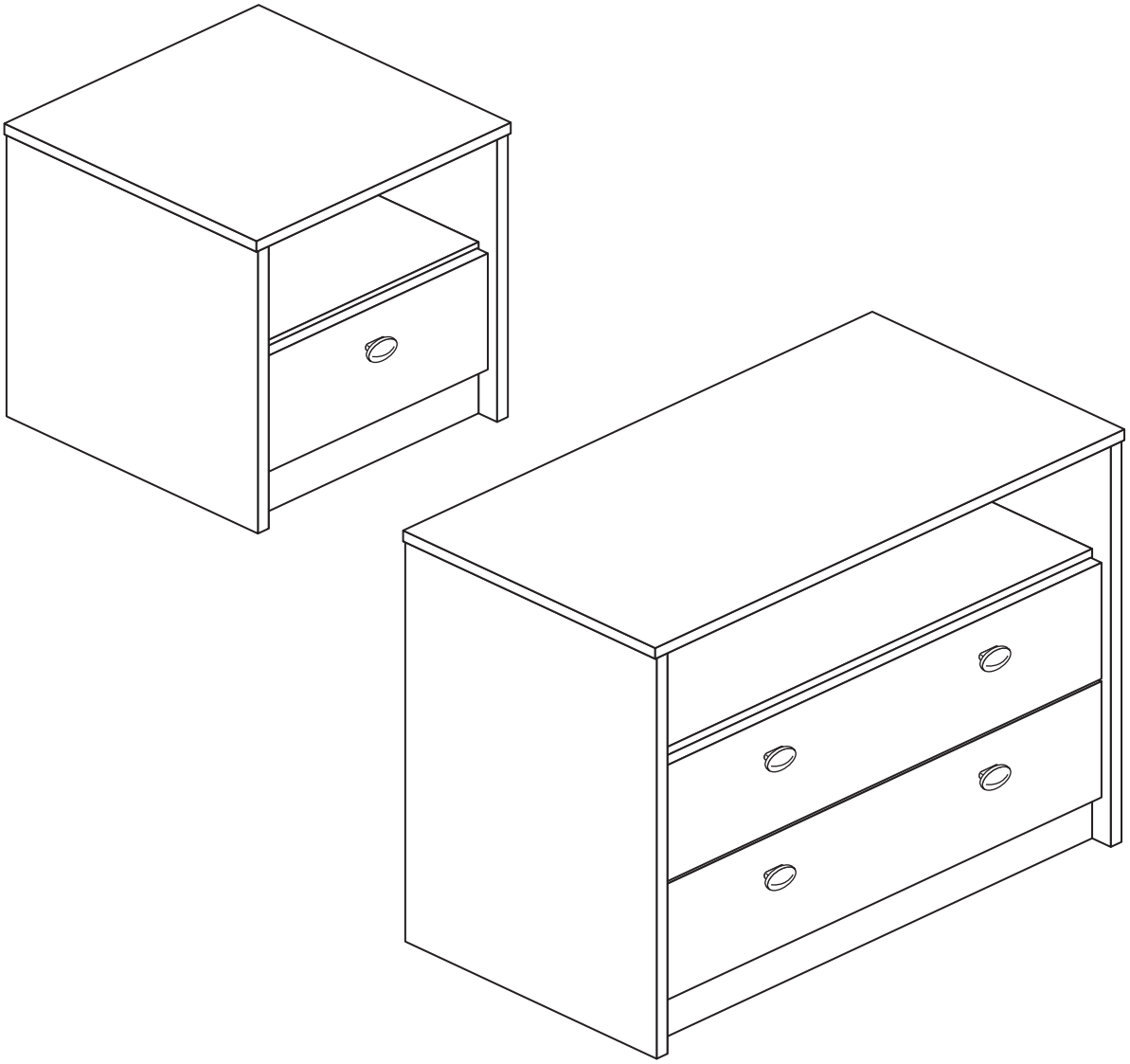
Newport - Chest Pack

Assembly Instructions - Please keep for future reference

245/8409

249/3842



2 Drawer Chest Dimensions
Width - 65.5cm
Depth - 35.5cm
Height - 57.5cm

Bedside Chest Dimensions
Width - 35.5cm
Depth - 35.5cm
Height - 41cm

MADE IN BRITAIN

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**

Issue 1 - 22/05/14

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

• ***Warning:*** This unit weighs approximately 22.5kgs. Please lift with care.

• Check you have all the components and tools listed on pages 2 and 3.

• Remove all fittings from the plastic bags and separate them into their groups.

• Keep children and animals away from the work area, small parts could choke if swallowed.

• Parts of the assembly will be easier with 2 people.

• Make sure you have enough space to layout the parts before starting.

• Do not stand or put weight on the product, this could cause damage.

• Assemble the item as close to its final position (in the same room) as possible.

• Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• **Safety note:** It is recommended that the 2 Drawer Chest is secured to a wall using the bracket supplied.

• Dispose of all packaging carefully and responsibly.

Care and maintenance

• Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.

• From time to time check that there are no loose screws on this unit.

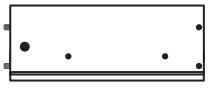
• This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Components - Panels

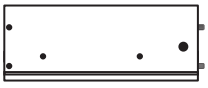
If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Please check you have all the panels listed below

Drawer Panels



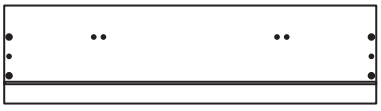
1 Left Drawer Side *(W320-124LH)* (320 x 124mm) x 3



2 Right Drawer Side *(W320-124RH)* (320 x 124mm) x 3



3 Small Drawer Front *(DF276)* (315 x 162mm)



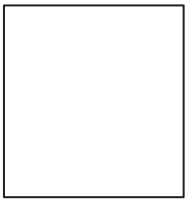
4 Large Drawer Front *(DF282)* (615 x 162mm) x 2



5 Small Drawer Back *(W286-124)* (286 x 124mm)



6 Large Drawer Back *(W586-124)* (586 x 124mm) x 2



7 Small Drawer Base *(T297-317)* (297 x 317mm)



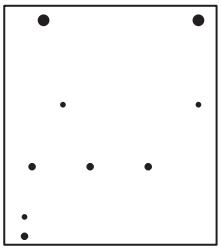
8 Large Drawer Base *(T597-317)* (597 x 317mm) x 2

Components - Panels

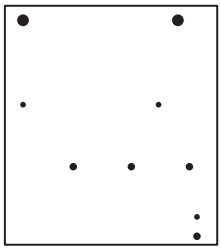
If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Please check you have all the panels listed below

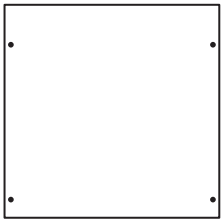
Bedside Chest Panels



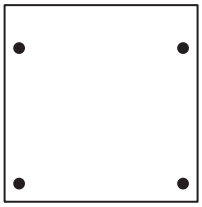
9 Left End *(DF272)*
(395 x 351mm)



10 Right End *(DF273)*
(395 x 351mm)



11 Top *(DF274)*
(355 x 352mm)



12 Fixed Shelf *(DF275)*
(319 x 325mm)

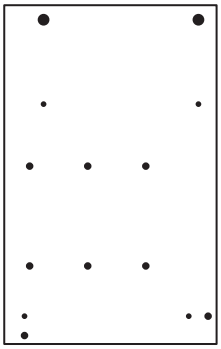


13 Plinth *(DF278)*
(319 x 65mm)

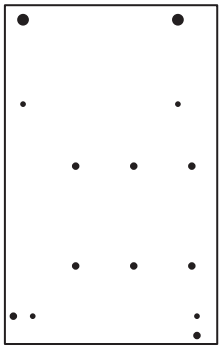


14 Back *(X345-182)*
(345 x 182mm)

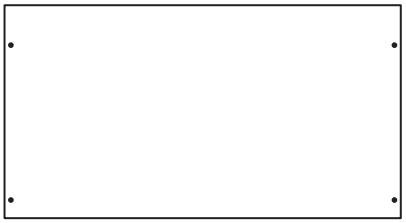
2 Drawer Chest Panels



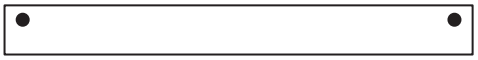
15 Left End *(DF420)*
(560 x 351mm)



16 Right End *(DF421)*
(560 x 351mm)



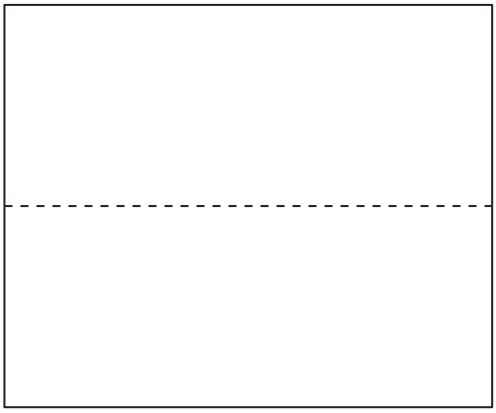
17 Top *(DF281)*
(655 x 352mm)



18 Plinth *(DF284)*
(619 x 65mm) x 2



19 Fixed Shelf *(DF422)*
(619 x 325mm)



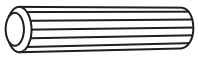
20 Back *(X645-532)*
(645 x 532mm)

Components - Fittings

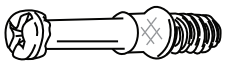
If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Please check you have all the fittings listed below

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

A 

Wooden dowel *(F22)* x 6

B 

Metal dowel *(F901)* x 28

C 

Small locking nut *(F3)* x 6

D 

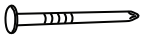
Large locking nut *(F900)* x 22

E 

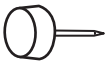
25mm Screw (*F50)* x 10

F 

Handle (*F314)* x 5

G 

Nail *(F51)* x 22

H 

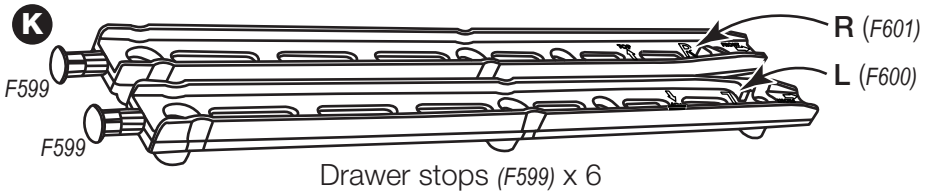
Plastic Nail *(F91)* x 8

I 

Knock-in Peg *(F171GY)* x 12

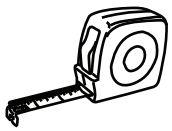
J 

Wedgefix *(F639)* x 10

K 

Drawer stops *(F599)* x 6
Runners *(F600)* x 3 *and (F601)* x 3

Tools required



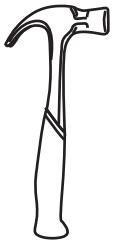
Rule



Cross-head screwdriver



Scissors



Hammer

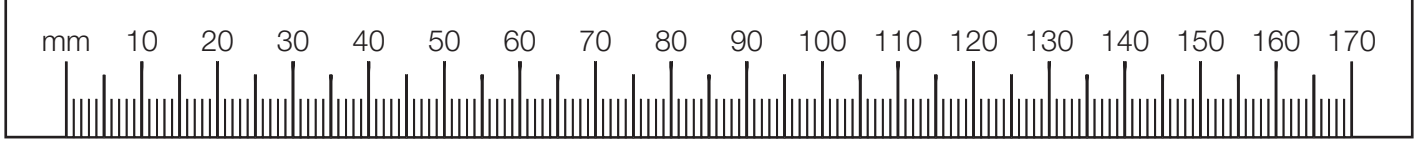


Eye protection (when using a hammer or drill)



Electric drill (do not use for fitting screws)

Ruler - Use this ruler to help correctly identify the screws



Assembly Instructions

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

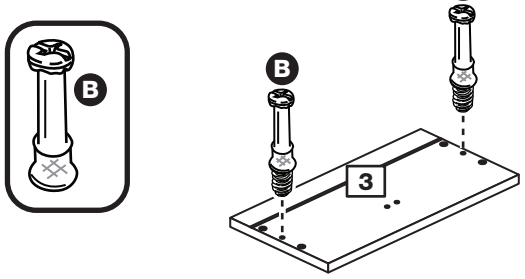
Step 1

Prepare the small drawer front

Screw 2 metal dowels B into the small drawer front 3.

Note: Tighten the metal dowels up fully against the panels.

Steps 1-20 will show you how to build the Bedside Chest

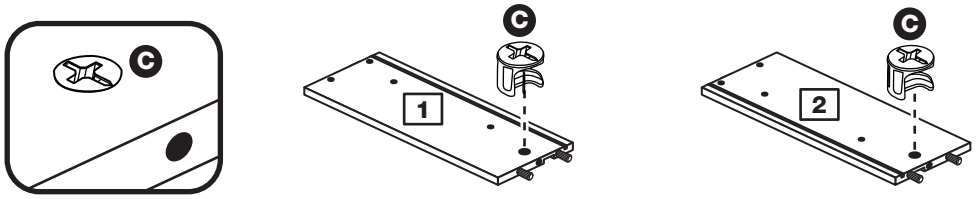


Step 2

Prepare 1 pair of drawer sides

Insert a small locking nut C into the hole shown on the left drawer side 1 and the right drawer side 2.

Note: The arrow on the locking nut **must** point towards the hole in the edge of the panel.



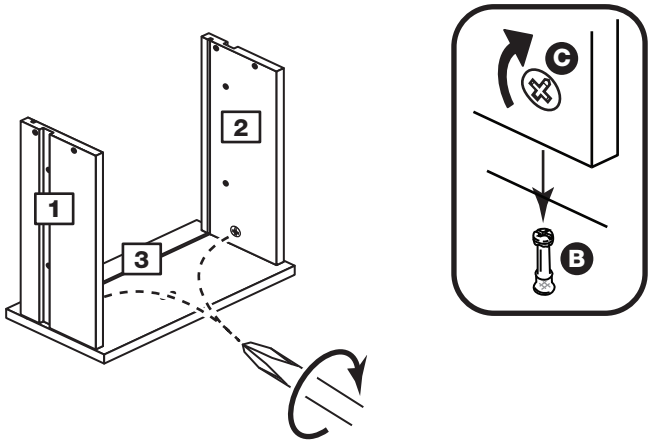
Step 3

Attach the drawer sides to the small drawer front

Push the left drawer sides 1 and right drawer sides 2 onto the back of the small drawer front 3.

Turn the small locking nuts C on the left drawer side 1 and right drawer side 2.

Note: Turn the locking nuts C clockwise to secure panels - more than 1/2 a turn.

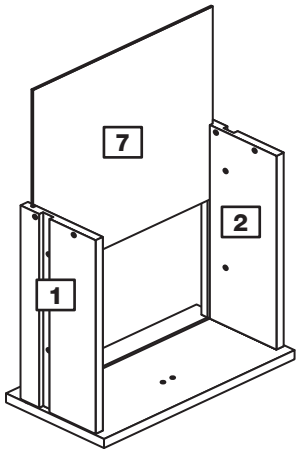


Assembly Instructions

Step 4

Fit the small drawer base

Slide the small drawer base 7 down the grooves in the drawer sides 1 and 2 and down into the groove in the small drawer front 3.

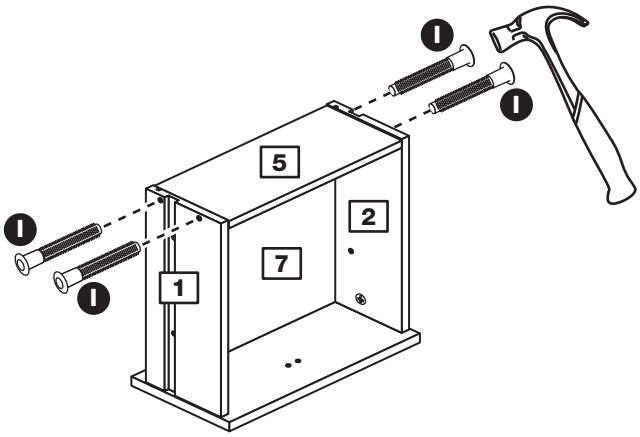


Step 5

Fit the small drawer back

Fit the small drawer back 5 between the drawer sides 1 and 2.
Make sure that the small drawer base 7 fits into the groove in the small drawer back 5.

Hold the small drawer back 5 in position and tap the knock-in pegs I through the holes in the drawer sides 1 and 2.

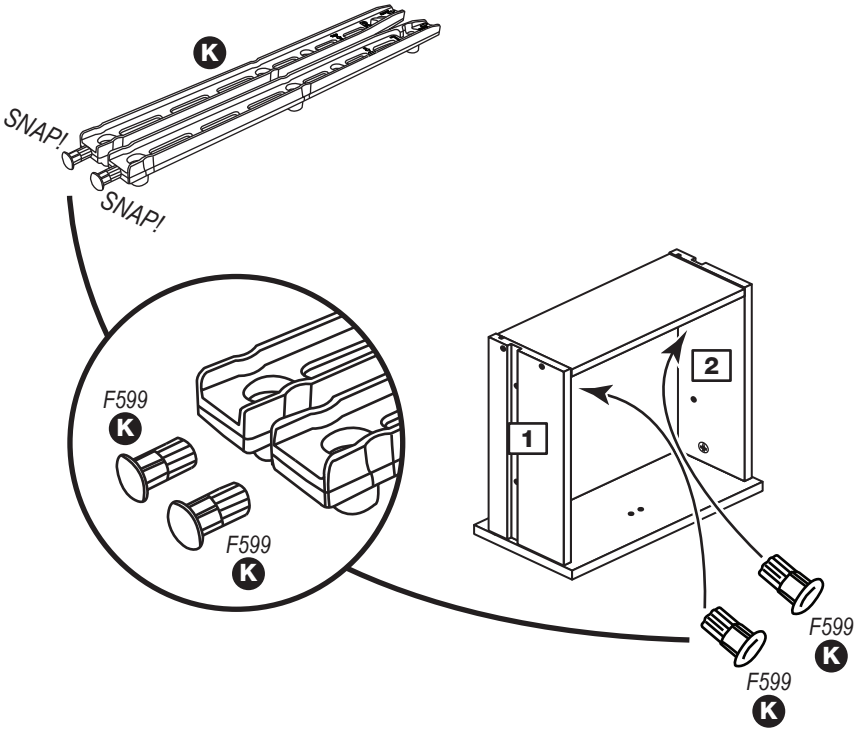


Step 6

Push in drawer stops

Carefully break off 2 drawer stops *(F599)* from a pair of the drawer runners K.

Push the drawer stops fully through the drawer sides 1 and 2 from the inside.



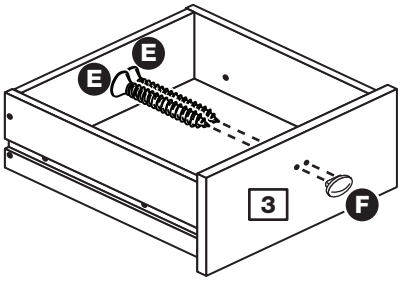
Assembly Instructions

Step 7

Attach the handle

Attach a handle (F) to the small drawer front [3] using screw (E).

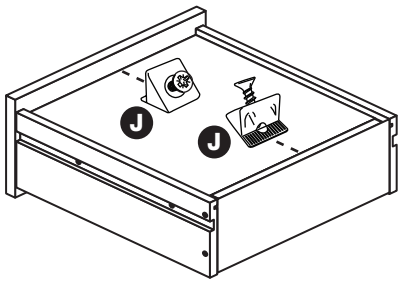
Note: Do not overtighten the screws.

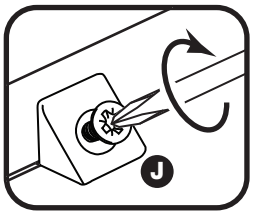


Step 8

Fit the wedgefixes

Turn the drawer assemblies over and slide 2 wedgefixes (J) into the front and back grooves, as shown, and tighten up the screws.





Step 9

Prepare the right end

Separate the runners (K).

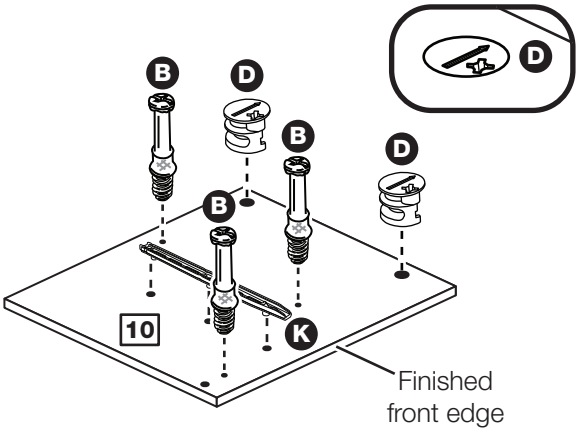
Push fit a right runner (K) marked '**R**' into the holes shown on the right end [10].

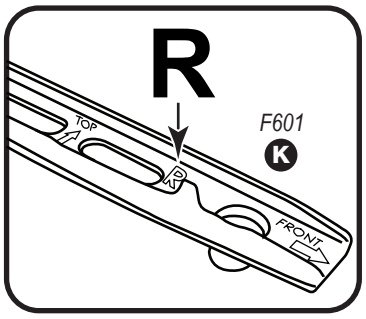
Note: Runners must be be fitted flat against the panel. If necessary gently tap into final position.

Screw 3 metal dowels (B) into the right end [10].

Insert 2 large locking nuts (D) into the right end [10].

Note: The arrow on the locking nut **must** point towards the hole in the edge of the panel.

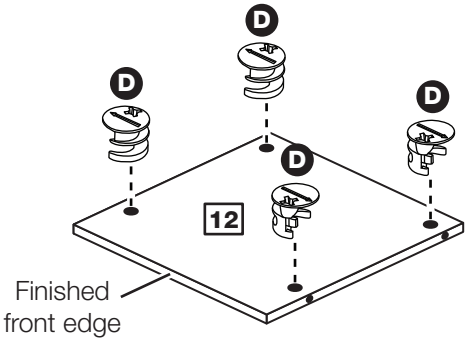




Step 10

Prepare the fixed shelf

Insert 4 large locking nuts (D) into the fixed shelf [12].



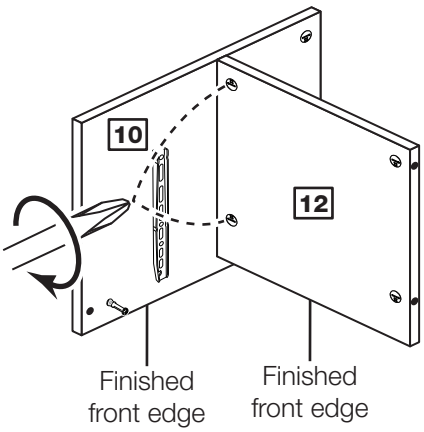
Step 11

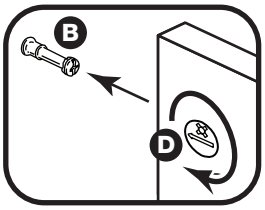
Fit the fixed shelf to the right end

Push the fixed shelf [12] onto the right end [10].

Use a screwdriver to tighten the 2 large locking nuts (D) fitted to the fixed shelf [12].

Note: Turn the large locking nuts (D) as far as they will go - more than 1/2 a turn.





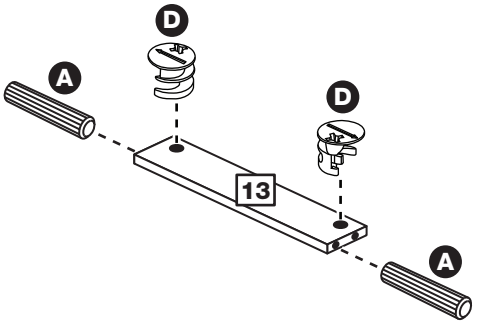
Step 12

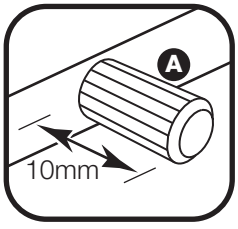
Prepare the plinth

Tap 2 wooden dowels (A) into the plinth [13].

Note: Wooden dowels **must not** stick out from the edge by more than 10mm or they may damage other panels.

Insert 2 large locking nuts (D) into the plinth [13].





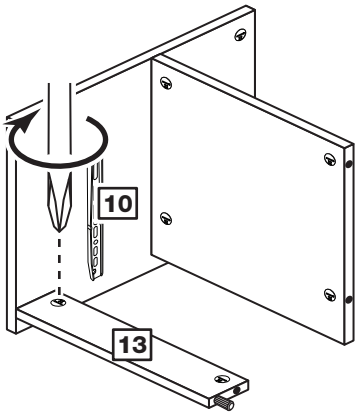
Assembly Instructions

Step 13

Fit the plinth

Push the plinth 13 onto the right end 10.

Use a screwdriver to tighten the large locking nut D fitted to the plinth 13.



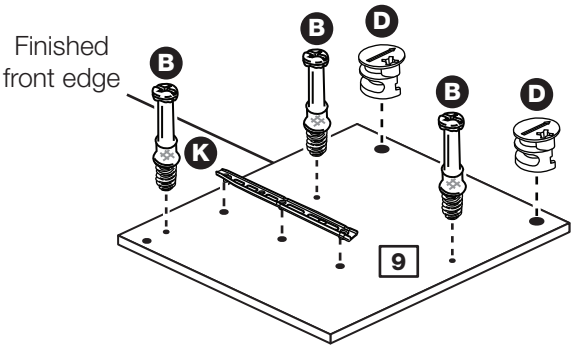
Step 14

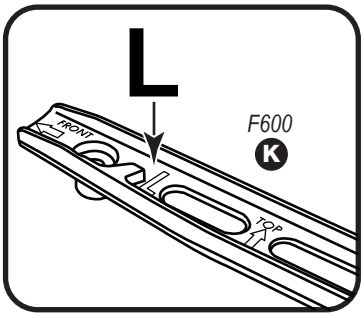
Prepare the left end

Push fit a left runner K marked '**L**' into the holes shown on the left end 9.

Screw 3 metal dowels B into the left end 9.

Insert 2 large locking nuts D into the left end 9.



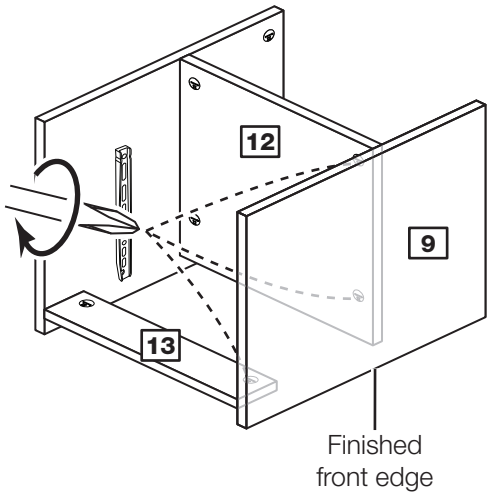


Step 15

Fit the left end

Push the left end 9 onto the assembly.

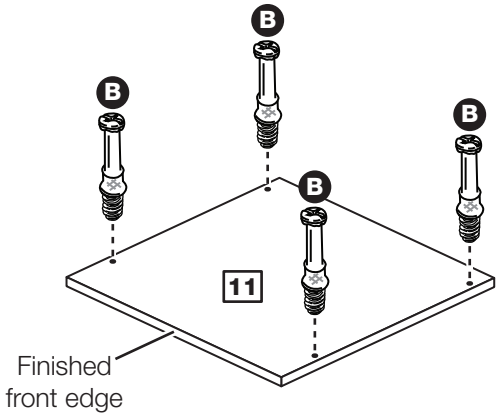
Use a screwdriver to tighten the 3 large locking nuts D fitted to the fixed shelf 12 and the plinth 13.



Step 16

Prepare the top

Screw 2 metal dowels B into the top 11.

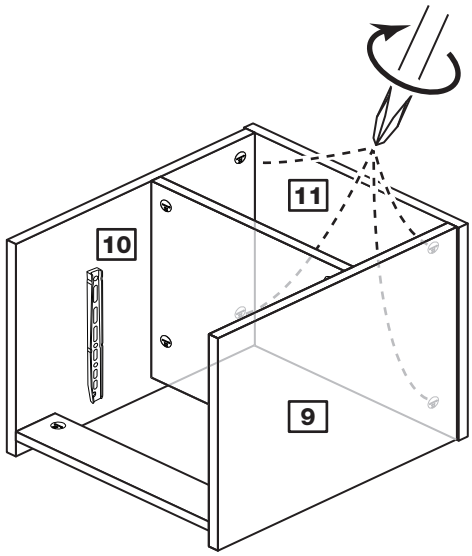


Step 17

Fit the top

Push the top 11 onto the assembly.

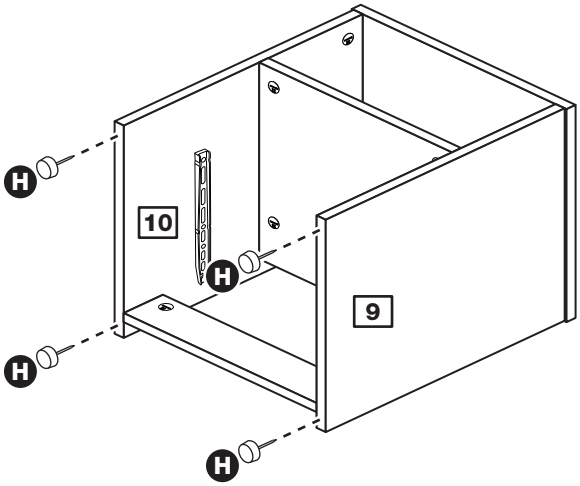
Use a screwdriver to tighten the 4 large locking nuts D fitted to the left end 9 and right end 10.



Step 18

Fit the 4 plastic nails

Tap 2 plastic nails H into the bottom edge of each of the ends 9 and 10.



Step 19

Fit the back

a: Square up the unit by making sure that measurement **x to x equals y to y.**

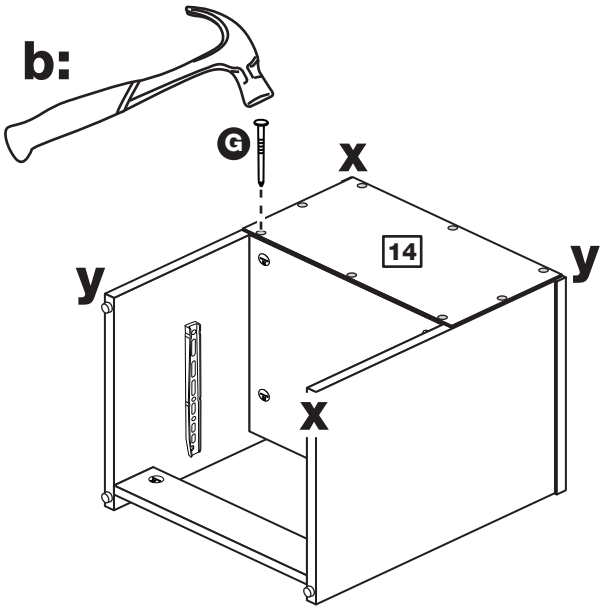
b: Place the back 14 onto the unit.

Nail G around the outside edges of the back 14.

Note: Nails should be spaced about 150mm apart.

Stand the unit up for the next step.

a: The measurement from top corner X to bottom corner X must be equal to the measurement from top corner Y to bottom corner Y



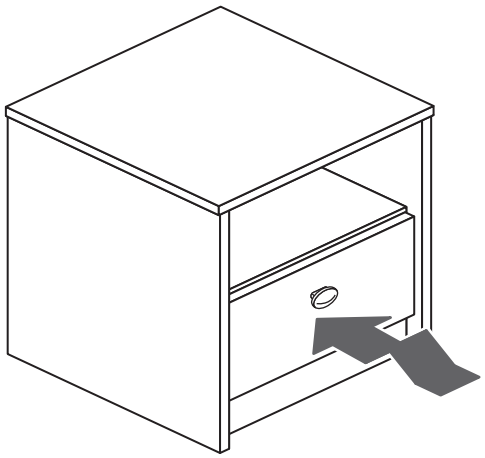
Step 20

Insert the drawer

Lift the front of the drawer whilst inserting to overcome the 'stop' system.

Note: To ensure that your drawer runs smoothly, spray a small amount of furniture polish into the grooves.

The bedside chest assembly is complete



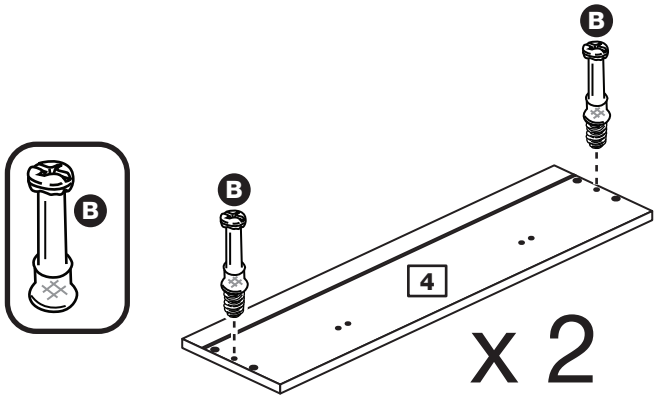
Step 21

Prepare the 2 large drawer fronts

Screw 2 metal dowels B into each large drawer front 4.

Note: Tighten the metal dowels up fully against the panels.

Steps 21-41 will show you how to build the 2 Drawer Chest

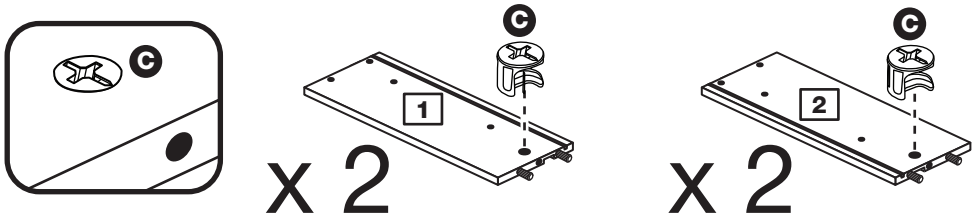


Step 22

Prepare 2 pairs of drawer sides

Insert a small locking nut C into the hole shown on the left drawer side 1 and the right drawer side 2.

Note: The arrow on the locking nut **must** point towards the hole in the edge of the panel.



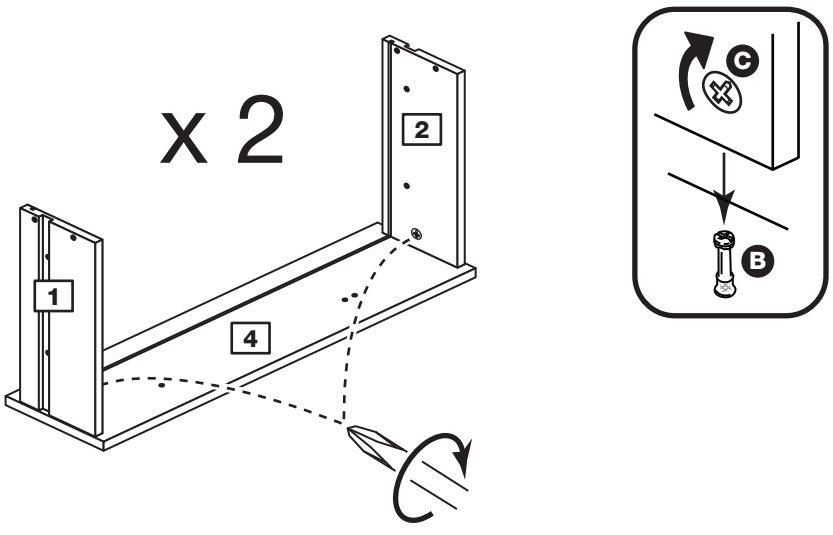
Step 23

Attach the drawer sides to the large drawer fronts

Push the left drawer sides 1 and right drawer sides 2 onto the back of the large drawer fronts 4.

Turn the small locking nuts C on the left drawer side 1 and right drawer side 2.

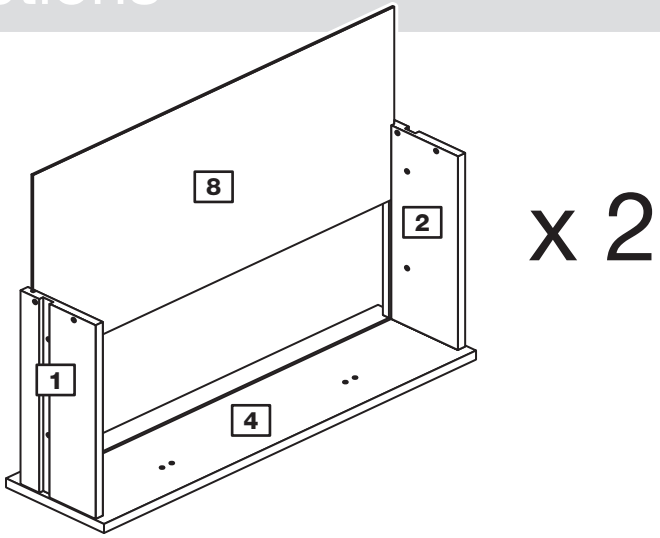
Note: Turn the locking nuts C clockwise to secure panels - more than 1/2 a turn.



Step 24

Fit the large drawer base

Slide the large drawer base 8 down the grooves in the drawer sides 1 and 2 and down into the groove in the large drawer front 4.

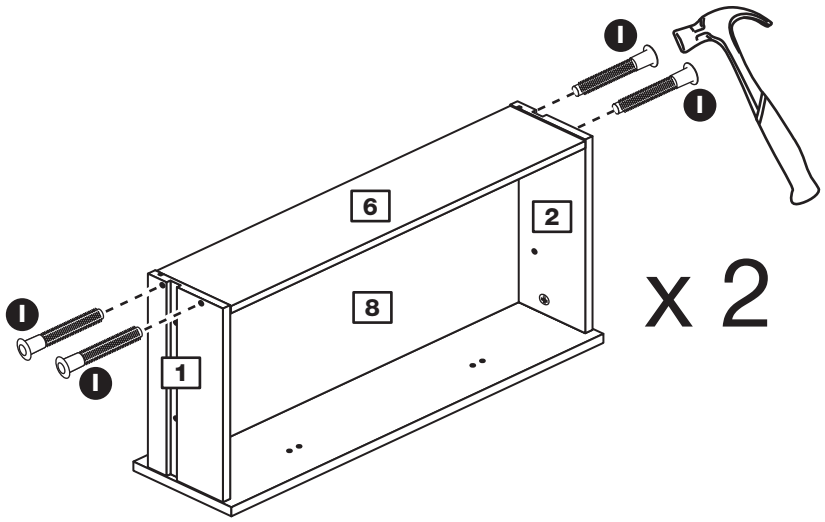


Step 25

Fit the large drawer back

Fit the large drawer back 6 between the drawer sides 1 and 2.
Make sure that the large drawer base 8 fits into the groove in the large drawer back 6.

Hold the large drawer back 6 in position and tap the knock-in pegs I through the holes in the drawer sides 1 and 2.

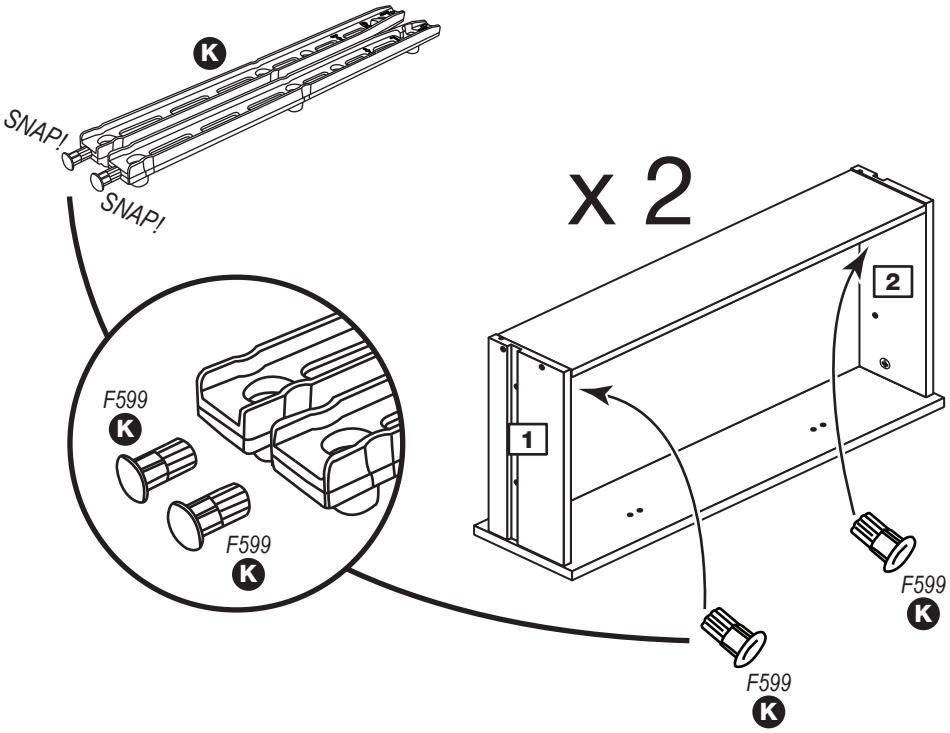


Step 26

Push in drawer stops

Carefully break off the 2 drawer stops *(F599)* from each pair of the drawer runners K.

Push the drawer stops fully through the drawer sides 1 and 2 from the inside.



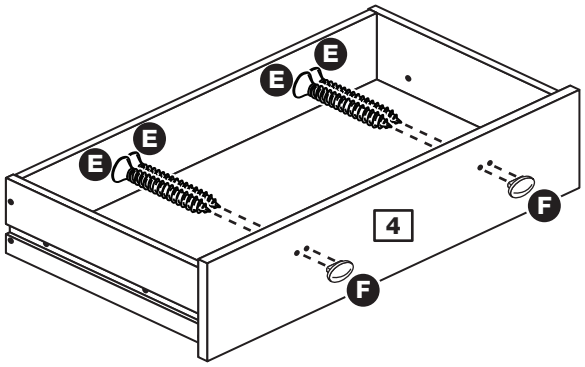
Assembly Instructions

Step 27

Attach the handles

Attach 2 handles (F) to each large drawer front [4] using screws (E).

Note: Do not overtighten the screws.

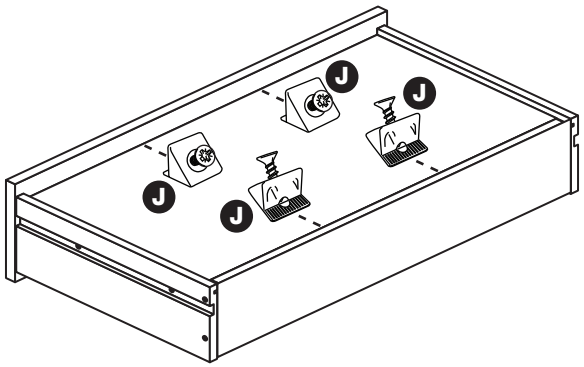


x 2

Step 28

Fit the wedgefixes

Turn the drawer assemblies over and slide 2 wedgefixes (J) into the front and back grooves, as shown, and tighten up the screws.



x 2

Step 29

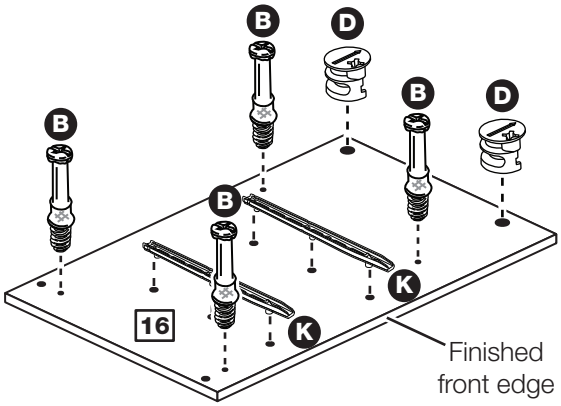
Prepare the right end

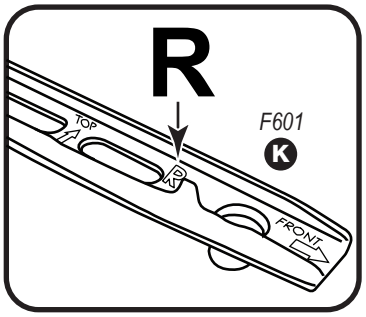
Separate the runners (K).

Push fit 2 right runners (K) marked '**R**' into the holes shown on the right end [16].

Screw 4 metal dowels (B) into the right end [16].

Insert 2 large locking nuts (D) into the right end [16].

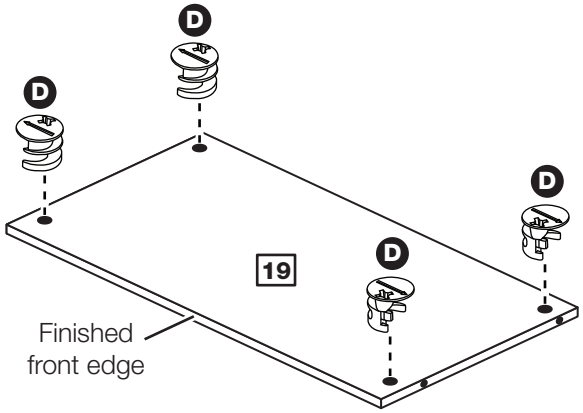




Step 30

Prepare the fixed shelf

Insert 4 large locking nuts (D) into the fixed shelf [19].

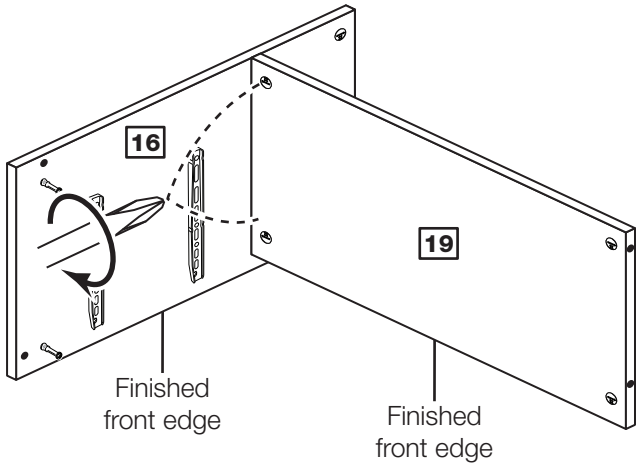


Step 31

Fit the fixed shelf to the right end

Push the fixed shelf [19] onto the right end [16].

Use a screwdriver to tighten the 2 large locking nuts (D) fitted to the fixed shelf [19].



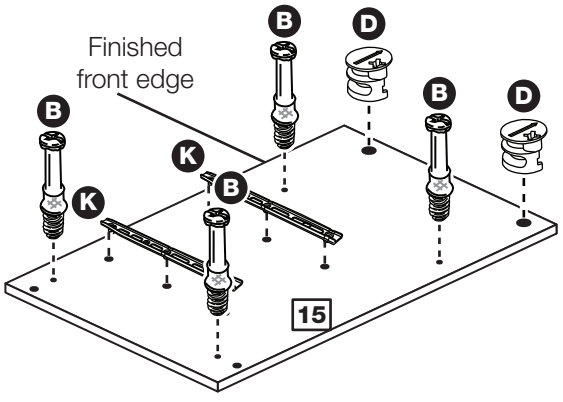
Step 32

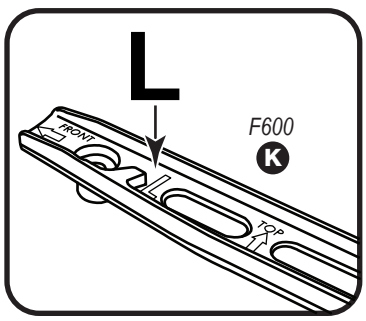
Prepare the left end

Push fit 2 left runners (K) marked '**L**' into the holes shown on the left end [15].

Screw 4 metal dowels (B) into the left end [15].

Insert 2 large locking nuts (D) into the left end [15].



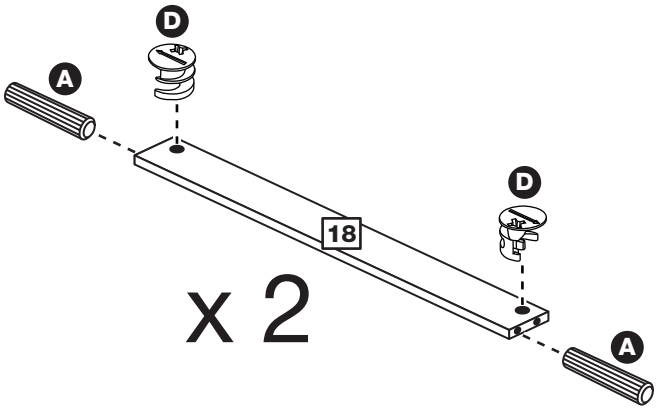


Step 33

Prepare the 2 plinths

Tap 2 wooden dowels (A) into each plinth [18].

Insert 2 large locking nuts (D) into each plinth [18].

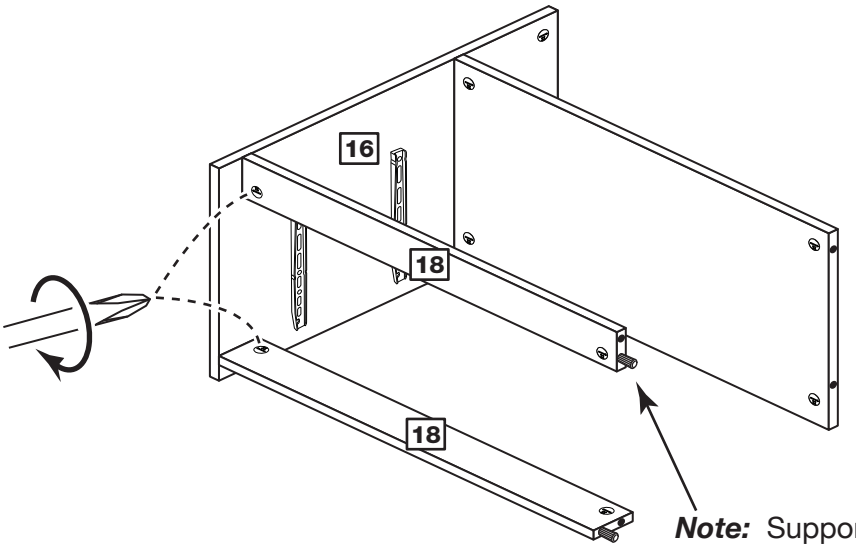


Step 34

Fit the 2 plinths

Push the 2 plinths [18] onto the right end [16].

Use a screwdriver to tighten the large locking nut (D) fitted to each of the plinths [18].



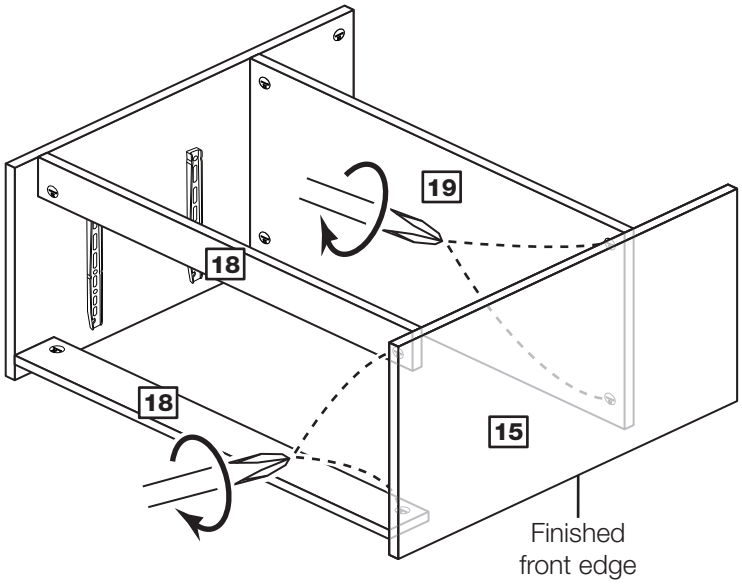
Note: Support this plinth until the left side has been fitted in the next step.

Step 35

Fit the left end

Push the left end [15] onto the assembly.

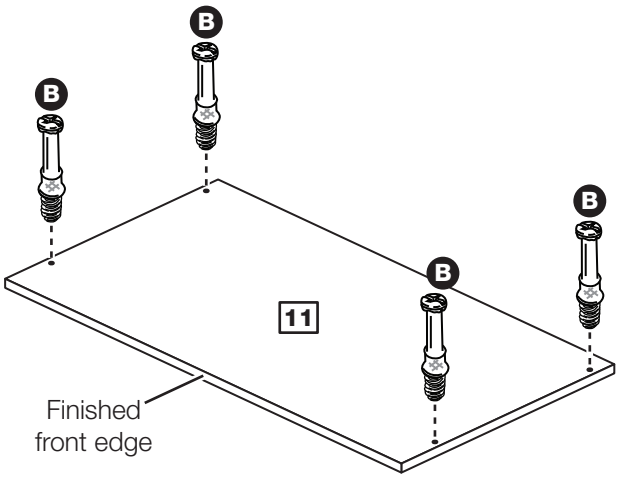
Use a screwdriver to tighten the 4 large locking nuts (D) fitted to the fixed shelf [19] and the 2 plinths [18].



Step 36

Prepare the top

Screw 4 metal dowels B into the top 17.

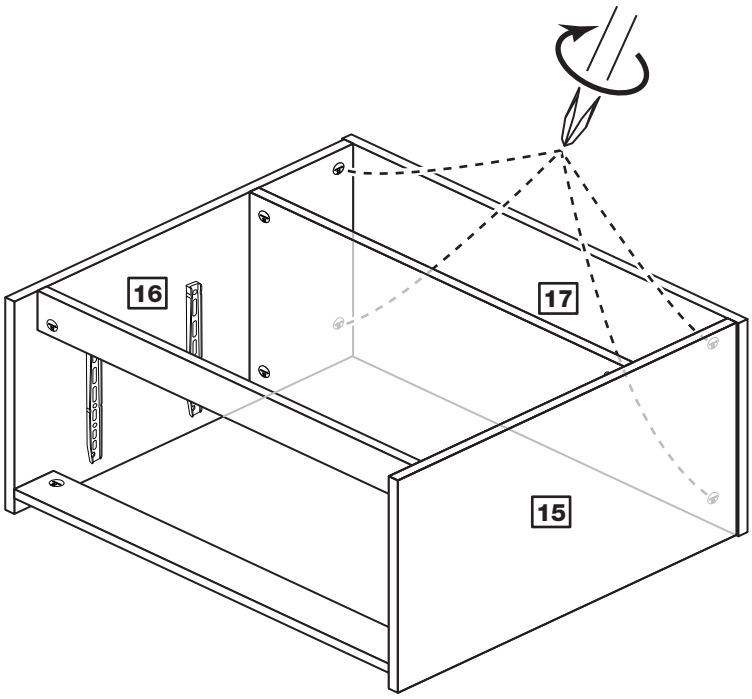


Step 37

Fit the top

Push the top 17 onto the assembly.

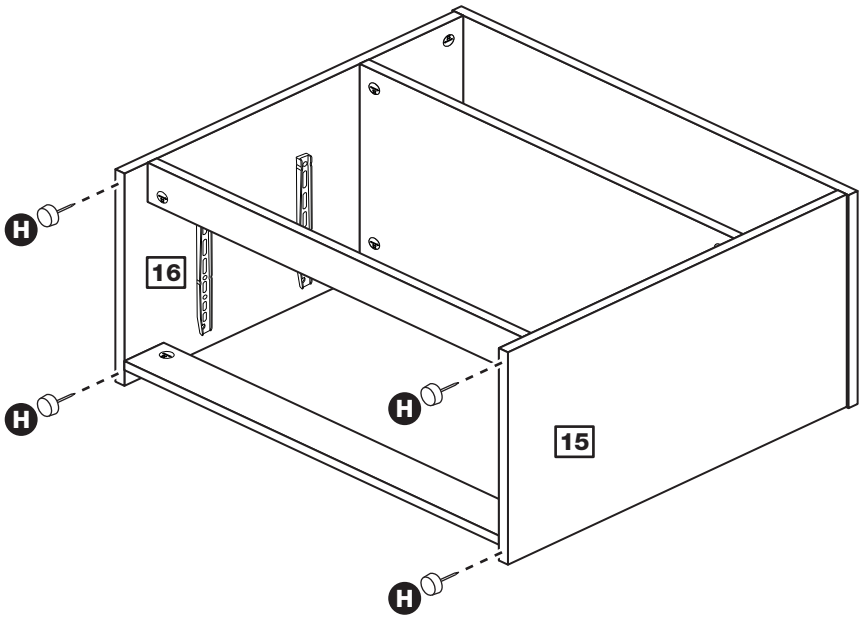
Use a screwdriver to tighten the 4 large locking nuts D fitted to the left end 15 and right end 16.



Step 38

Fit the 4 plastic nails

Tap 2 plastic nails H into the bottom edge of each of the ends 15 and 16.



Step 39

Fit the back

a: Square up the unit by making sure that measurement **x to x equals y to y.**

b: Place the back 20 onto the unit.

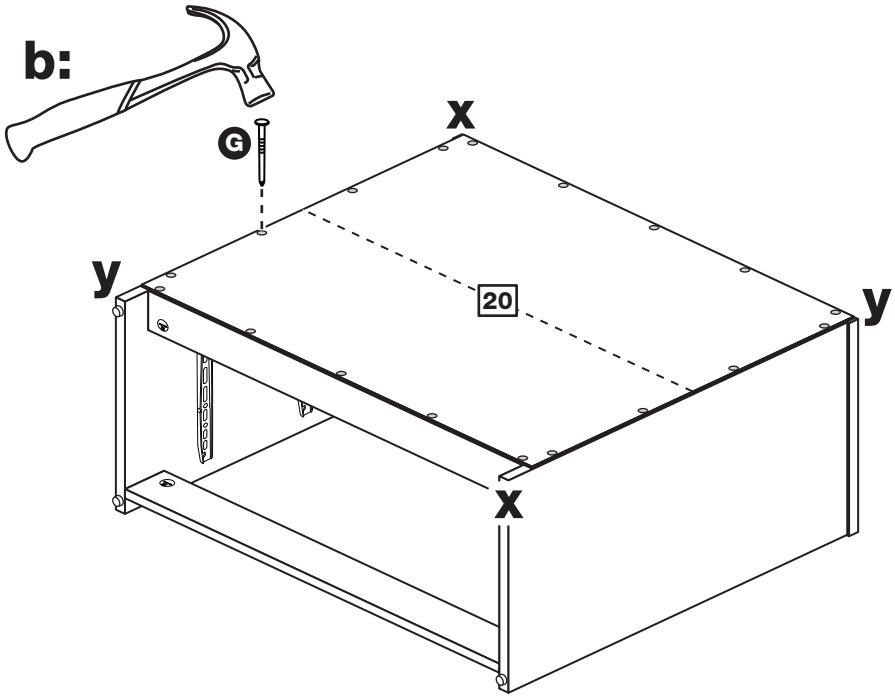
Nail G around the outside edges of the back 20.

Note: Nails should be spaced about 150mm apart.

Stand the unit up for the next step.

Warning: The unit is heavy. Lift with care.

a: The measurement from top corner X to bottom corner X must be equal to the measurement from top corner Y to bottom corner Y



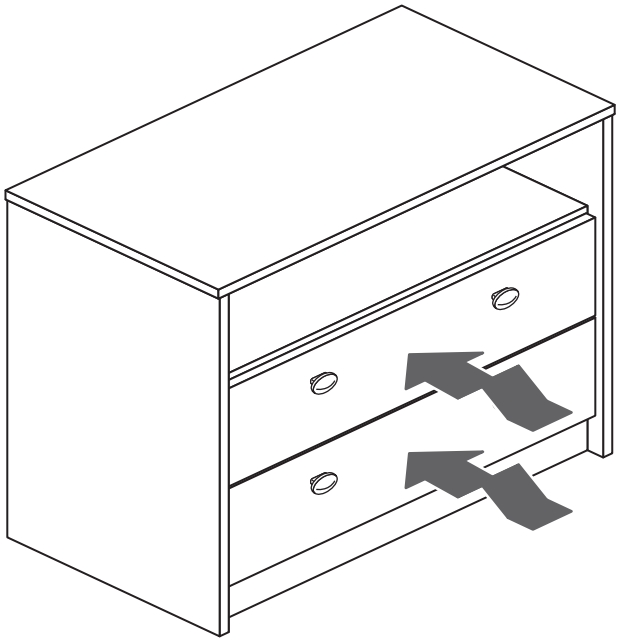
Step 40

Insert the drawers

Lift the front of the drawers whilst inserting to overcome the 'stop' system.

Note: To ensure that your drawers run smoothly, spray a small amount of furniture polish into the grooves.

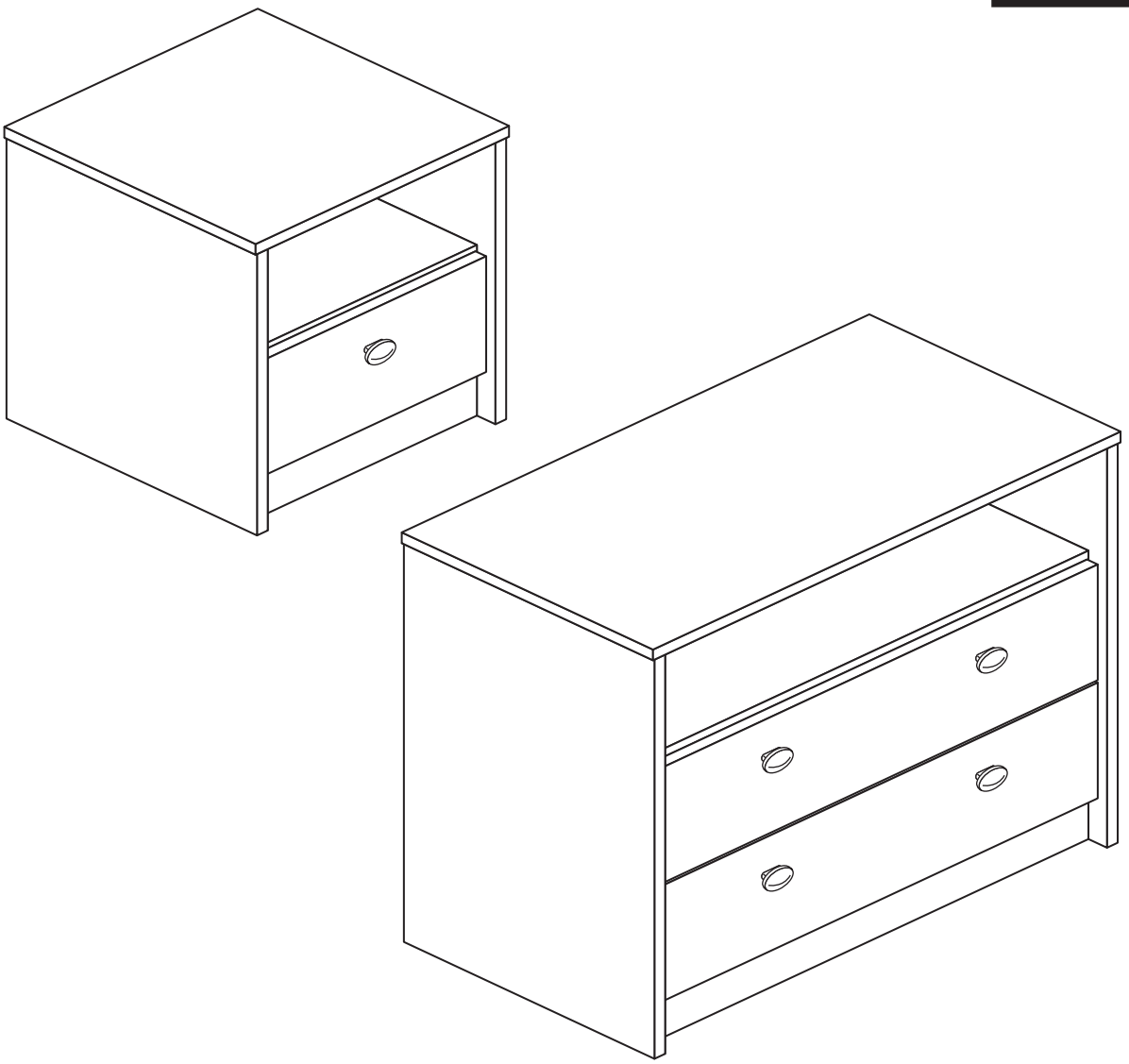
The chest assembly is complete



Newport - Chest Pack

Assembly Instructions - Please keep for future reference

245/8409
249/3842
418/3497



2 Drawer Chest Dimensions
Width - 65.5cm
Depth - 35.5cm
Height - 57.5cm

Bedside Chest Dimensions
Width - 35.5cm
Depth - 35.5cm
Height - 41cm

MADE IN BRITAIN

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the **Customer Helpline: 03456 400800**

Issue 3 - 20/05/15

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

• ***Warning:*** This unit weighs approximately 22.5kgs. Please lift with care.

• Check you have all the components and tools listed on pages 2 and 3.

• Remove all fittings from the plastic bags and separate them into their groups.

• Keep children and animals away from the work area, small parts could choke if swallowed.

• Parts of the assembly will be easier with 2 people.

• Make sure you have enough space to layout the parts before starting.

• Do not stand or put weight on the product, this could cause damage.

• Assemble the item as close to its final position (in the same room) as possible.

• Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• **Safety note:** It is recommended that the 2 Drawer Chest is secured to a wall using the bracket supplied.

• Dispose of all packaging carefully and responsibly.

Care and maintenance

• Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.

• From time to time check that there are no loose screws on this unit.

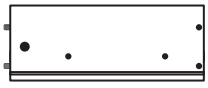
• This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Components - Panels

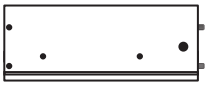
If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Please check you have all the panels listed below

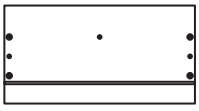
Drawer Panels



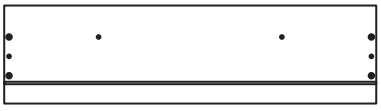
1 Left Drawer Side *(W320-124LH)* (320 x 124mm) x 3



2 Right Drawer Side *(W320-124RH)* (320 x 124mm) x 3



3 Small Drawer Front *(DF276B)* (315 x 162mm)



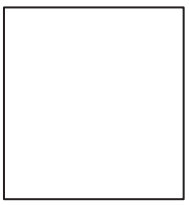
4 Large Drawer Front *(DF282B)* (615 x 162mm) x 2



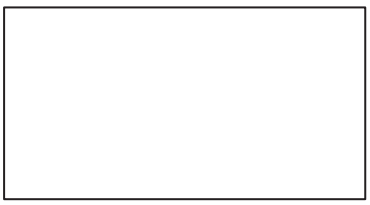
5 Small Drawer Back *(W286-124)* (286 x 124mm)



6 Large Drawer Back *(W586-124)* (586 x 124mm) x 2



7 Small Drawer Base *(T297-317)* (297 x 317mm)



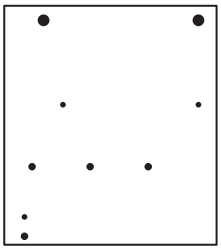
8 Large Drawer Base *(T597-317)* (597 x 317mm) x 2

Components - Panels

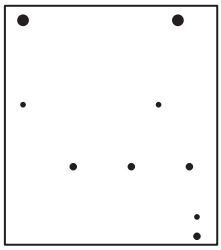
If you have damaged or missing components, call the **Customer Helpline: 03456 400800** *quoting the reference numbers below*

Please check you have all the panels listed below

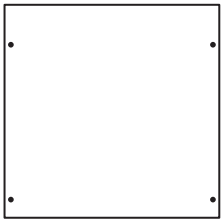
Bedside Chest Panels



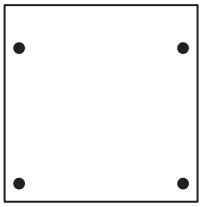
9 Left End *(DF272)*
(395 x 351mm)



10 Right End *(DF273)*
(395 x 351mm)



11 Top *(DF274)*
(355 x 352mm)



12 Fixed Shelf *(DF275)*
(319 x 325mm)

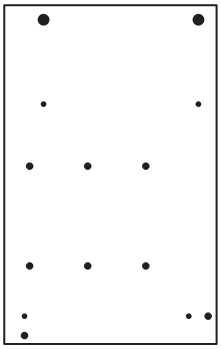


13 Plinth *(DF278)*
(319 x 65mm)

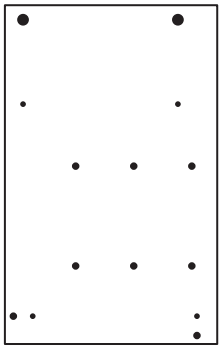


14 Back *(X345-182)*
(345 x 182mm)

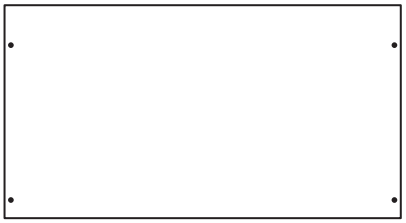
2 Drawer Chest Panels



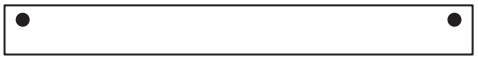
15 Left End *(DF420)*
(560 x 351mm)



16 Right End *(DF421)*
(560 x 351mm)



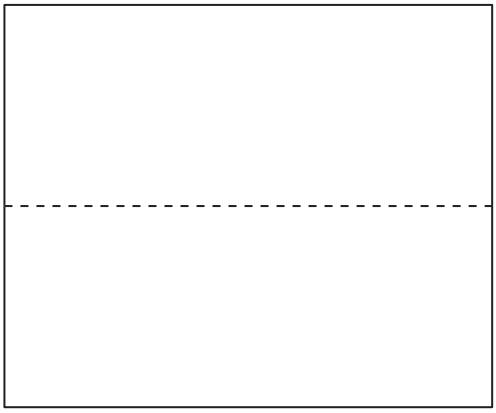
17 Top *(DF281)*
(655 x 352mm)



18 Plinth *(DF284)*
(619 x 65mm) x 2



19 Fixed Shelf *(DF422)*
(619 x 325mm)



20 Back *(X645-532)*
(645 x 532mm)

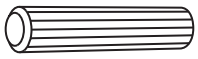
Components - Fittings

If you have damaged or missing components, call the **Customer Helpline: 03456 400800** *quoting the reference numbers below*

Please check you have all the fittings listed below

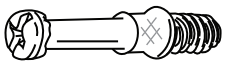
Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

A



Wooden dowel *(F22)* x 6

B



Metal dowel *(F901)* x 28

C



Small locking nut *(F3)* x 6

D



Large locking nut *(F900)* x 22

E



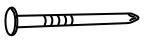
25mm Screw (*F50)* x 5

F



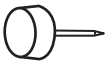
Handle (*F314)* x 5

G



Nail *(F51)* x 22

H



Plastic Nail *(F91)* x 8

I



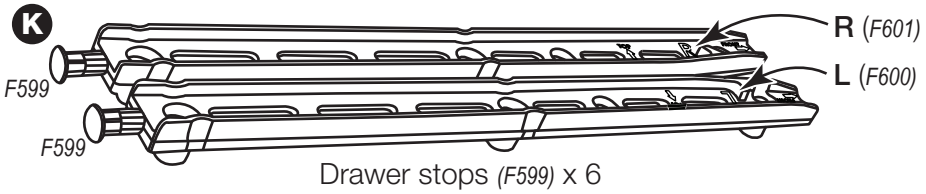
Knock-in Peg *(F171GY)* x 12

J



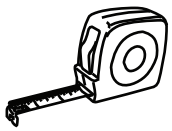
Wedgefix *(F639)* x 10

K



Drawer stops *(F599)* x 6
Runners *(F600)* x 3 *and (F601)* x 3

Tools required



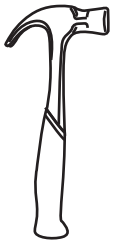
Rule



Cross-head screwdriver



Scissors



Hammer

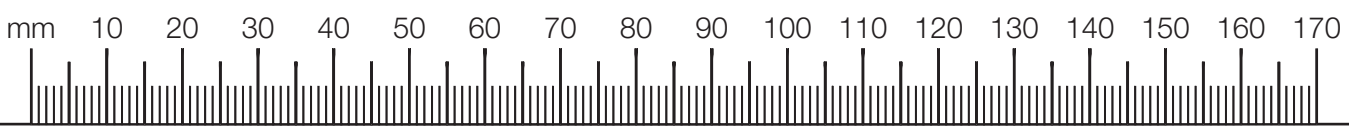


Eye protection (when using a hammer or drill)



Electric drill (do not use for fitting screws)

Ruler - Use this ruler to help correctly identify the screws



Assembly Instructions

If you have damaged or missing components, call the **Customer Helpline: 03456 400800** *quoting the reference numbers below*

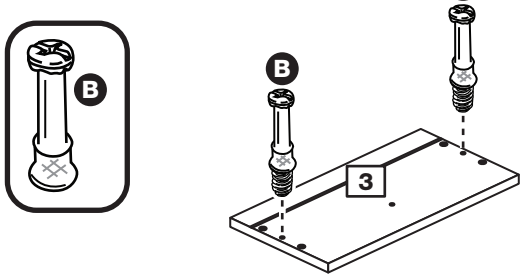
Step 1

Prepare the small drawer front

Screw 2 metal dowels B into the small drawer front 3.

Note: Tighten the metal dowels up fully against the panels.

Steps 1-20 will show you how to build the Bedside Chest

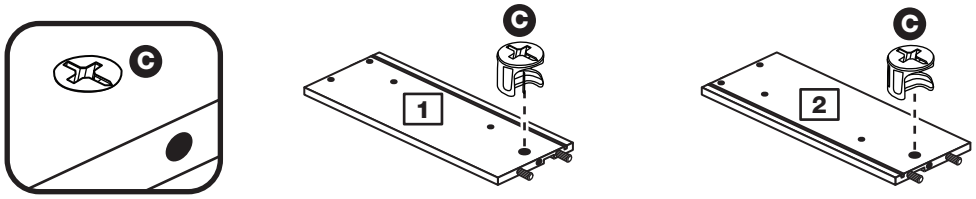


Step 2

Prepare 1 pair of drawer sides

Insert a small locking nut C into the hole shown on the left drawer side 1 and the right drawer side 2.

Note: The arrow on the locking nut **must** point towards the hole in the edge of the panel.



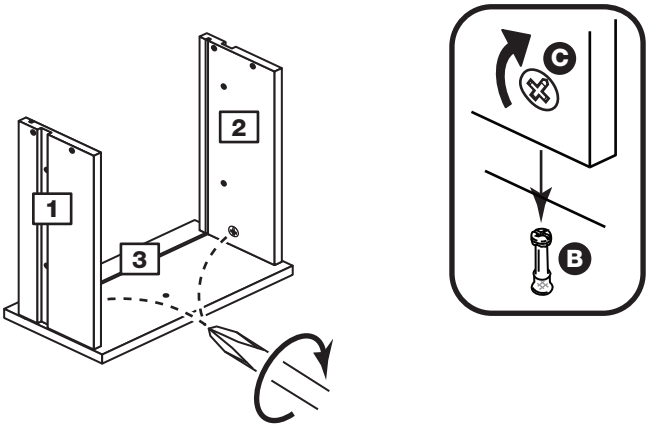
Step 3

Attach the drawer sides to the small drawer front

Push the left drawer sides 1 and right drawer sides 2 onto the back of the small drawer front 3.

Turn the small locking nuts C on the left drawer side 1 and right drawer side 2.

Note: Turn the locking nuts C clockwise to secure panels - more than 1/2 a turn.

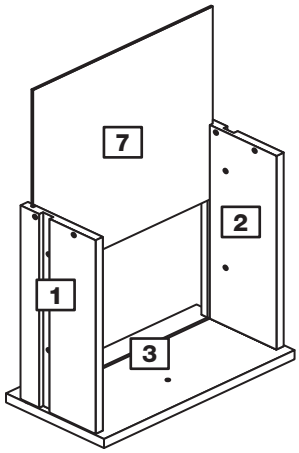


Assembly Instructions

Step 4

Fit the small drawer base

Slide the small drawer base [7] down the grooves in the drawer sides [1] and [2] and down into the groove in the small drawer front [3].

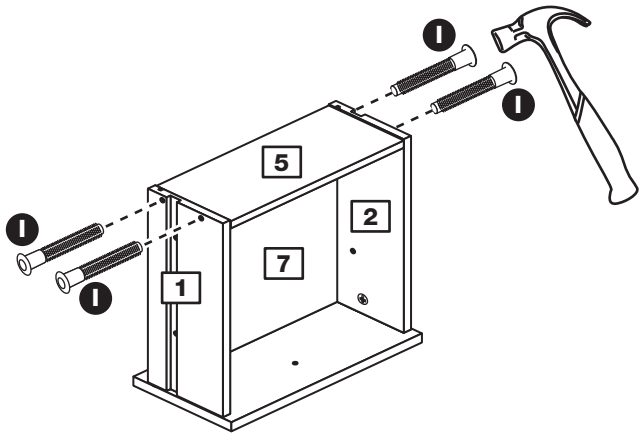


Step 5

Fit the small drawer back

Fit the small drawer back [5] between the drawer sides [1] and [2].
Make sure that the small drawer base [7] fits into the groove in the small drawer back [5].

Hold the small drawer back [5] in position and tap the knock-in pegs (I) through the holes in the drawer sides [1] and [2].

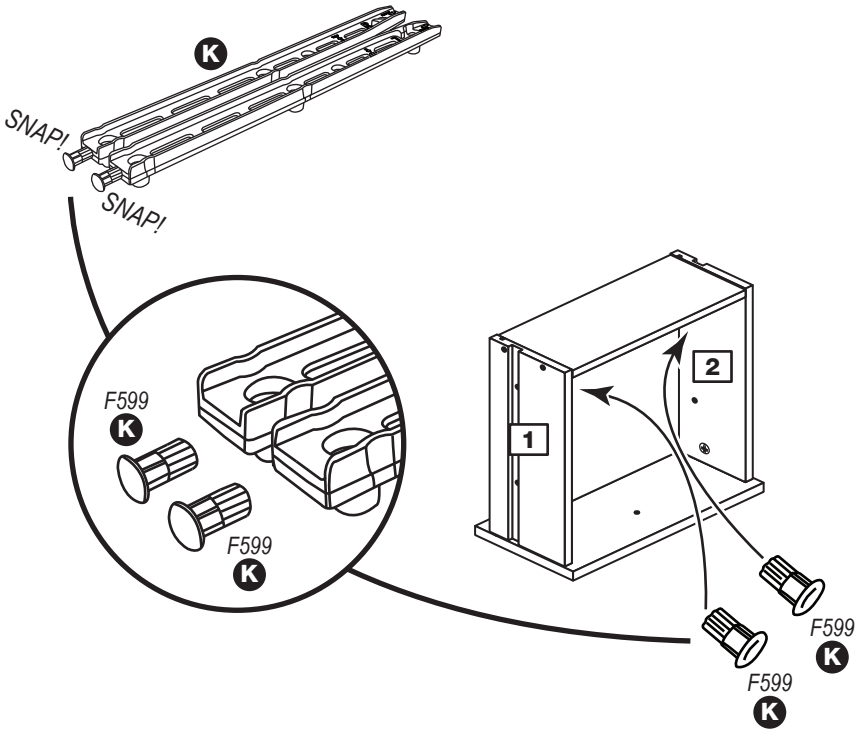


Step 6

Push in drawer stops

Carefully break off 2 drawer stops *(F599)* from a pair of the drawer runners (K).

Push the drawer stops fully through the drawer sides [1] and [2] from the inside.



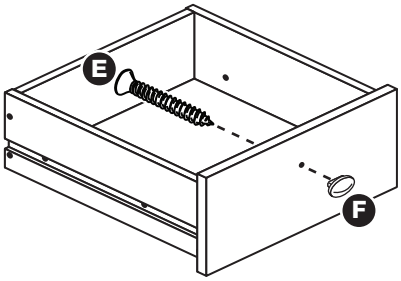
Assembly Instructions

Step 7

Attach the handle

Attach a handle **F** to the small drawer front 3 using screw **E**.

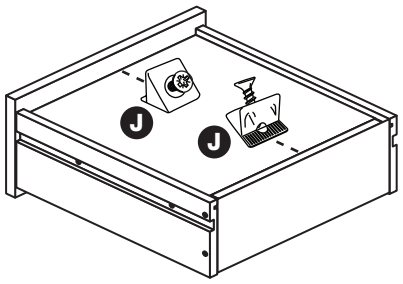
Note: Do not overtighten the screws.

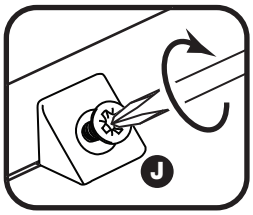


Step 8

Fit the wedgefixes

Turn the drawer assemblies over and slide 2 wedgefixes **J** into the front and back grooves, as shown, and tighten up the screws.





Step 9

Prepare the right end

Separate the runners **K**.

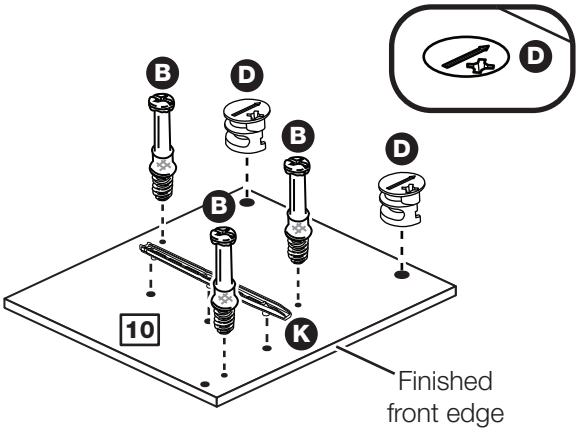
Push fit a right runner **K** marked '**R**' into the holes shown on the right end 10.

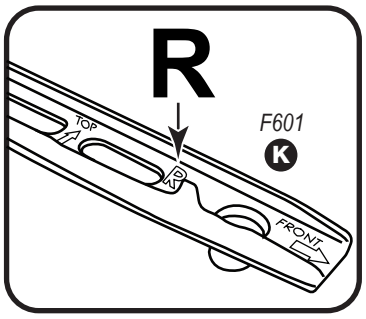
Note: Runners must be be fitted flat against the panel. If necessary gently tap into final position.

Screw 3 metal dowels **B** into the right end 10.

Insert 2 large locking nuts **D** into the right end 10.

Note: The arrow on the locking nut **must** point towards the hole in the edge of the panel.

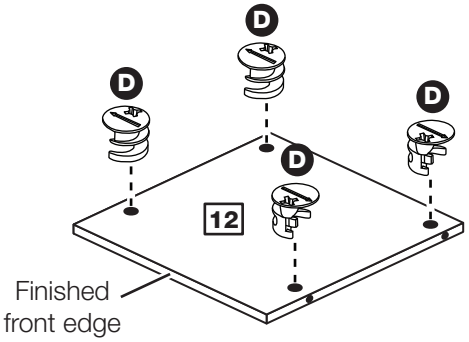




Step 10

Prepare the fixed shelf

Insert 4 large locking nuts (D) into the fixed shelf [12].



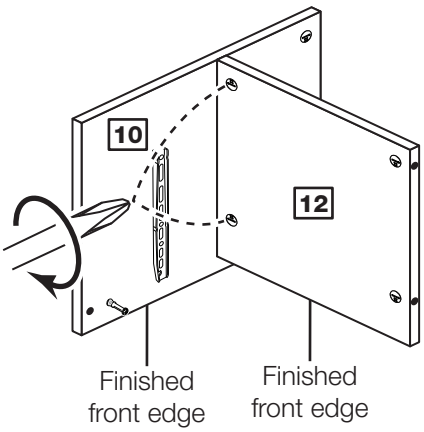
Step 11

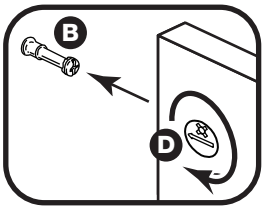
Fit the fixed shelf to the right end

Push the fixed shelf [12] onto the right end [10].

Use a screwdriver to tighten the 2 large locking nuts (D) fitted to the fixed shelf [12].

Note: Turn the large locking nuts (D) as far as they will go - more than 1/2 a turn.





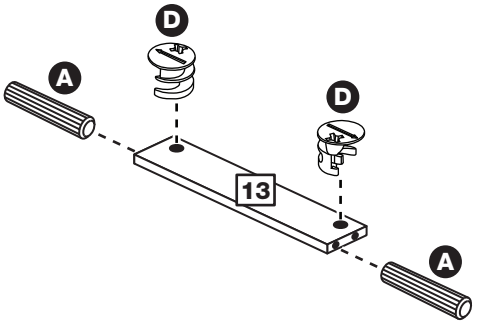
Step 12

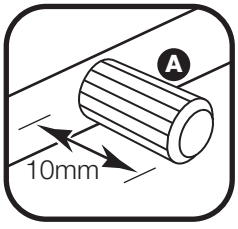
Prepare the plinth

Tap 2 wooden dowels (A) into the plinth [13].

Note: Wooden dowels **must not** stick out from the edge by more than 10mm or they may damage other panels.

Insert 2 large locking nuts (D) into the plinth [13].





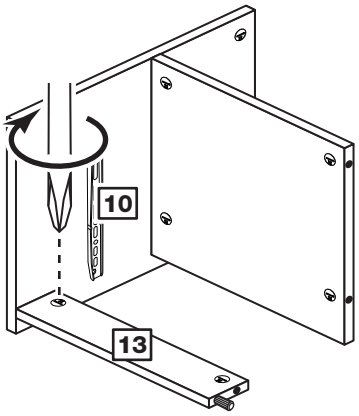
Assembly Instructions

Step 13

Fit the plinth

Push the plinth 13 onto the right end 10.

Use a screwdriver to tighten the large locking nut D fitted to the plinth 13.



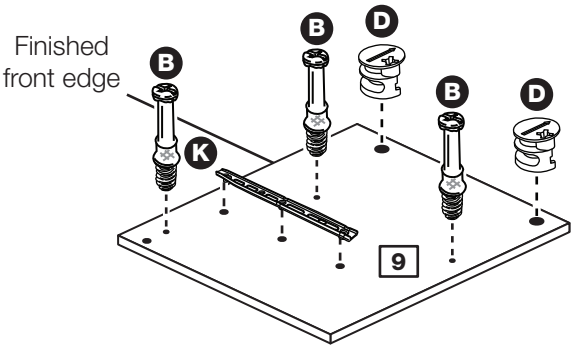
Step 14

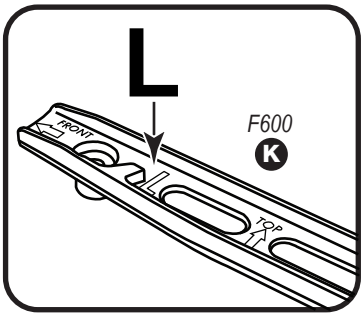
Prepare the left end

Push fit a left runner K marked '**L**' into the holes shown on the left end 9.

Screw 3 metal dowels B into the left end 9.

Insert 2 large locking nuts D into the left end 9.



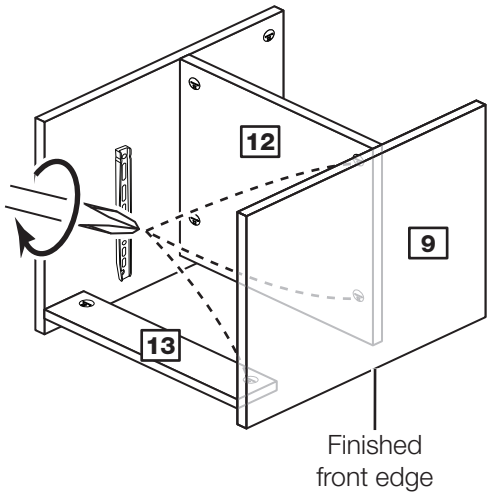


Step 15

Fit the left end

Push the left end 9 onto the assembly.

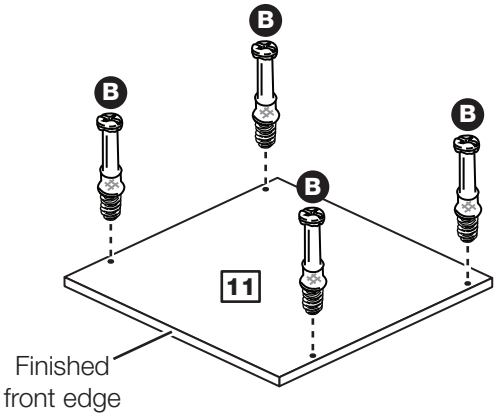
Use a screwdriver to tighten the 3 large locking nuts D fitted to the fixed shelf 12 and the plinth 13.



Step 16

Prepare the top

Screw 4 metal dowels B into the top 11.

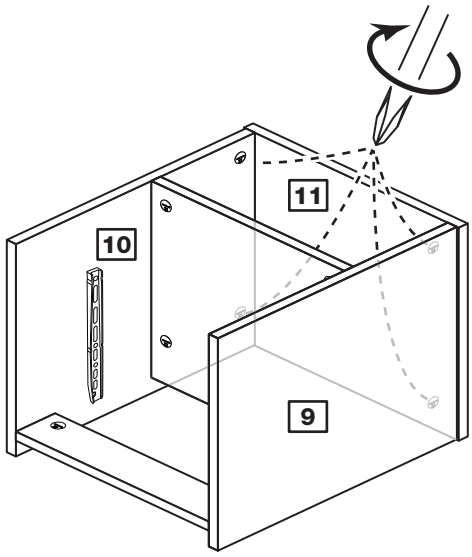


Step 17

Fit the top

Push the top 11 onto the assembly.

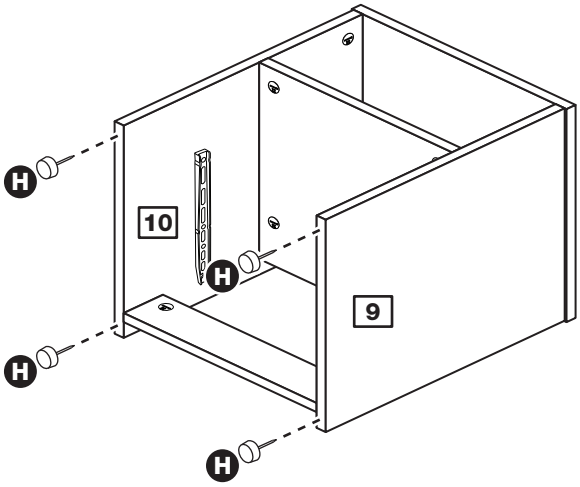
Use a screwdriver to tighten the 4 large locking nuts D fitted to the left end 9 and right end 10.



Step 18

Fit the 4 plastic nails

Tap 2 plastic nails H into the bottom edge of each of the ends 9 and 10.



Step 19

Fit the back

a: Square up the unit by making sure that measurement **x to x equals y to y.**

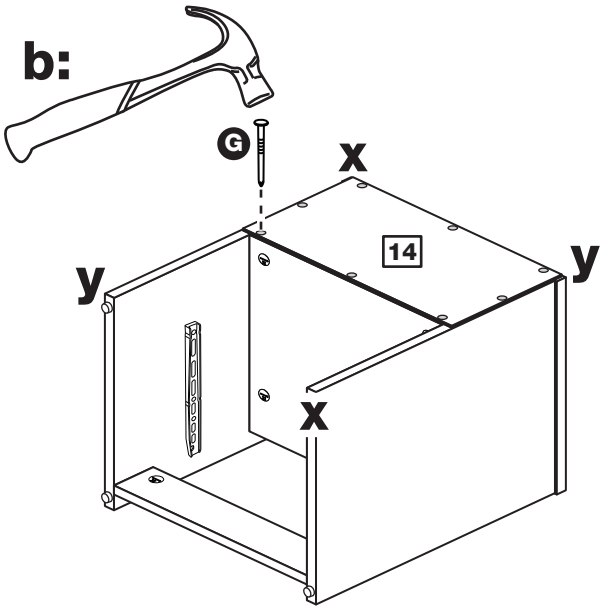
b: Place the back 14 onto the unit.

Nail G around the outside edges of the back 14.

Note: Nails should be spaced about 150mm apart.

Stand the unit up for the next step.

a: The measurement from top corner X to bottom corner X must be equal to the measurement from top corner Y to bottom corner Y



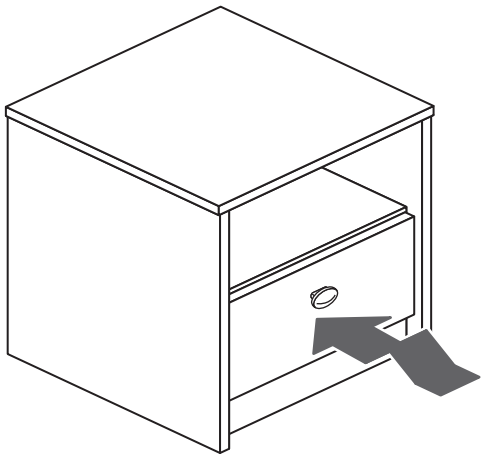
Step 20

Insert the drawer

Lift the front of the drawer whilst inserting to overcome the 'stop' system.

Note: To ensure that your drawer runs smoothly, spray a small amount of furniture polish into the grooves.

The bedside chest assembly is complete



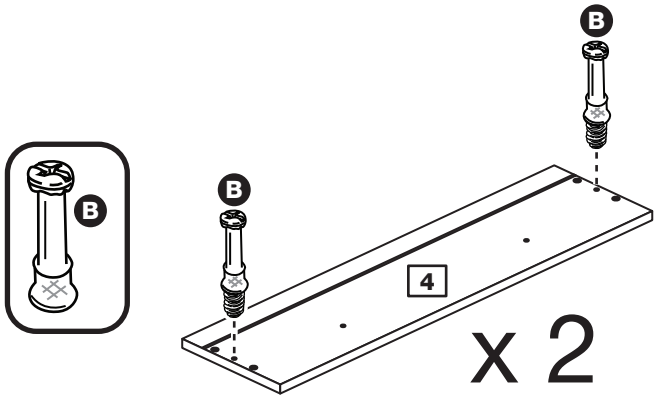
Step 21

Prepare the 2 large drawer fronts

Screw 2 metal dowels B into each large drawer front 4.

Note: Tighten the metal dowels up fully against the panels.

Steps 21-41 will show you how to build the 2 Drawer Chest

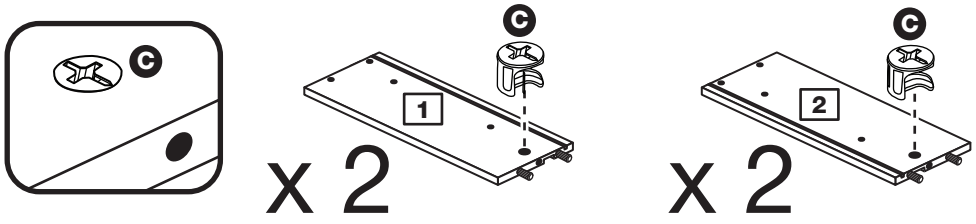


Step 22

Prepare 2 pairs of drawer sides

Insert a small locking nut C into the hole shown on the left drawer side 1 and the right drawer side 2.

Note: The arrow on the locking nut **must** point towards the hole in the edge of the panel.



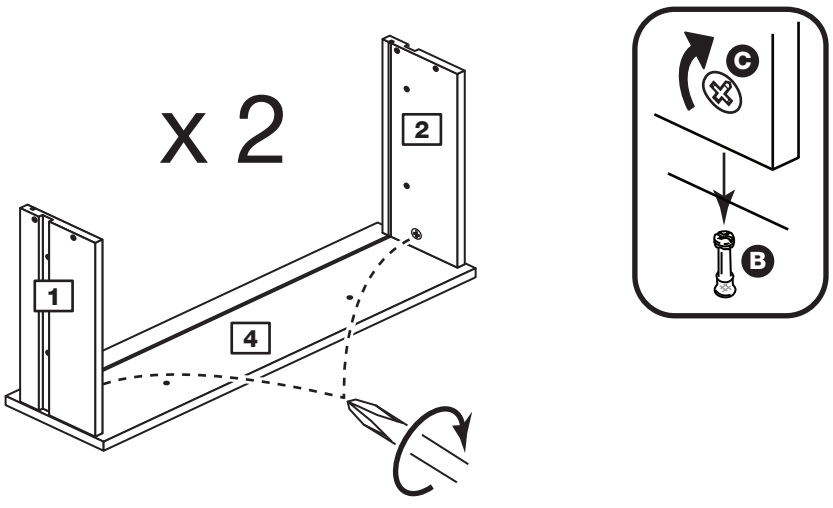
Step 23

Attach the drawer sides to the large drawer fronts

Push the left drawer sides 1 and right drawer sides 2 onto the back of the large drawer fronts 4.

Turn the small locking nuts C on the left drawer side 1 and right drawer side 2.

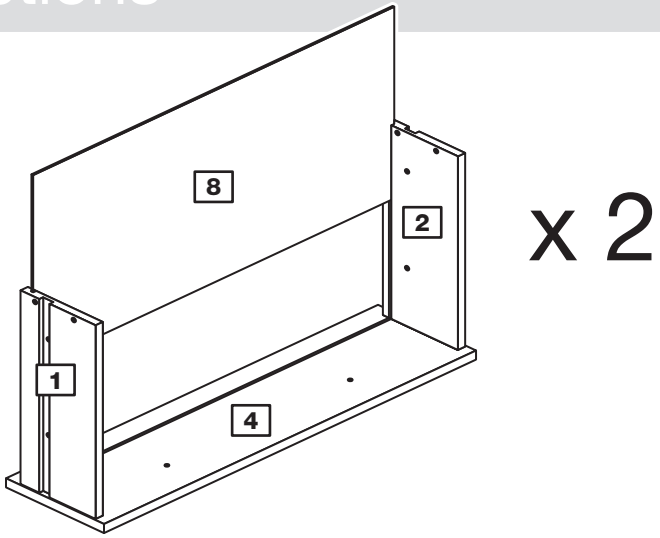
Note: Turn the locking nuts C clockwise to secure panels - more than 1/2 a turn.



Step 24

Fit the large drawer base

Slide the large drawer base [8] down the grooves in the drawer sides [1] and [2] and down into the groove in the large drawer front [4].

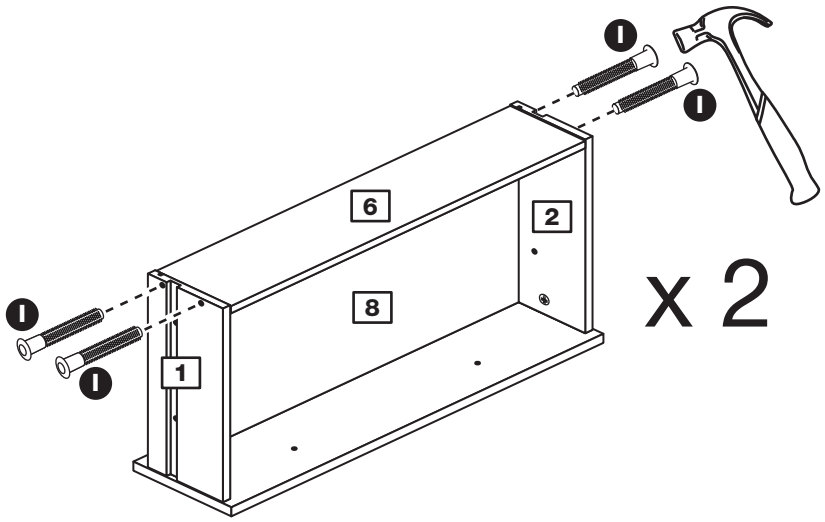


Step 25

Fit the large drawer back

Fit the large drawer back [6] between the drawer sides [1] and [2].
Make sure that the large drawer base [8] fits into the groove in the large drawer back [6].

Hold the large drawer back [6] in position and tap the knock-in pegs (I) through the holes in the drawer sides [1] and [2].

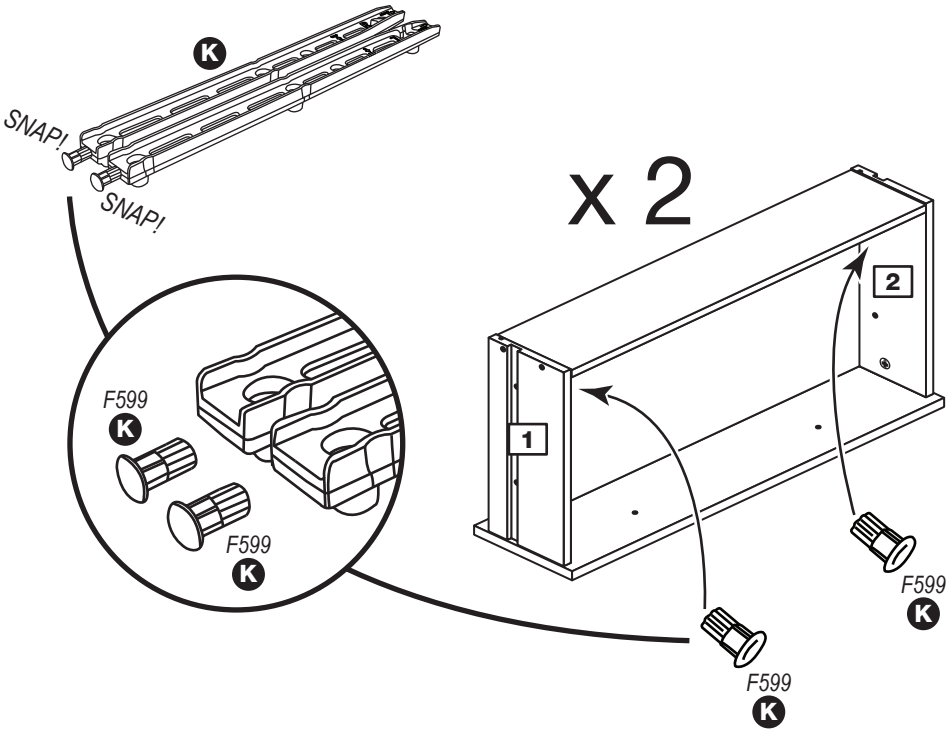


Step 26

Push in drawer stops

Carefully break off the 2 drawer stops *(F599)* from each pair of the drawer runners (K).

Push the drawer stops fully through the drawer sides [1] and [2] from the inside.

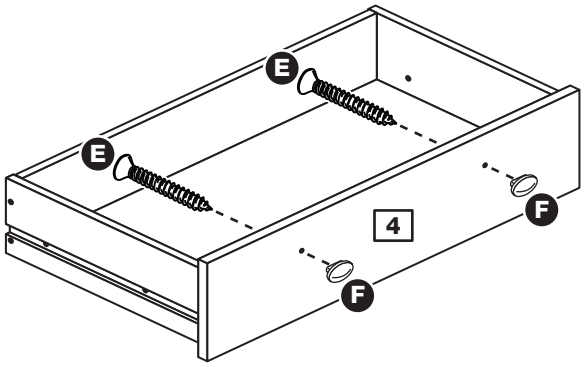


Step 27

Attach the handles

Attach 2 handles (F) to each large drawer front [4] using screws (E).

Note: Do not overtighten the screws.

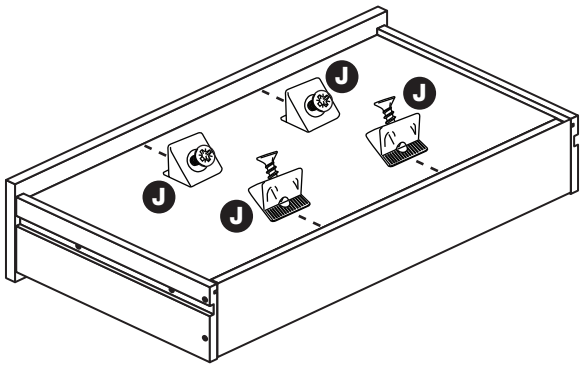


x 2

Step 28

Fit the wedgefixes

Turn the drawer assemblies over and slide 2 wedgefixes (J) into the front and back grooves, as shown, and tighten up the screws.



x 2

Step 29

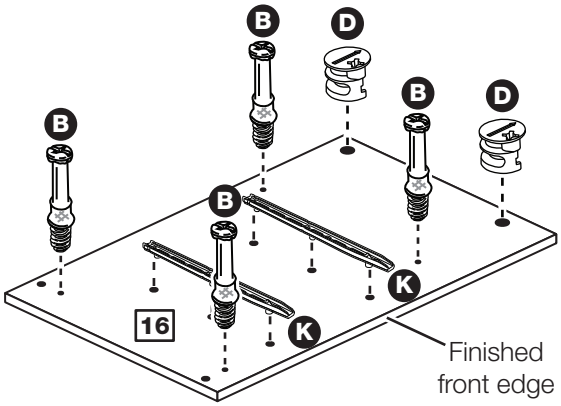
Prepare the right end

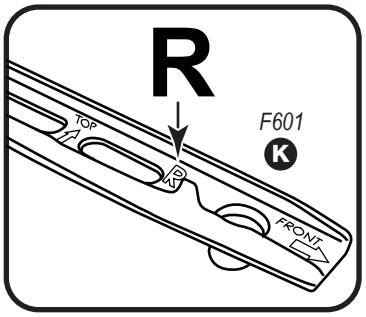
Separate the runners (K).

Push fit 2 right runners (K) marked '**R**' into the holes shown on the right end [16].

Screw 4 metal dowels (B) into the right end [16].

Insert 2 large locking nuts (D) into the right end [16].

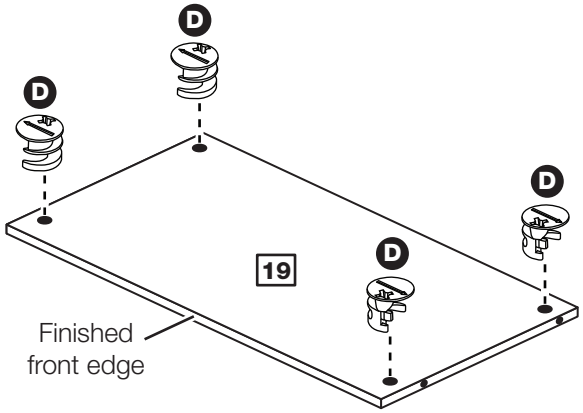




Step 30

Prepare the fixed shelf

Insert 4 large locking nuts (D) into the fixed shelf [19].

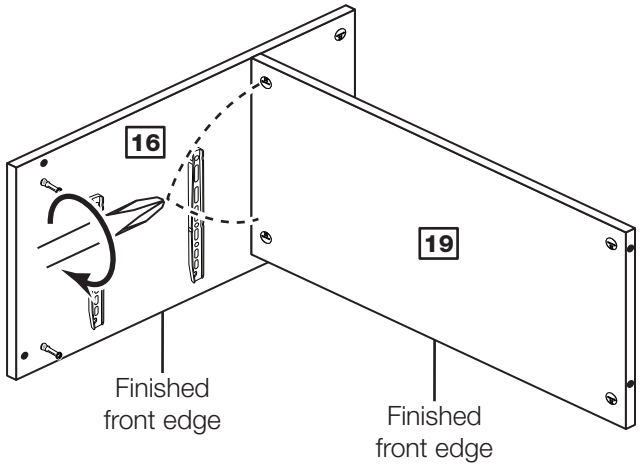


Step 31

Fit the fixed shelf to the right end

Push the fixed shelf [19] onto the right end [16].

Use a screwdriver to tighten the 2 large locking nuts (D) fitted to the fixed shelf [19].



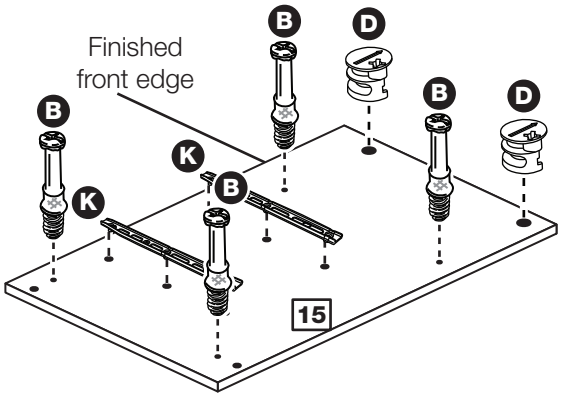
Step 32

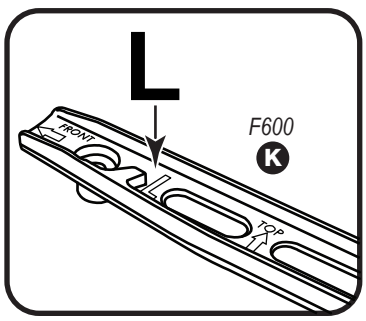
Prepare the left end

Push fit 2 left runners (K) marked '**L**' into the holes shown on the left end [15].

Screw 4 metal dowels (B) into the left end [15].

Insert 2 large locking nuts (D) into the left end [15].



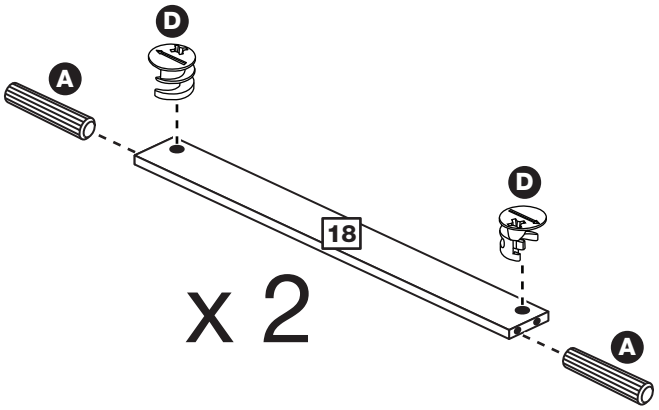


Step 33

Prepare the 2 plinths

Tap 2 wooden dowels (A) into each plinth [18].

Insert 2 large locking nuts (D) into each plinth [18].

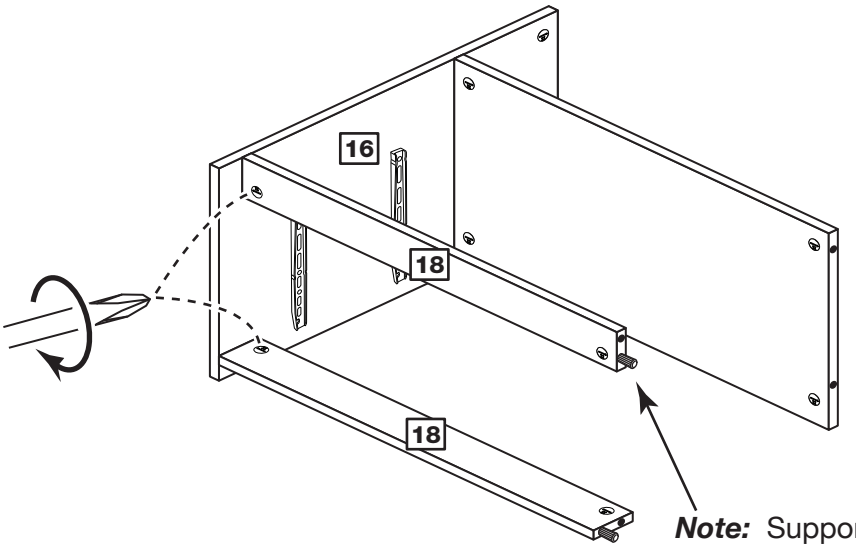


Step 34

Fit the 2 plinths

Push the 2 plinths [18] onto the right end [16].

Use a screwdriver to tighten the large locking nut (D) fitted to each of the plinths [18].



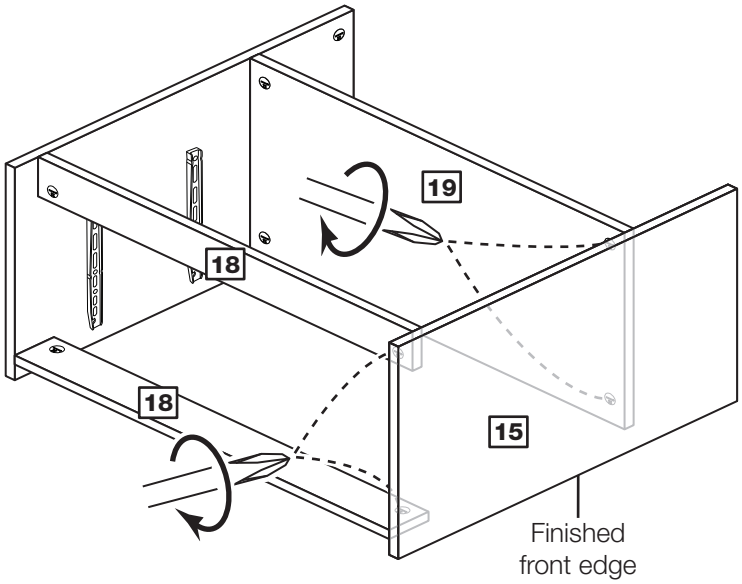
Note: Support this plinth until the left side has been fitted in the next step.

Step 35

Fit the left end

Push the left end [15] onto the assembly.

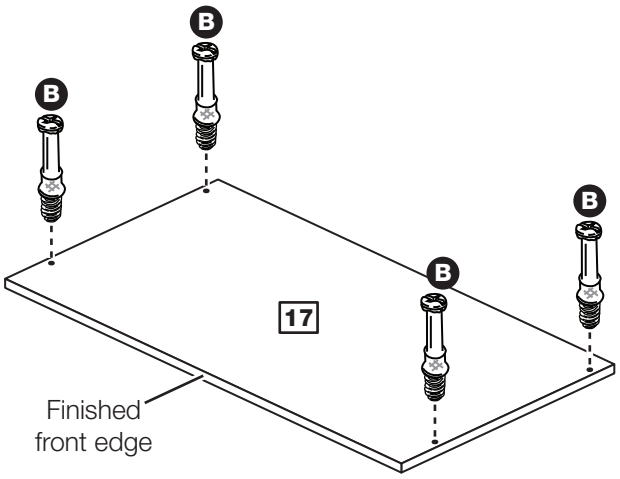
Use a screwdriver to tighten the 4 large locking nuts (D) fitted to the fixed shelf [19] and the 2 plinths [18].



Step 36

Prepare the top

Screw 4 metal dowels B into the top 17.

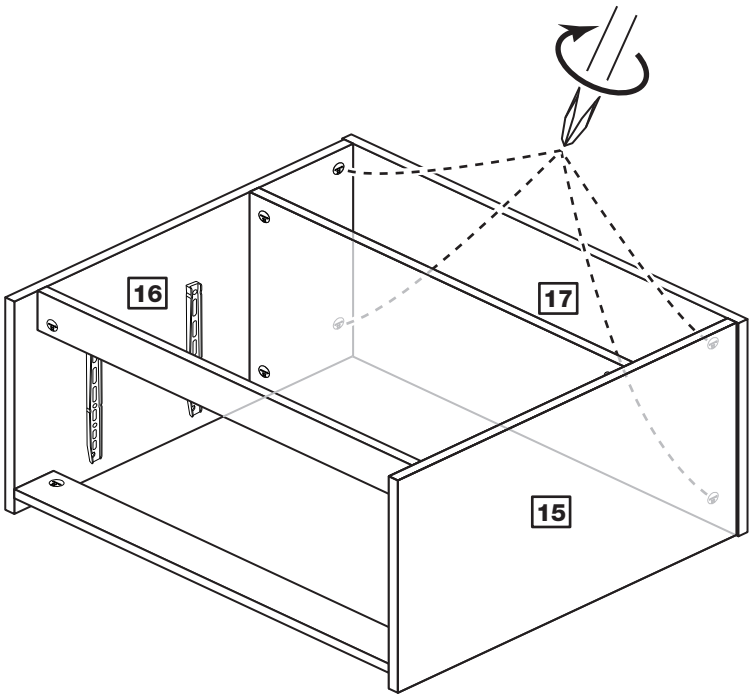


Step 37

Fit the top

Push the top 17 onto the assembly.

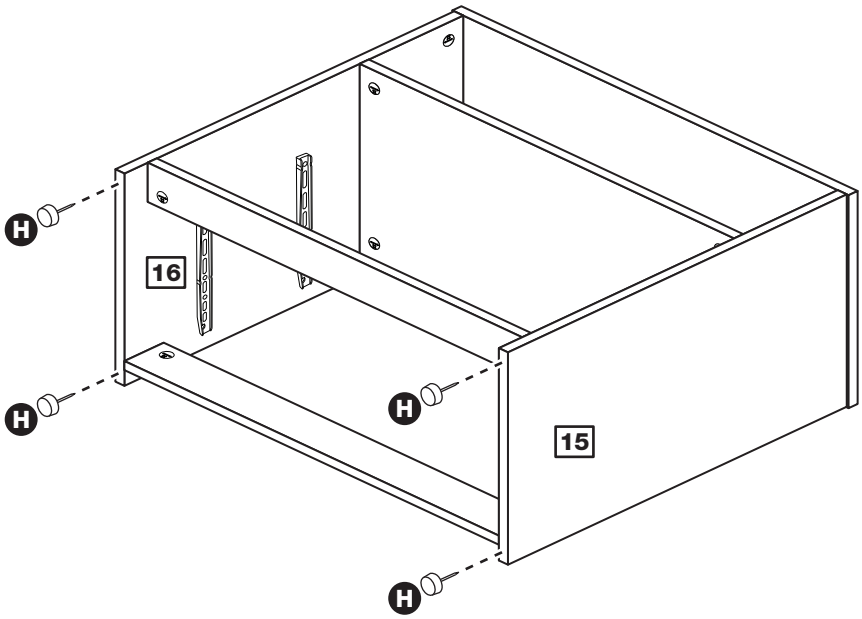
Use a screwdriver to tighten the 4 large locking nuts D fitted to the left end 15 and right end 16.



Step 38

Fit the 4 plastic nails

Tap 2 plastic nails H into the bottom edge of each of the ends 15 and 16.



Step 39

Fit the back

a: Square up the unit by making sure that measurement **x to x equals y to y.**

b: Place the back 20 onto the unit.

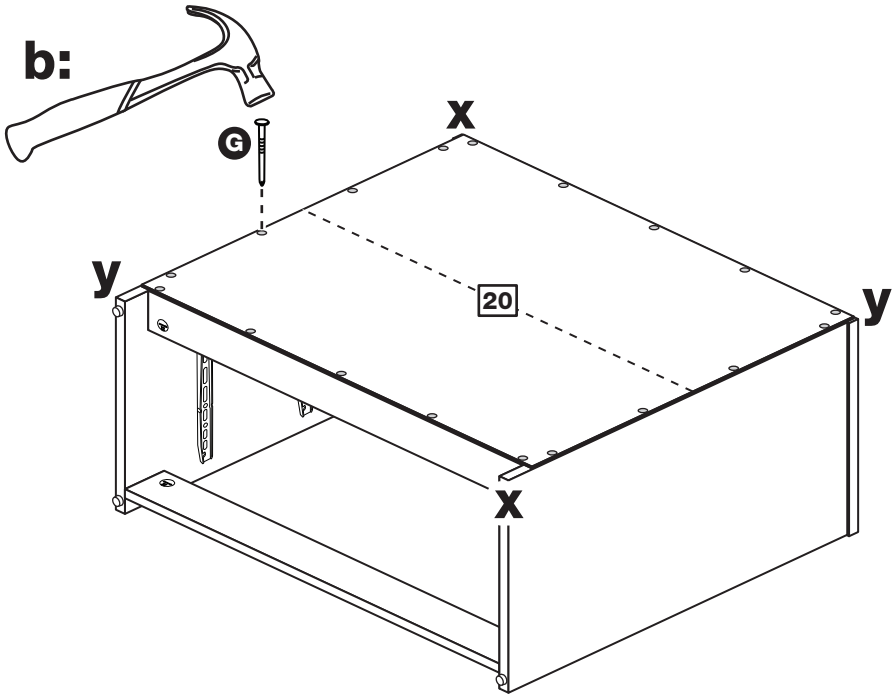
Nail G around the outside edges of the back 20.

Note: Nails should be spaced about 150mm apart.

Stand the unit up for the next step.

Warning: The unit is heavy. Lift with care.

a: The measurement from top corner X to bottom corner X must be equal to the measurement from top corner Y to bottom corner Y



Step 40

Insert the drawers

Lift the front of the drawers whilst inserting to overcome the 'stop' system.

Note: To ensure that your drawers run smoothly, spray a small amount of furniture polish into the grooves.

The chest assembly is complete

