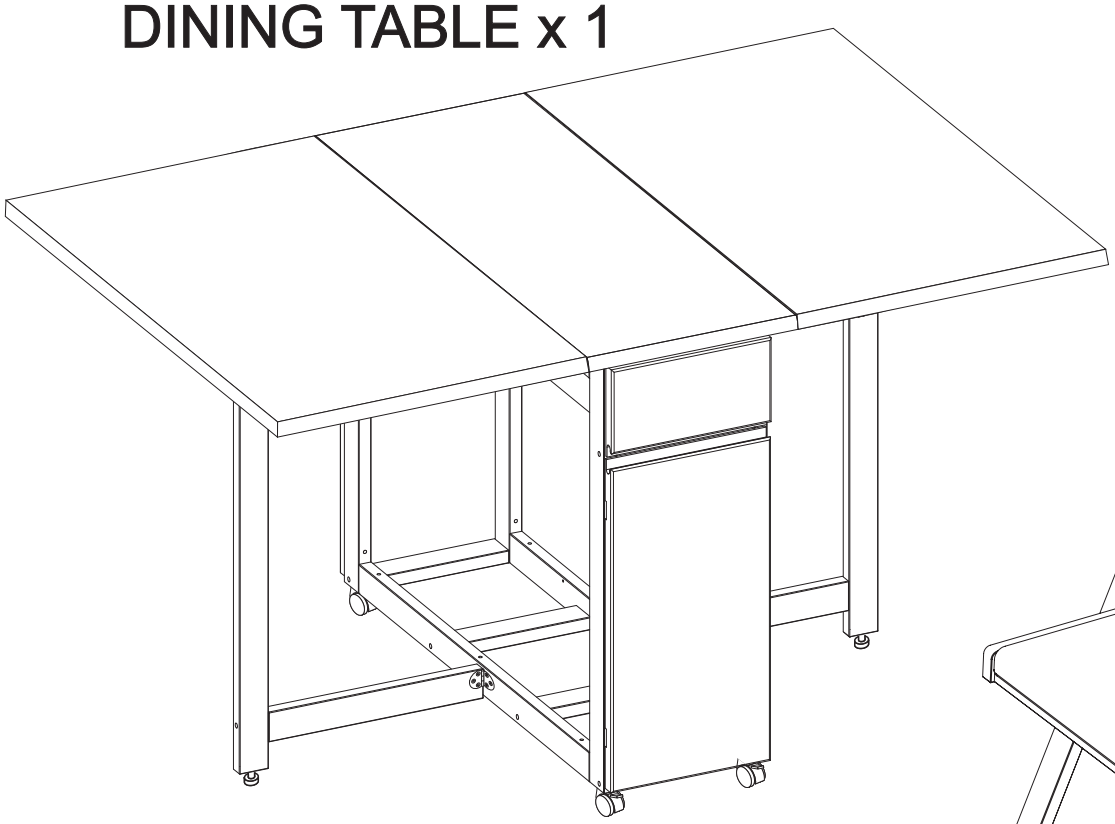
EMPEROR RECTANGULAR DINING TABLE + 4 FOLDING CHAIR

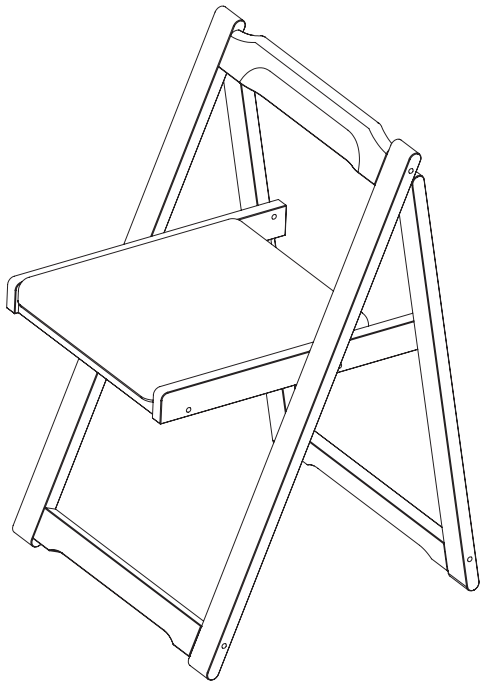
Assembly Instructions - Please keep for future reference

6031561

6031578

DINING TABLE x 1





FOLDING CHAIR x 4

TABLE

Dimensions
Width - 139 cm
Depth - 87 cm
Height - 75 cm

CHAIR

Dimensions
Width - 46,8 cm
Depth - 48,9 cm
Height - 76 cm

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts , call the Customer Helpline : 08456 400800

⚠ Safety and Care Advice

Important - Please read these instructions fully before starting assembly

• Check you have all the components and tools listed on pages 2 and 3 .

• Remove all fittings from the plastic bags and separate them into their groups .

• Keep children and animals awey from the work area, small parts could choke if swallowed .

• Make sure you have enough space to layout the parts befor starting .

• Do not stand on the product , this could cause damage .

• Assemble the item as close to its final position (in the same room) as possibe .

• Assemble on a soft level surface to avoid damaging the unit or your floor .

• Parts of the assembly will be easier with 2 people.



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• Assemble on a soft level surface to avoid damaging the unit or your floor .

Care and maintenance

• Only clean using a damp cloth and mild detergent , do no use bleach or abrasive cleaners .

• From time to time check that there are no loose screws on this unit.

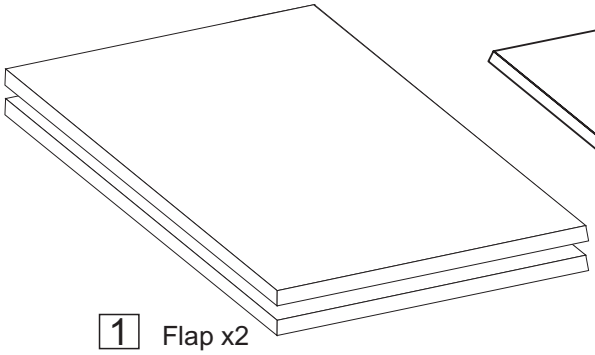
• This product should not be discarded with household waste . Take to your local authority waste disposal centre.

Note : if required the next page can be cut out and used as reference throughout the assembly . Keep this page with these instructions for future reference .

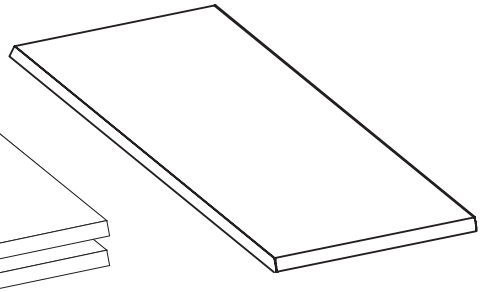
Components - Panels

If you have damaged or missing components , call the Customer Helpline : 08456 400800

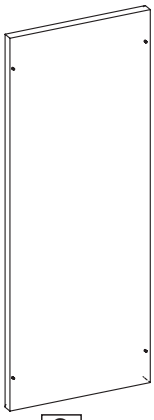
Please check you have all the panels listed below



1 Flap x2



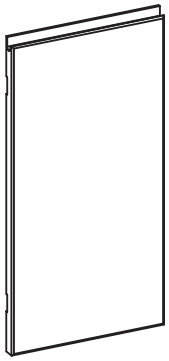
2 Top x1



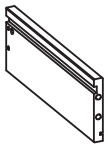
3 Back Panelx1



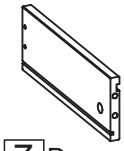
4 Drawer Frontx1



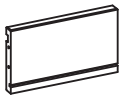
5 Door x1



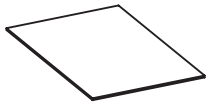
6 Drawer Side Left x1



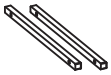
7 Drawer Side Right x1



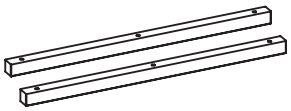
8 Drawer Back x1



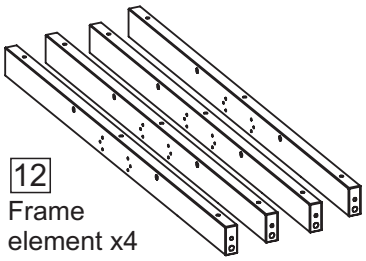
9 Drawer Bottom x1



10 Drawer Slide x2



11 Wooden runner x2



12 Frame element x4



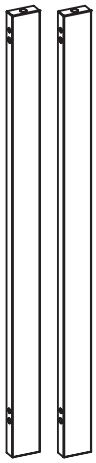
13 Frame element x2



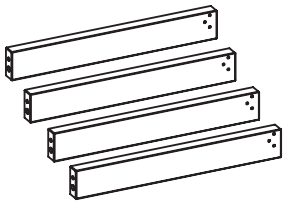
14 Frame element x1



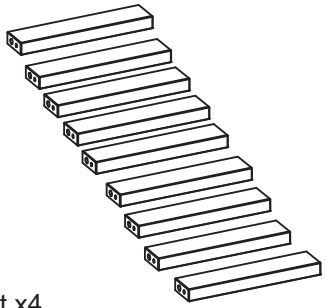
15 Frame element x1



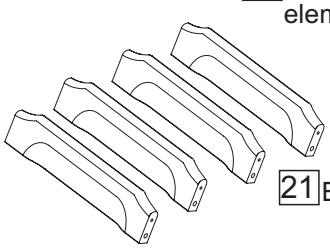
16 Flap Support x2



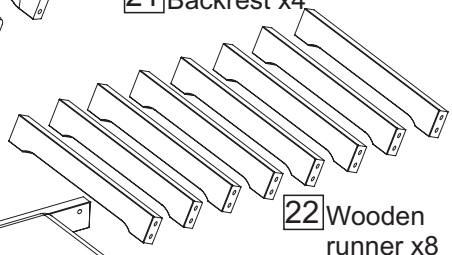
17 Flap Support x4



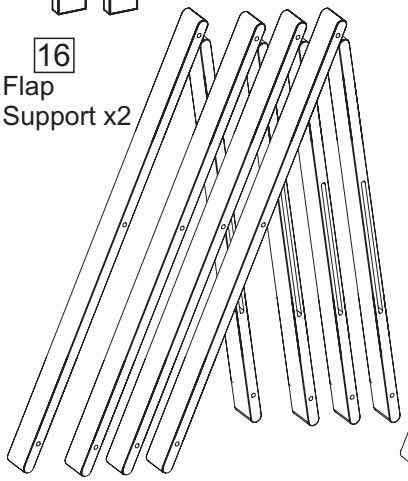
18 Wooden runner x9



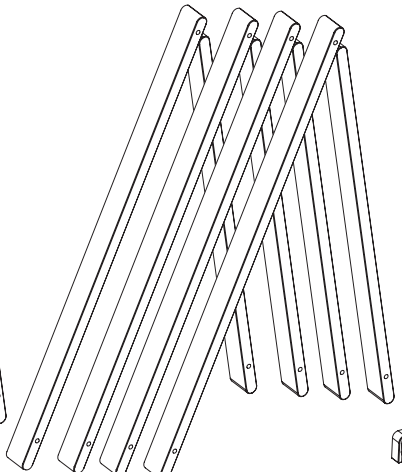
21 Backrest x4



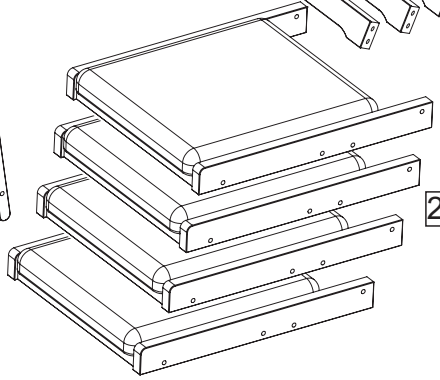
22 Wooden runner x8



19 Chair Leg Left x4



20 Chair Leg Right x4

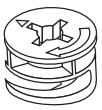
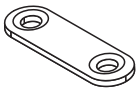
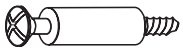
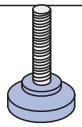
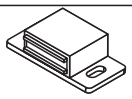
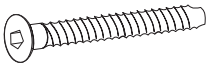
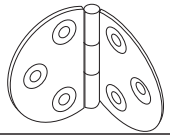
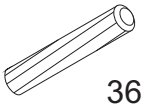
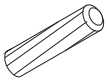
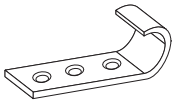
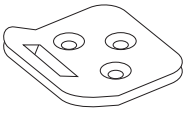
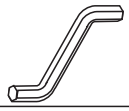
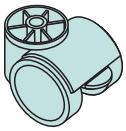
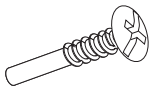


23 Seat x8

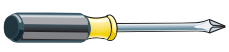
Components - Fittings

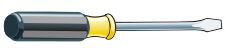
Please check you have all the panels listed below

Note : The quantities below are correct amount to complete the assembly . In some cases more fittings may be supplied then are required .

A  Large cam x 2	**B**  Magnetic plate x 1	**C**  Locking pin x 2
D  13 mm Screw x 62	**E**  Base x 2	**F**  30 mm Screw x 10
G  13 mm Screw x 18	**H**  Magnetic Catch x 1	**I**  75 mm Screw x 36
J  50 mm Screw x 18	**K**  Hinge x 6	**L**  60 mm Screw x 10
N  36 mm Dowel x 56	**O**  20 mm Dowel x 4	**P**  Hook x 4
R  Hinge x 4	**S**  Hex Key x 1	**T**  Castor x 4
U  Pin with mounting plate x 4	**V**  37 mm Screw x 16	**W**  Washer x 16
X  20 mm Screw x 4		

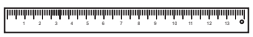
Tools required


Philips screwdriver (medium & large)


Flatblade screwdriver (medium)


Suitable drill bit (for use with wall plug)

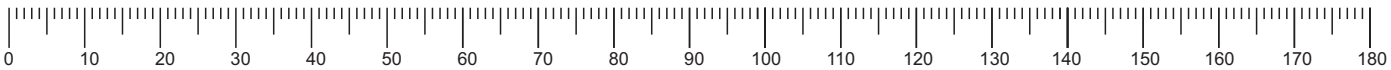

Small hammer


Roler/tape measure

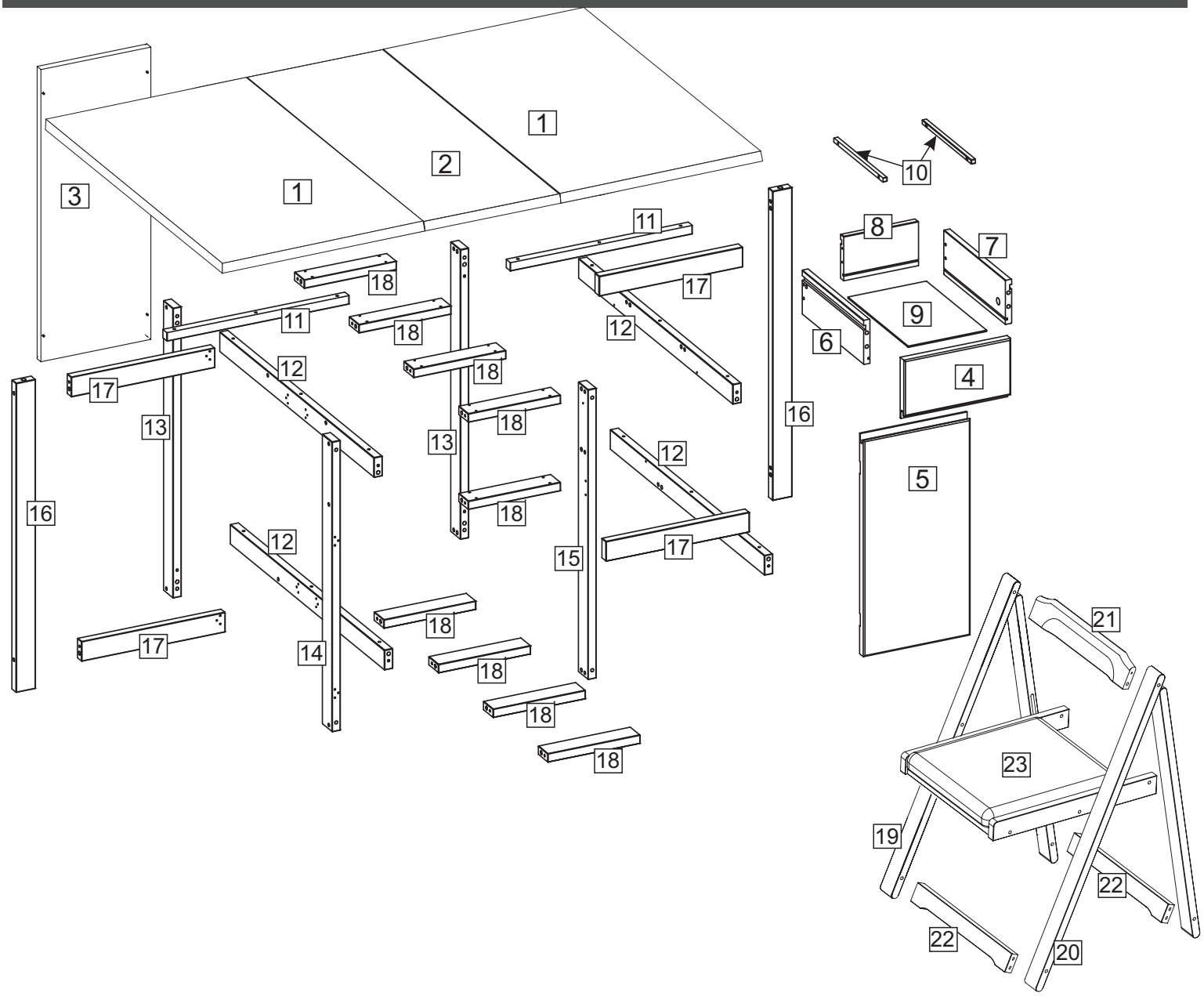

Eye protection (when using a hammer or glue)



Ruler - Use this ruler to help correctly identify the screws



Components - Key Diagram



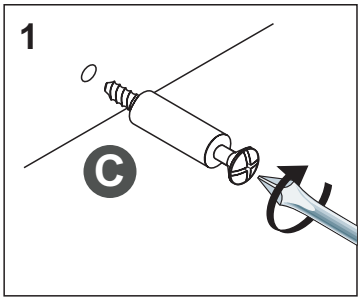
Function of Cam and Locking Pin

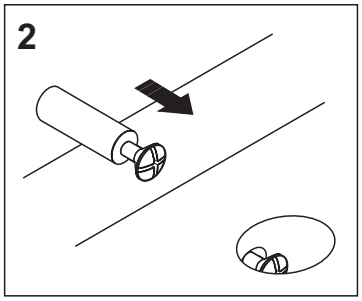
Step 1 :
Fix the locking pin to the wooden panel .

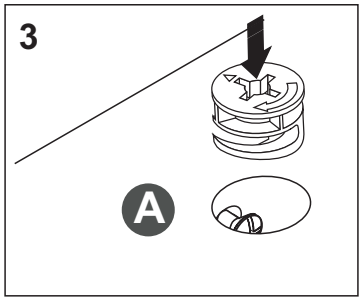
Step 2 :
Push the wooden panel with the attached locking pin onto the other wooden panel .

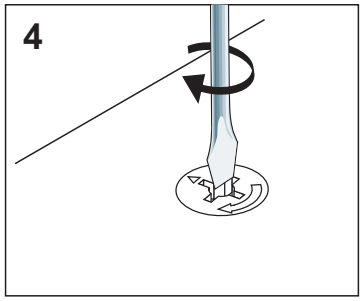
Step 3 :
Place the cam into the hole , arrow pointing towards the locking pin.

Step 4 :
Tighten : turn the cam to the right.









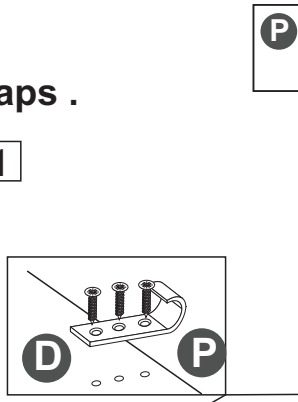
Assembly Instructions

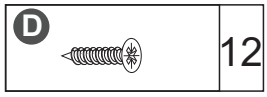
Step 1

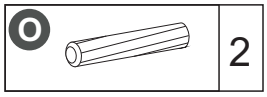
Fix Fitting to the Table Flaps .

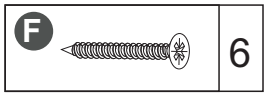
Fix hooks (P) to table flaps [1] with screw (D) .

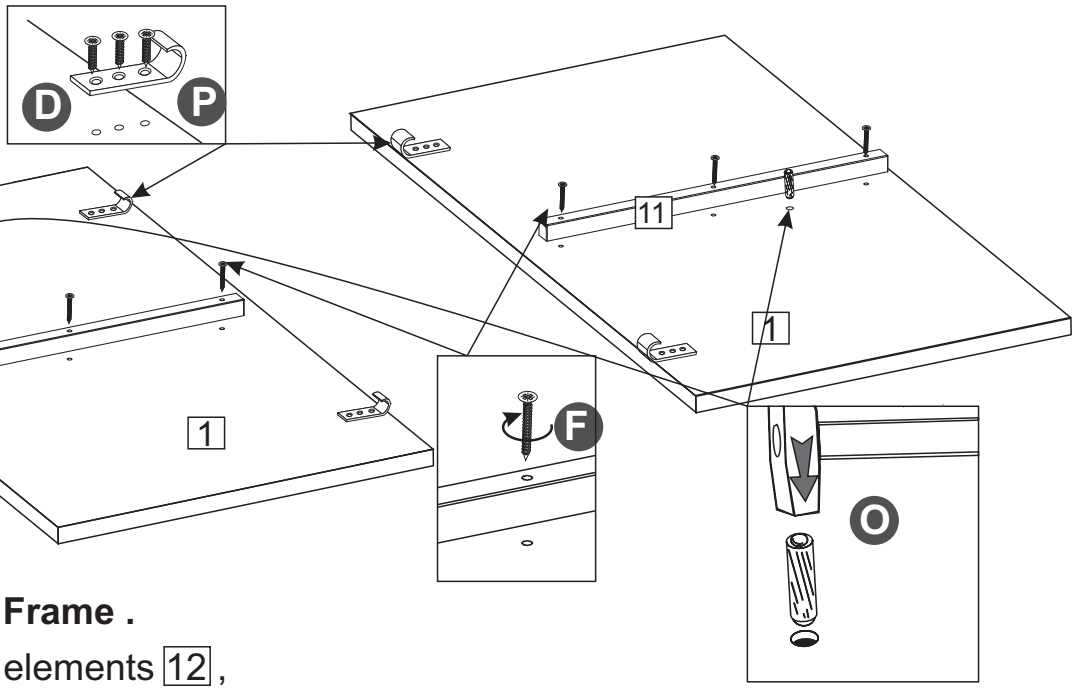
Fix wooden runners [11] to table flaps [1] using dowel (O) and screw (F) , as shown







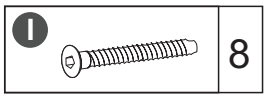


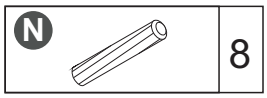


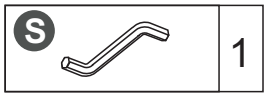
Step 2

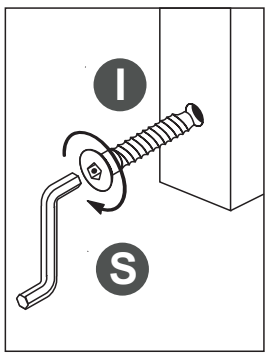
Assemble Left and Right Frame .

Insert dowels (N) into frame elements [12] , as shown. Assemble the frames by fixing screw (I) with hex key (S).





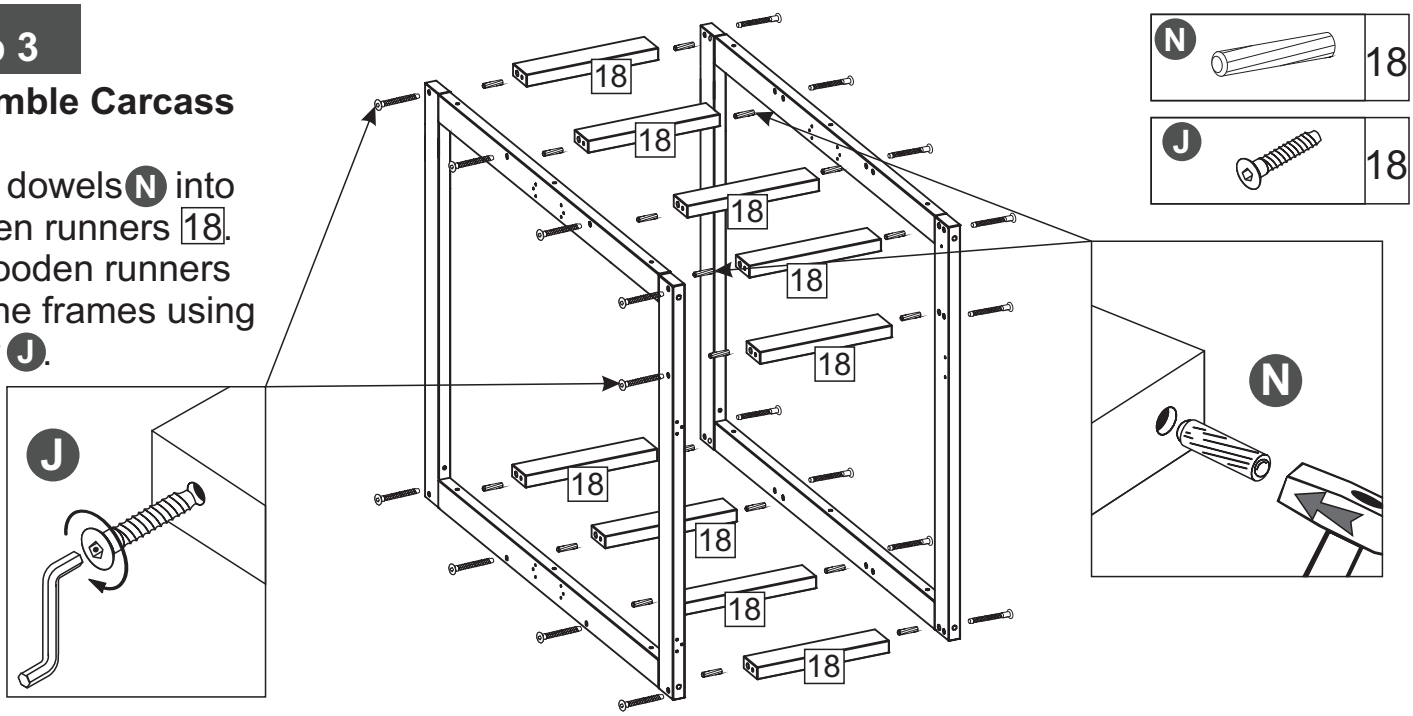




Step 3

Assemble Carcass

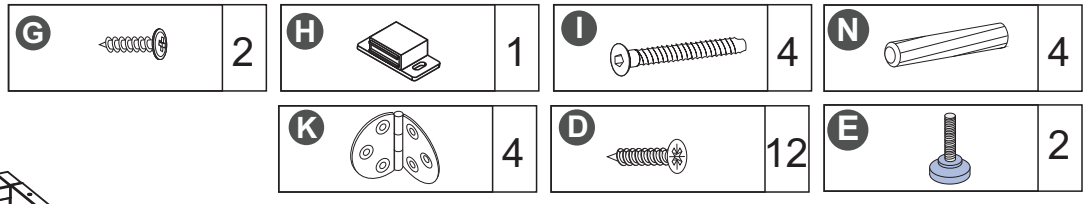
Insert dowels N into wooden runners 18. Fix wooden runners with the frames using screw J.

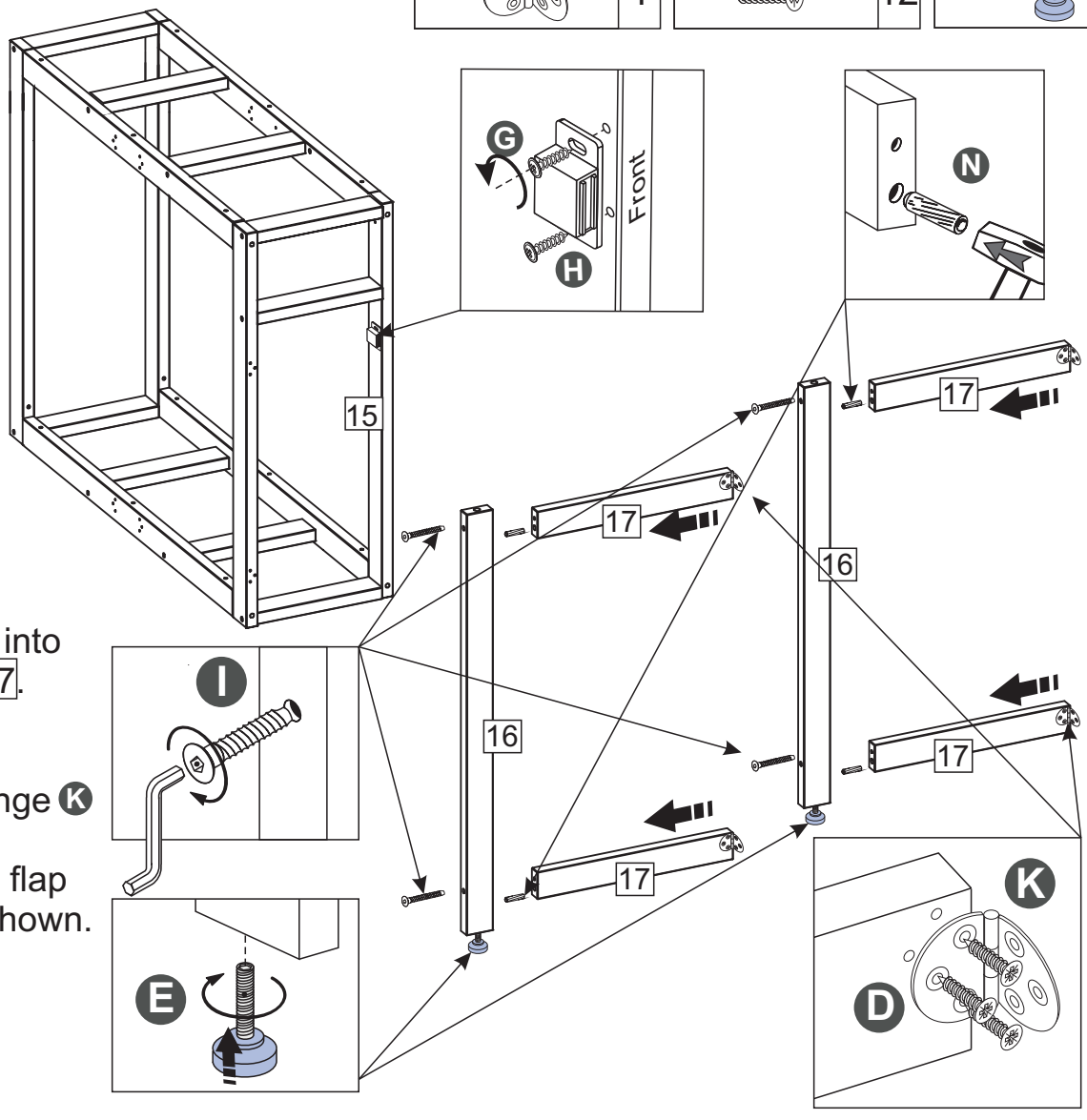


Step 4

Fix Magnetic Catch to the Carcass

Fix magnetic catch H using screw G .





Assemble Flap Supports

Insert dowels N into Flap Supports 17. Assemble Flap Supports using screw I. Fix hinge K using screw D. Insert base E to flap support 16, as shown.

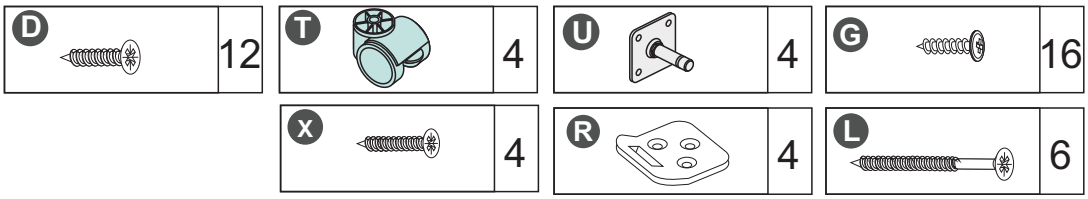
Step 5

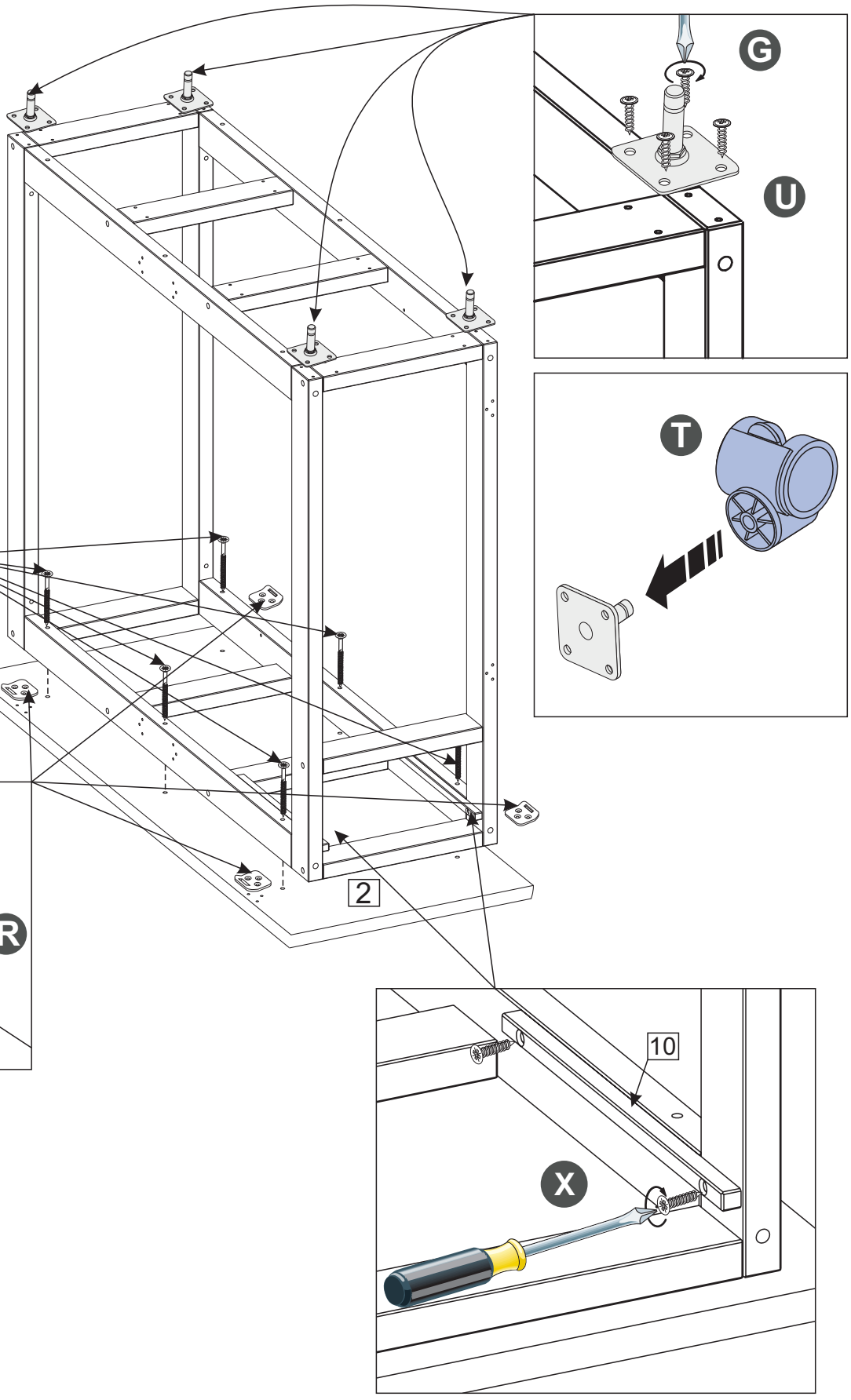
Assemble Table Top and Carcass

Fix hinge Ⓡ to table top using screw Ⓓ
Assemble table top and carcass using screw Ⓛ
Fix wooden runner [10] to the carcass using screw Ⓧ .

Fix Castors to the Carcass

Attach mounting plate Ⓤ to the carcass using screw Ⓖ. Attach castor Ⓣ after securing mounting plate.

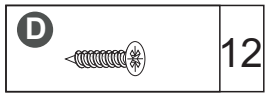


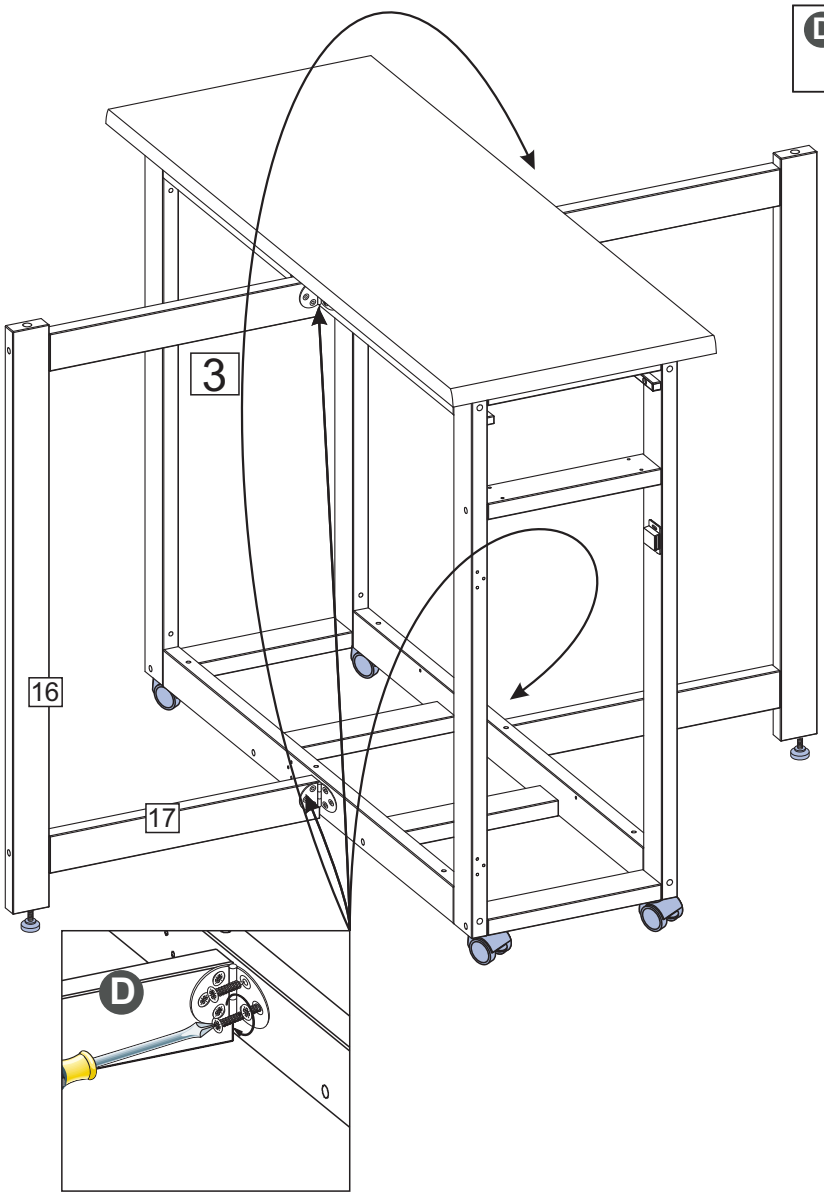


Step 6

Fix Flap Supports

Attach flap supports using screw D

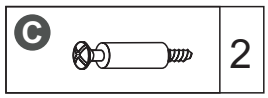


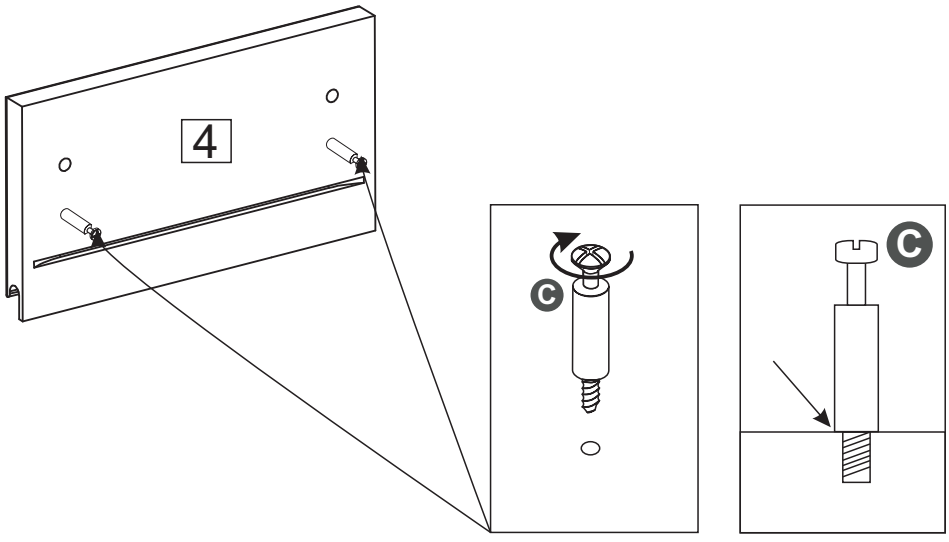


Step 7

Mounting the locking pins to the drawer front

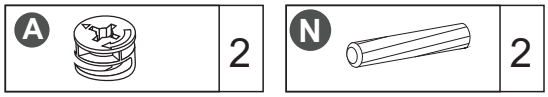
Screw the locking pins C into the holes indicated on the drawer front 4





Note : insert locking pins C as far as shown. Do not over tighten .

Step 8



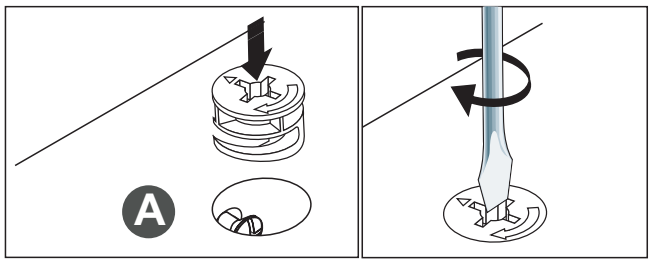
Assembling the drawer front to the drawer sides .

Lower the drawer front 4 onto the side 6 and 7

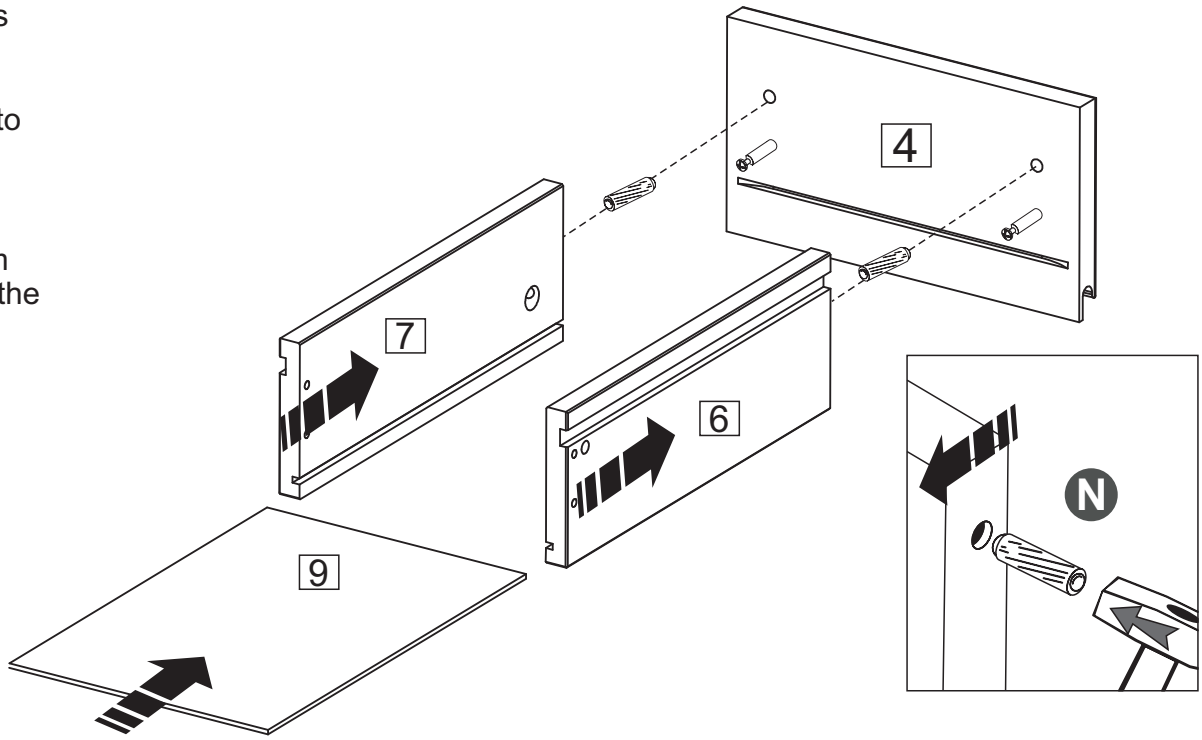
See page 4 „Function of cam and locking pin”.

Place the cams A into the holes indicated, arrows pointing towards the side / locking pins .

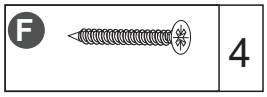
To tighten cams : Turn to the right using a screwdriver.



Slide the drawer bottom 9 into the grooves of the drawer frame.

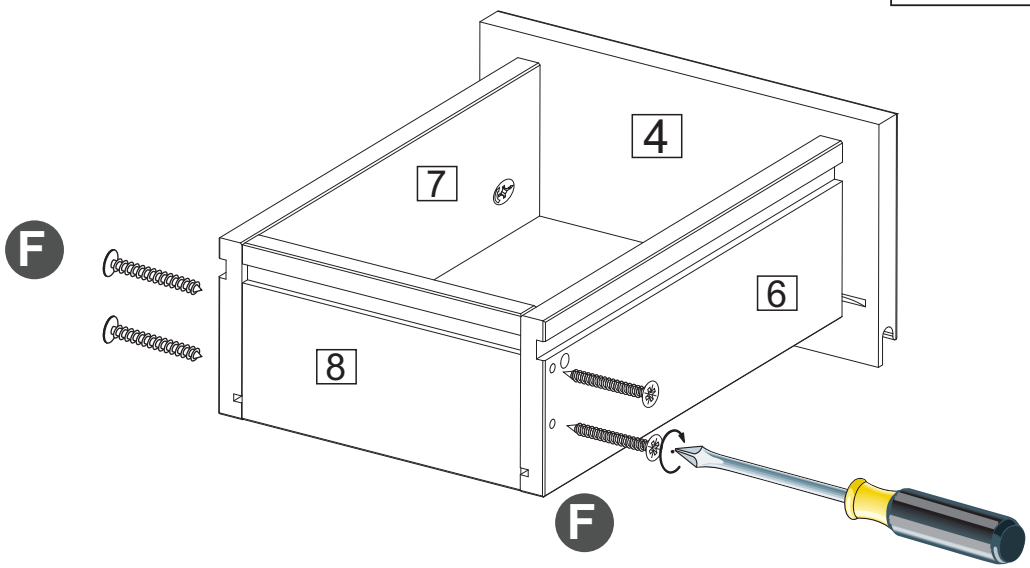


Step 9



Drawer assembly

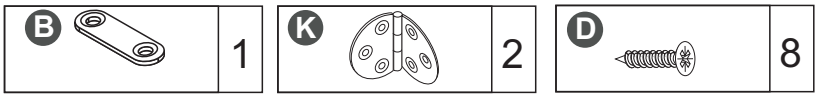
Fix the drawer sides 7 and 6 the drawer back 8 using screws F

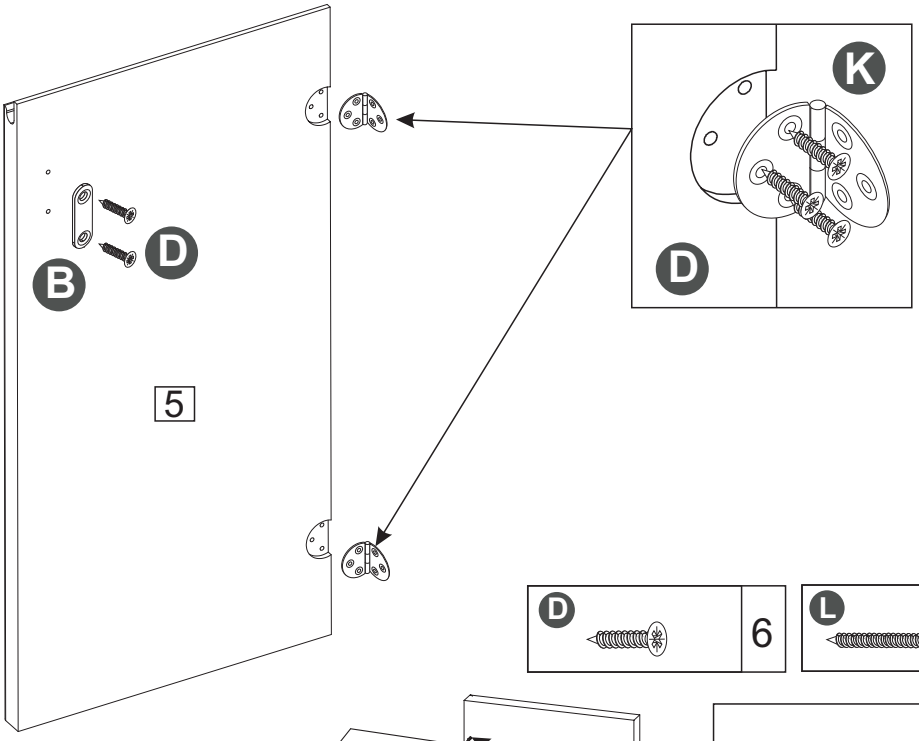


Step 10

Fix Fitting to the Door

Attach magnetic plate B using screw D .
Fix hinge K using screw D.

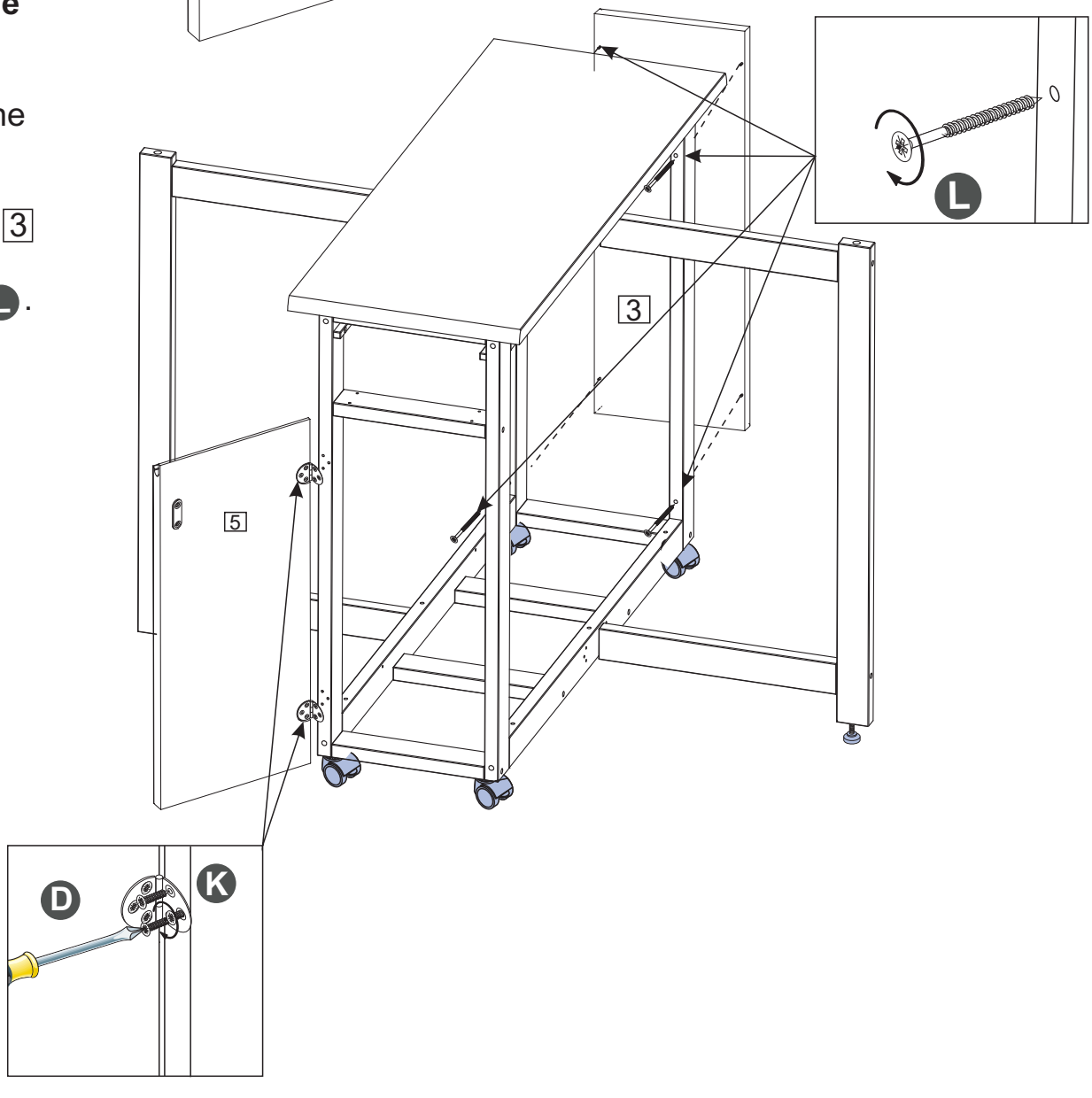




Step 11

Fix Door to the Carcass

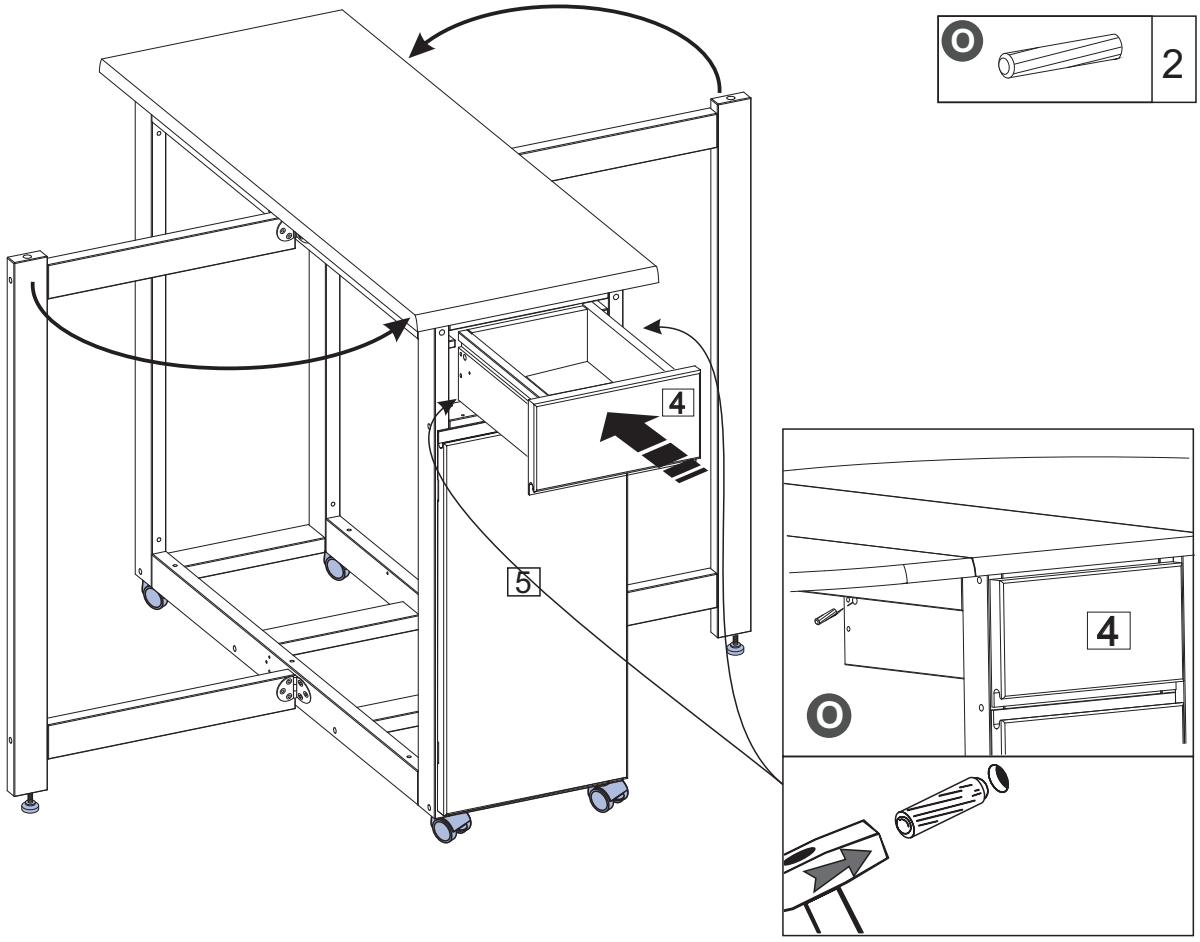
Fix door 5 to the carcass using screw D .
Fix back panel 3 to the carcass using screws L.



Step 12

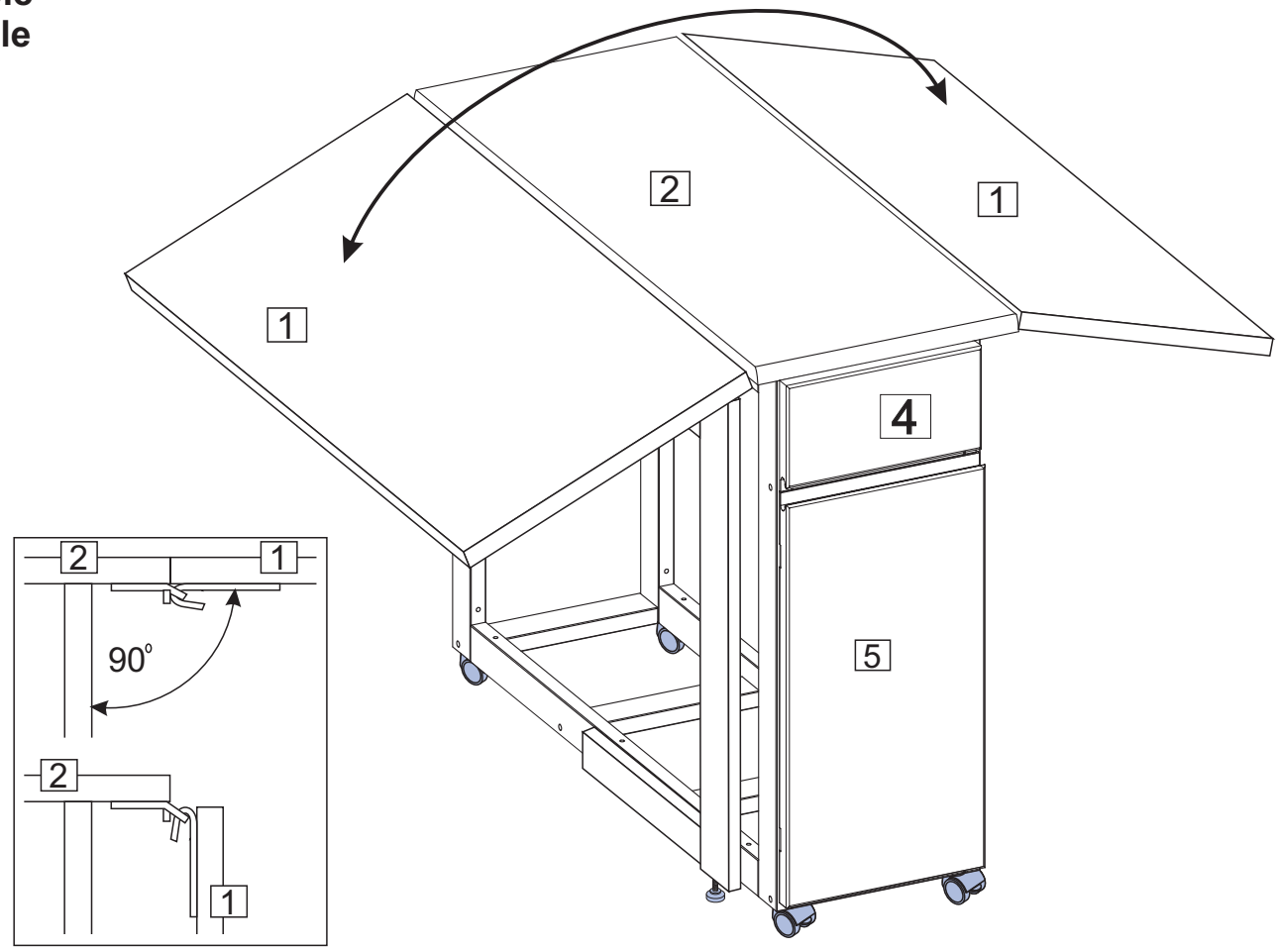
Fit Drawer to the Carcass

Slide the drawer onto the wooden runners.
Insert wooden dowels O to secure the drawer.



Step 13

Secure Table Flap to Table Top

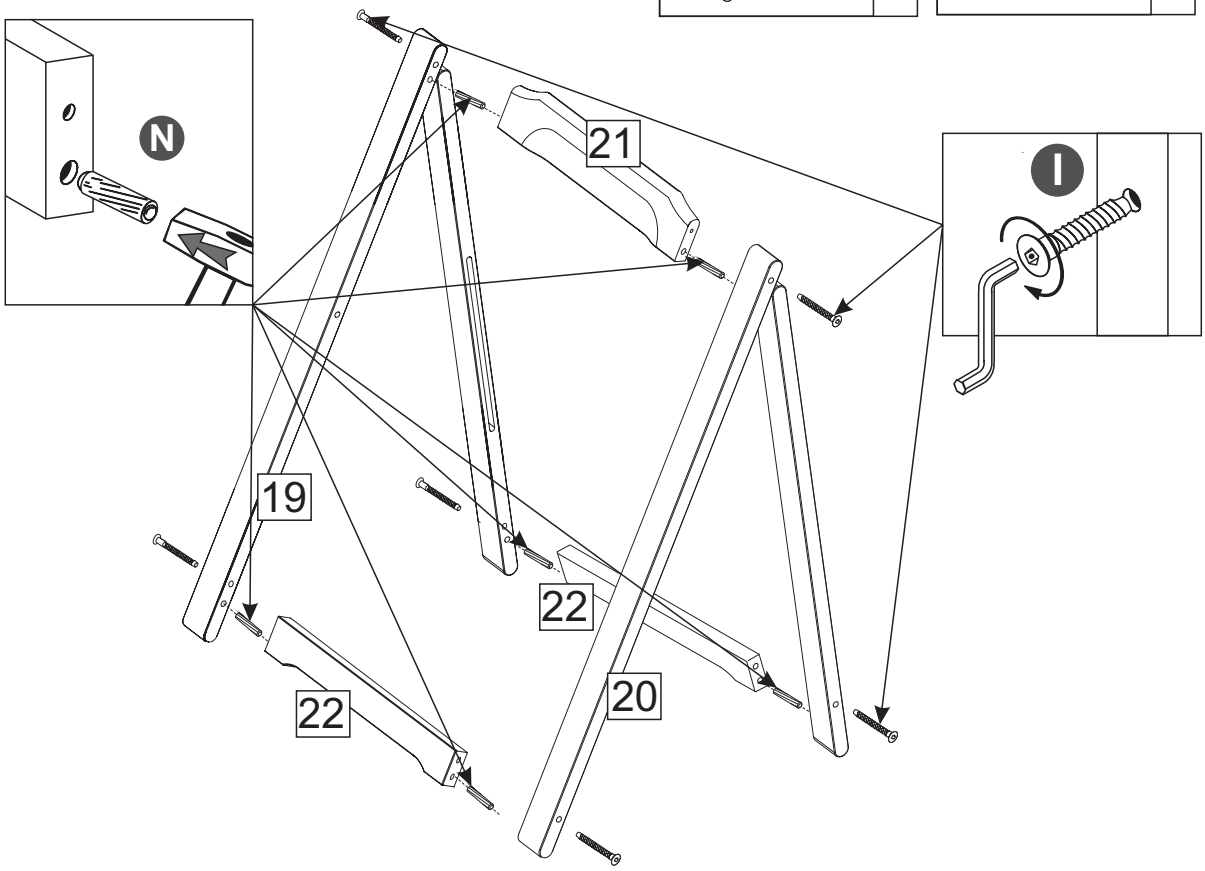


Step 14

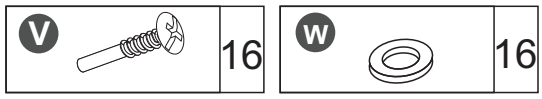
Chair assembly

Insert dowels N to backrest 21 and wooden runner 22, as shown.
Fix them to chair legs 19 and 20 using screws I .





Attach the seat 23 using washer W and screw V .



Assembly is complete

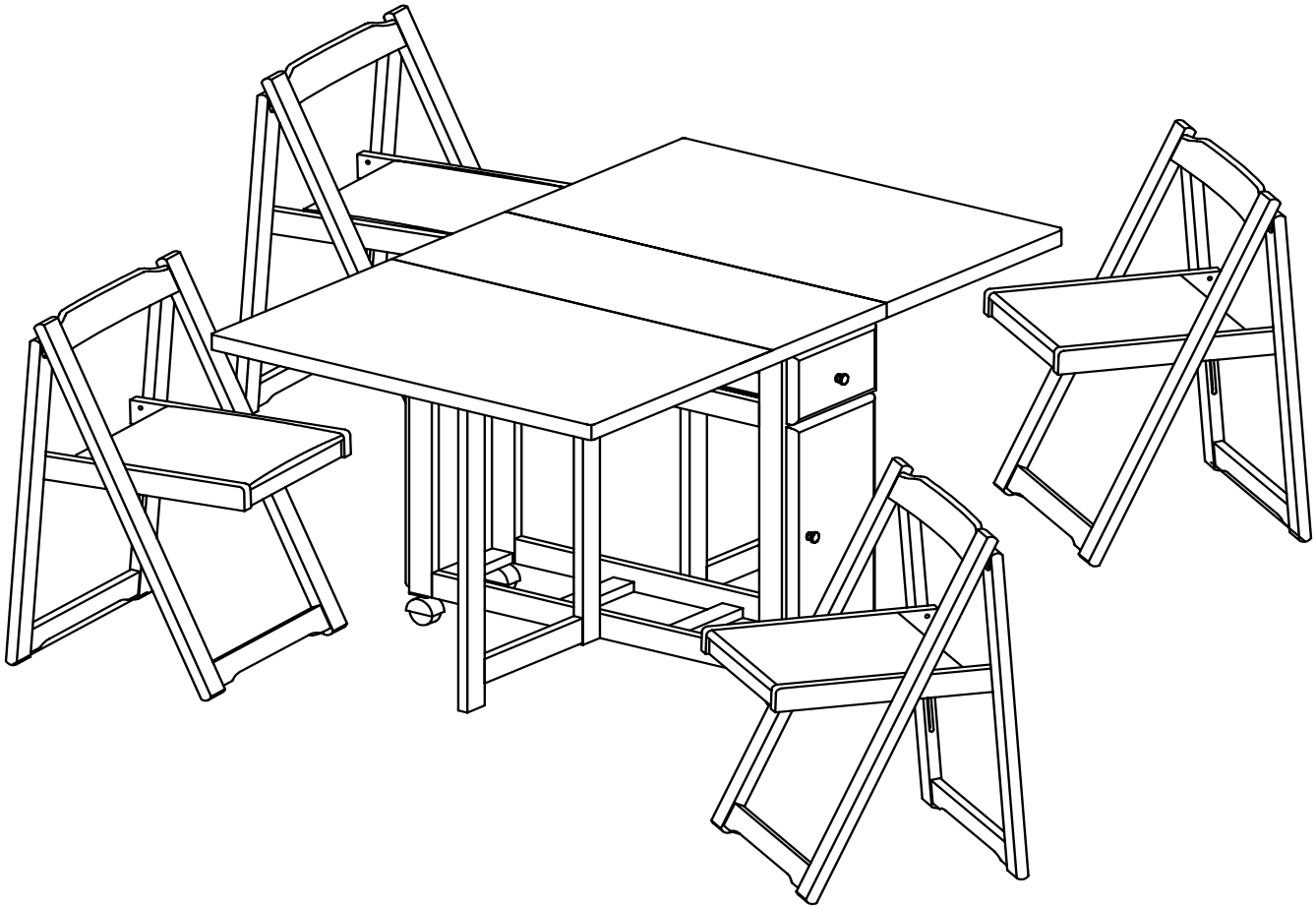
Repeat with remaining chairs

If you need help or have damaged or missing parts , call the Customer Helpline : 08456 400800

RECTANGULAR BUTTERFLY SET

Assembly Instructions – Please keep for future reference

CAT NO: 603-1578
CAT NO: 603-1561



Dimensions (Table)
Width – 139cm
Depth – 87cm
Height – 75.5cm

Dimensions (Chair)
Width – 47cm
Depth – 46cm
Height – 71cm

Important – Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the Customer Helpline: 08456 400 800

Issue 1 – 30/09/09

Safety and Care Advice

Important – Please read these instructions fully before starting assembly

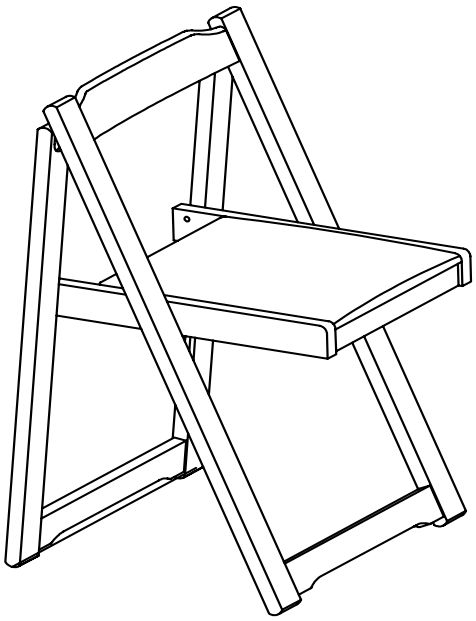
- Dispose of all packaging carefully and responsibly.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Make sure you have enough space to layout the parts before starting.
- Do not stand or put weight on the product, this could cause damage.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor.
- Parts of the assembly will be easier with 2 people.

Care and maintenance

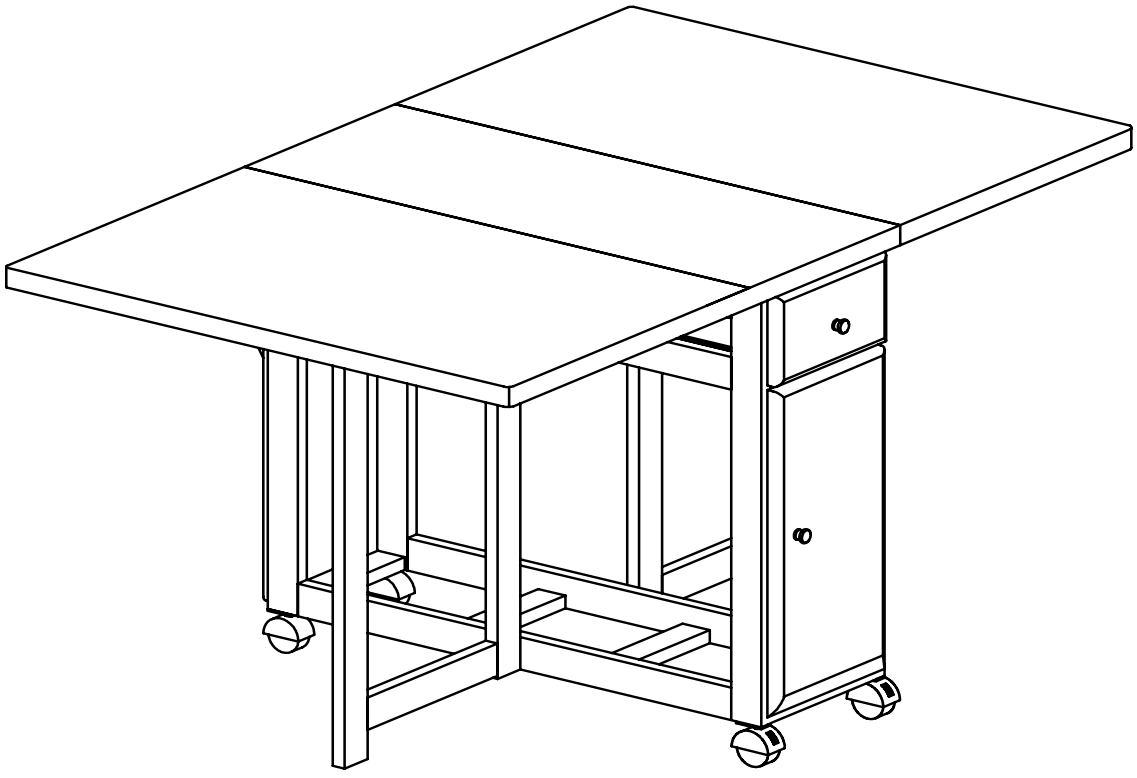
- Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.
- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Components

CHAIR x 4



TABLE



Folding Instructions

Stage 1

Fig. 1

- Knock with rubber mallet (not provided) gently.
- Make sure you dispose the caster protector.

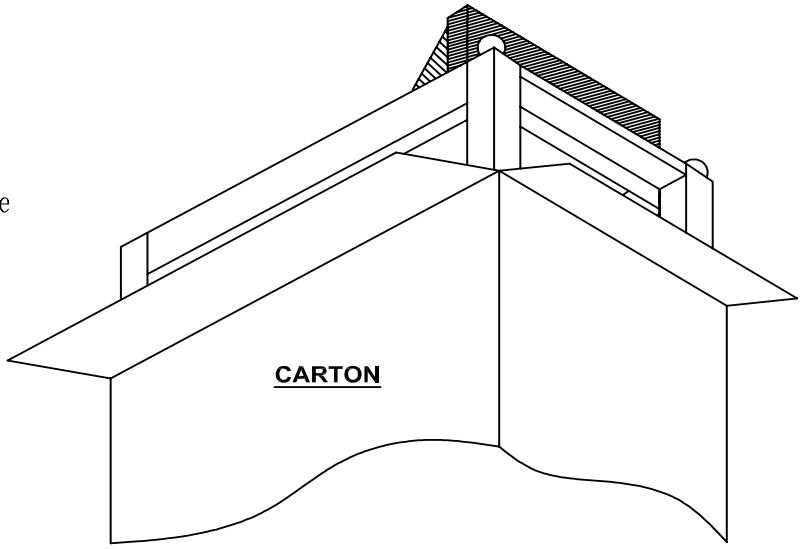
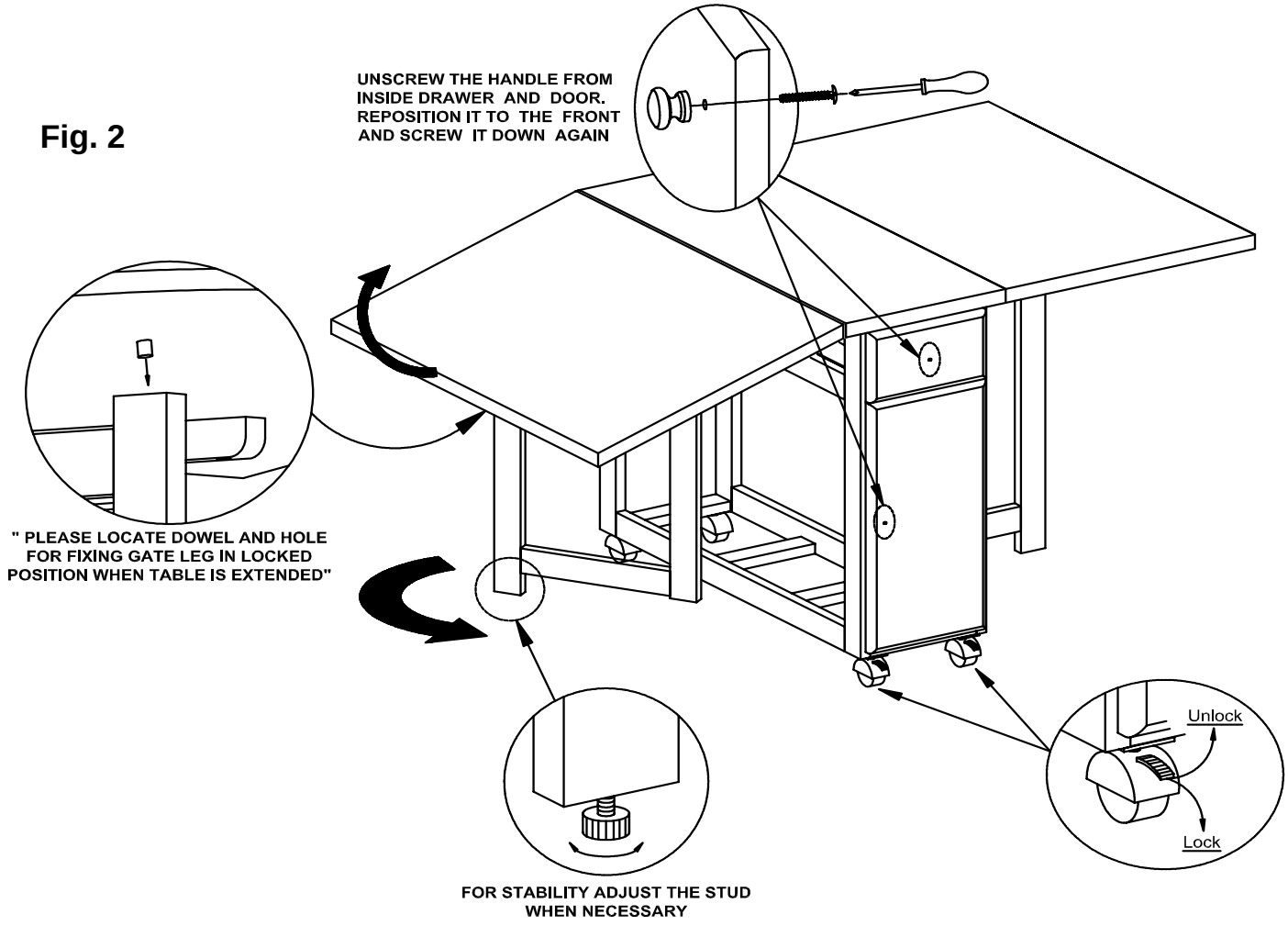


Fig. 2



Folding Instructions

Stage 2

Fig. 3

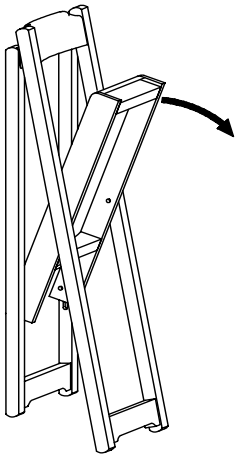


Fig. 4

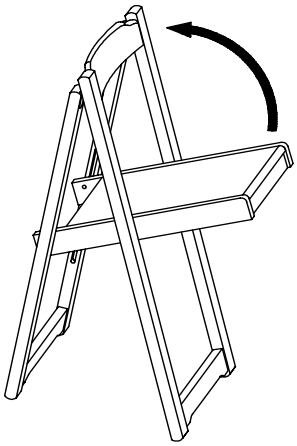


Fig. 5

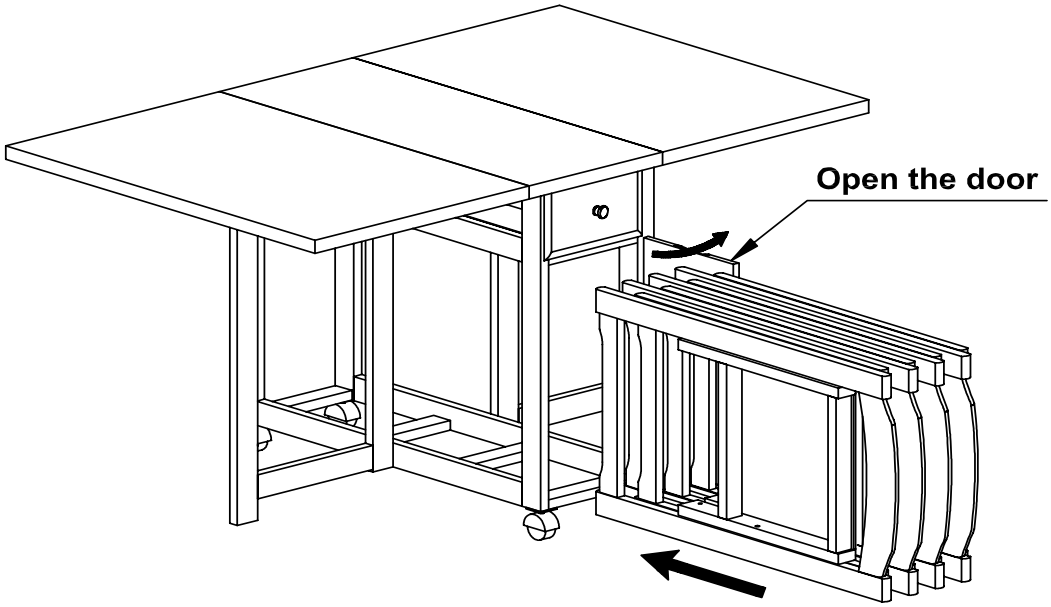
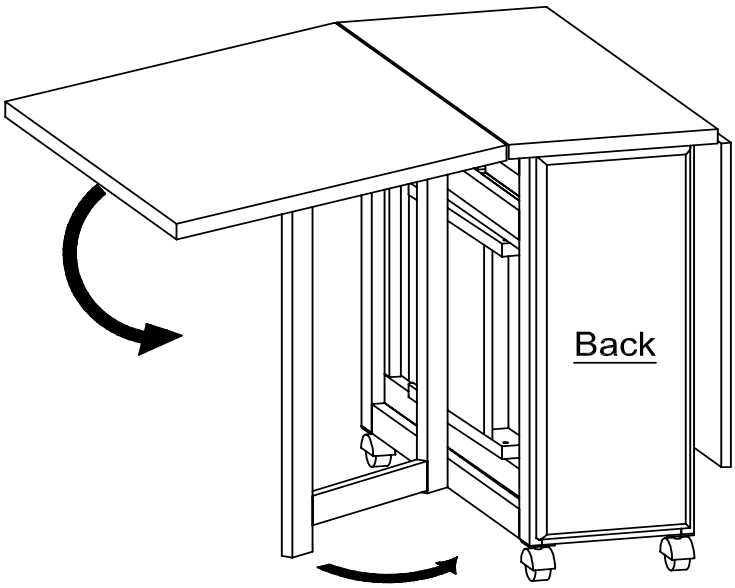


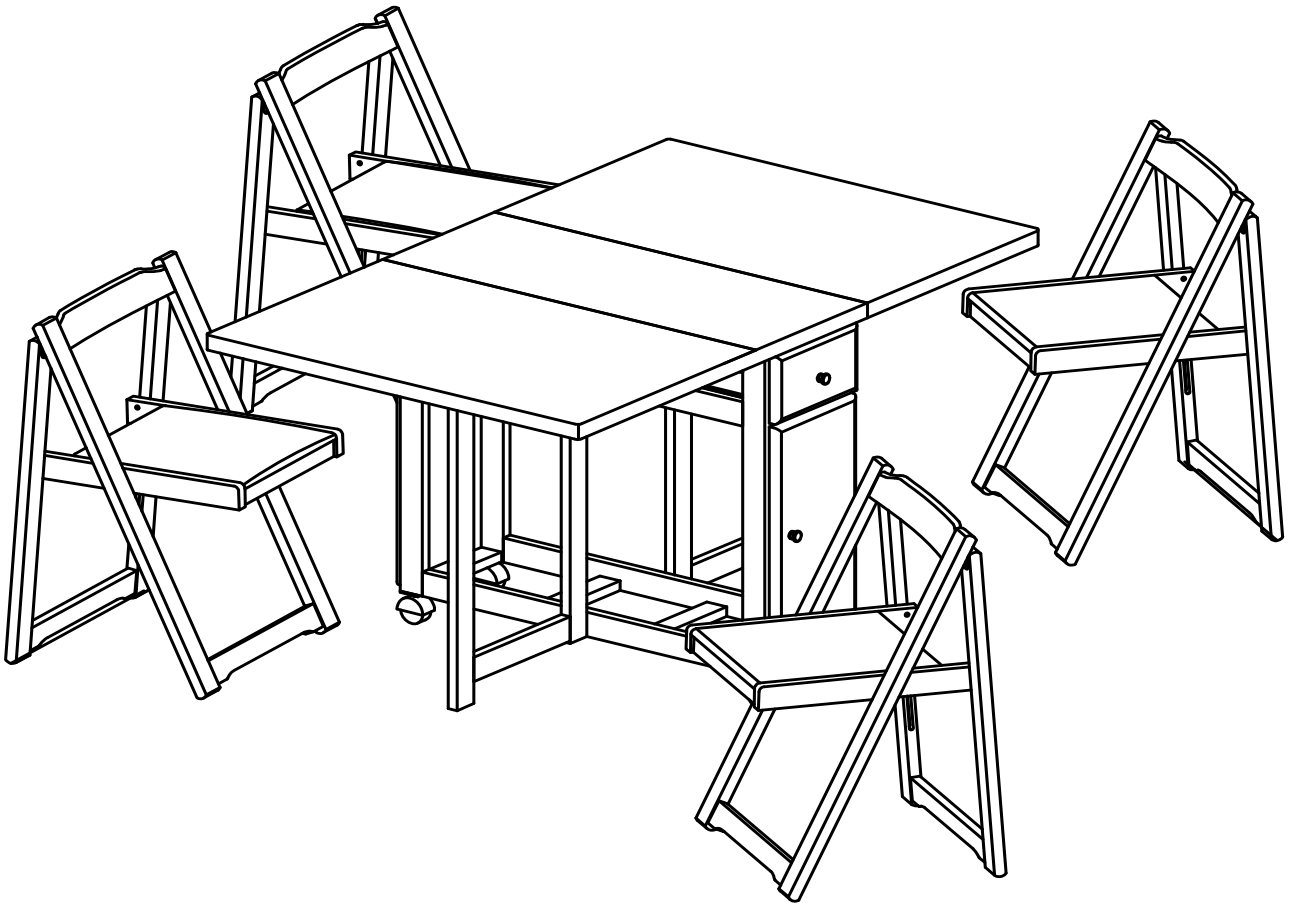
Fig. 6



EMPEROR RECTANGULAR SET

Assembly Instructions - Please keep for future reference

CAT NO: 656-8508
CAT NO: 656-8515



Dimensions(Table)
Width - 139cm
Depth - 87cm
Height - 75.5cm

Dimensions(Chair)
Width - 47cm
Depth - 46cm
Height - 71cm

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the Customer Helpline: **08456 400 800**

Issue 1 - 1/6/2010

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

- Dispose of all packaging carefully and responsibly.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Make sure you have enough space to layout the parts before starting.
- Do not stand or put weight on the product, this could cause damage.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor.
- Parts of the assembly will be easier with 2 people.

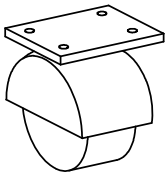
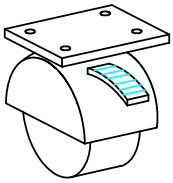
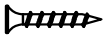
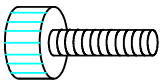
Care and maintenance

- Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.
- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Components - Fittings

Please check you have all the fittings listed below

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

A. Wheel x 2 	**B. Wheel with stopper x 2** 
C. Screw x 16 	**D. Stud x 2** 

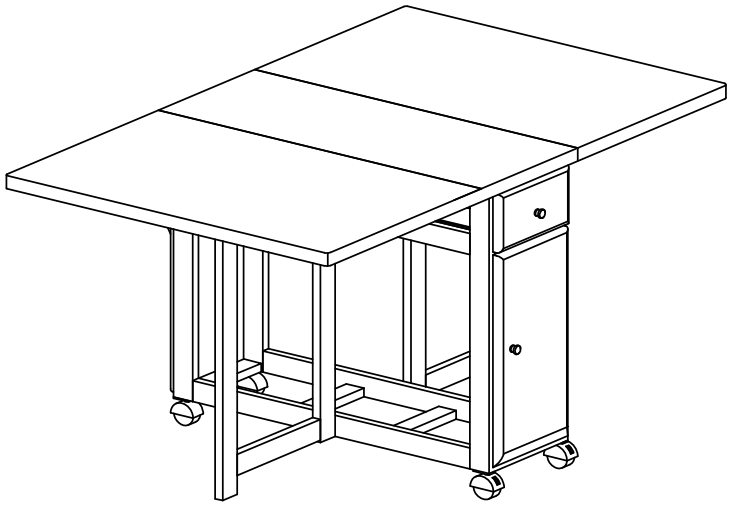
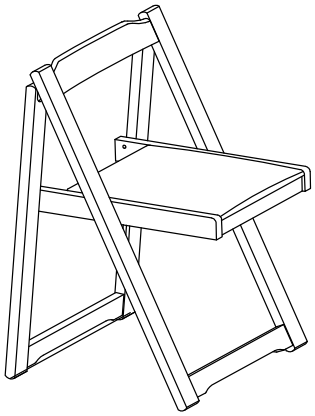
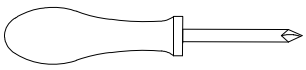


Table x 1



Chair x 4

Tools required



Screwdriver

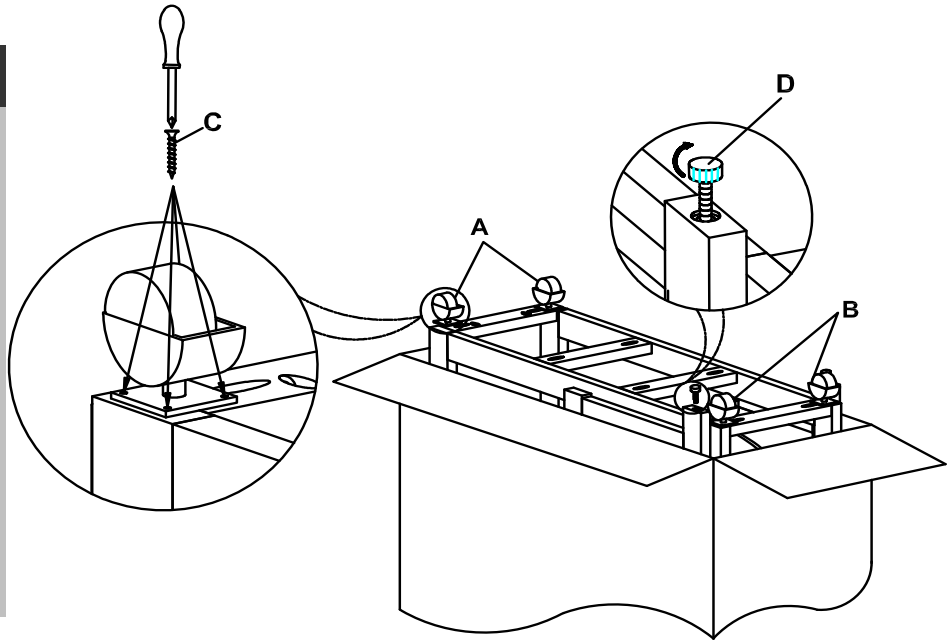
Assembly Instructions

Stage 1

Step 1 :

Using a screwdriver secure the castor to the table leg by screwing the four wood screws (C) into the pre drilled holes, repeat this for each castor.

Assemble adjustable stud into folding leg.

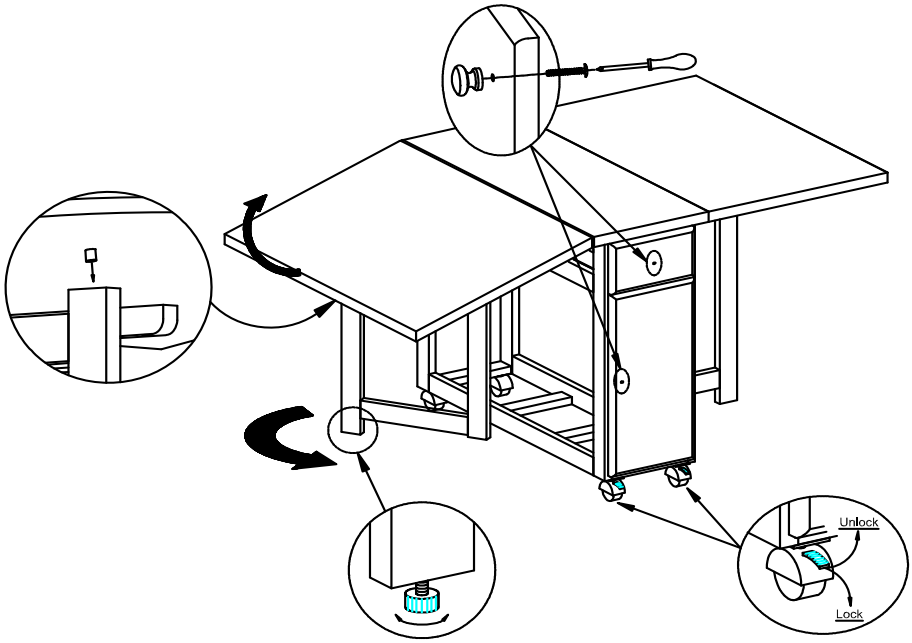


Step 2 :

Please locate dowel and hole for fixing gate leg in locked position when table is extended.

For stability adjust the stud when necessary.

Unscrew the handle from inside drawer and door. Move it to the front and fix with screws.



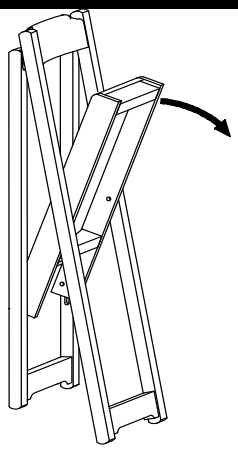
If you need help or have damaged or missing parts, call the Customer Helpline: **08456 400 800**

Folding Instructions

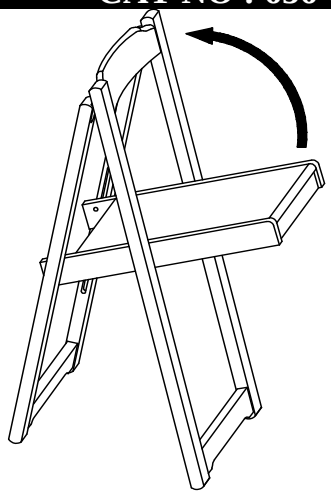
Stage 2

CAT NO : 656-8498
CAT NO : 656-8474

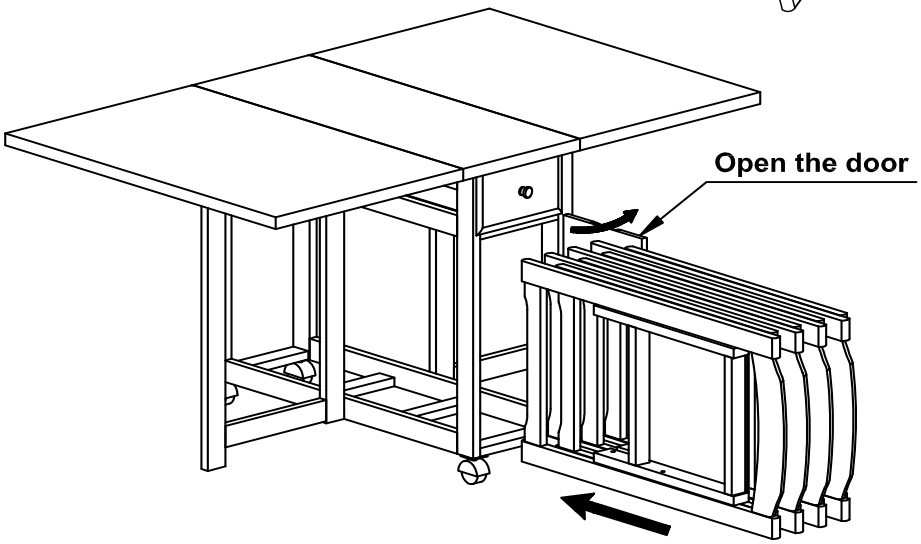
Step. 3



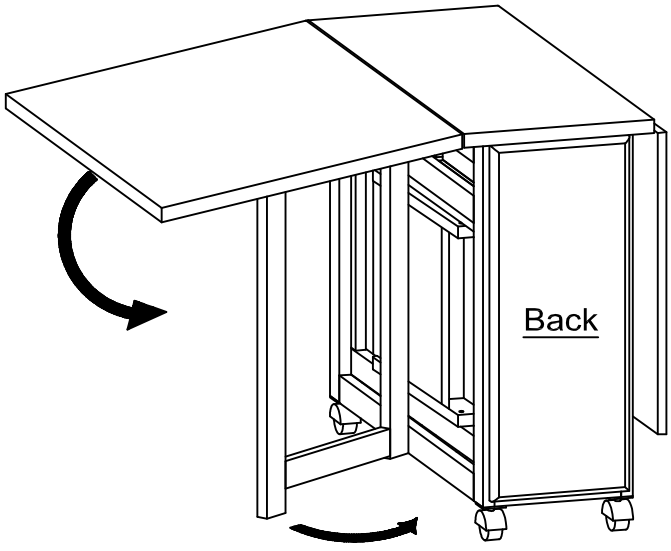
Step. 4



Step. 5



Step. 6

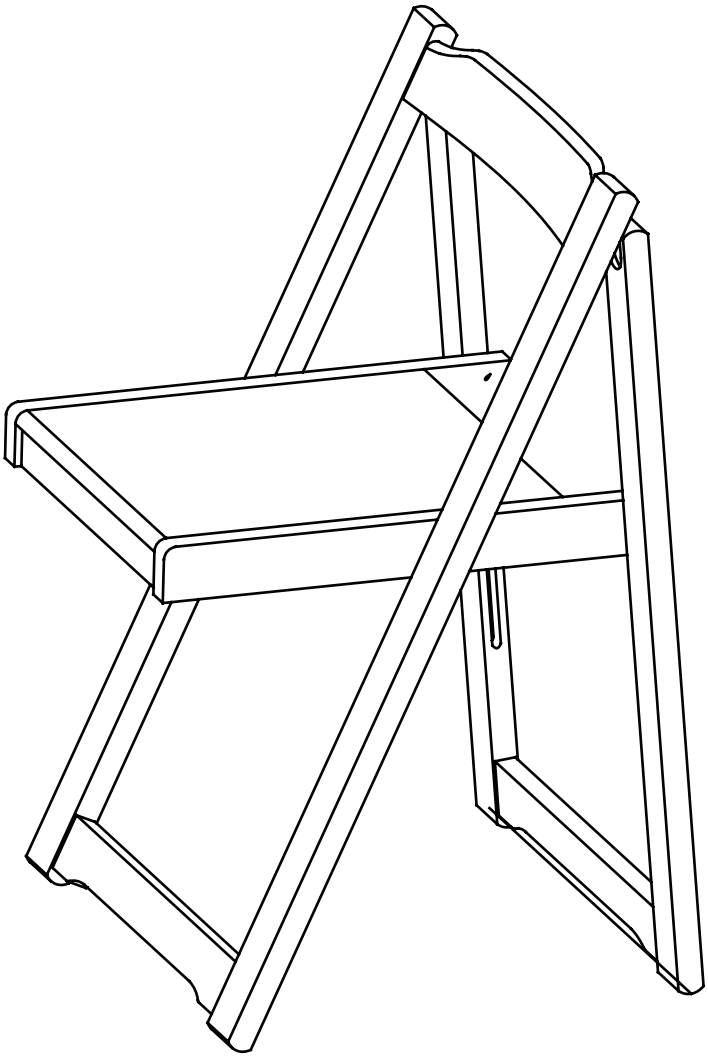


Emperor Chair

Assembly Instructions - Please keep for future reference

633/3324

633/3348



Dimensions

Width - 47 cm

Depth - 46 cm

Height - 71 cm

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**

Issue 1 - 06/14/12

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

- One person is required to assemble this products.
- Assemble this products on a flat protected surface.
- Please note wood is a natural material, some slightly colour and grain variation and natural marks will be present.
- Maximum safe weight of user: 100kgs.
- Chair weight: 5kgs.

Warnings

- Do not stand on the product.
- Do not use the product as a step ladder.
- Do not knock the surface of the product against sharp solid surfaces.

Care and maintenance

- Please clean the unit surface using either damp (not wet) cloth and a mild domestic soap solution or by using an appropriate polish.
- Do not use any abrasive materials when cleaning.

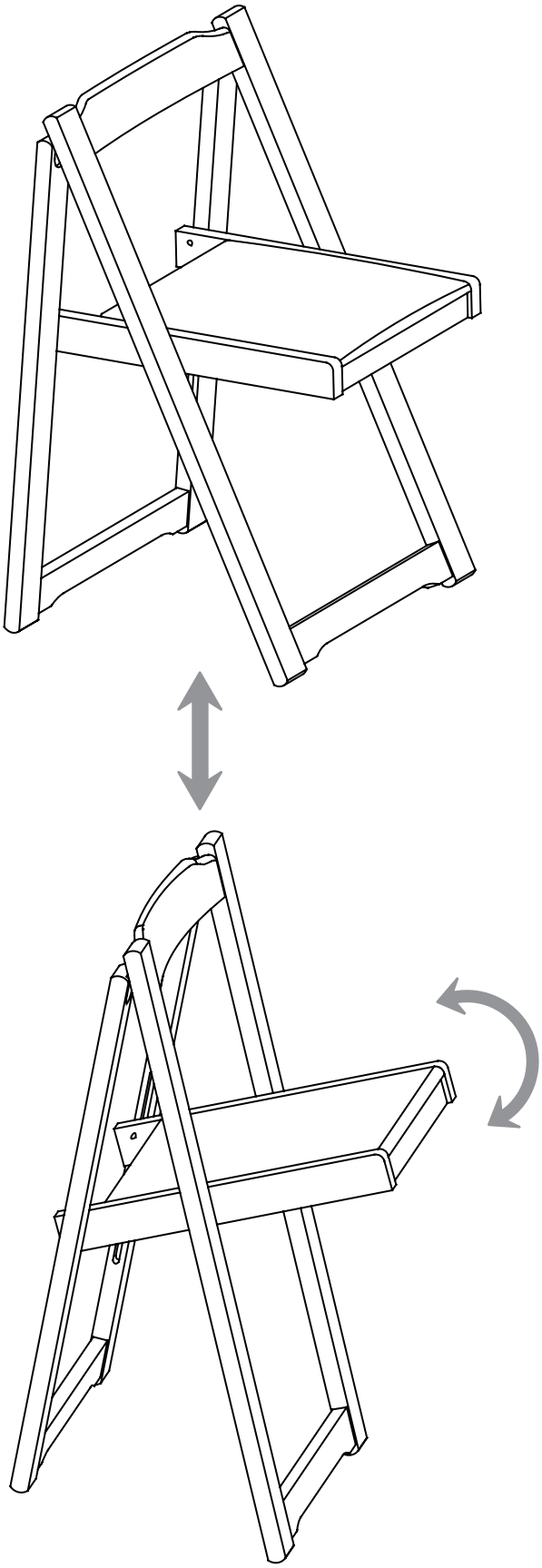
Assembly Instructions

Step 1

Folding the chair

To open or fold the chair, please ***note***:

One hand catch the top rail another hand catch the cushion front, push or pull the cushion.



Assembly is complete.

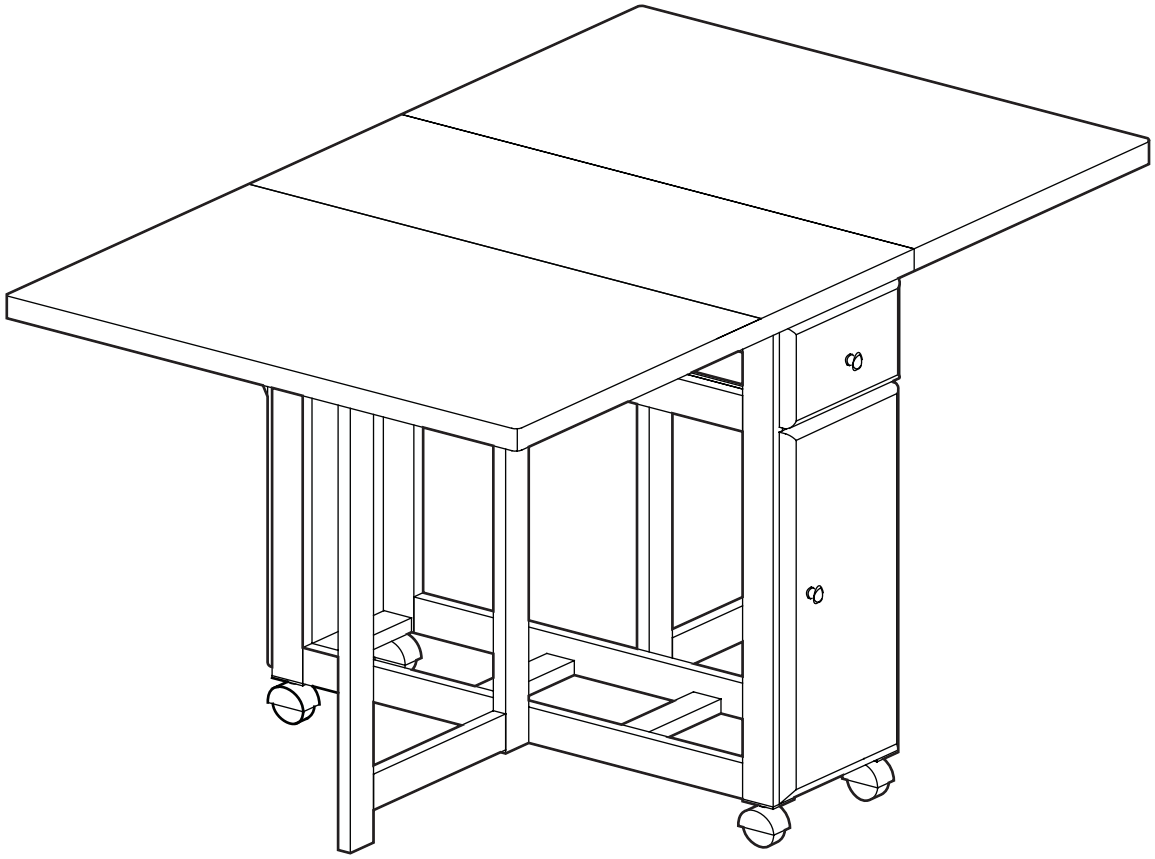
If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**

Emperor Rectangle Table

Assembly Instructions - Please keep for future reference

633/3355

633/3379



Dimensions

Width - 139 cm

Depth - 87 cm

Height - 75.5 cm

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**

Issue 1 - 06/14/12

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

• Check you have all the components and tools listed on page 2.

• Do not discard any of the packaging until you have checked that you have all the parts and the pack of fittings.

• Assemble this product on a flat protected surface.

• Do not stand on the product.

• Do not use the product as a step ladder.

• Do not knock the surface of the product against sharp solid surfaces.

• Discard all extra fittings and keep fittings out of reach of children.

• Please note wood is a natural material, some slightly colour and grain variation and natural marks will be present.

• Maximum safe weight of user:
Table centre:80kgs.
Table wings:25kgs.

• Table weight: 31.0kgs.



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• Dispose of all packaging carefully and responsibly.

• Retain assembly instruction for future reference.

Care and maintenance

• Please clean the unit surface using either damp (not wet) cloth and a mild domestic soap solution or by using an appropriate polish.

• Do not use any abrasive materials when cleaning.

• From time to time check that there are no loose bolts on this units.

Components - Parts

If you have damaged or missing components, call the **Customer Helpline: 08456 400800**

Please check you have all the parts listed below

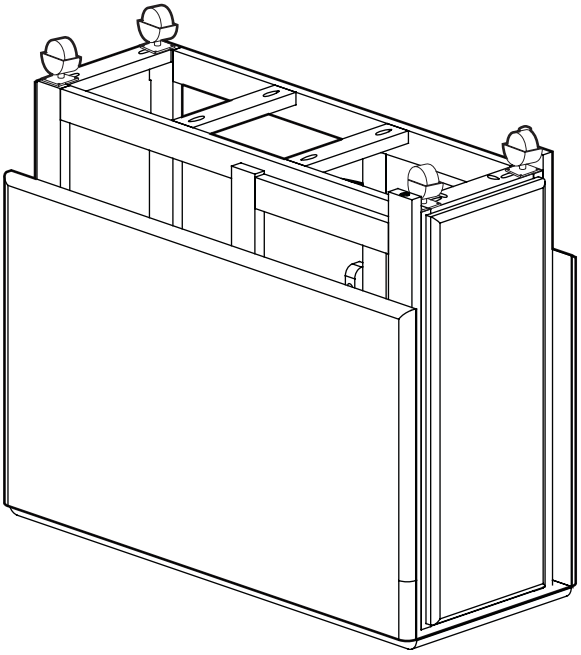
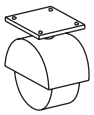
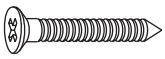
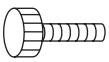
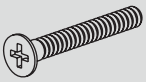


Table without wheels x1

Components - Fittings

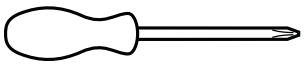
Please check you have all the fittings listed below

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

A  Wheel x 2	**B**  Wheel with stopper x 2	**C**  Screw x 16
D  Adjustable glide x 2	**E**  Small bolt x 2	**F**  Handle x 2

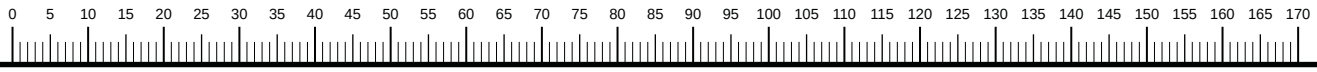
Important: fittings (**E** and **F)** are not in the fitting bags, they are be fixed on the inside of the door and drawer.

Tools required



Screwdriver

Ruler - Use this ruler to help correctly identify the screws



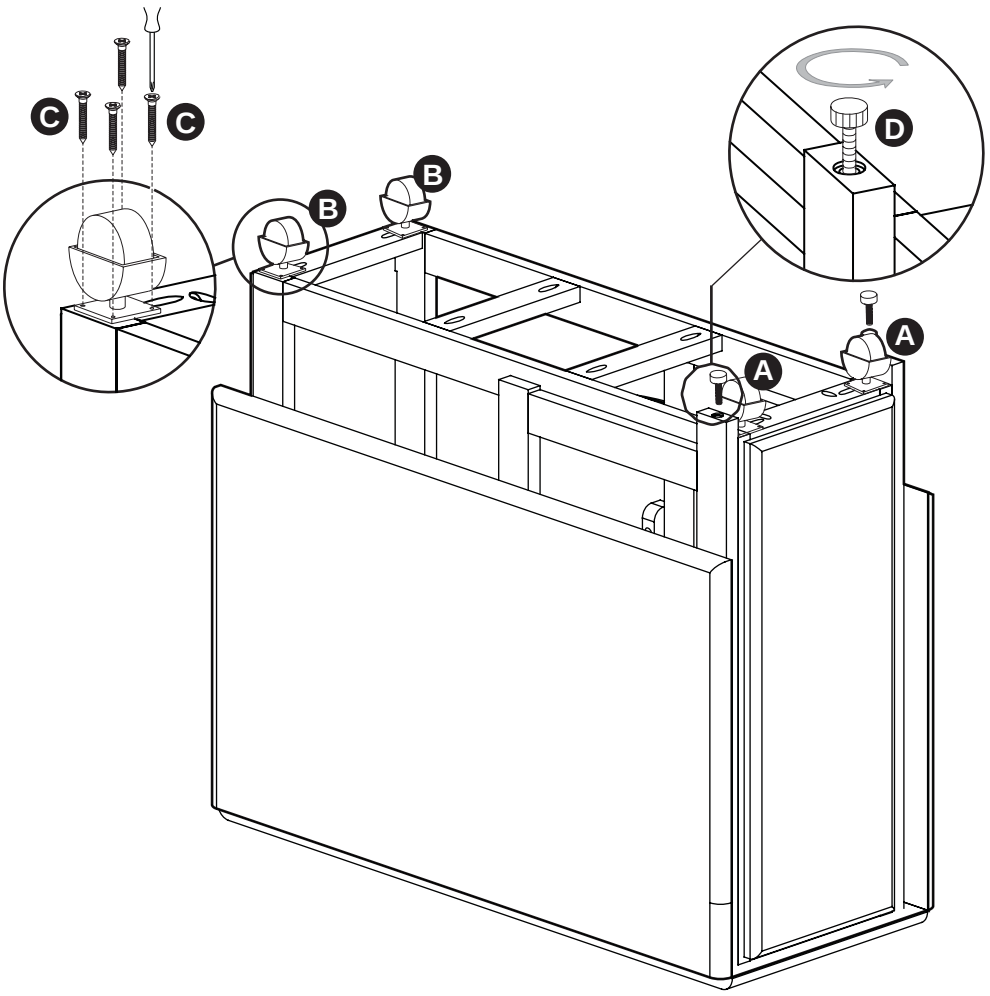
Assembly Instructions

Step 1

Fixing wheels and glides

Attach the wheels **A** and wheels with stopper **B** to the table bottom using screws **C**, tighten with crosshead screwdriver.

Fix the adjustable glides **D** to the side legs.



Step 2

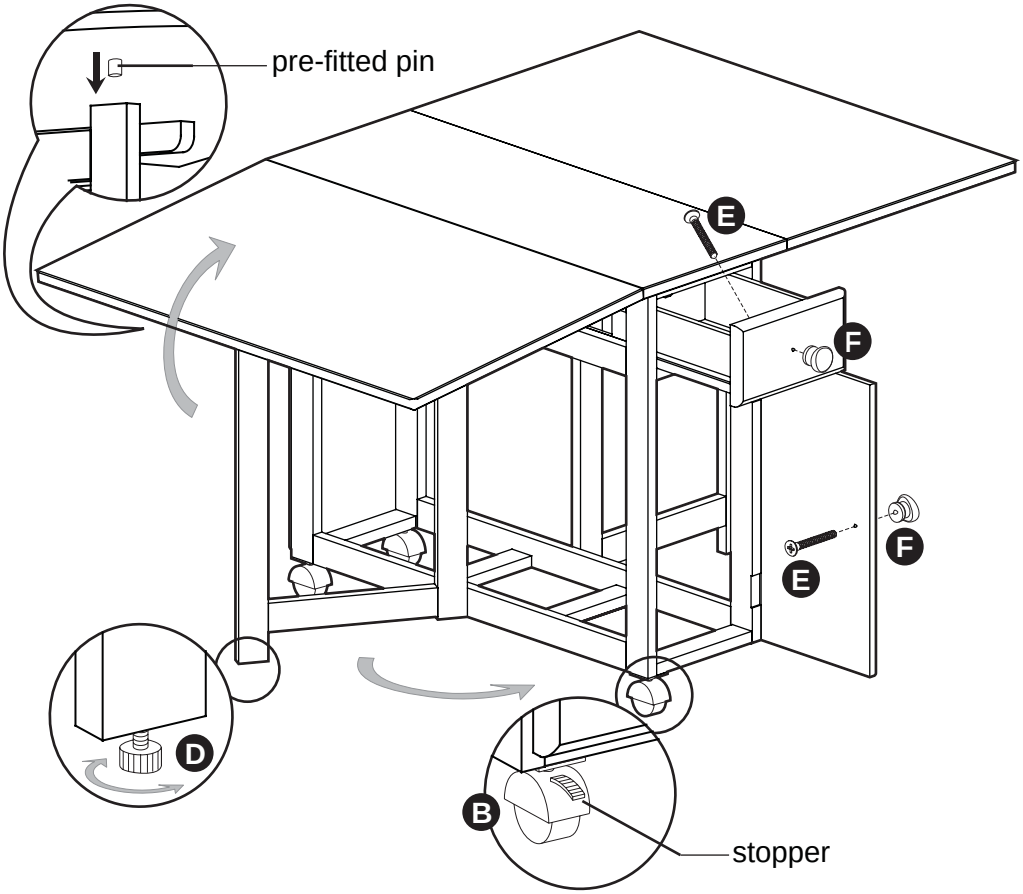
Opening the wings

Lift the wings up and rotate the side legs to the middle of the wings. Slightly lift the wings and insert the pre-fitted pins into the hole in the top of the side legs.

The handles **F** are pre-fitted inside the drawer front and door, please remove them out .Then fix them to the front of drawer and door using small bolts **E**, tighten with crosshead screwdriver.

Note:
Rotate the adjustable glide **D** to level the wings.

Press down the wheel stoppers **B** to stop the table moving.



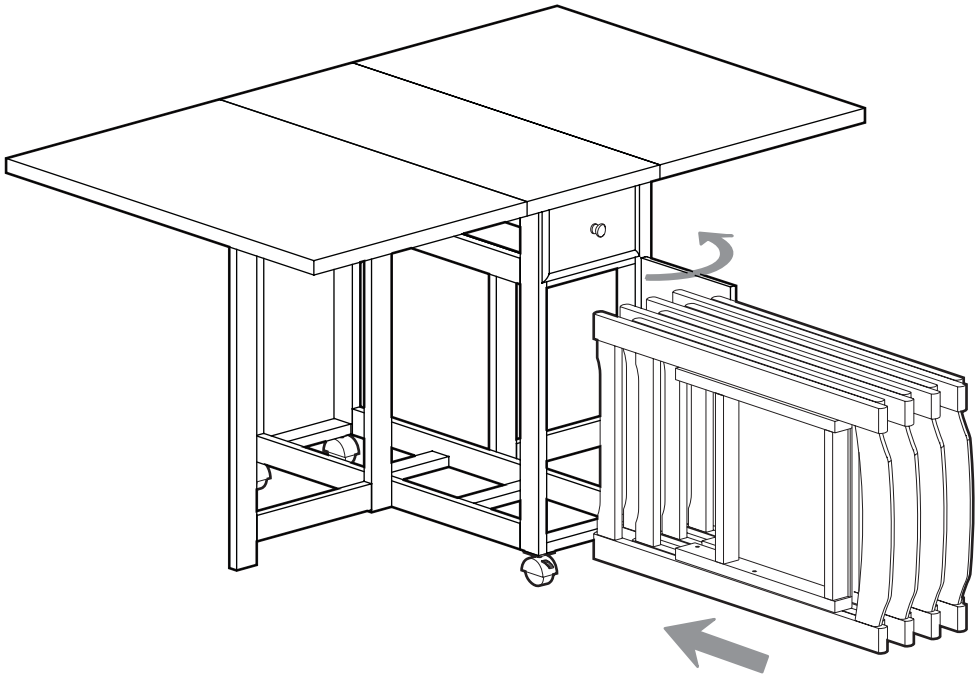
Assembly Instructions

Step 3

Storing a set of chairs

Open table door, then place the folded chairs on the table shelf one by one.

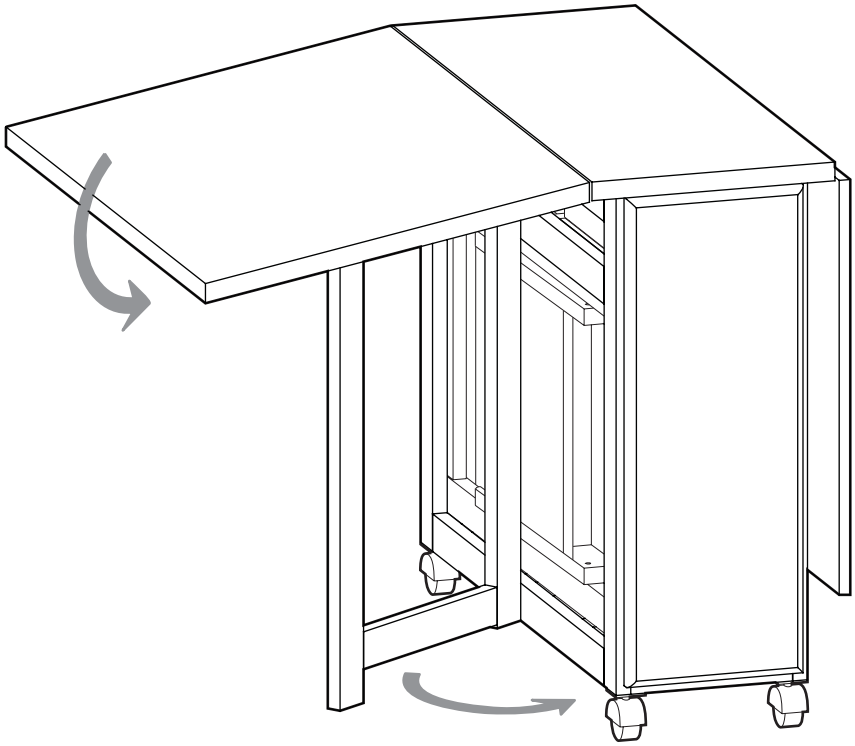
Note:
No chairs is in this assembly instruction, they are only to show how the table works.



Step 4

Folding the wings down

Lift the wings slightly to remove the pre-fitted pins from the side legs.
Rotate the legs into the unit and carefully lower the wings, the table can now be used as a cabinet.



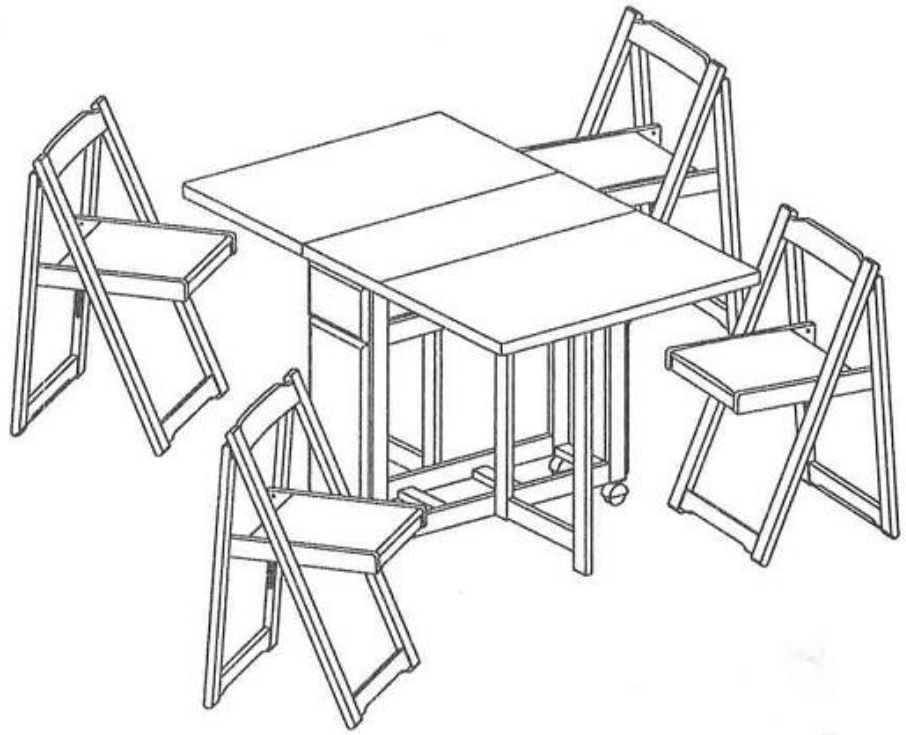
Assembly is complete.

If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**

EMPEROR OAK RECTANGULAR TABLE

sabichi

Assembly Instructions - Please keep for future reference | **6333379**



Dimensions Table	Dimensions Chair
Width - 139cm Length - 87cm Height - 75.5cm	Width - 47cm Length - 46cm Height - 71cm

Important – Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the **Customer Helpline: +44(0) 1909 544574**

⚠ Safety and Care Advice

Important – Please read these instructions fully before starting assembly

• Check you have all the components and tools listed on pages 2 and 3.

• Remove all fittings from the plastic bags and separate them into their groups.

• Keep children and animals away from the work area, small parts could choke if swallowed.

• Make sure you have enough space to layout the parts before starting.

• Do not stand or put weight on the product, this could cause damage.

• Assemble the item as close to its final position (in the same room) as possible.

• Assemble on a soft level surface to avoid damaging the unit or your floor.

• Parts of the assembly will be easier with 2 people.



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• Dispose of all packaging carefully and responsibly.

• Do not tighten all bolts until bed is fully assembled.

Care and maintenance

• Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.

• From time to time check that there are no loose bolts on this unit.

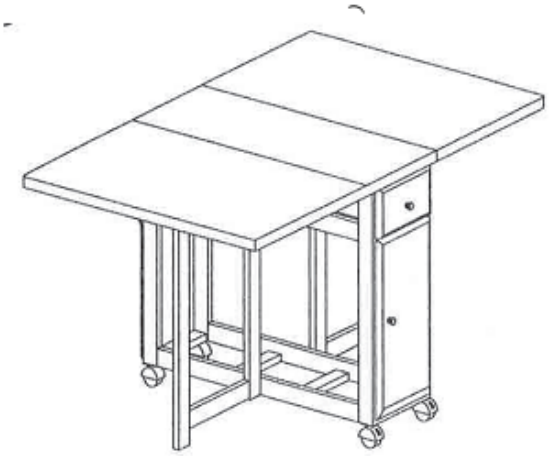
• This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Note: if required the next page can be cut out and used as reference throughout the assembly. Keep this page with these instructions for future reference.

Components - Parts

If you have damaged or missing components, call the **Customer Helpline: +44(0) 1909 544574**

Please check you have all the parts listed below

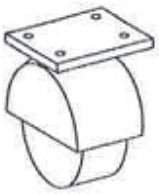
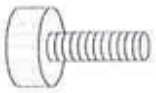


1 Table x 1 (139 x 87cm)

Components - Fittings

Please check you have all the fittings listed below

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

A. Wheel x 2 	**B. Wheel with stopper x 2** 
C. Screw x 16 	**D. Stud x 2** 

Tools required



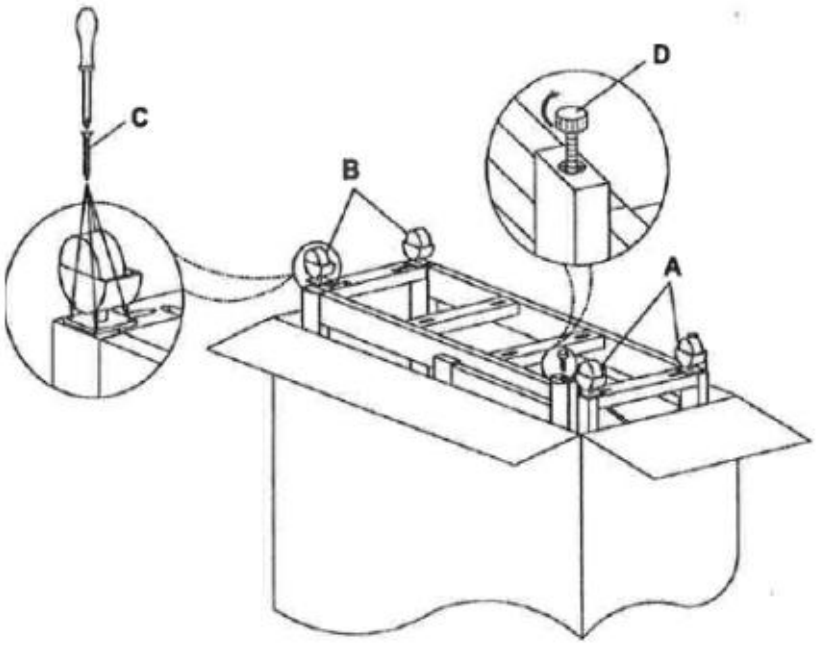
Screwdriver



Assembly Instructions

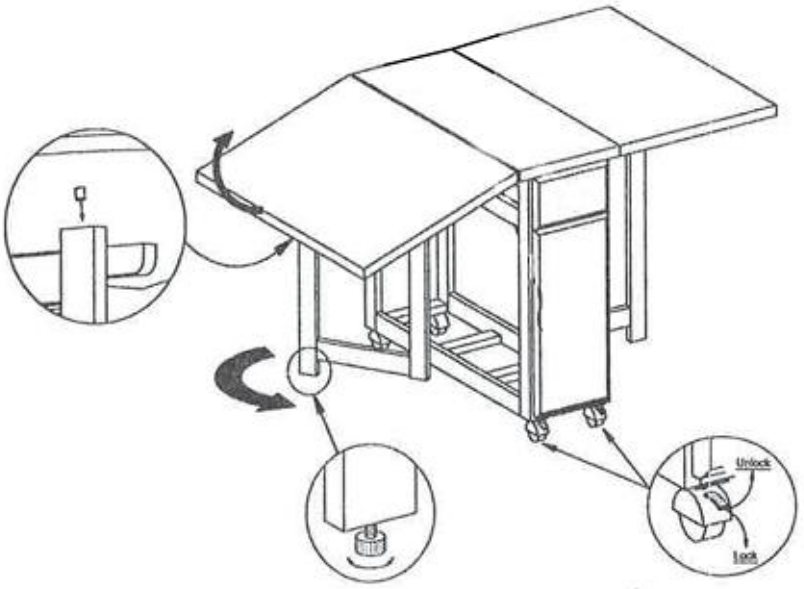
Step 1

Using a screw driver secure the castor to the table leg to the table leg by screwing the four wood screws (C) into the predrilled holes, repeat this for each castor. Assemble adjustable stud (D) into folding leg.



Step 2

Please locate dowel and hole for fixing gate leg in locked position when table is extended. For stability of table adjust the stud when necessary.



If you need help or have damaged or missing parts, call the **Customer Helpline: +44(0) 1909 544574**

Assembly Instructions

Step 3 to 6

Chairs not included. Sold Separately.

Fold out chair for use as shown in steps 3 and 4

Step. 3

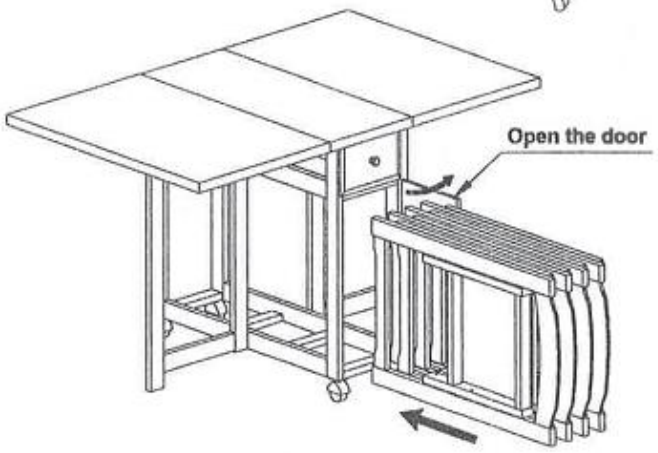


Step. 4



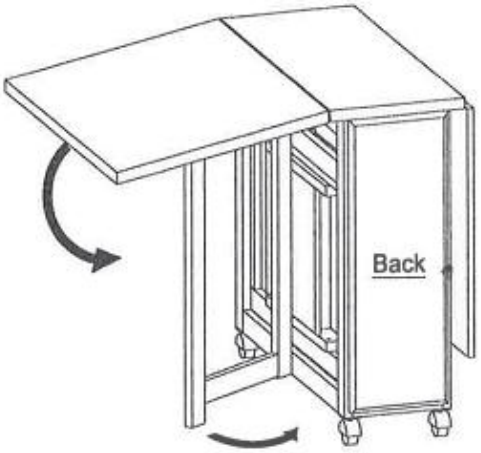
Store chairs under table as shown in step 5

Step. 5



To store table rotate leg and fold wing as shown in step 6

Step. 6



If you need help or have damaged or missing parts, call the **Customer Helpline: +44(0) 1909 544574**