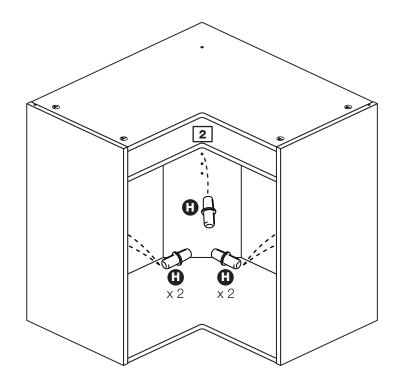


Step 11

Fit the loose shelf

Insert 5 shelf studs (1) at the required height.

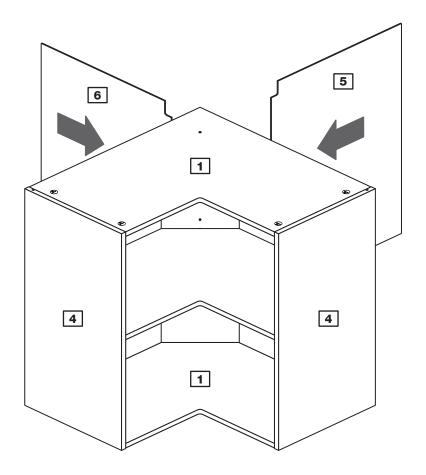
Lift and then lower the loose shelf 2 down onto the shelf studs 1.



Step 12

Fit the backs

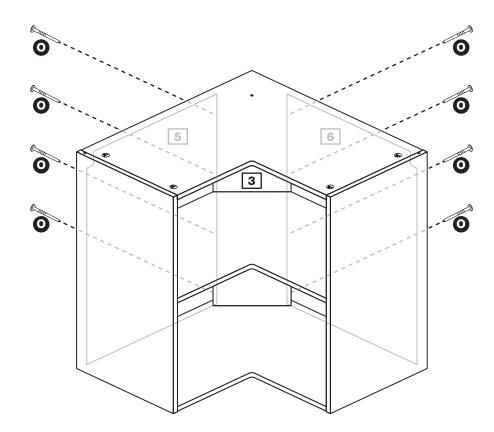
Slide the left back 5 and right back 6 along the grooves in the top 1 and base 1 and into the grooves in the panel ends 4.



Step 13

Fit right back

Secure the left back 5 and right back 6 to the sides of the back 3 using 8 nails 0.



Step 14

Fit the unit to the wall

If you are joining this unit to another one, also refer to step 10.

To fix the unit to the wall, place the unit in the required position and lightly mark the outline of the top corners of the unit with a pencil.

Fit the 2 wall brackets
to the dimensions shown in the top diagram.
The screws and plugs are not supplied as they need to be the correct type to suit your wall.

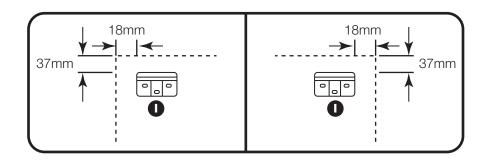
Warning: Take care when drilling the wall that you do not drill into

any pipes, wires etc. If in doubt, consult an expert.

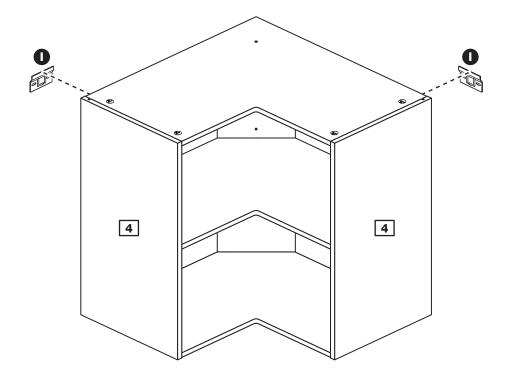
Place your unit onto the wall brackets ①, via the hanging brackets ② which you have fitted to the end panels ④ of the unit.

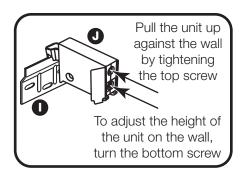
Use the screw in the bottom of the wall brackets • to adjust the height of the unit.

Finally, pull the unit up against the wall by tightening up the top screw in the hanging brackets ①.



Warning: The unit is heavy. Lift with care.





Step 15

Joining units together

Fittings have been supplied so you are able to join units together.

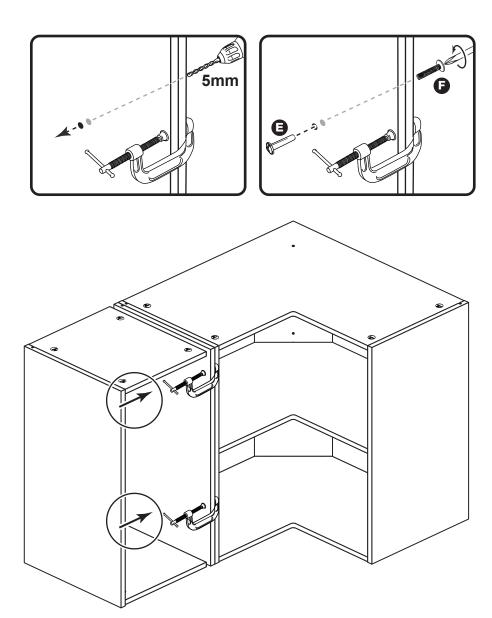
Make sure that your first unit is level.

Push the other unit up against first unit and ensure both units are level.

Check that the ends are flush and in line, then clamp them together.

Using a 5mm drill bit, drill 2 holes (approximate positions shown circled) in the side panel into the adjoining side panel of the other unit.

Push the connecting sleeves (a) into the holes and then screw the connecting bolts (b) in from the other side.



Step 16

Prepare the doors

a: Fit 2 hinge plates onto a door 7, making sure that they face the same way as the diagram.

b: Push fit 2 cantilevered hinge arms **M** into the door **7**.

Secure each hinge arm with 2 screws **D**.

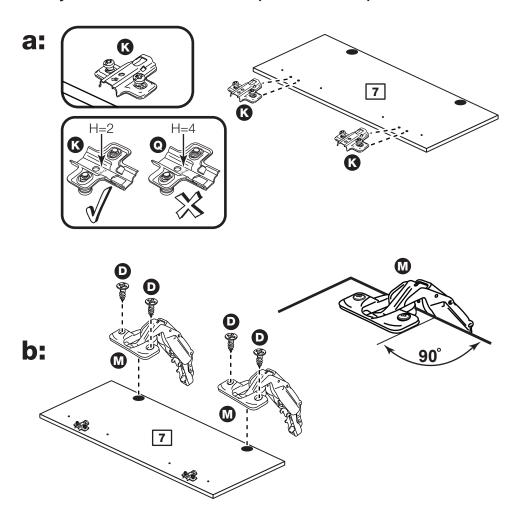
Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.

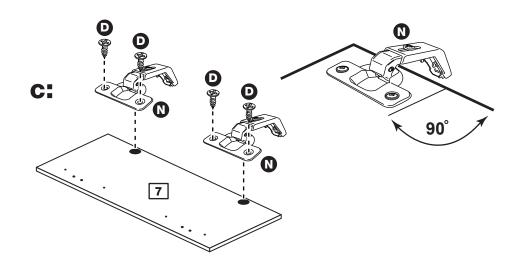
C: Push fit 2 bent hinge arms (1) into the other door 7.

Secure each hinge arm with 2 screws **D**.

Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.

MONZA, IMOLA and PRESARO DOORS ONLY If you have the Ricadi Doors please see Step 17 or 18.





Step 17

Prepare the doors

a: Fit 2 hinge plates onto the carcase door , making sure that they face the same way as the diagram.

b: Push fit 2 cantilevered hinge arms into the carcase door 9.

Secure each hinge arm with 2 screws **D**.

Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.

Push hole plugs **Qc** into the 2 unused hinge holes.

C: Push fit 2 bent hinge arms (1) into the hinged door [8].

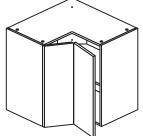
Secure each hinge arm with 2 screws **D**.

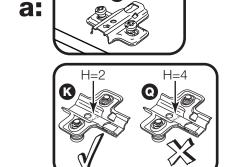
Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.

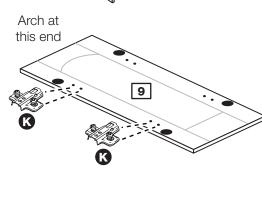
Push hole plugs **Rc** into the 2 unused hinge holes.

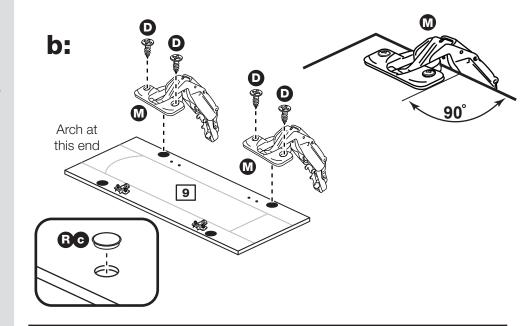
RICARDI DOORS ONLY - LEFT SIDE HINGE PLATES

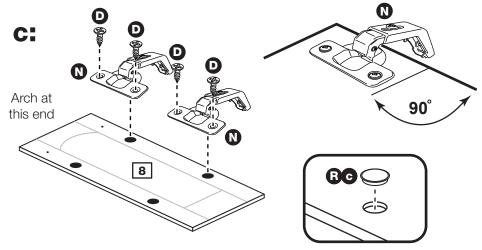
Only follow this step if you have fitted the hinge plates to the LEFT side (see step 1).











Step 18

Prepare the doors

a: Fit 2 hinge plates onto the carcase door , making sure that they face the same way as the diagram.

b: Push fit 2 cantilevered hinge arms into the carcase door 9.

Secure each hinge arm with 2 screws **D**.

Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.

Push hole plugs **Qc** into the 2 unused hinge holes.

C: Push fit 2 bent hinge arms (1) into the hinged door [8].

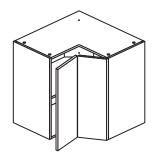
Secure each hinge arm with 2 screws **D**.

Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.

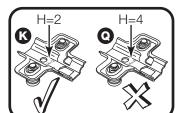
Push hole plugs **Rc** into the 2 unused hinge holes.

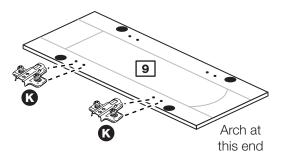
RICARDI DOORS ONLY - RIGHT SIDE HINGE PLATES

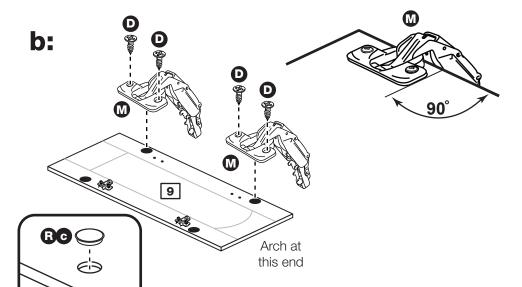
Only follow this step if you have fitted the hinge plates to the RIGHT side (see step 1).

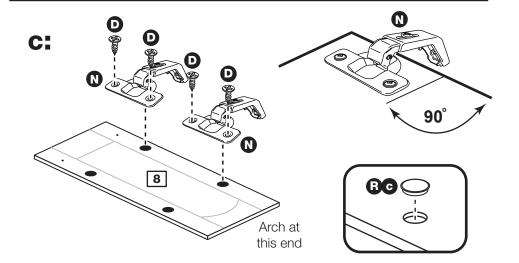












Step 19

Drill the handle holes in the door

Important: Please follow these instructions carefully.

Lay the door **7** down onto a smooth surface.

Important: Carefully choose which holes you need to drill.
This will depend on which side 1 or 2 you fitted the hinge plates (K).

Check that the holes and hinges are in the same place as the diagrams.

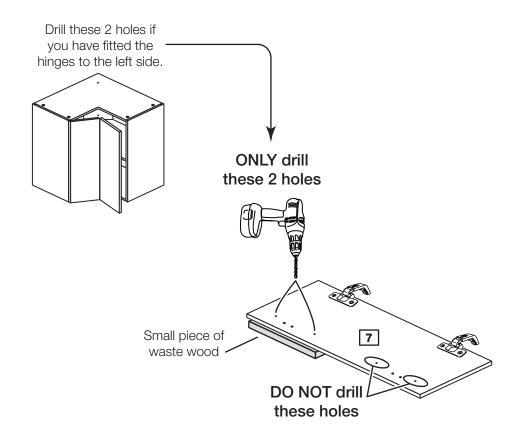
Note: We recommend the use of a small piece of waste wood, placed behind the hole while drilling, to reduce the possibility of any breakout.

Using the pilot hole in the rear face of the door,
7 drill through the holes indicated opposite, using a 2.5mm diameter drill.

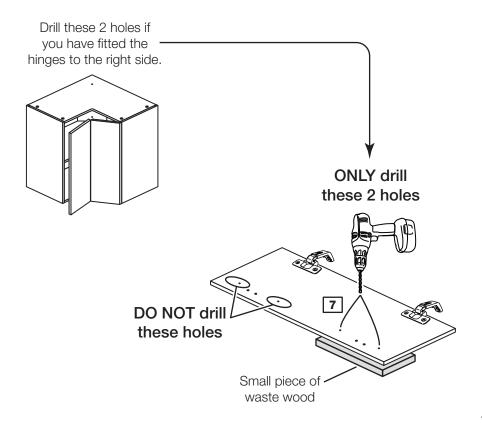
Turn the door 7 over and open out the 2.5mm holes that you have just drilled by drilling back through them with a 5mm drill.

Note: Drill bits are not provided.

MONZA DOOR ONLY Carefully choose which 2 holes you will need to drill







Step 20

Drill the handle holes in the door

Important: Please follow these instructions carefully.

Lay the door **7** down onto a smooth surface.

Important: Carefully choose which holes you need to drill.
This will depend on which side 1 or 2 you fitted the hinge plates (K).

Check that the holes and hinges are in the same place as the diagrams.

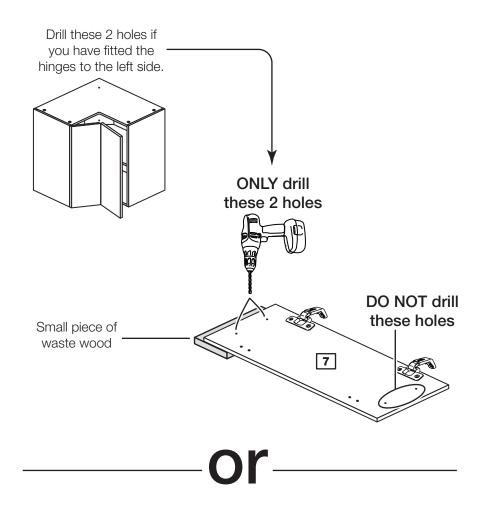
Note: We recommend the use of a small piece of waste wood, placed behind the hole while drilling, to reduce the possibility of any breakout.

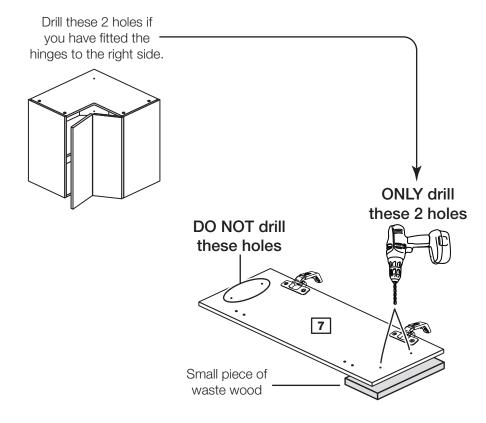
Using the pilot hole in the rear face of the door, 7 drill through the holes indicated opposite, using a 2.5mm diameter drill.

Turn the door 7 over and open out the 2.5mm holes that you have just drilled by drilling back through them with a 5mm drill.

Note: Drill bits are not provided.

IMOLA DOOR ONLY Carefully choose which 2 holes you will need to drill





Step 21

Drill the handle holes in the door

Important: Please follow these instructions carefully.

Lay the door **7** down onto a smooth surface.

Important: Carefully choose which holes you need to drill.
This will depend on which side 1 or 2 you fitted the hinge plates (K).

Check that the holes and hinges are in the same place as the diagrams.

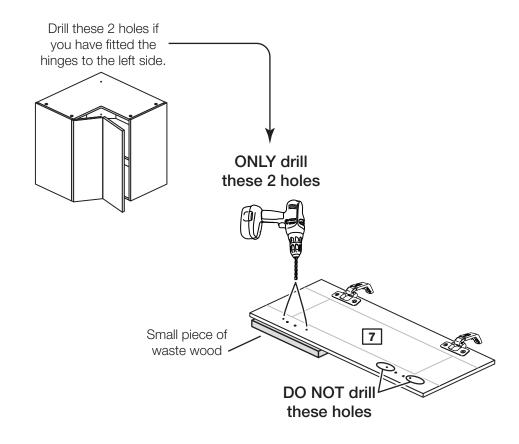
Note: We recommend the use of a small piece of waste wood, placed behind the hole while drilling, to reduce the possibility of any breakout.

Using the pilot hole in the rear face of the door,
7 drill through the holes indicated opposite, using a 2.5mm diameter drill.

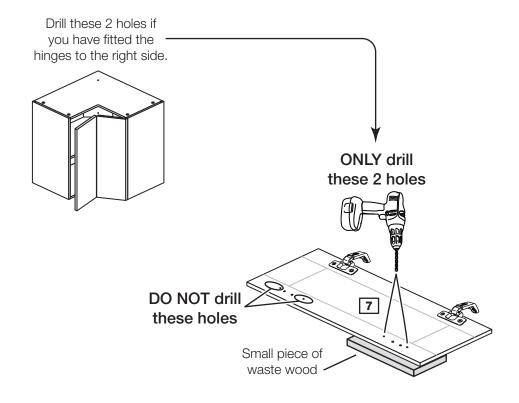
Turn the door 7 over and open out the 2.5mm holes that you have just drilled by drilling back through them with a 5mm drill.

Note: Drill bits are not provided.

PESARO DOOR ONLY Carefully choose which 2 holes you will need to drill







Step 22

Drill the handle hole in the door

Important: Please follow these instructions carefully.

Lay the hinged door 8 down onto a smooth surface.

Important: Carefully choose which hole you need to drill.
This will depend on which side 1 or 2 you fitted the hinge plates .

Check that the holes and hinges are in the same place as the diagrams.

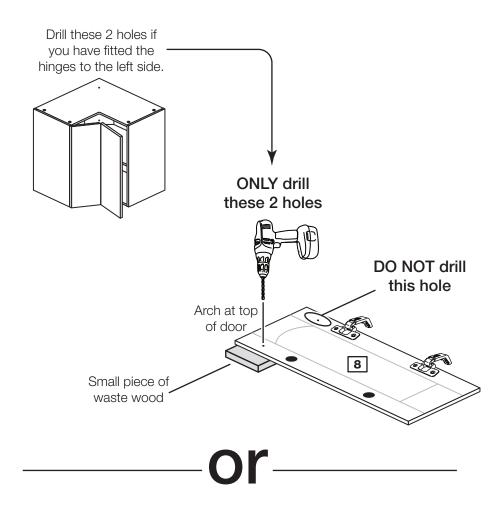
Note: We recommend the use of a small piece of waste wood, placed behind the hole while drilling, to reduce the possibility of any breakout.

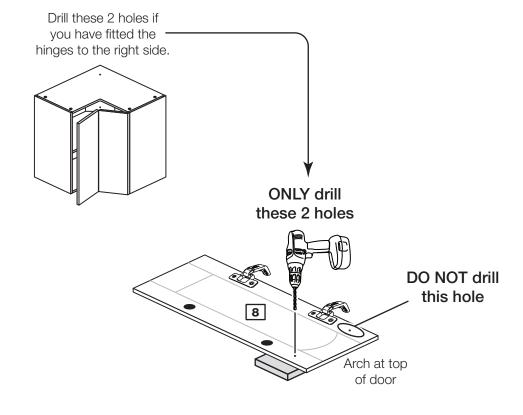
Using the pilot hole in the rear face of the door, 8 drill through the hole indicated opposite, using a 2.5mm diameter drill.

Turn the door 8 over and open out the 2.5mm hole that you have just drilled by drilling back through it with a 5mm drill.

Note: Drill bits are not provided.

RICADI DOOR ONLY Carefully choose which hole you will need to drill





Step 24

Fit the carcase door

2 people are needed here

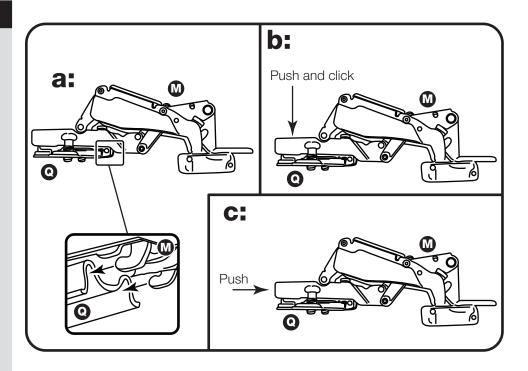
Note: The easiest way to attach the carcase door 7 or 9 is to fit the top hinge first, then align and fit the other hinge.

a: Push the hooks on the cantilevered hinge arm **M** underneath the front of the hinge plate **Q**.

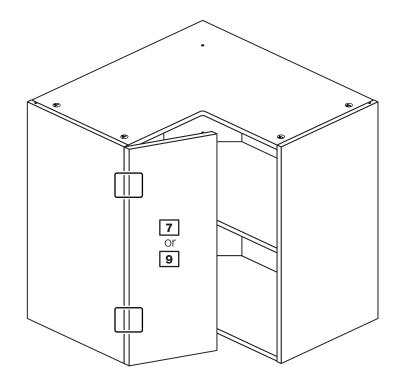
b: Press the front of the hinge arm **(M)** against the hinge plate **(Q)** until it clicks into place.

C: If you need to seperate the hinge arm

from the hinge plate,
press the button at the end of the hinge arm and lift it off of the hinge plate.



This Diagram shows a monza door being fitted. You may have chosen different doors.



This shows the carcase door being fitted to hinge plates on the left side. You may have fitted them to the right side.

Step 25

Fit the carcase door

2 people are needed here

Note: The easiest way to attach the hinged door
7 or 8 is to fit the top hinge first, then align and fit the other hinge.

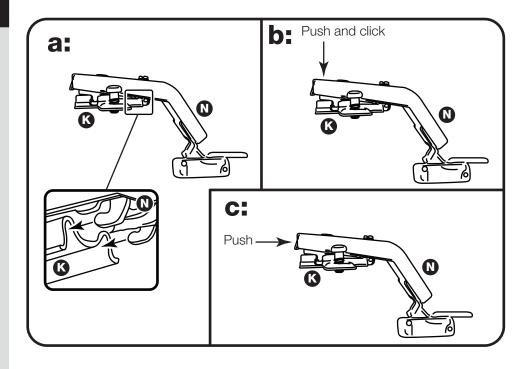
a: Push the hooks on the bent hinge arm **n** underneath the front of the hinge plate **k**.

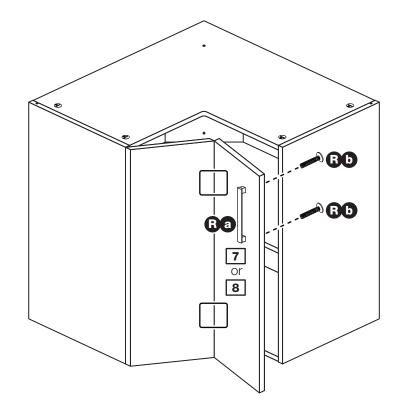
b: Press the front of the hinge arm (1) against the hinge plate (3) until it clicks into place.

C: If you need to seperate the hinge arm
N from the hinge plate,
press the button at the end of the hinge arm and lift it off of the hinge plate.

d: Attach the handle

Ra supplied with the
door 7 or 7 using the
screw(s) Rb packed
with it.

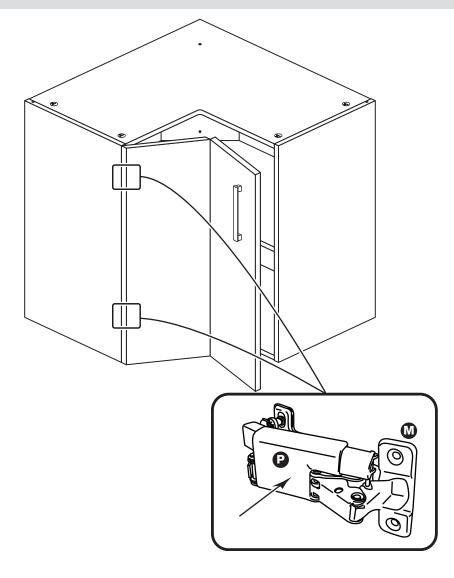




Step 26

Fit the soft close unit

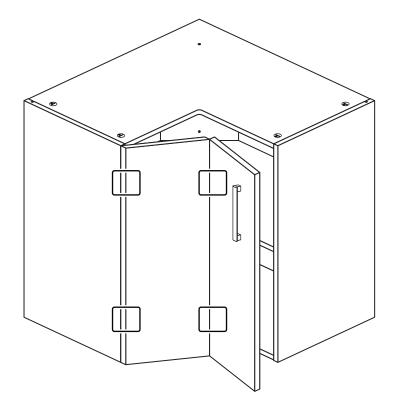
Push a soft close unit **P** onto each cantileved hinge arm **M** until it clicks into place.



Step 27

Adjust the doors if needed

Adjust the hinge plates and arms by turning the screws on them clockwise or anticlockwise.



Step 28

Fit other products to the unit

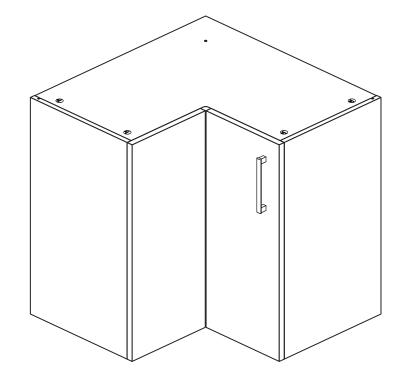
To fit other products to this unit, please follow the instructions packed with them.

We recommend that you consult a qualified joiner or kitchen fitter.

Assembly is complete



Warning: The unit is heavy. Lift with care.



If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800** and quote the reference numbers on the component pages.

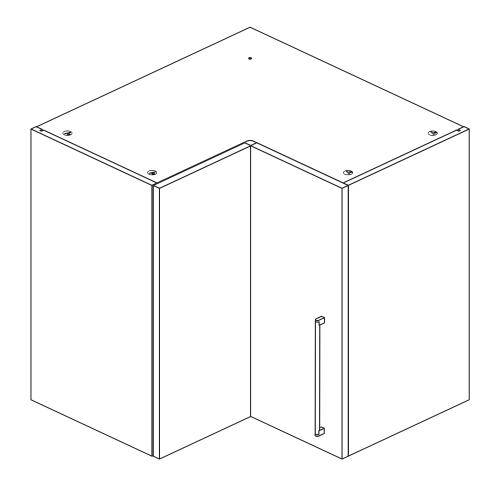
Argos Ltd, 489-499 Avebury Boulevard, Central Milton Keynes, MK9 2NW

Valencia - Corner Wall Cabinet

Assembly Instructions - Please keep for future reference

hygena

Cabinet	656/5752
Black Door Pack	633/2992
Cream Door Pack	633/2978
Oak Door Pack	205/3079
White Gloss Door Pack	633/2985
White HN Door Pack	203/7215



Dimensions

Width - 57cm

Depth - 57cm

Height - 72cm



Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the Customer Helpline: 08456 400800



!\ Safety and Care Advice

Important - Please read these instructions fully before starting assembly

- Warning: This unit weighs approximately 16kgs. Please lift with care.
- Check you have all the components and tools listed on pages 2 to 5.
- Remove all fittings from the plastic bags and separate them into their groups.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Parts of the assembly will be easier with 2 people.

- Make sure you have enough space to layout the parts before starting.
- Do not stand or put weight on the product, this could cause damage.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



 We do not recommend the use of power drill/drivers for inserting screws,

as this could damage the unit. Only use hand screwdrivers.

- Safety note: It is recommended that this unit is secured to a wall using the brackets supplied.
- Dispose of all packaging carefully and responsibly.

Care and maintenance

- Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.
- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Tools required



Cross-head screwdriver



Scissors





Eye protection (when using a hammer or drill)



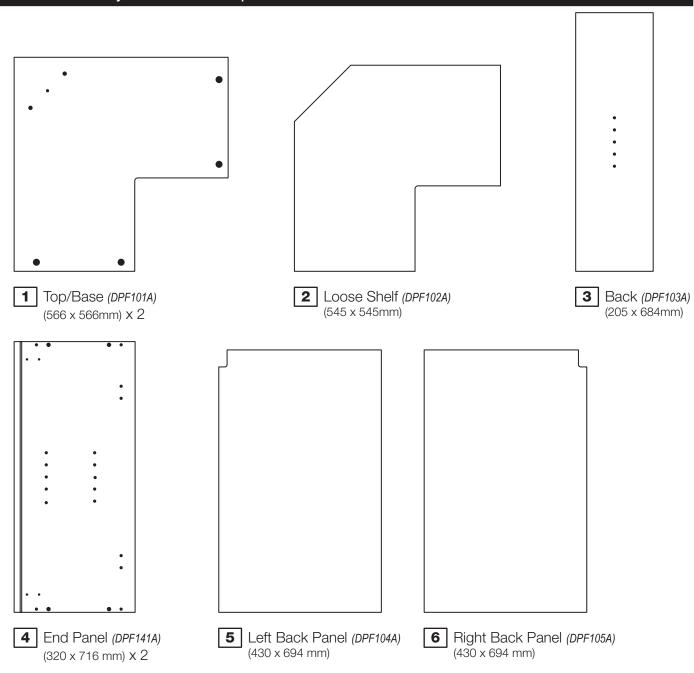
Electric drill

Note: If required the next page can be cut out and used as reference throughout the assembly. Keep this page with these instructions for future reference.

Components - Panels

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Please check you have all the panels listed below





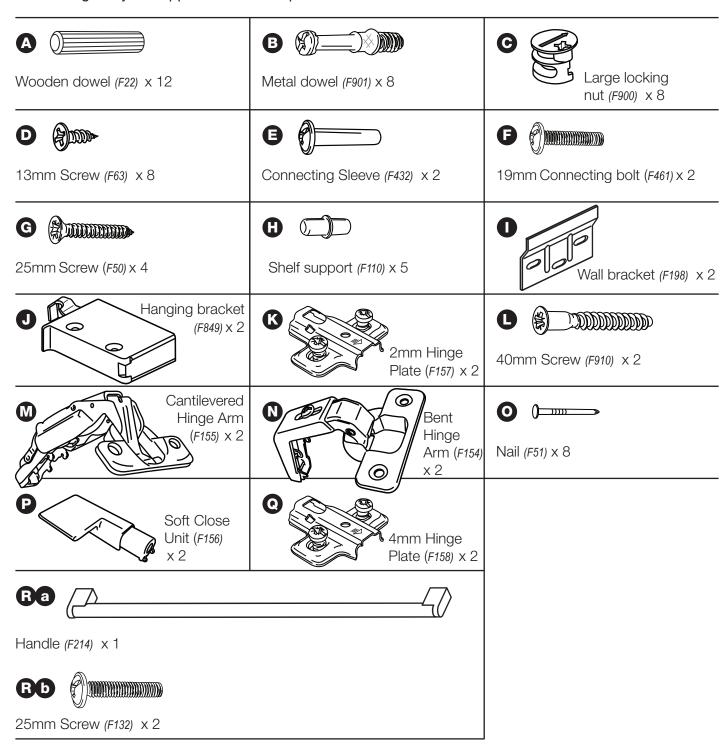
7 Door (DPF144B) (238 x 716mm) x 2

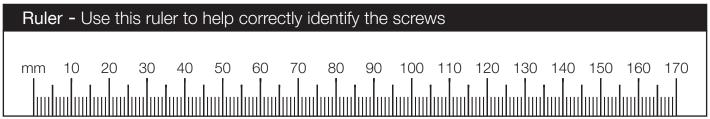
Components - Fittings

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** quoting the reference numbers below

Please check you have all the fittings listed below

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.



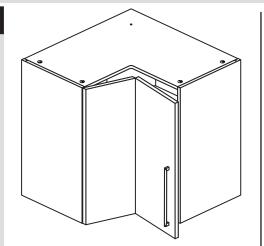


If you have damaged or missing components, call the Assembly Instructions Customer Helpline: 08456 400800 quoting the reference numbers below

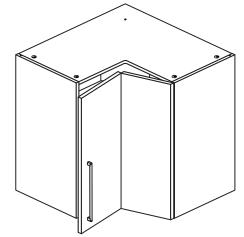
Step 1

Choose which way you would like the door to open

You can fit the door to the left side or right side.



If you would like your door to open this way, fit the hinge plates to the left side



If you would like your door to open this way, fit the hinge plates to the right side

Step 2

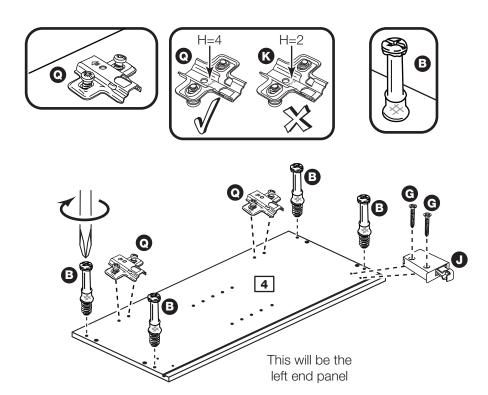
Prepare the left end panel

Refer to step 1 and, if required, fit 2 hinge plates onto the left end panel 4, orientated as shown.

Screw 4 metal dowels B into the holes shown on the left end panel 4.

Note: Tighten metal dowels up fully against the panels.

to the left side 4 using 2 screws **G**, making sure that the hook is towards the back edge.



Step 3

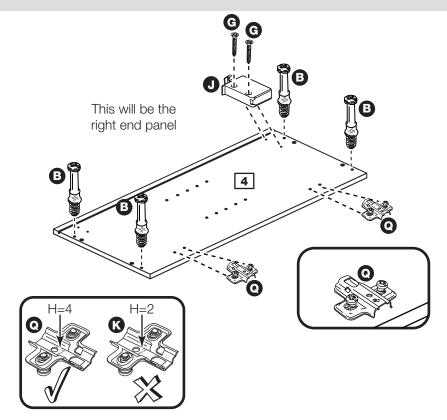
Prepare the right end panel

Refer to step 1 and, if required, fit 2 hinge plates onto the right end panel 4, orientated as shown.

Screw 4 metal dowels **B** into the holes shown on the right end panel **4**.

Note: Tighten metal dowels up fully against the panels.

Fit a hanging bracket to the right side 4 using 2 screws 6, making sure that the hook is towards the back edge.



Step 4

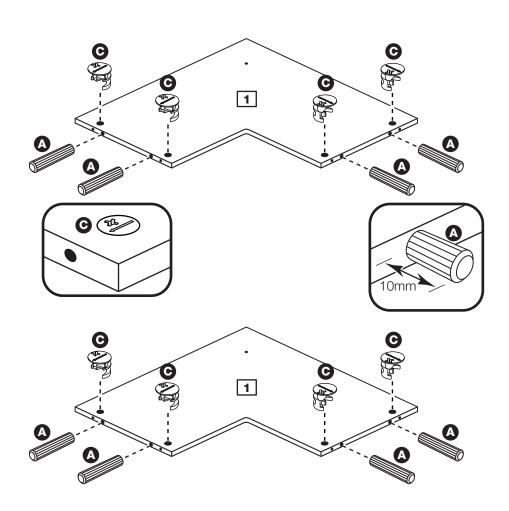
Prepare the top and base

Insert 4 large locking nuts **©** into the top **1** and base **1** as shown.

Note: Arrow on locking nut **must** point towards hole in edge of panel.

Tap 4 wooden dowels **A** into the top **1** and base **1** as shown.

Note: Wooden dowels must not stick out from the edge by more than 10mm or they may damage other panels.



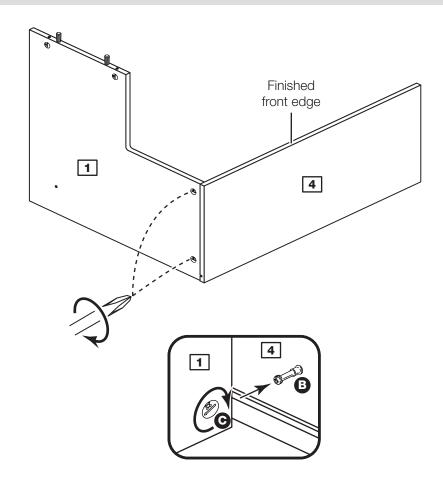
Step 5

Join the right end panel and base

Push the base 1 onto the right end panel 4.

Use a screwdriver to tighten the 2 large locking nuts • fitted to the base 1.

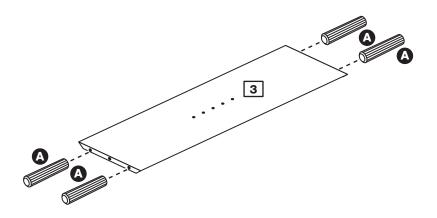
Note: Turn the large locking nuts **(a)** as far as they will go - more than 1/2 a turn.



Step 6

Prepare the back

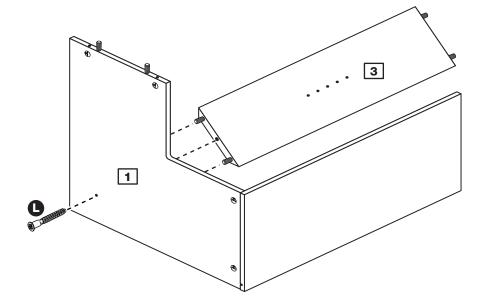
Tap 4 wooden dowels **A** into the back **3** as shown.



Step 7

Fit the back

Push the back 3 onto the base 1 and secure with screw 1.



Step 8

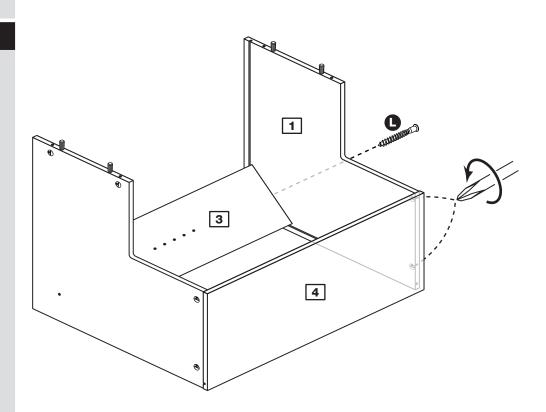
Fit the top

Push the top 1 onto the right end panel 4 and back 3.

Use a screwdriver to tighten the 2 large locking nuts **©** fitted to the top **1**.

Note: Turn the large locking nuts as far as they will go - more than 1/2 a turn.

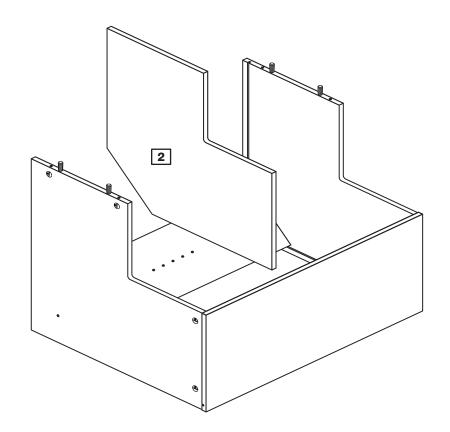
Secure the back 3 to the top 1 with screw 1.



Step 9

Insert the loose shelf

Place the loose shelf **2** inside the unit.



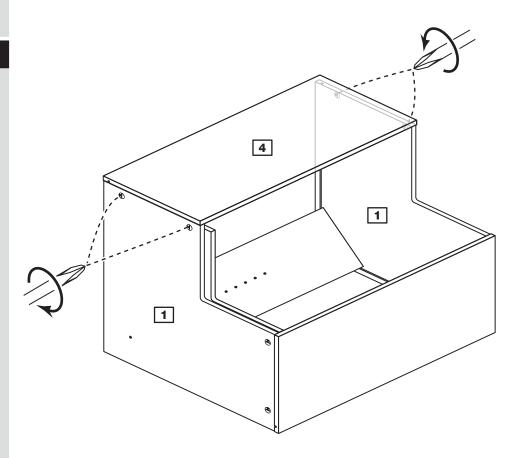
Step 10

Fit the left end panel

Push the left end panel 4 onto the base 1 and top 1.

Use a screwdriver to tighten the 4 large locking nuts **©** fitted to the base **1** and top **1**.

Note: Turn the large locking nuts **(a)** as far as they will go - more than 1/2 a turn.

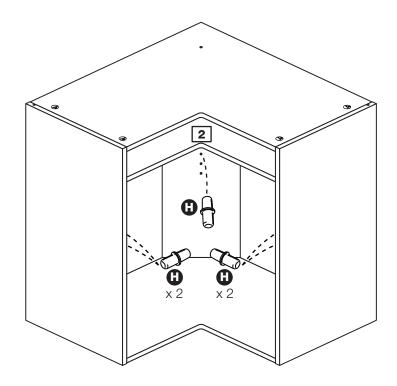


Step 11

Fit the loose shelf

Insert 5 shelf studs (1) at the required height.

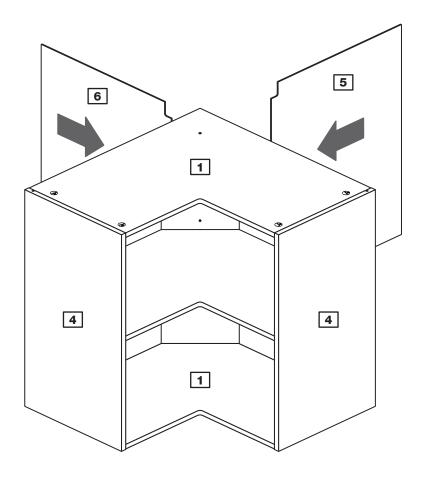
Lift and then lower the loose shelf 2 down onto the shelf studs 1.



Step 12

Fit the backs

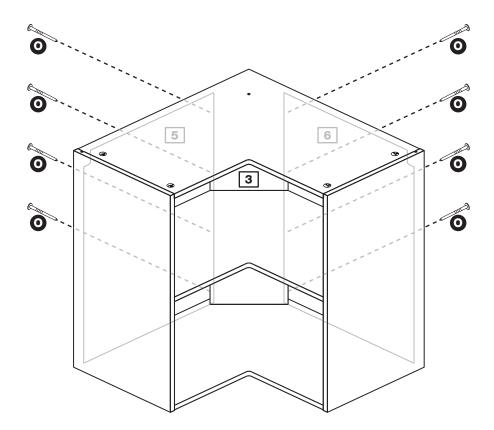
Slide the left back 5 and right back 6 along the grooves in the top 1 and base 1 and into the grooves in the panel ends 4.



Step 13

Fit right back

Secure the left back 5 and right back 6 to the sides of the back 3 using 8 nails 0.



Step 14

Fit the unit to the wall

If you are joining this unit to another one, also refer to step 10.

To fix the unit to the wall, place the unit in the required position and lightly mark the outline of the top corners of the unit with a pencil.

Fit the 2 wall brackets
to the dimensions shown in the top diagram.
The screws and plugs are not supplied as they need to be the correct type to suit your wall.

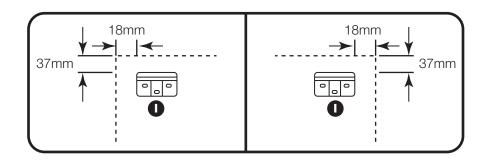
Warning: Take care when drilling the wall that you do not drill into any pipes, wires etc. If in

doubt, consult an expert.

Place your unit onto the wall brackets ①, via the hanging brackets ② which you have fitted to the end panels ④ of the unit.

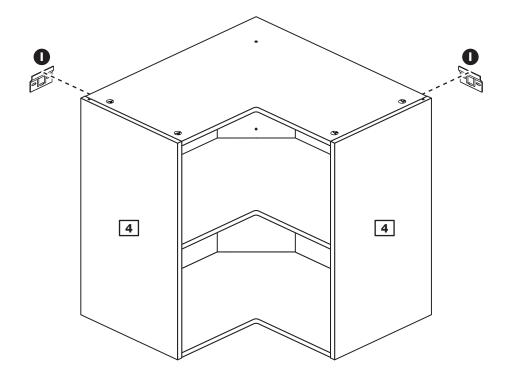
Use the screw in the bottom of the wall brackets • to adjust the height of the unit.

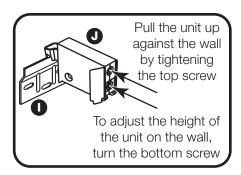
Finally, pull the unit up against the wall by tightening up the top screw in the hanging brackets ①.



war unit Lift

Warning: The unit is heavy. Lift with care.





Step 15

Joining units together

Fittings have been supplied so you are able to join units together.

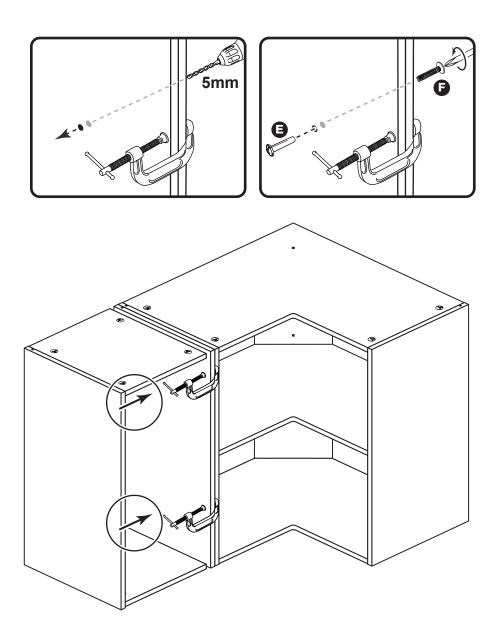
Make sure that your first unit is level.

Push the other unit up against first unit and ensure both units are level.

Check that the ends are flush and in line, then clamp them together.

Using a 5mm drill bit, drill 2 holes (approximate positions shown circled) in the side panel into the adjoining side panel of the other unit.

Push the connecting sleeves (a) into the holes and then screw the connecting bolts (b) in from the other side.



Step 16

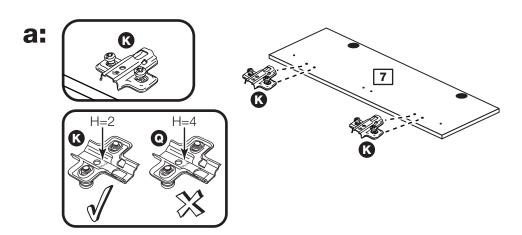
Prepare 1 of the doors to be the carcase door

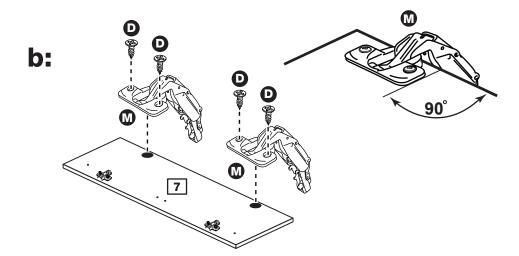
onto a door 7, making sure that they face the same way as the diagram.

b: Push fit 2 cantilevered hinge arms **p** into the door **7**.

Secure each hinge arm with 2 screws **D**.

Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.





Step 17

Fit the carcase door

2 people are needed here

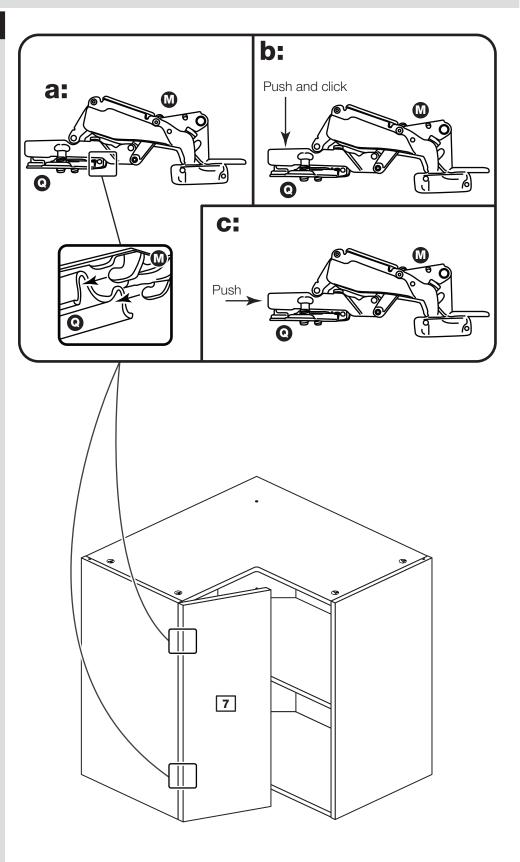
Note: The easiest way to attach the carcase door 7 is to fit the top hinge first, then align and fit the other hinge.

a: Push the hooks on the cantilevered hinge arm **M** underneath the front of the hinge plate **Q**.

b: Press the front of the hinge arm **(M)** against the hinge plate **(Q)** until it clicks into place.

C: If you need to seperate the hinge arm

from the hinge plate,
press the button at the end of the hinge arm and lift it off of the hinge plate.



This shows the carcase door being fitted to hinge plates on the left side. You may have fitted them to the right side.

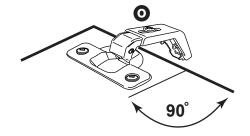
Step 18

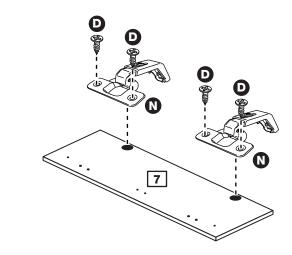
Prepare the other door to be the hinged door

Push fit 2 bent hinge arms (1) into the other door 7.

Secure each hinge arm with 2 screws **①**.

Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.





Step 19

Drill the handle holes in the hinged door

Important: Please follow these instructions carefully.

Lay the door **7** down onto a smooth surface.

Important: Carefully choose which holes you need to drill.
This will depend on which side you fitted the hinge plates **K**.

Check that the holes and hinges are in the same place as the diagrams.

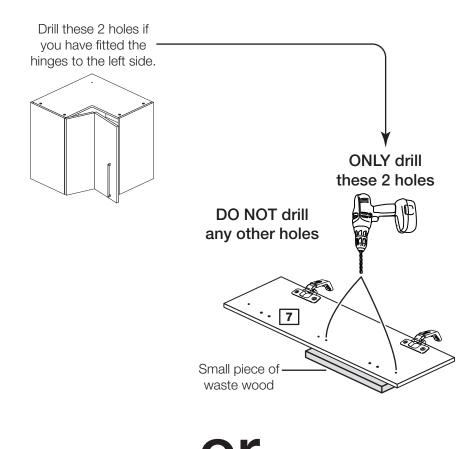
Note: We recommend the use of a small piece of waste wood, placed behind the hole while drilling, to reduce the possibility of any breakout.

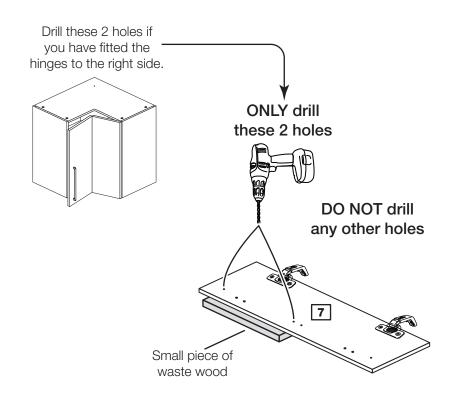
Using the pilot hole in the rear face of the door, 7 drill through the holes indicated opposite, using a 2.5mm diameter drill.

Turn the door 7 over and open out the 2.5mm holes that you have just drilled by drilling back through them with a 5mm drill.

Note: Drill bits are not provided.

PLEASE FOLLOW THESE INSTRUCTIONS CAREFULLY TO CHOOSE WHICH 2 HOLES YOU WILL NEED TO DRILL





Step 20

Fit the hinged door

2 people are needed here

Note: The easiest way to attach the hinged door **7** is to fit the top hinge first, then align and fit the other hinge.

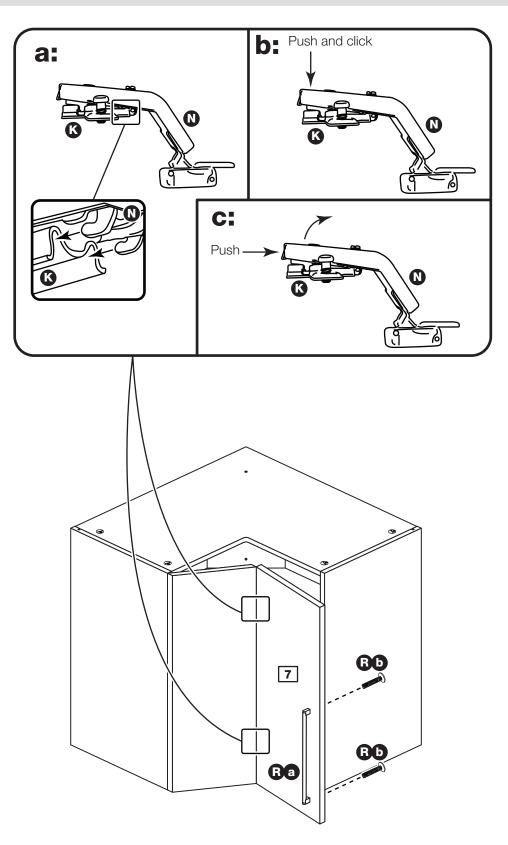
a: Push the hooks on the bent hinge arm **n** underneath the front of the hinge plate **k**.

b: Press the front of the hinge arm (1) against the hinge plate (3) until it clicks into place.

C: If you need to seperate the hinge arm N from the hinge plate, Press the button at the end of the hinge arm and lift it off of the hinge plate.

d: Attach the handle

Ra supplied with the
door 7 using the
screw(s) Rb packed
with it.



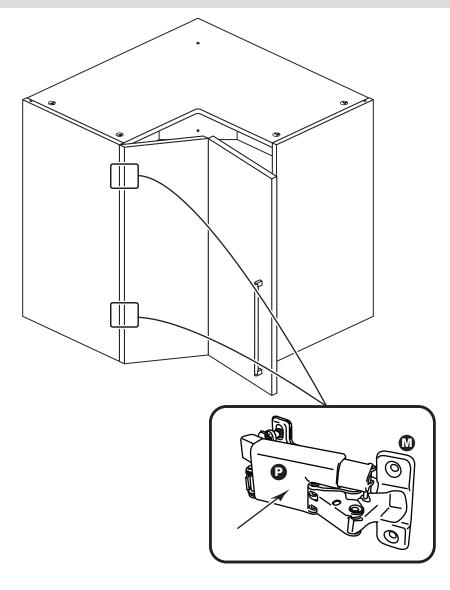
This shows the hinged door being fitted to carcase door on the left side.

You may have fitted it to the right side.

Step 21

Fit the soft close unit

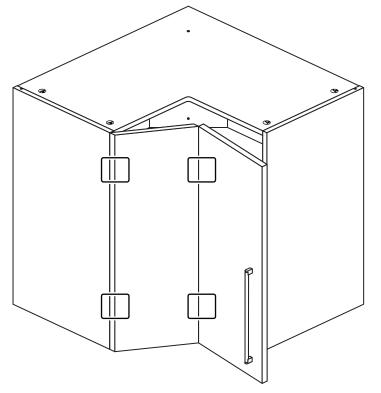
Push a soft close unit **P** onto each cantileved hinge arm **M** until it clicks into place.



Step 22

Adjust the doors if needed

Adjust the hinge plates and arms by turning the screws on them clockwise or anticlockwise.



Step 23

Fit other products to the unit

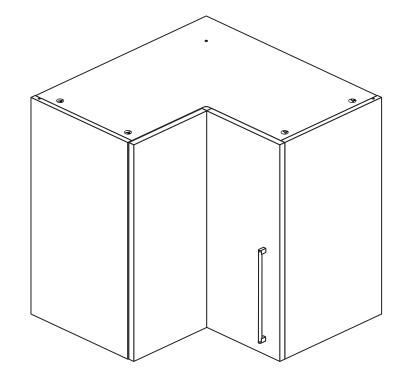
To fit other products to this unit, please follow the instructions packed with them.

We recommend that you consult a qualified joiner or kitchen fitter.

Assembly is complete



Warning: The unit is heavy. Lift with care.



If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800** and quote the reference numbers on the component pages.

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