NOTE:
Please read all instructions carefully before using this product

Safety Notice

Assembly Instruction

Exploded Diagram

Parts List

Warranty

Ordering Parts

Model
SR 50

Retain This Manual for Reference

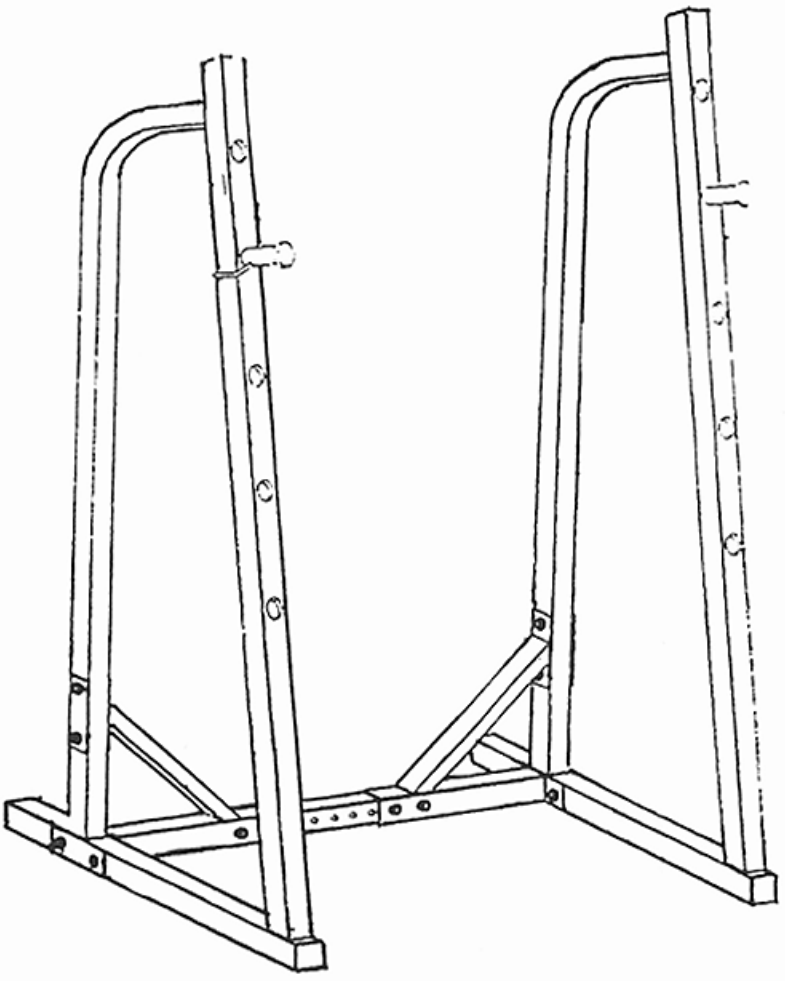
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OWNER'S MANUAL

IMPEX

FITNESS PRODUCTS

SQUAT RACK
SR 50



IMPEX INC.
14777 DON JULIAN, CITY OF INDUSTRY, CA 91746
(800) 999-8899 Fax (626) 961-9966

IMPORTANT SAFETY NOTICE

PRECAUTIONS

This exercise machine is built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before you assemble or operate your machine. In particular, note the following safety precautions

1. **Keep children and pets away from the machine at all times. DO NOT leave children unattended in the same room with the machine.**
2. Only one person at a time should use the machine.
3. If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms, STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.
4. Position the machine on a clear, leveled surface. DO NOT use the machine near water or outdoors.
5. Keep hands away from all moving parts.
6. Always wear appropriate workout clothing when exercising. DO NOT wear robes or other clothing that could become caught in the machine. Running or aerobic shoes are also required when using the machine.
7. Use the machine only for its intended use as described in this manual. DO NOT use attachments not recommended by the manufacturer.
8. Do not place any sharp object around the machine.
9. Disabled person should not use the machine without a qualified person or physician in attendance.
10. Before using the machine to exercise, always do stretching exercises to properly warm up.
11. Never operate the machine if the machine is not functioning properly

WARNING: BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR PHYSICIAN. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PERSONS WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING ANY FITNESS EQUIPMENT. IMPEX INC. ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.

SAVE THESE INSTRUCTIONS.

ASSEMBLY INSTRUCTION

Tools Required to Assemble The Machine:
Two Adjustable Wrenches

STEP 1 (See Diagram 1)

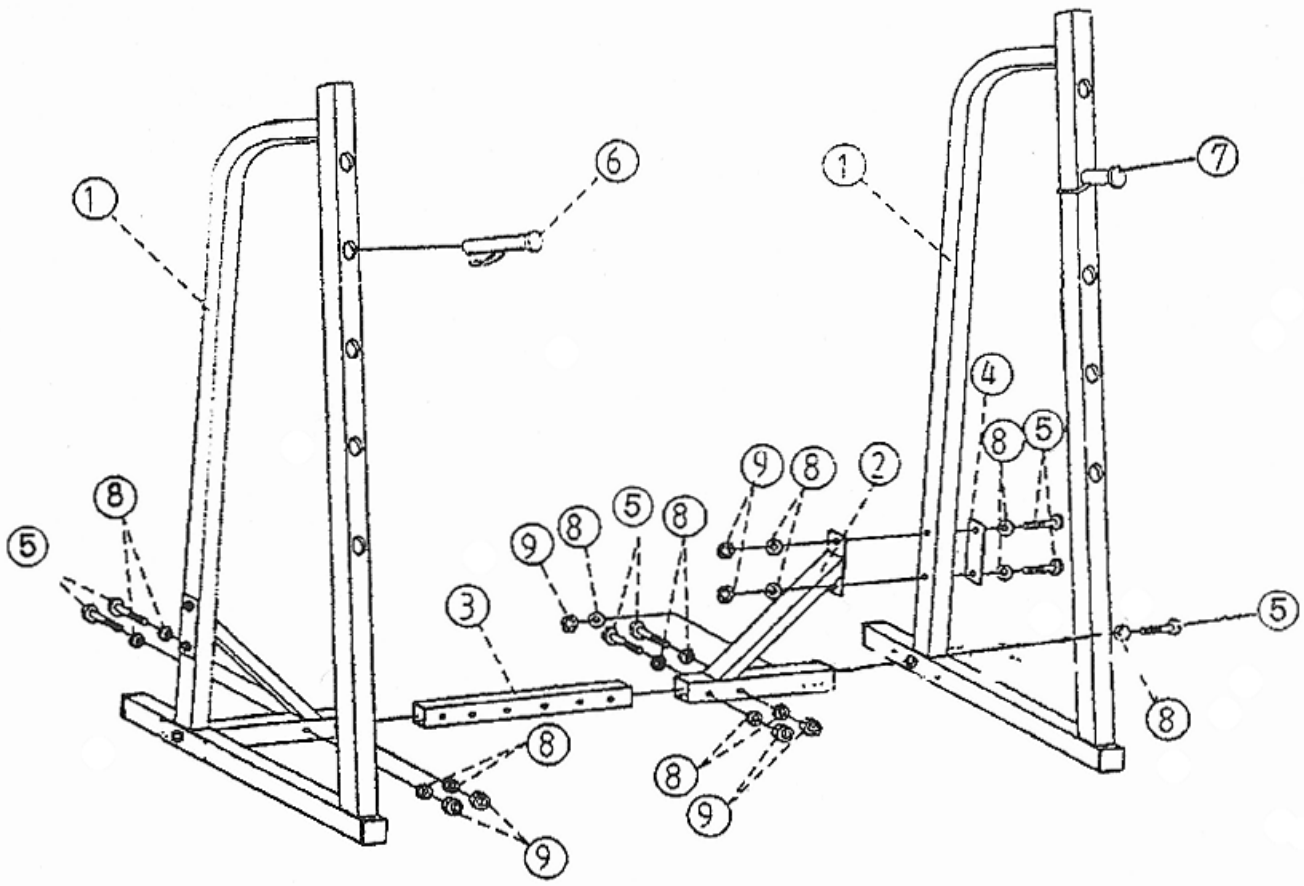
A.) Attach a Support Frame (#2) to a Upright Beam (#1). Secure the bottom with one M10 × 2 ¾" Bolts (# 5) two ∅ 7/8" Washers (#8), and one M10 Aircraft Nuts (#9). Secure the top with two M10 x 2 ¾" Bolts (#5), one Long Bracket (#4), four ∅7/8" Washers (#8), and two M10 Aircraft Nuts (#9).

B.) Repeat the above step A to install the other Upright Beam and Support Frame.

C.) Connect the two Upright Beams (#1) with a Adjustable Tube (#3) in between. Adjust the width of the two Uprights and align the holes. Please note the width of the two Uprights depends upon the bar you use. Place the bar next to the Rack to select the closest holes. Secure the Tube with two M10 x 2 ¾" Bolts (#5), four ∅7/8" Washers (#8), and two M10 Aircraft Nuts (#9) on each side.

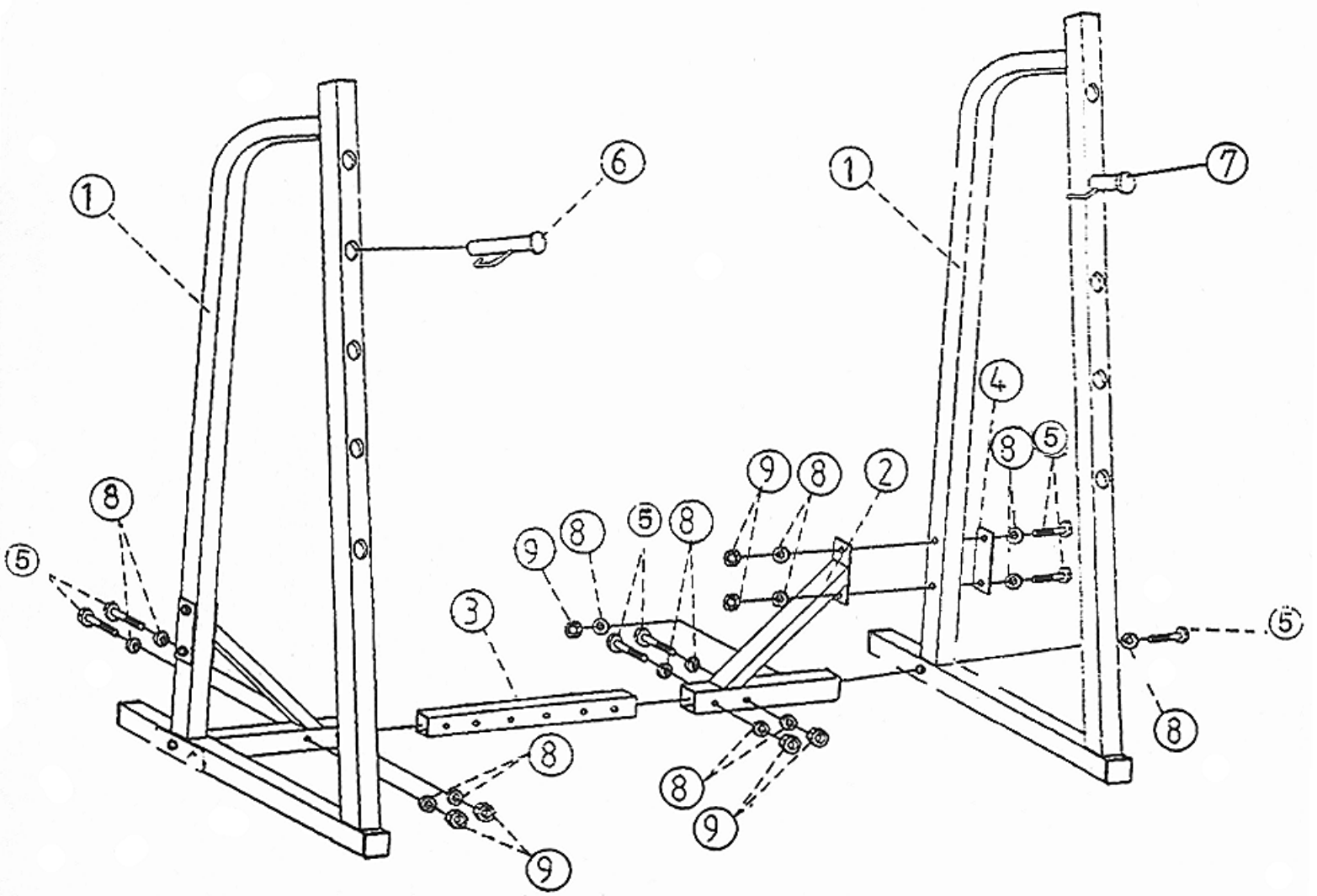
D.) Securely tighten all the nut and bolts previously installed. Insert two Bar Catches (#6) & (#7) to the desired holes at the same height.

Diagram 1



PARTS LIST

KEY NO.	DESCRIPTION	QUANTITY
1	Upright Beam	2
2	Support Frame	2
3	Adjustable Tube	1
4	Long Bracket	2
5	M10 × 2¾" Bolt	10
6	Right Bar Catch	1
7	Left Bar Catch	1
8	Ø7/8" Washer	18
9	M10 Nut	8



IMPEX INC.

LIMITED WARRANTY

IMPEX Inc. ("IMPEX") warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of two years on the Frame from the date of purchase. This warranty extends only to the original purchaser. IMPEX's obligation under this Warranty is limited to replacing or repairing, at IMPEX's option.

All returns must be pre-authorized by IMPEX. Pre-authorization may be obtained by calling IMPEX Customer Service Department at 1-800-999-8899. All freights on products returned to IMPEX must be prepaid by the customer. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by a IMPEX authorized service center or for products used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by IMPEX.

IMPEX is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or other damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyments or use, costs of removal, installation or other consequential damages or whatsoever natures. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal right. You may also have other rights which vary from state to state.

IMPEX INC.
14777 Don Julian
City of Industry, CA 91746

ORDERING REPLACEMENT PARTS

Replacement parts can be ordered by calling our Customer Service Department toll-free at **1-800-999-8899** during our regular business hours: Monday through Friday, 9 am until 5 pm Pacific standard time.

www.impex-fitness.com
impex@impex-fitness.com

When ordering replacement parts, always give the following information.

1. Model
2. Description of Parts
3. Part Number
4. Date of Purchase