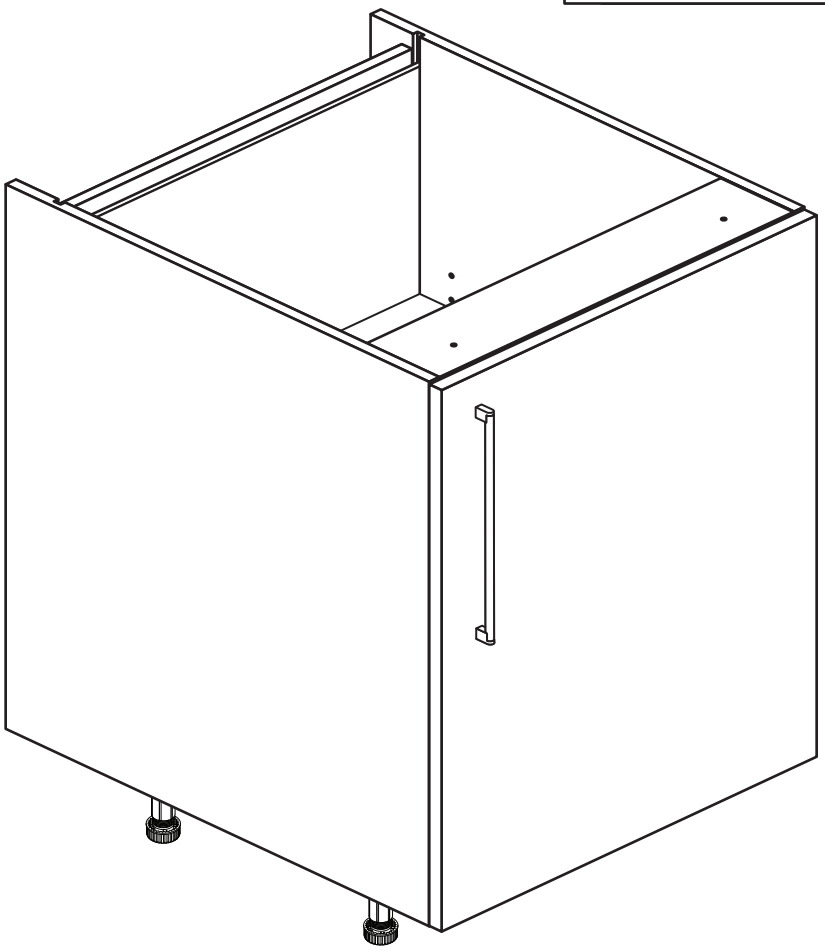
Valencia - 500mm Base Cabinet

Assembly Instructions - Please keep for future reference

hygena

Cabinet	656/5776
Black Door Pack	633/2882
Cream Door Pack	633/2710
Oak Door Pack	205/4009
White Gloss Door Pack	633/2806
White HN Door Pack	192/3722



Dimensions

Width - 50cm

Depth - 59cm

Height - 87cm

MADE IN BRITAIN

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**

Issue 2 - 31/07/14

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

• ***Warning:*** This unit weighs approximately 16.5kgs. Please lift with care.

• Check you have all the components and tools listed on pages 1, 2 and 3.

• Remove all fittings from the plastic bags and separate them into their groups.

• Keep children and animals away from the work area, small parts could choke if swallowed.

• Parts of the assembly will be easier with 2 people.

• Make sure you have enough space to layout the parts before starting.

• Do not stand or put weight on the product, this could cause damage.

• Assemble the item as close to its final position (in the same room) as possible.

• Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• **Safety note:** It is recommended that this unit is secured to a wall using the brackets supplied.

• Dispose of all packaging carefully and responsibly.

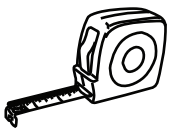
Care and maintenance

• Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.

• From time to time check that there are no loose screws on this unit.

• This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Tools required



Rule



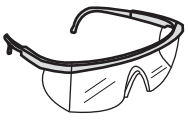
Cross-head screwdriver



Scissors



Hammer



Eye protection (when using a hammer or drill)



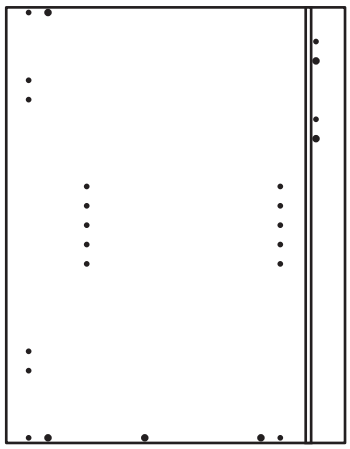
Electric drill

Note: If required the next page can be cut out and used as reference throughout the assembly. Keep this page with these instructions for future reference.

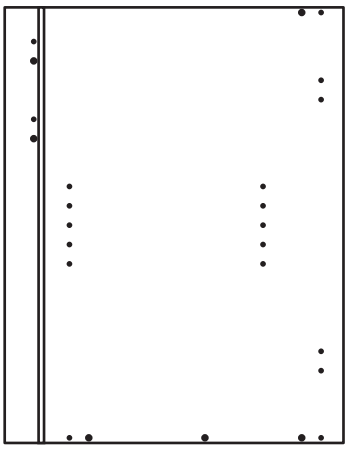
Components - Panels

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

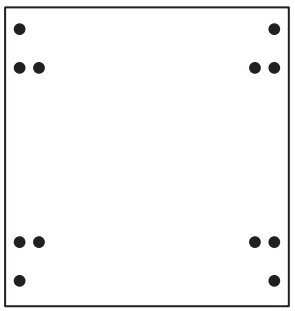
Please check you have all the panels listed below



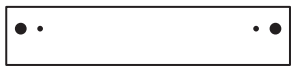
1 Left Side *(DPF068A)*
(720 x 560mm)



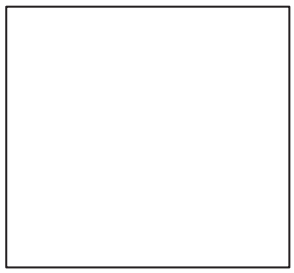
2 Right Side *(DPF069A)*
(720 x 560mm)



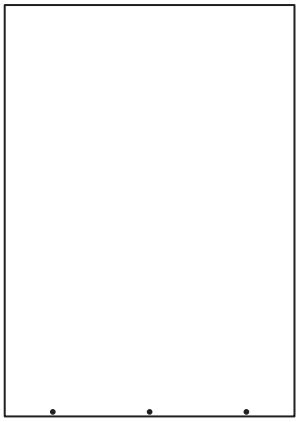
3 Base *(DPF074A)*
(469 x 494mm)



4 Cross Rail *(DPF076A)*
(469 x 96mm) x 2



5 Loose Shelf *(DPF075A)*
(468 x 431mm)



6 Back *(DPF077A)*
(479 x 680mm)



7 Door *(DPF147B)*
(497 x 716mm)

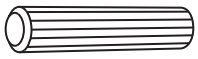
Components - Fittings

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Please check you have all the fittings listed below

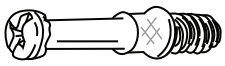
Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

A



Wooden dowel *(F22)* x 10

B



Metal dowel *(F901)* x 8

C



Large locking nut *(F900)* x 8

D



13mm Screw *(F63)* x 4

E



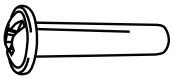
13mm Screw *(F79)* x 6

F



25mm Screw (*F50)* x 5

G



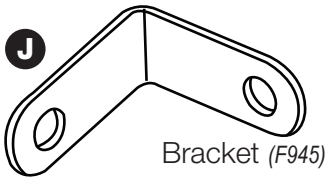
Connecting Sleeve *(F432)* x 2

H



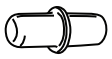
19mm Connecting bolt (*F461)* x 2

J



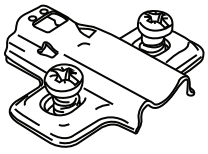
Bracket *(F945)* x 4

K



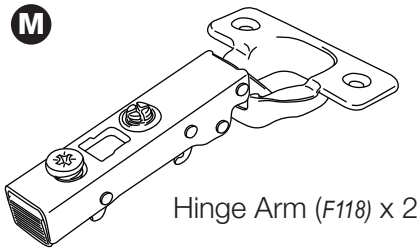
Shelf support *(F110)* x 4

L



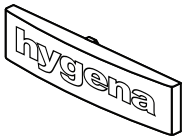
Hinge Plate (*F117)* x 2

M



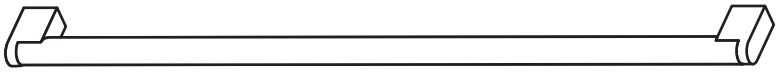
Hinge Arm (*F118)* x 2

N



Hinge Cover (*F119)* x 2

Oa



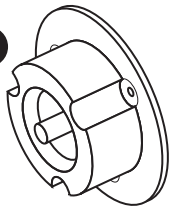
Handle *(F214)* x 1

Ob



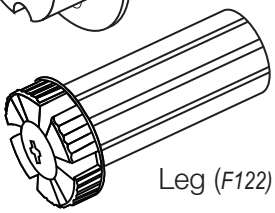
25mm Screw *(F132)* x 2

Ia



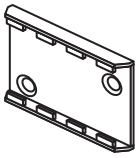
Leg Socket (*F120)* x 4

Ib



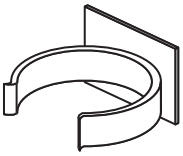
Leg (*F122)* x 4

Ic



Leg Bracket (*F127)* x 2

Id



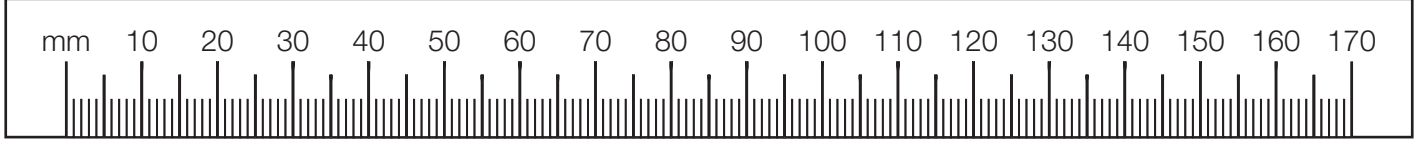
Leg Clip (*F128)* x 2

Ie



16mm Screw (*F129)* x 16

Ruler - Use this ruler to help correctly identify the screws



Assembly Instructions

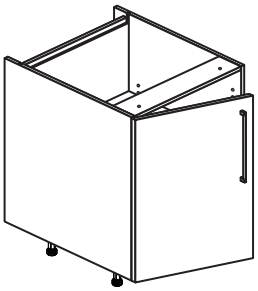
If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

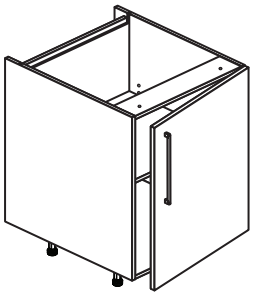
Step 1

Choose which way you would like the door to open

You can fit the door to the left side or right side.

If you would like your door to open this way, fit the hinge plates to the left side





If you would like your door to open this way, fit the hinge plates to the right side

Step 2

Prepare the left side

Refer to step 1 and, **if required**, fit 2 hinge plates (L) onto the left side [1], making sure that the slot is facing towards the front edge.

Screw 4 metal dowels (B) into the holes shown on the left side [1].

Note: Tighten metal dowels up fully against the panels.

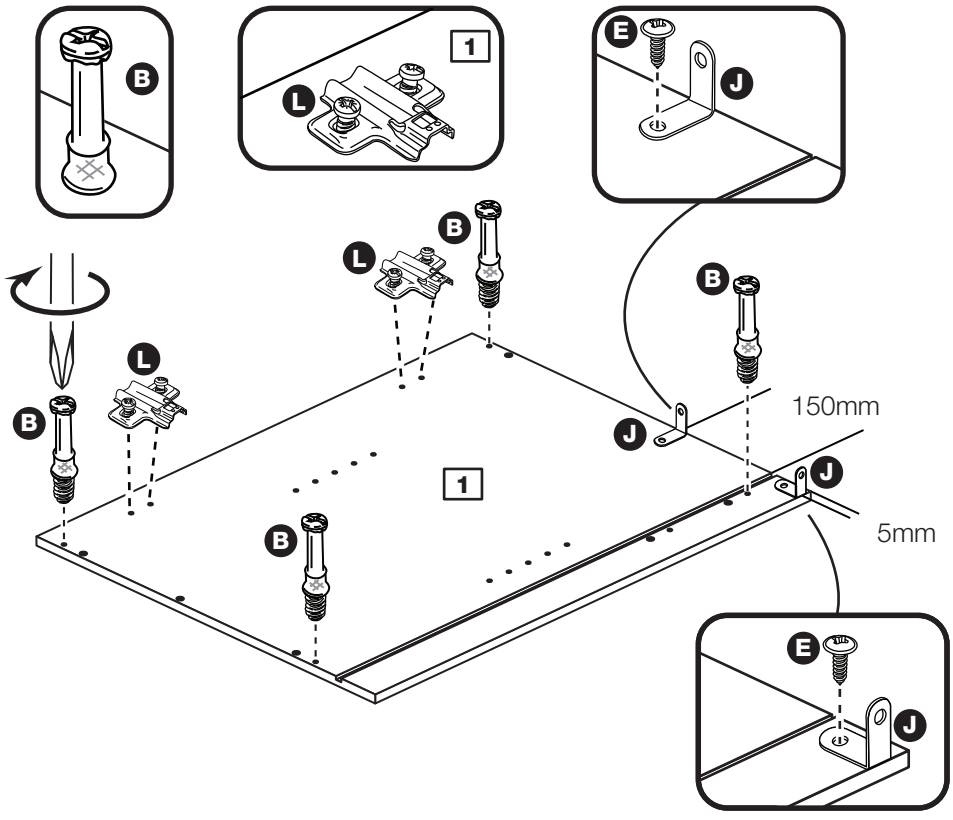
Fit a bracket (J) flush to the top edge of the left side [1], about 150mm in from the groove, see diagram.

Secure the bracket (J) using screw (E).

Fit another bracket (J) flush to the back edge of the left side [1], about 5mm down from the top edge, see diagram.

Secure the bracket (J) using screw (E).

Note: The brackets must be flush with the top/back edge of the panel.



Step 3

Prepare the right side

Refer to step 1 and, **if required**, fit 2 hinge plates L onto the right side 2, making sure that the slot is facing towards the front edge.

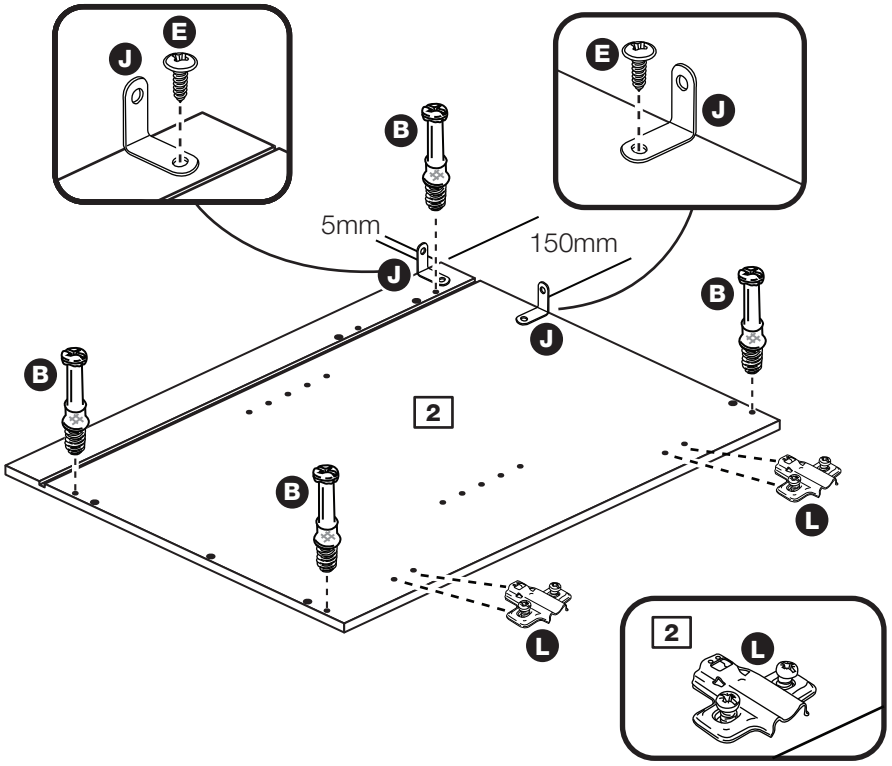
Screw 4 metal dowels B into the holes shown on the right side 2.

Fit a bracket J flush to the top edge of the right side 2, about 150mm in from the groove, see diagram.

Secure the bracket J using screw E.

Fit another bracket J flush to the back edge of the right side 2, about 5mm down from the top edge, see diagram.

Secure the bracket J using screw E.



Step 4

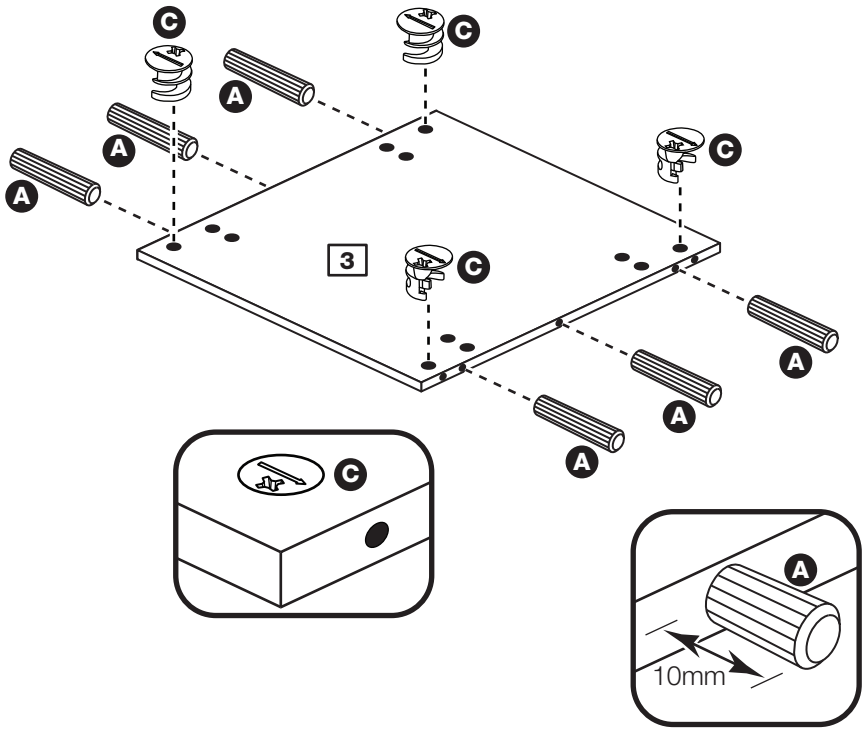
Prepare the base

Insert 4 large locking nuts C into the base 3 as shown.

Note: Arrow on locking nut **must** point towards hole in edge of panel.

Tap 6 wooden dowels A into the base 3 as shown.

Note: Wooden dowels **must not** stick out from the edge by more than 10mm or they may damage other panels.



Assembly Instructions

Step 5

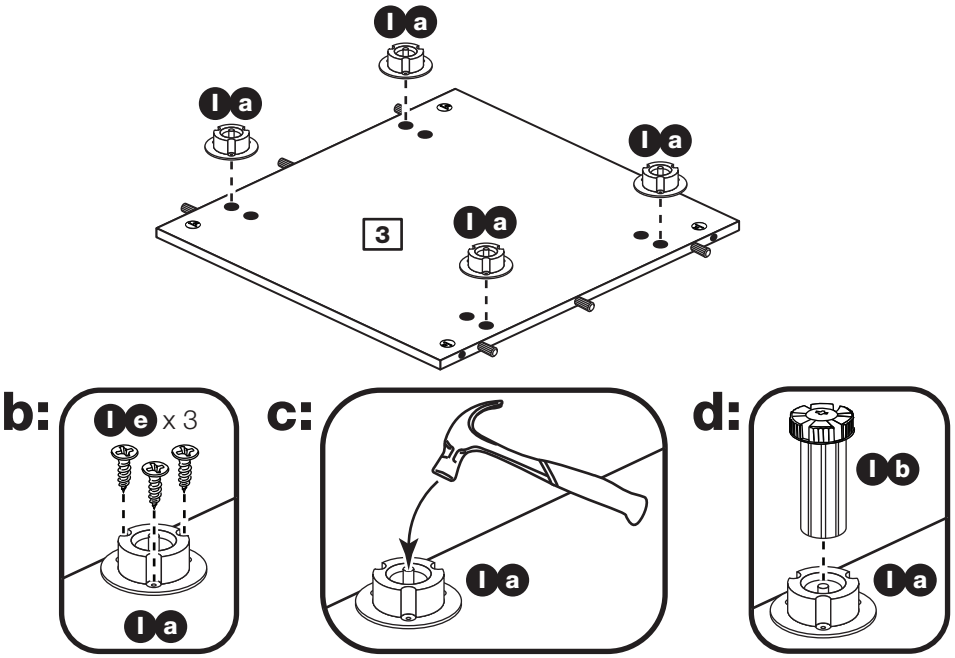
Fit the legs to the base

a: Push the leg sockets 1a into the holes in the base 3 as shown.

b: Secure each leg socket 1a with 3 screws 1e.

c: Tap in the centre plug on each leg socket 1a.

d: Push the leg 1b into the leg socket 1a.



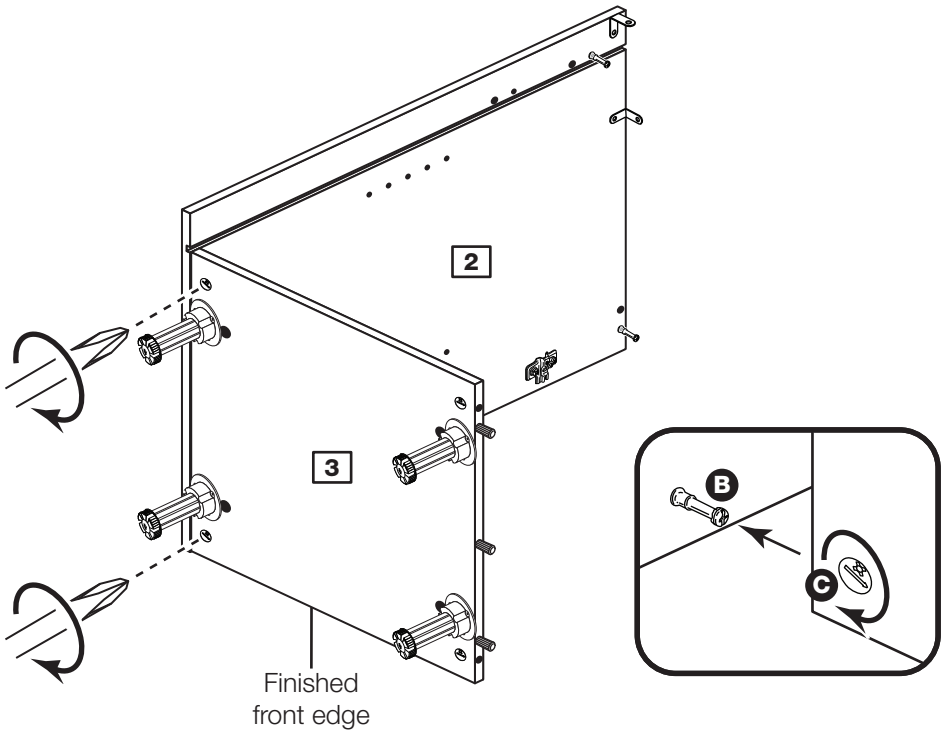
Step 6

Join the right side and base

Push the base 3 onto the right side 2.

Use a screwdriver to tighten the 2 large locking nuts C fitted to the base 3.

Note: Turn the large locking nuts C as far as they will go - more than 1/2 a turn.

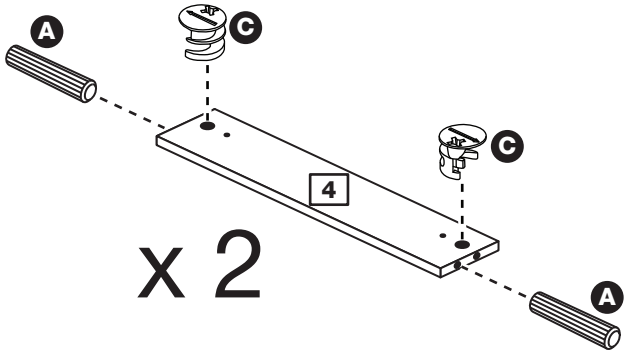


Step 7

Prepare the 2 cross rails

Insert 2 large locking nuts C into the cross rails 4 as shown.

Tap 2 wooden dowels A into the cross rails 4 as shown.



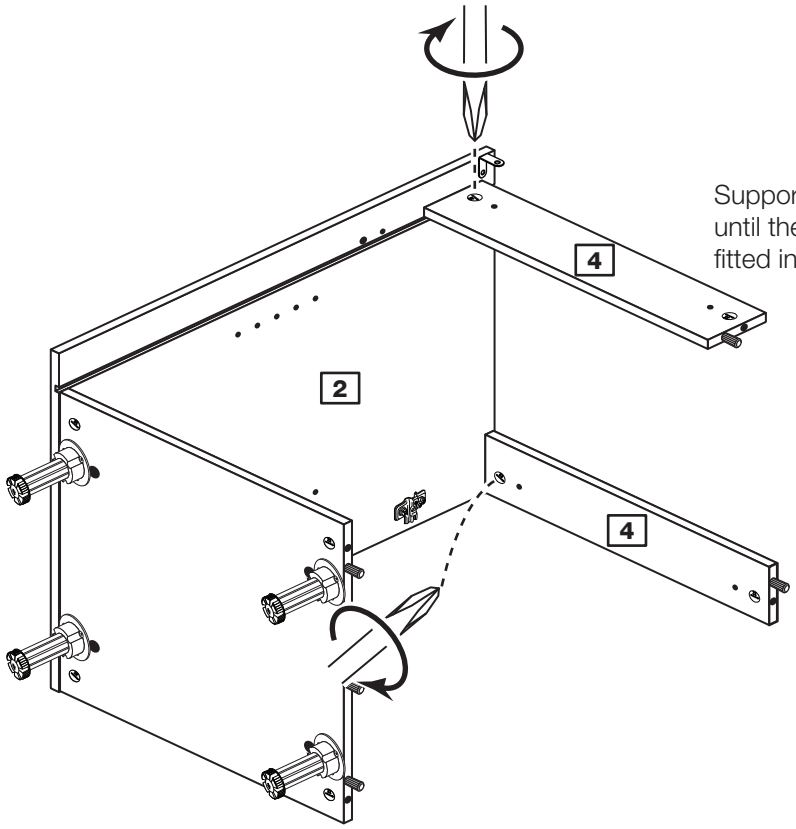
Step 8

Fit the 2 cross rails

Push each cross rail 4 onto the right side 2.

Use a screwdriver to tighten the large locking nut C fitted to each cross rail 4.

Note: Turn the large locking nuts C as far as they will go - more than 1/2 a turn.



Support this cross rail until the left side has been fitted in the next step.

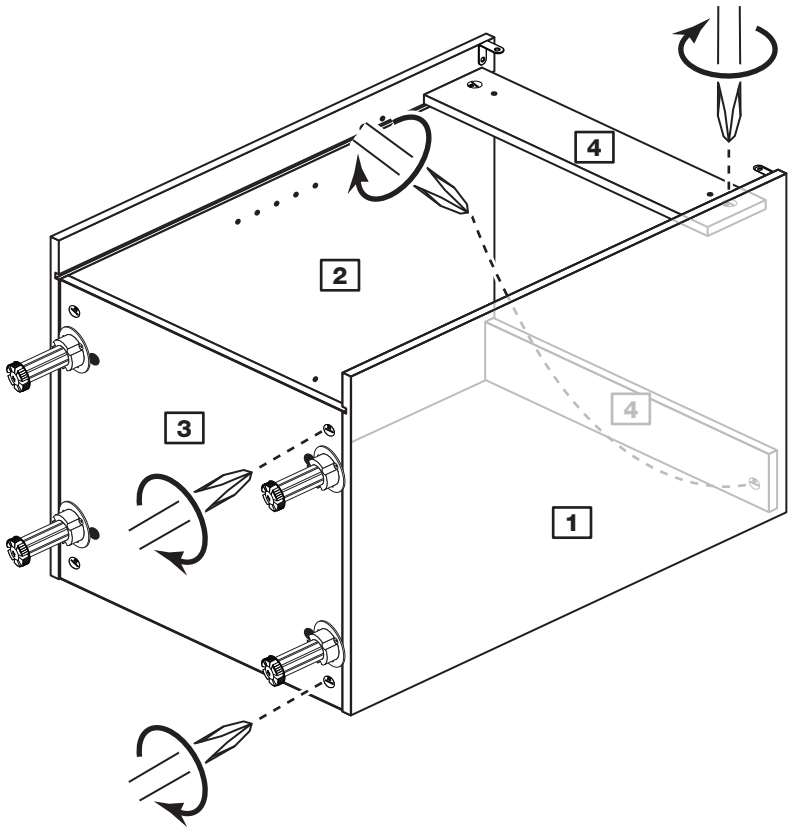
Step 9

Fit the left side

Push the left side 1 onto the assembly.

Use a screwdriver to tighten the large locking nut C fitted to the 2 cross rails 4 and the 2 fitted to the base 3.

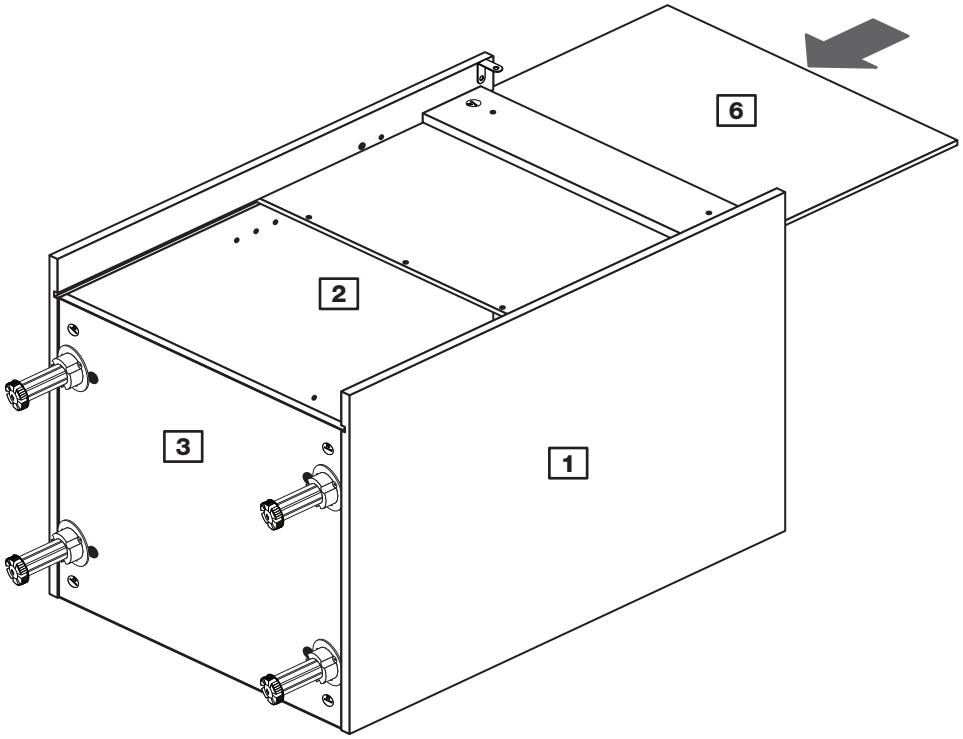
Note: Turn the large locking nuts C as far as they will go - more than 1/2 a turn.



Step 10

Fit the back

Slide the back 6 along the grooves in the side panels 1 and 2.



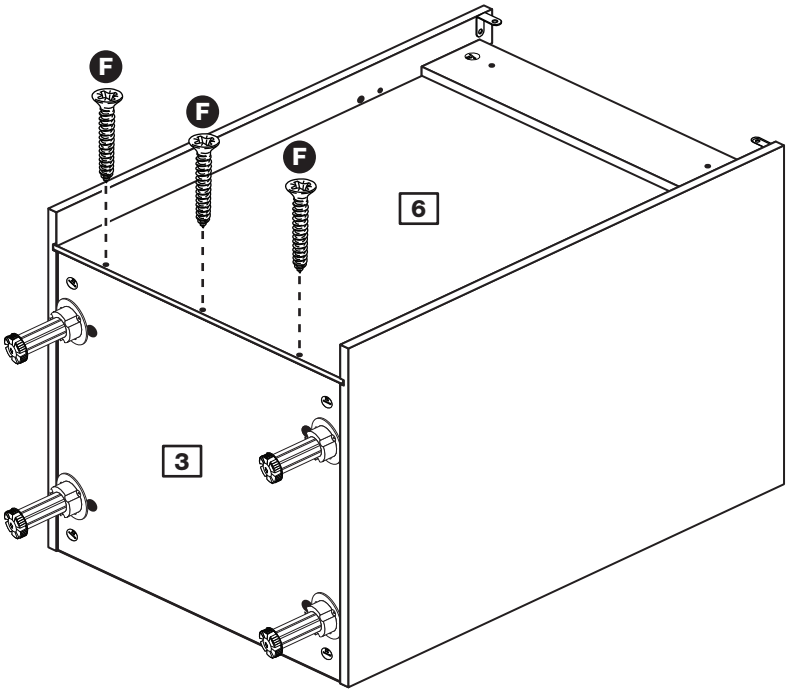
Step 11

Secure the back

The bottom edge of the back 6 must be flush with the bottom edge of the base 3.

Secure the back 6 to the back edge of the base 3 using 3 screws F.

Stand the unit up for the next stage.

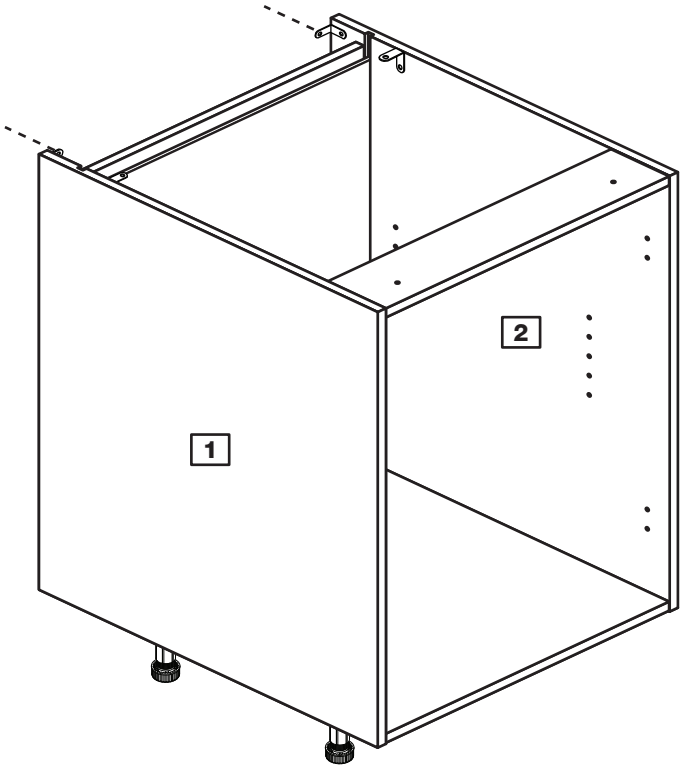


Step 12

Secure the unit to the wall

Using the brackets J fitted to the back edge of the sides 1 and 2 screw the unit to the wall.

Fixings are not supplied as they will need to suit the wall type, and the length of screw will depend on the distance of the back of the unit to the wall.



Warning: Take care when drilling the wall that you do not drill into any pipes, wires etc. If in doubt, consult an expert.

Step 13

Joining units together

Fittings have been supplied so you are able to join units together.

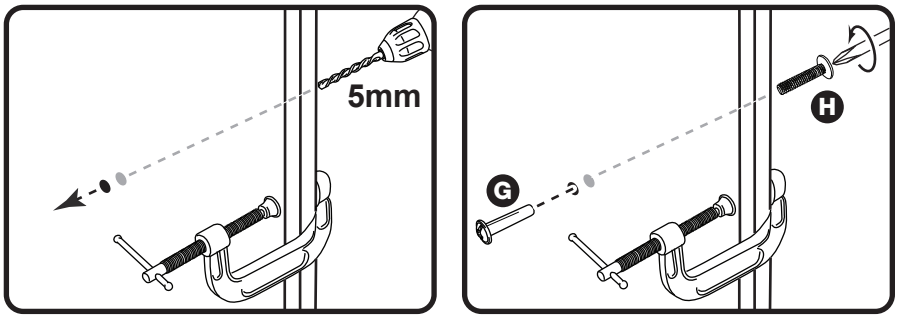
Make sure that your first unit is level.

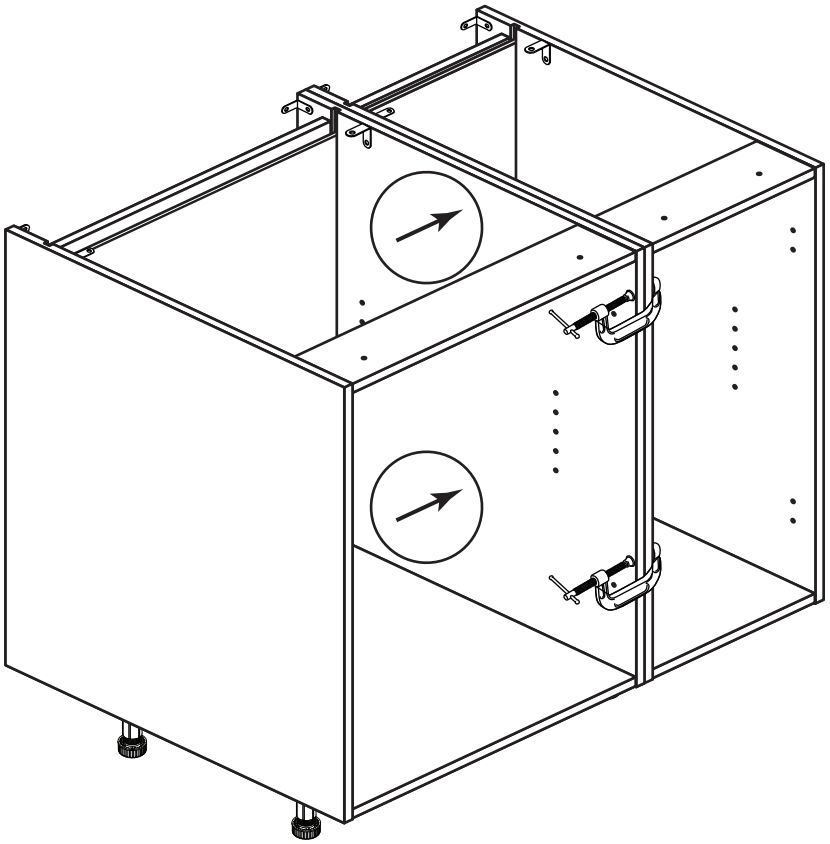
Push the other unit up against first unit and ensure both units are level.

Check that the ends are flush and in line, then clamp them together.

Using a 5mm drill bit, drill 2 holes (approximate positions shown circled) in the side panel into the adjoining side panel of the other unit.

Push the connecting sleeves G into the holes and then screw the connecting bolts H in from the other side.



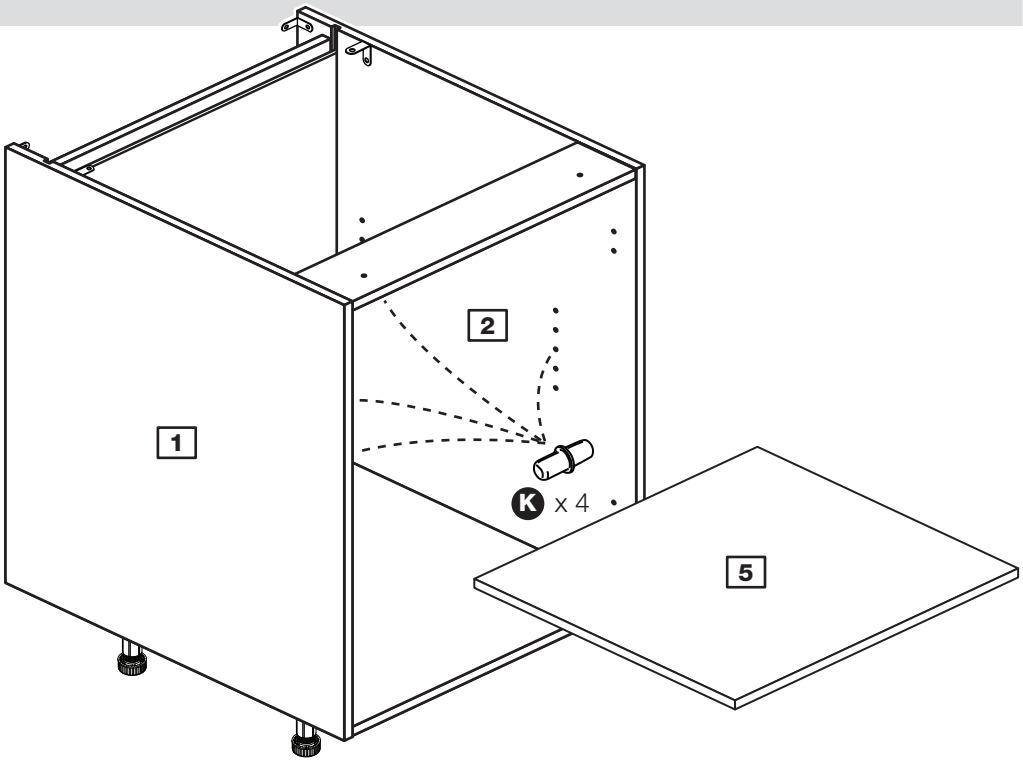


Step 14

Fit the loose shelf

Insert 4 shelf studs (K) at the required height.

Lower the loose shelf [5] down onto the shelf studs (K).

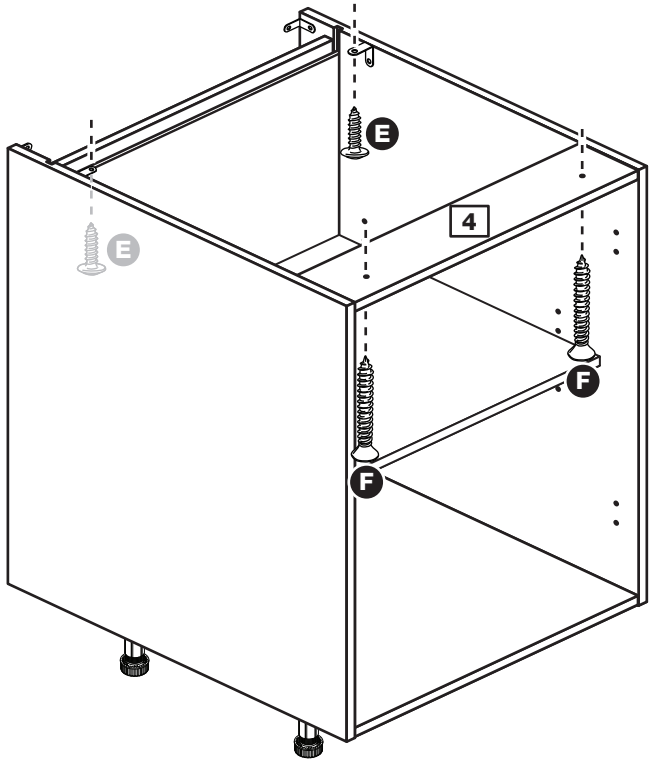


Step 15

Fit the unit to worktop

To fit the unit to the worktop use 2 screws (F) to screw up through the holes in the cross rail [4] as shown.

Then use 2 screws (E) to screw up through the brackets (J) as shown.



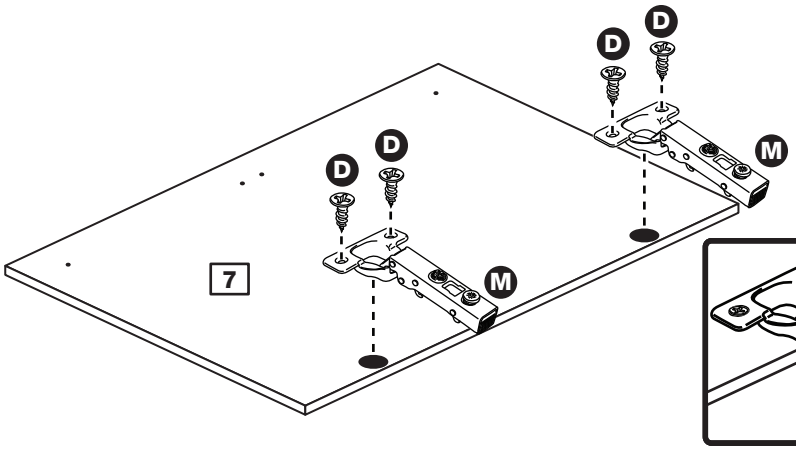
Step 16

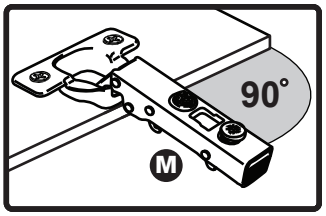
Prepare the door

Push fit the 2 hinges (M) into the door [7].

Secure each hinge with 2 screws (D).

Note: Before securing with the screws, make sure that the hinges are positioned at 90 degrees with the front edge of the door.





Step 17

Drill the handle holes in the door

Important: Please follow these instructions carefully.

Lay the door [7] down onto a smooth surface.

Important: Carefully choose which holes you need to drill.
This will depend on which side you fitted the hinge plates (L).

Check that the holes and hinges are in the same place as the diagrams.

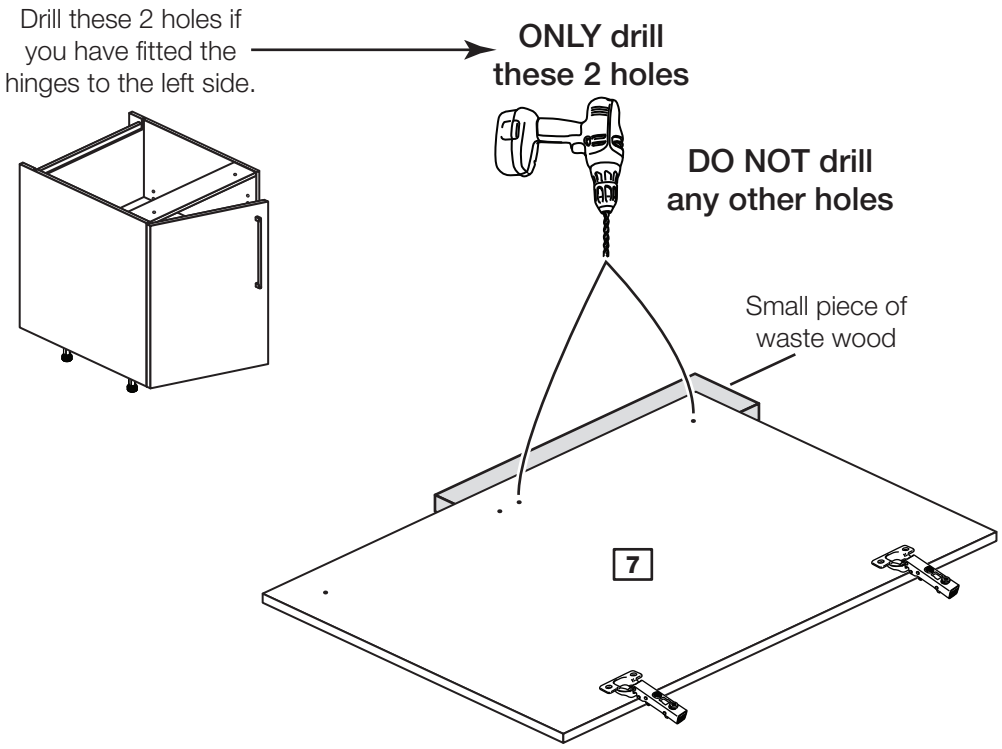
Note: We recommend the use of a small piece of waste wood, placed behind the hole while drilling, to reduce the possibility of any breakout.

Using the pilot hole in the rear face of the door, [7] drill through the holes indicated opposite, using a 2.5mm diameter drill.

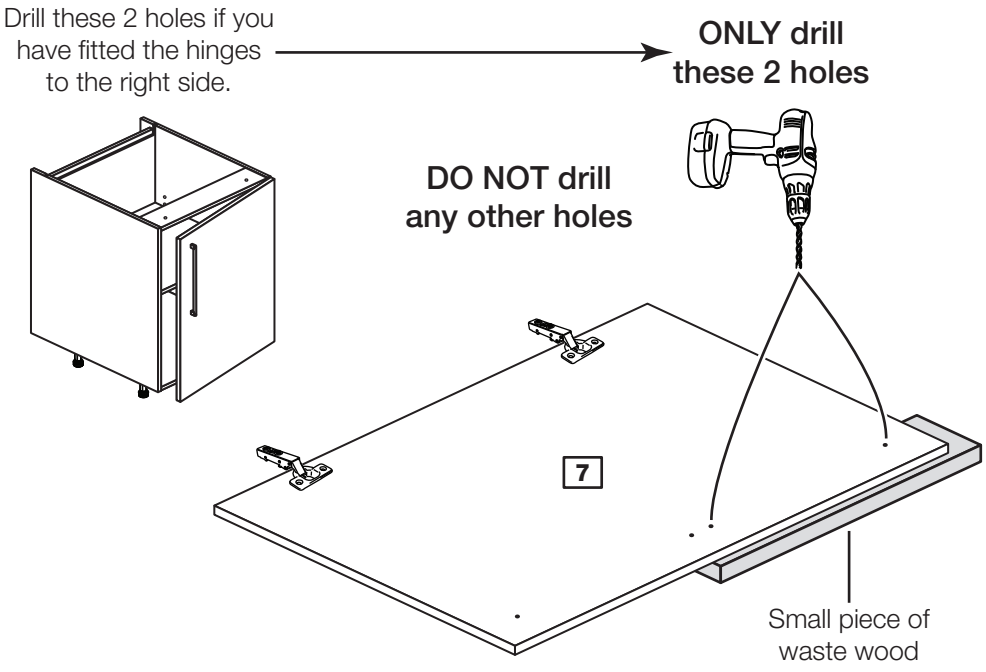
Turn the door [7] over and open out the 2.5mm holes that you have just drilled by drilling back through them with a 5mm drill.

Note: Drill bits are not provided.

PLEASE FOLLOW THESE INSTRUCTIONS CAREFULLY TO CHOOSE WHICH 2 HOLES YOU WILL NEED TO DRILL



or



Step 18

Fit door and handle

2 people are needed here

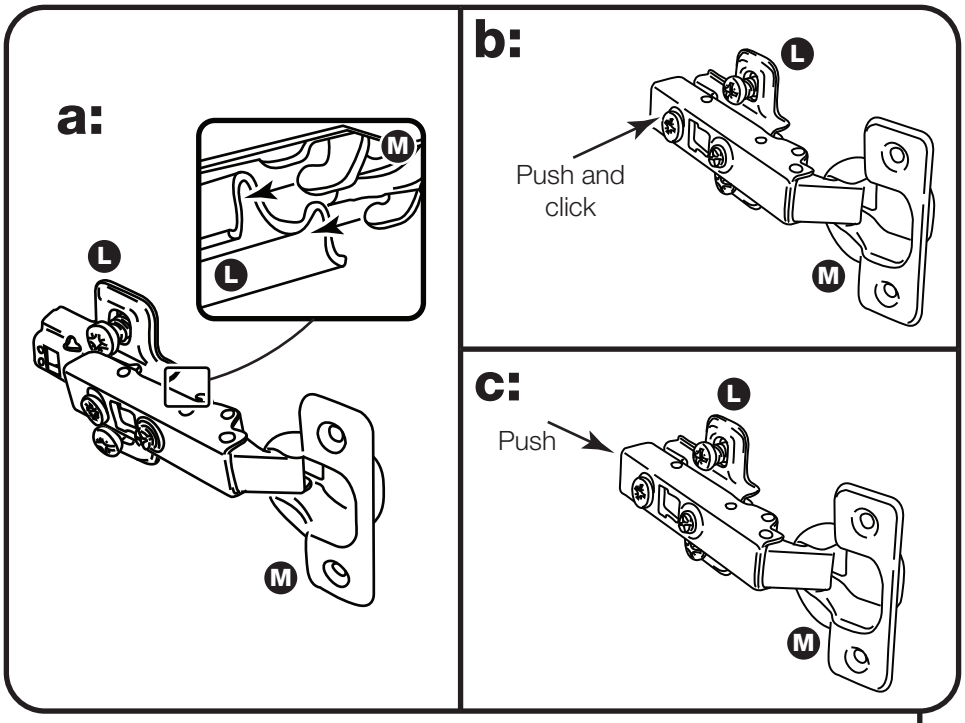
Note: The easiest way to attach the door 7 is to fit the top hinge first, then align and fit the other hinge.

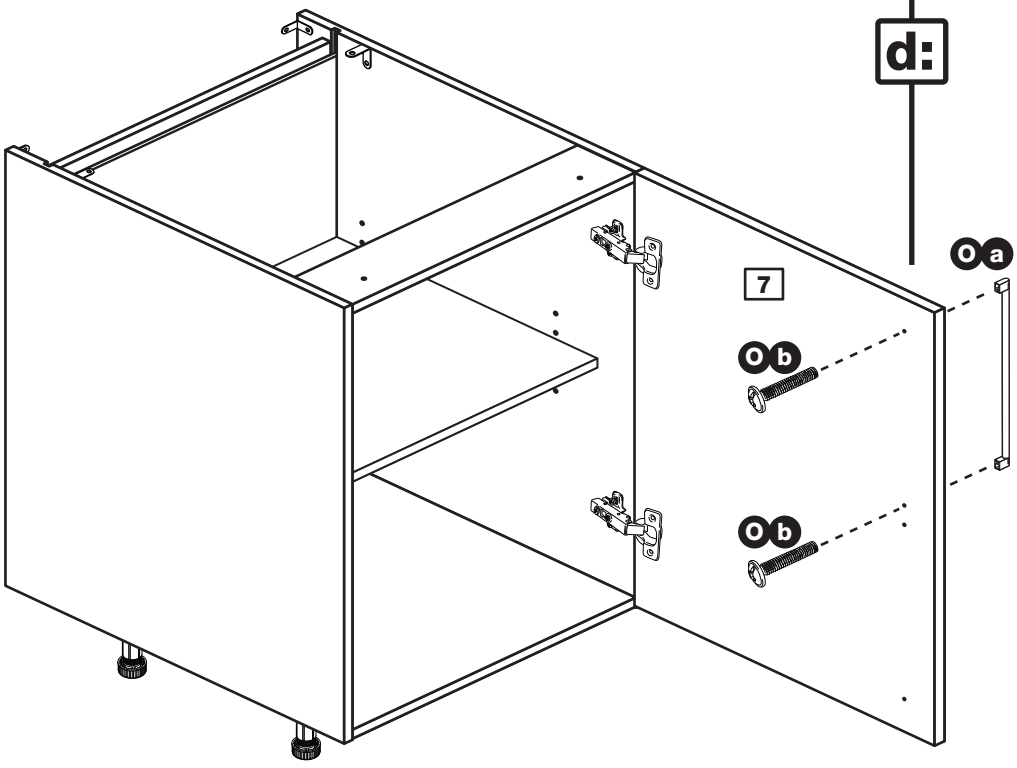
a: Push the hooks on the hinge arm M underneath the front of the hinge plate L.

b: Press the front of the hinge arm M against the hinge plate L until it clicks into place.

c: If you need to seperate the hinge arm M from the hinge plate, L press the button at the end of the hinge arm and lift it off of the hinge plate.

d: Attach the handle Oa to the door 7 using the 2 screws Ob packed with it.





This shows the door being fitted to hinge plates on the right side.
You may have fitted them to the left side.

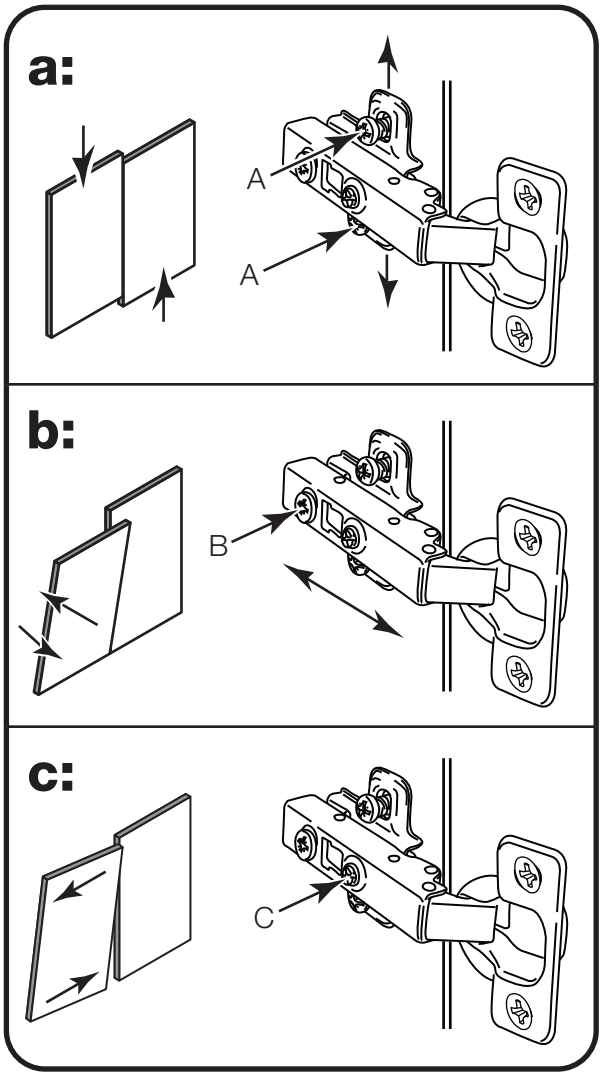
Step 19

Adjust the door if needed

a: Height adjustment.
Loosen screws A on hinge plates and move door up or down as required.
Retighten screw A.

b: Forward and Back adjustment.
Loosen screw B on hinge arm and move door in or out as required.
Retighten screw B.

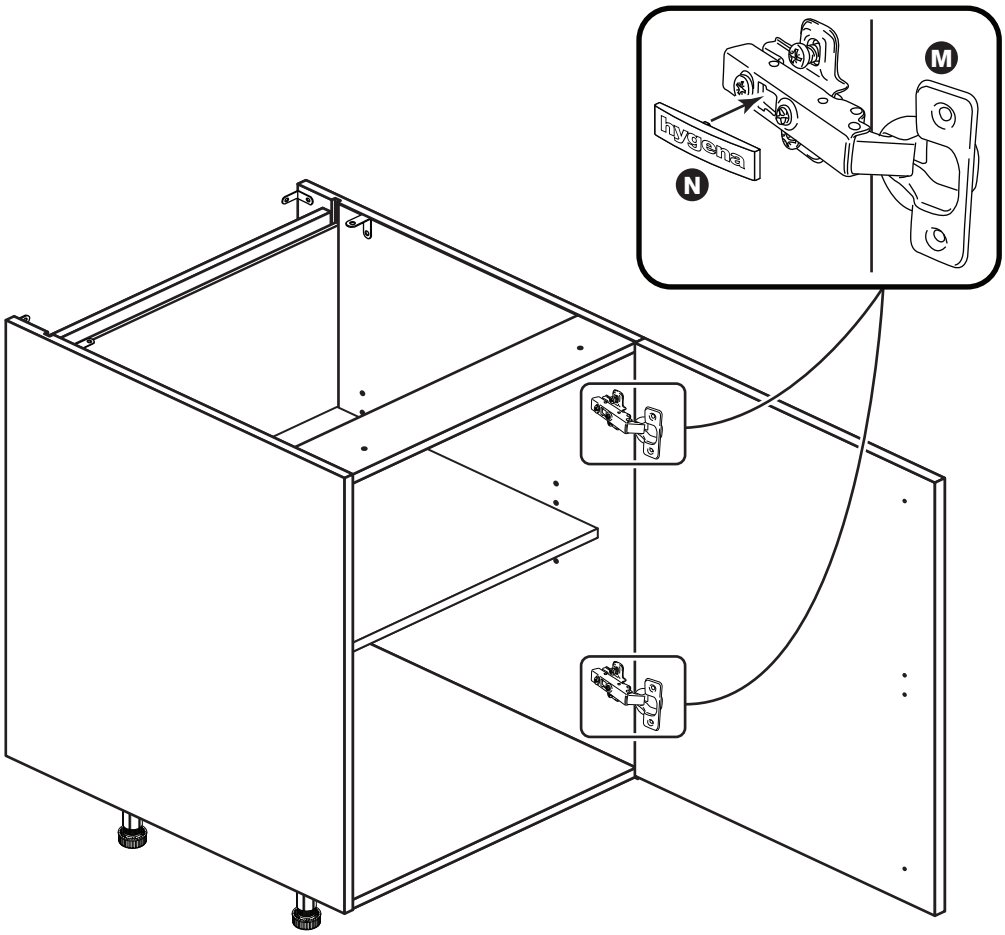
c: Sideways adjustment.
To move door ‘out’ loosen screw C.
To move door ‘in’ tighten screw C



Step 20

Fit the hinge covers

Push the hinge covers (N) onto the hinge arms (M).



Step 21

Fit the plinth

After cutting the plinth to the required length, offer the plinth up to the unit and using a pencil, mark the position of the unit's legs (1b) on the back of the plinth.

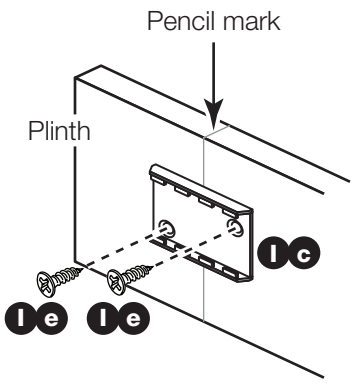
Position the leg bracket (1c) so it is in the centre of the pencil mark and half way up the plinth.

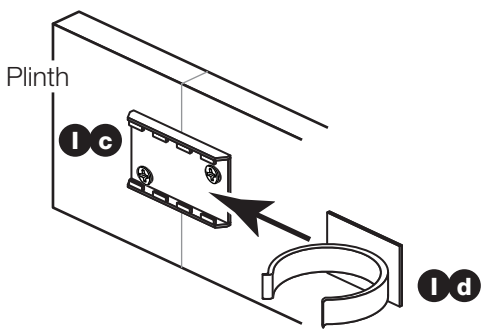
Fix the leg bracket (1c) to the back of the plinth using 2 screws (1e).

Slide the leg clip (1d) into the leg bracket (1c).

Offer the plinth up to the unit and push the leg clips (1d) onto the legs (1b).

Black Plinth Pack	608/2345
Cream Plinth Pack	608/2369
Oak Plinth Pack	205/5668
White Gloss Plinth Pack	608/2352
White HN Plinth Pack	198/9917





Step 22

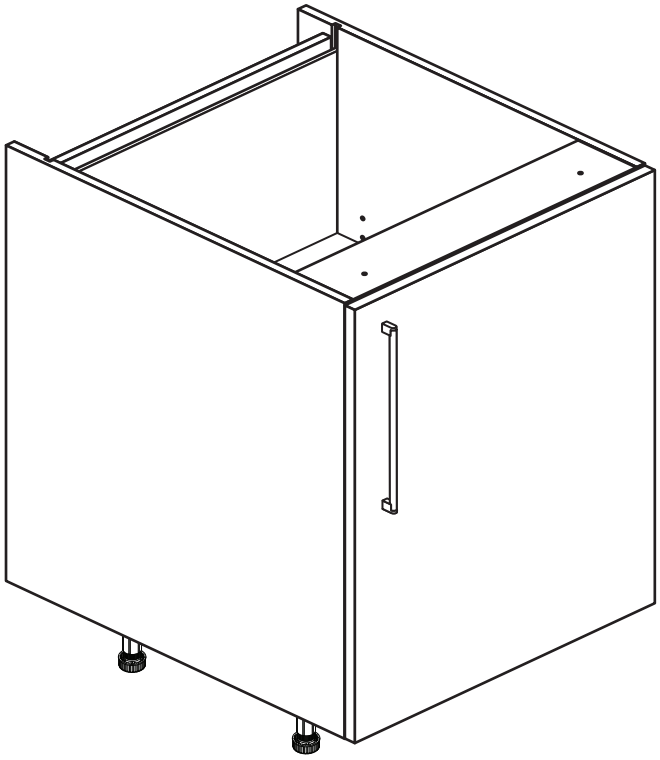
Fit other products to the unit

To fit other products to this unit e.g. worktops etc., please follow the instructions packed with them.

We recommend that you consult a qualified joiner or kitchen fitter.

Assembly is complete

Warning: The unit is heavy. Lift with care.

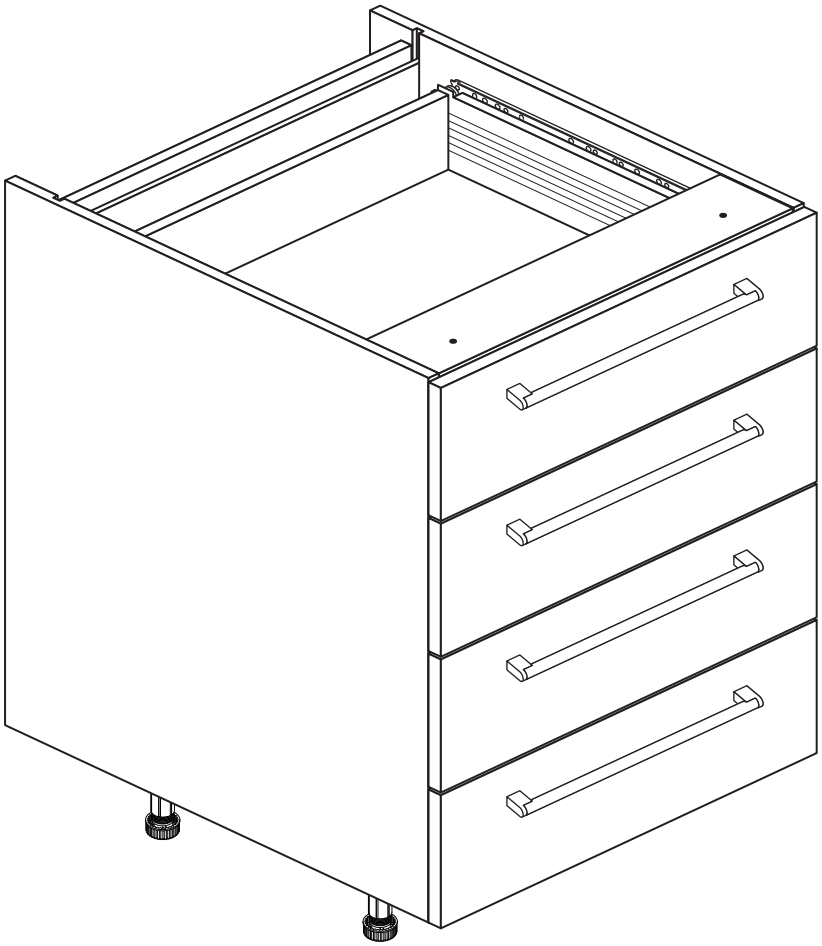


Valencia - 4 Drawer Cabinet

Assembly Instructions - Please keep for future reference

hygena

Cabinet	656/5848
Black Drawer Pack	633/2909
Cream Drawer Pack	633/2734
Oak Drawer Pack	205/4528
White Gloss Drawer Pack	633/2820
White HN Drawer Pack	204/6718



Dimensions

Width - 50cm

Depth - 59cm

Height - 87cm

MADE IN BRITAIN

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**

Issue 2 - 31/07/14

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

• ***Warning:*** This unit weighs approximately 16.5kgs. Please lift with care.

• Check you have all the components and tools listed on pages 2, 3 and 4.

• Remove all fittings from the plastic bags and separate them into their groups.

• Keep children and animals away from the work area, small parts could choke if swallowed.

• Parts of the assembly will be easier with 2 people.

• Make sure you have enough space to layout the parts before starting.

• Do not stand or put weight on the product, this could cause damage.

• Assemble the item as close to its final position (in the same room) as possible.

• Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• **Safety note:** If there is any chance of this unit being pulled over by children etc. it is recommended that the unit is secured to a wall using suitable fixings (not supplied).

• Dispose of all packaging carefully and responsibly.

Care and maintenance

• Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.

• From time to time check that there are no loose screws on this unit.

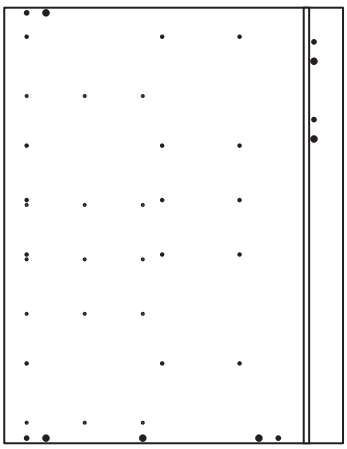
• This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Note: If required the next page can be cut out and used as reference throughout the assembly. Keep this page with these instructions for future reference.

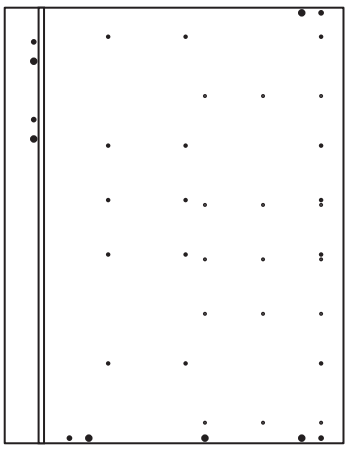
Components - Panels

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

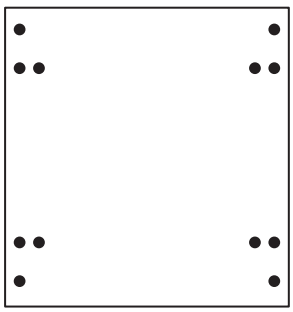
Please check you have all the panels listed below



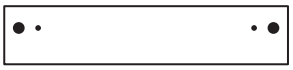
1 Left Side *(DPF087A)*
(720 x 560mm)



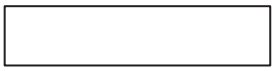
2 Right Side *(DPF088A)*
(720 x 560mm)



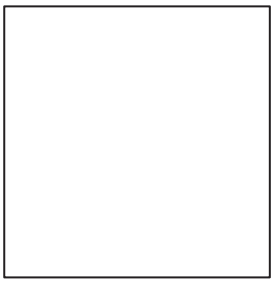
3 Base *(DPF074A)*
(469 x 494mm)



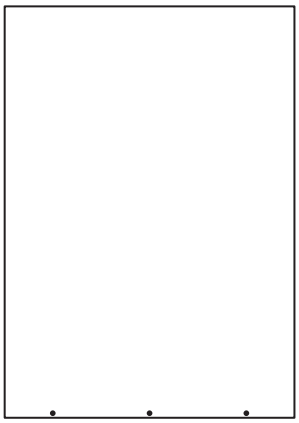
4 Cross Rail *(DPF076A)*
(469 x 96mm) x 2



5 Drawer Back *(DPF130A)*
(439 x 98mm) x 4



6 Drawer Base *(DPF129A)*
(439 x 448mm) x 4



7 Back *(DPF077A)*
(479 x 680mm)



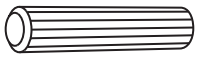
8 Drawer Front *(DPF151B)*
(497 x 176mm) x 4

Components - Fittings

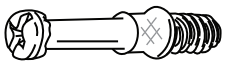
If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Please check you have all the fittings listed below

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

A 

Wooden dowel *(F22)* x 10

B 

Metal dowel *(F901)* x 8

C 

Large locking nut *(F900)* x 8

D 

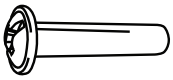
13mm Screw *(F63)* x 72

E 

13mm Screw *(F79)* x 6

F 

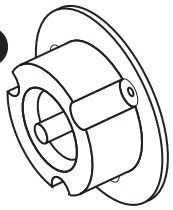
25mm Screw *(F50)* x 5

G 

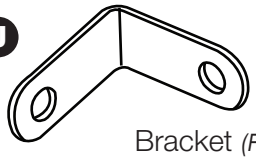
Connecting Sleeve *(F432)* x 2

H 

19mm Connecting bolt *(F461)* x 2

Ia 

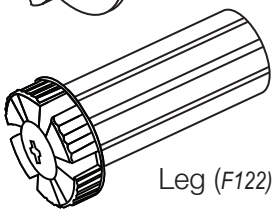
Leg Socket *(F120)* x 4

J 

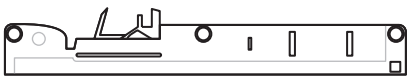
Bracket *(F945)* x 4

K 

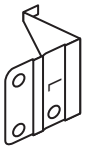
13mm Screw *(F52)* x 48

Ib 

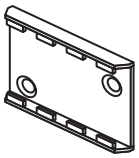
Leg *(F122)* x 4

L 

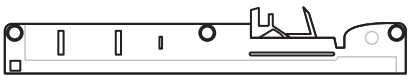
Left Soft Close Unit *(F141)* x 4

M 

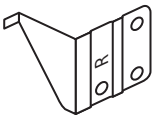
Left Soft Close Catch *(F143)* x 4

Ic 

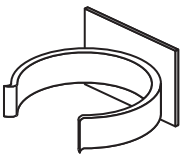
Leg Bracket *(F127)* x 2

N 

Right Soft Close Unit *(F142)* x 4

O 

Right Soft Close Catch *(F144)* x 4

Id 

Leg Clip *(F128)* x 2

P 

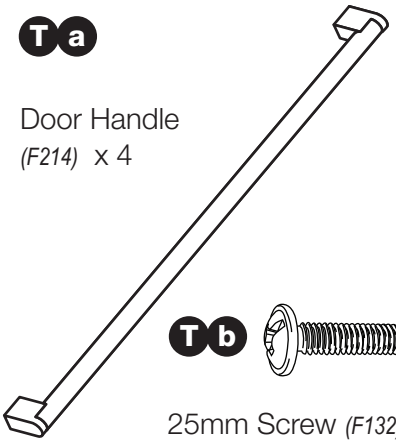
Left Runner *(F139)* x 4

Ie 

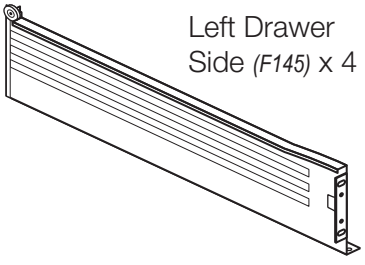
16mm Screw *(F129)* x 16

Q 

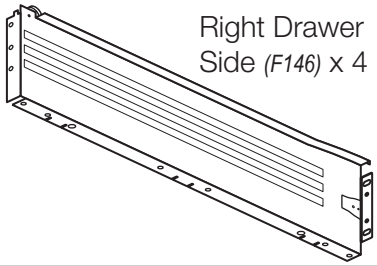
Right Runner *(F140)* x 4

Ta 

Door Handle *(F214)* x 4

R 

Left Drawer Side *(F145)* x 4

S 

Right Drawer Side *(F146)* x 4

Tb

25mm Screw *(F132)* x 8

Assembly Instructions

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Step 1

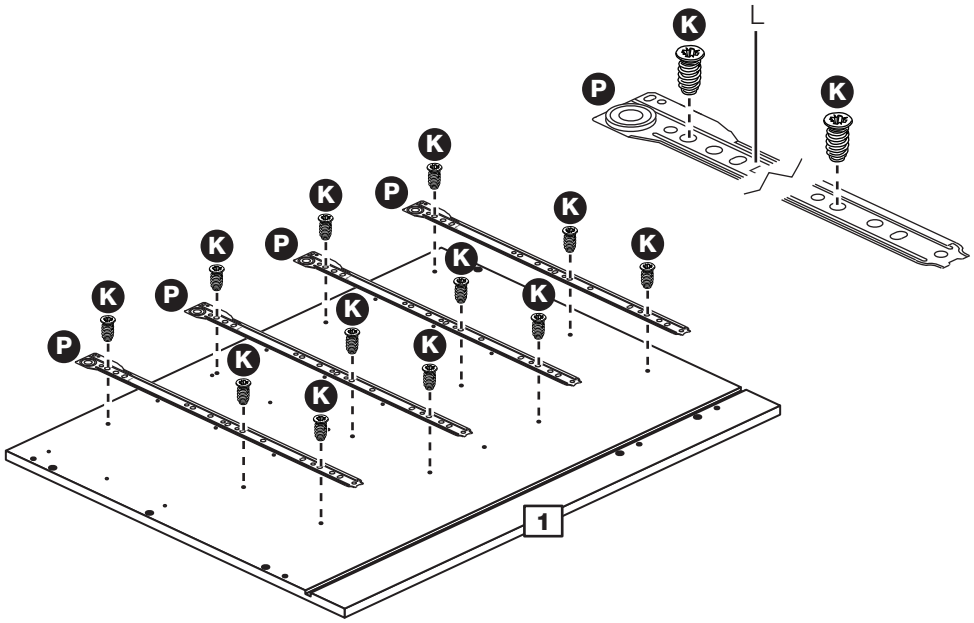
Fit the left runners to the left side

Fit the 4 left runners (P) marked 'L' to the left side [1].

The 1st screw (K) uses the 2nd hole in from the front of the runner.

The 2nd screw (K) uses the 4th hole in from the back of the runner.

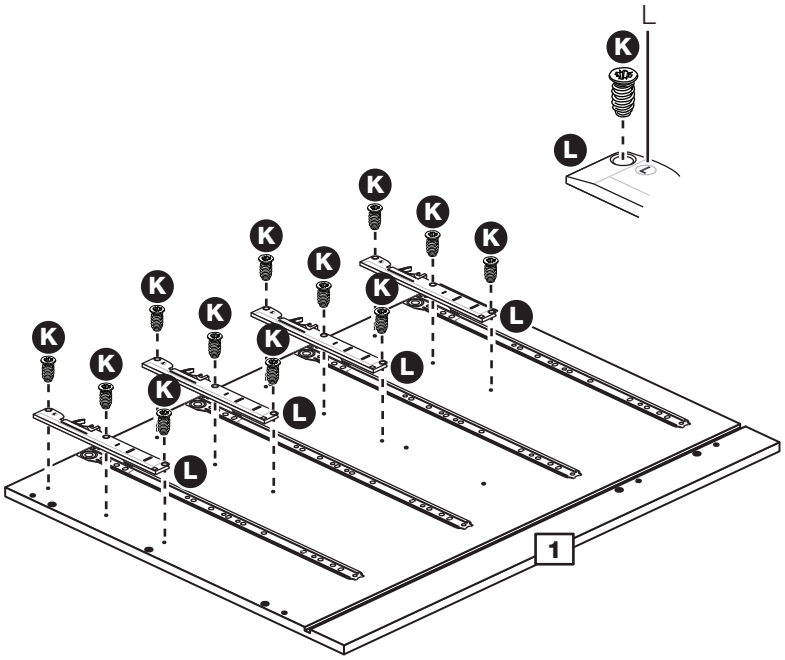
The 3rd screw (K) uses the 8th hole in from the back of the runner.



Step 2

Fit left soft close units to the left side

Fit the 4 left soft close units (L) marked 'L' to the left side [1] using 3 screws (K).



Step 3

Prepare the left side

Screw 4 metal dowels B into the holes shown on the left side 1.

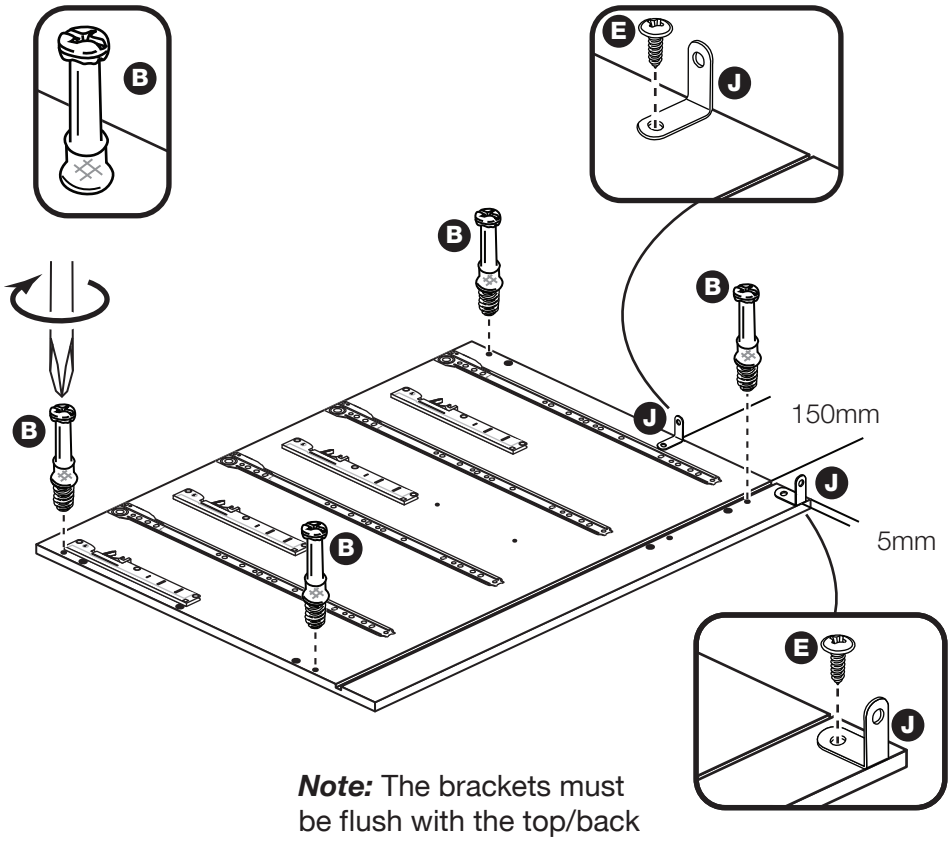
Note: Tighten metal dowels up fully against the panels.

Fit a bracket J flush to the top edge of the left side 1, about 150mm in from the groove, see diagram.

Secure the bracket J using screw E.

Fit another bracket J flush to the back edge of the left side 1, about 5mm down from the top edge, see diagram.

Secure the bracket J using screw E.



Note: The brackets must be flush with the top/back edge of the panel.

Step 4

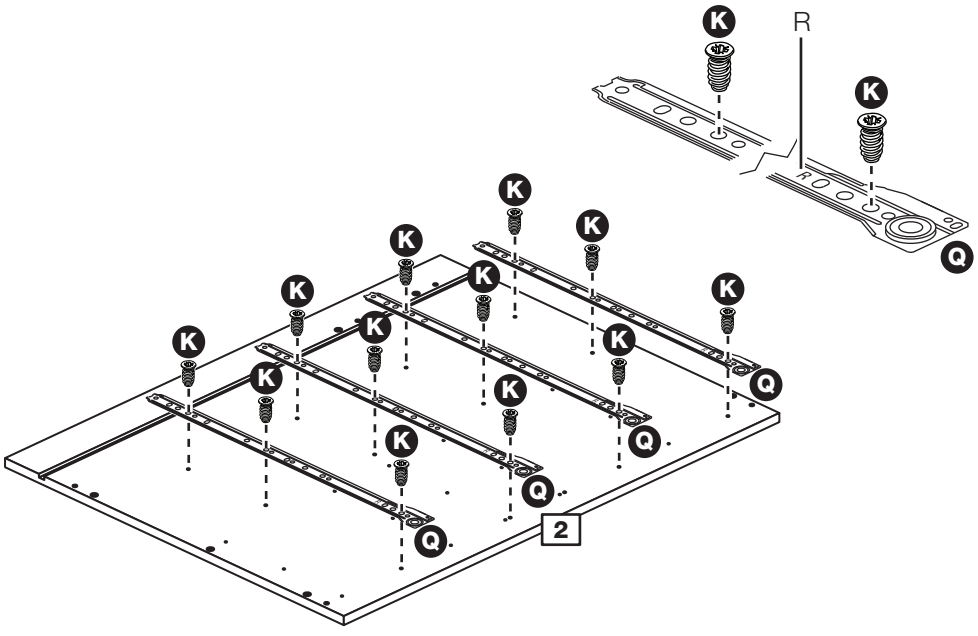
Fit the right runners to the right side

Fit the 4 right runners Q marked 'R' to the right side 2.

The 1st screw K uses the 2nd hole in from the front of the runner.

The 2nd screw K uses the 4th hole in from the back of the runner.

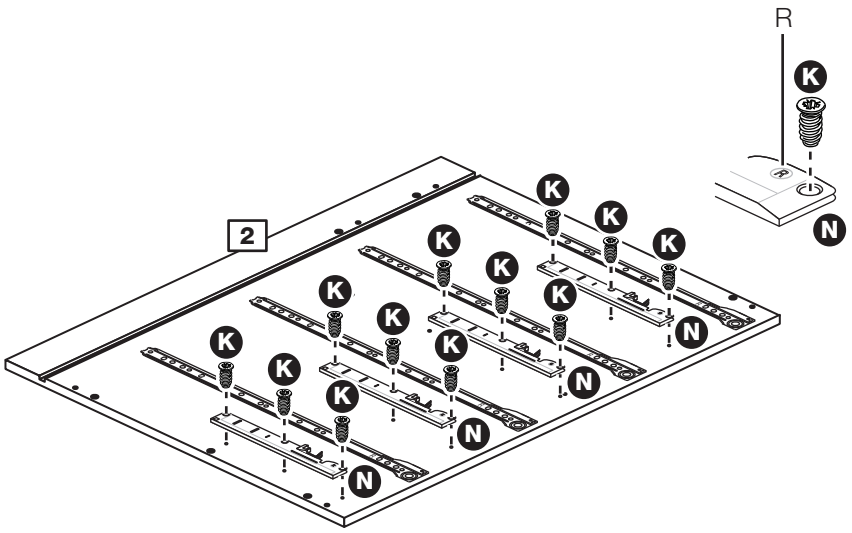
The 3rd screw K uses the 8th hole in from the back of the runner.



Step 5

Fit soft close units to the right side

Fit the 4 right soft close units (N) marked 'R' to the right side [2] using 3 screws (K).



Step 6

Prepare the right side

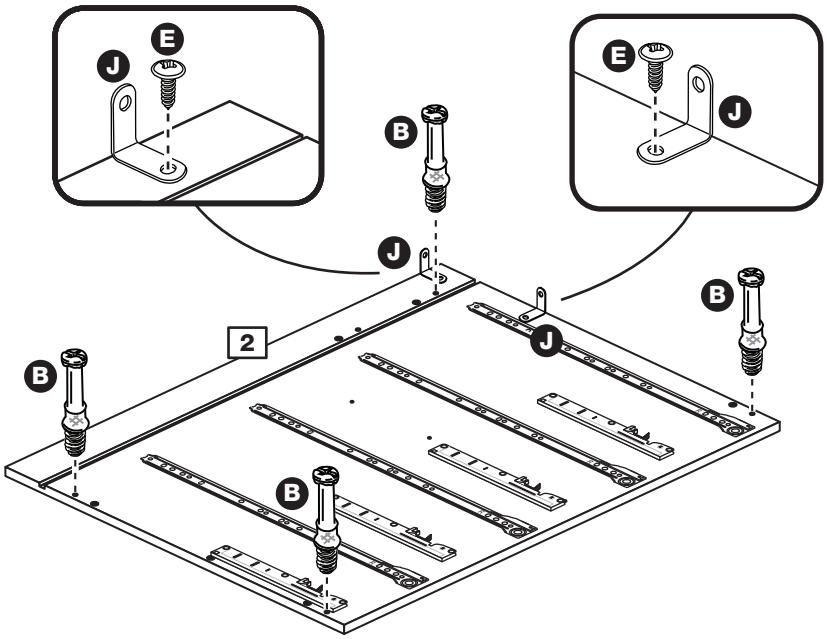
Screw 4 metal dowels (B) into the holes shown on the right side [2].

Fit a bracket (J) flush to the top edge of the right side [2], about 150mm in from the groove, see diagram.

Secure the bracket (J) using screw (E).

Fit another bracket (J) flush to the back edge of the right side [2], about 5mm down from the top edge, see diagram.

Secure the bracket (J) using screw (E).



Assembly Instructions

Step 7

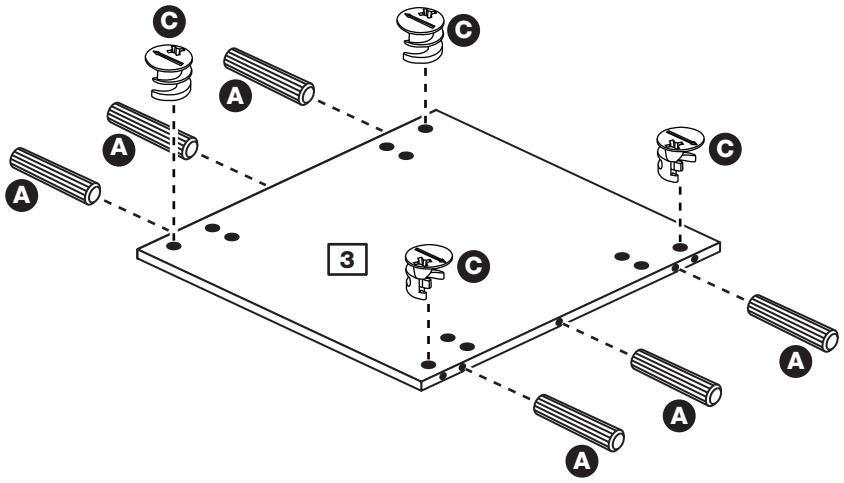
Prepare the base

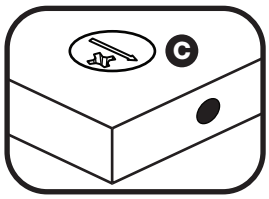
Insert 4 large locking nuts C into the base 3 as shown.

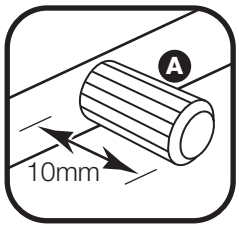
Note: Arrow on locking nut **must** point towards hole in edge of panel.

Tap 6 wooden dowels A into the base 3 as shown.

Note: Wooden dowels **must not** stick out from the edge by more than 10mm or they may damage other panels.







Step 8

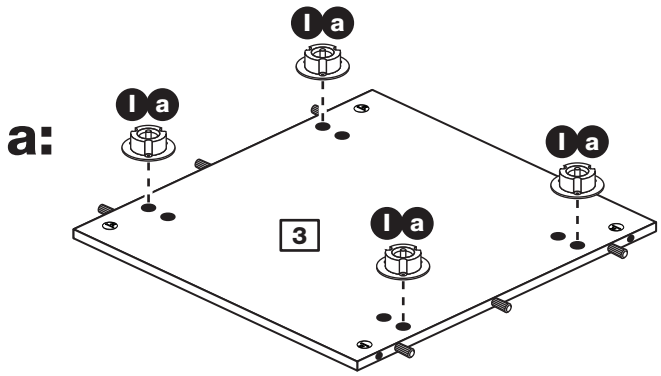
Fit the legs to the base

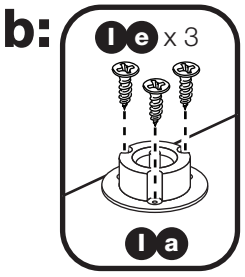
a: Push the leg sockets Ia into the holes in the base 3 as shown.

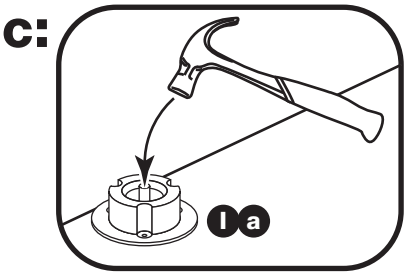
b: Secure each leg socket Ia with 3 screws Ie.

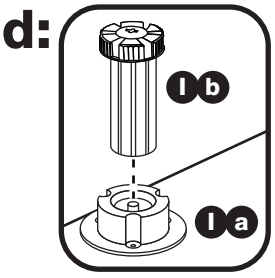
c: Tap in the centre plug on each leg socket Ia.

d: Push the leg Ib into the leg socket Ia.









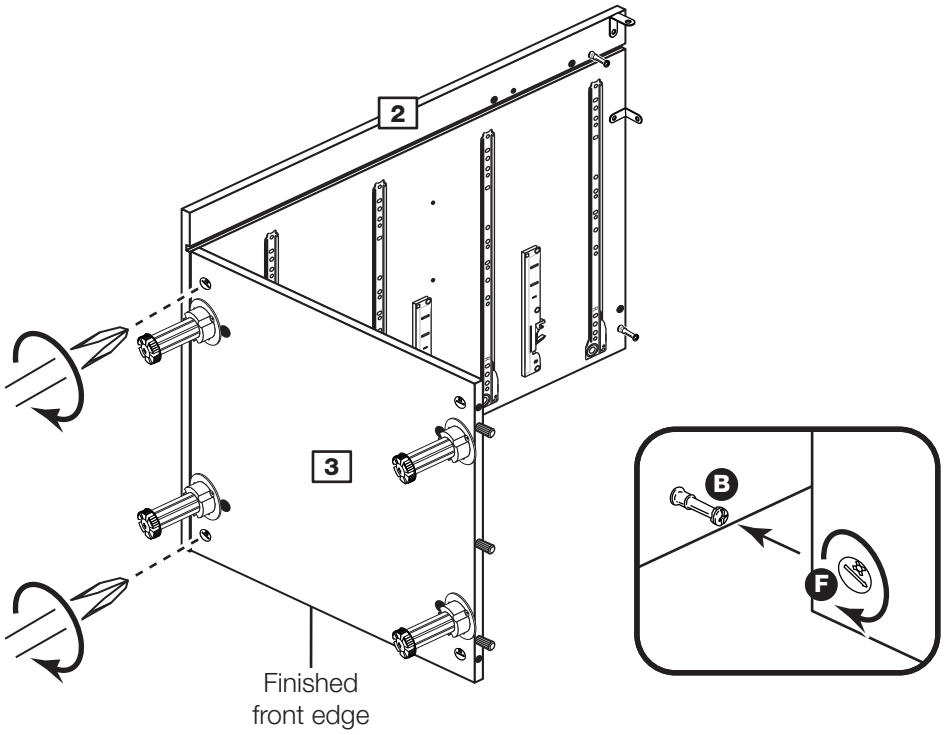
Step 9

Join the right side and base

Push the base 3 onto the right side 2.

Use a screwdriver to tighten the 2 large locking nuts C fitted to the base 3.

Note: Turn the large locking nuts C as far as they will go - more than 1/2 a turn.

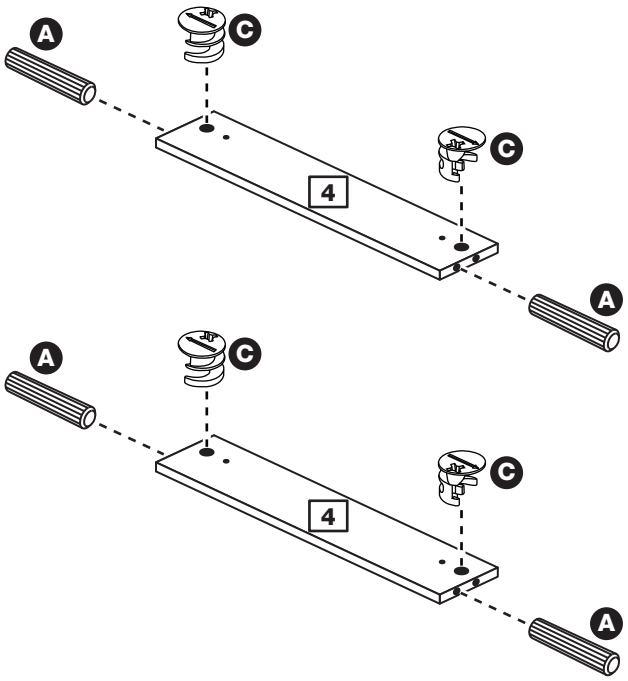


Step 10

Prepare the 2 cross rails

Insert 2 large locking nuts C into the cross rails 4 as shown.

Tap 2 wooden dowels A into the cross rails 4 as shown.



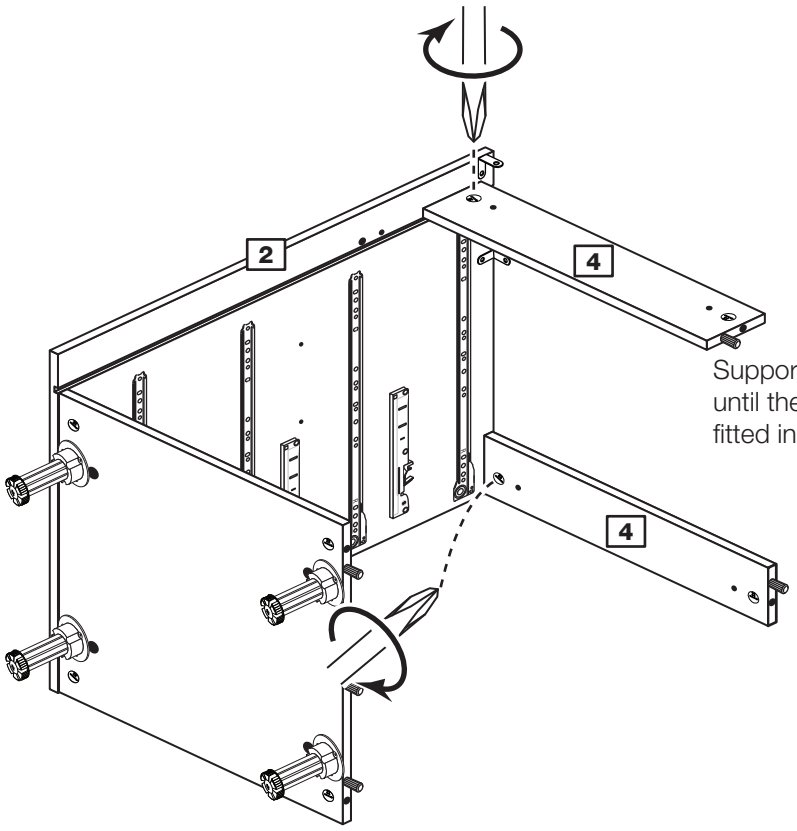
Step 11

Fit the 2 cross rails

Push each cross rail 4 onto the right side 2.

Use a screwdriver to tighten the large locking nut C fitted to each cross rail 4.

Note: Turn the large locking nuts C as far as they will go - more than 1/2 a turn.



Support this cross rail until the left side has been fitted in the next step.

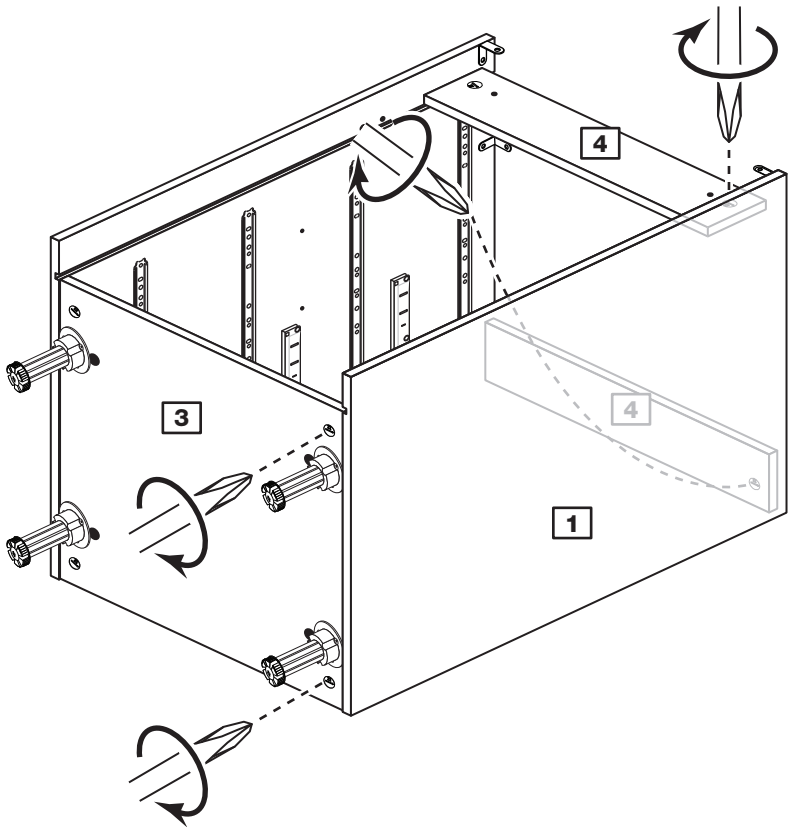
Step 12

Fit the left side

Push the left side 1 onto the assembly.

Use a screwdriver to tighten the large locking nut C fitted to the 2 cross rails 4 and the 2 fitted to the base 3.

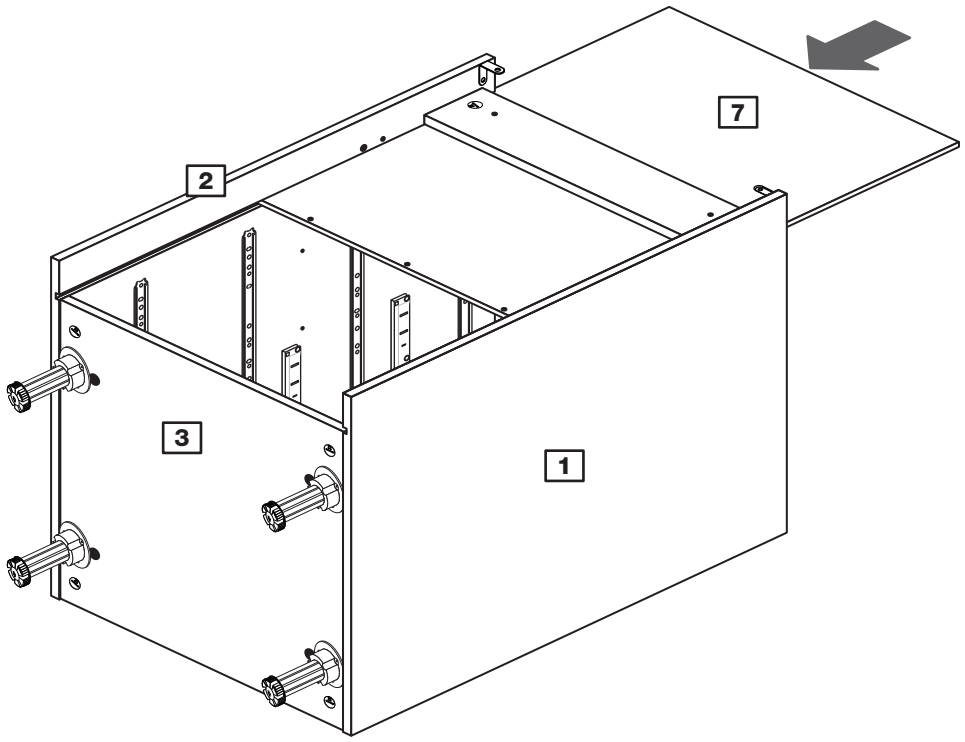
Note: Turn the large locking nuts C as far as they will go - more than 1/2 a turn.



Step 13

Fit the back

Slide the back 7 along the grooves in the side panels 1 and 2.



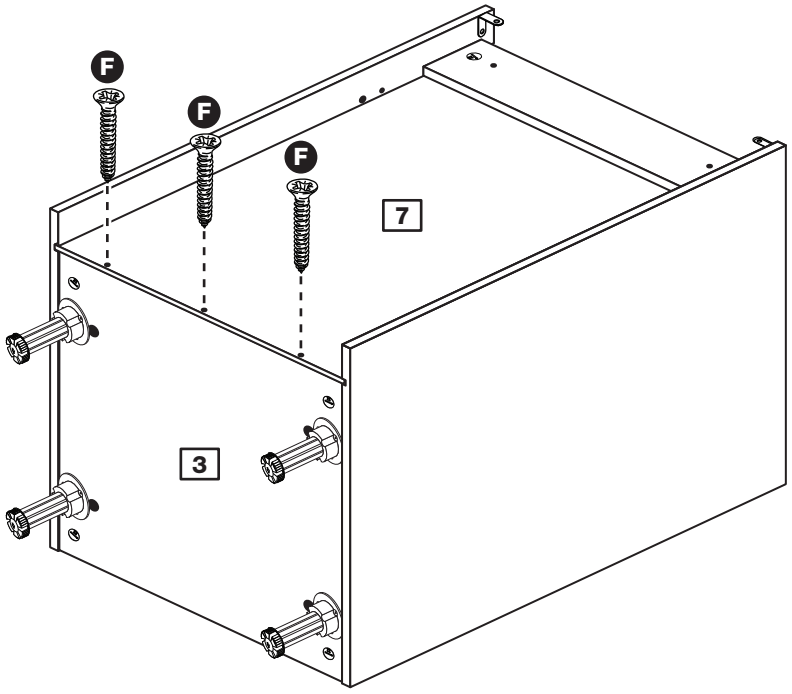
Step 14

Secure the back

The bottom edge of the back 7 must be flush with the bottom edge of the base 3.

Secure the back 7 to the back edge of the base 3 using 3 screws F.

Stand the unit up for the next stage.

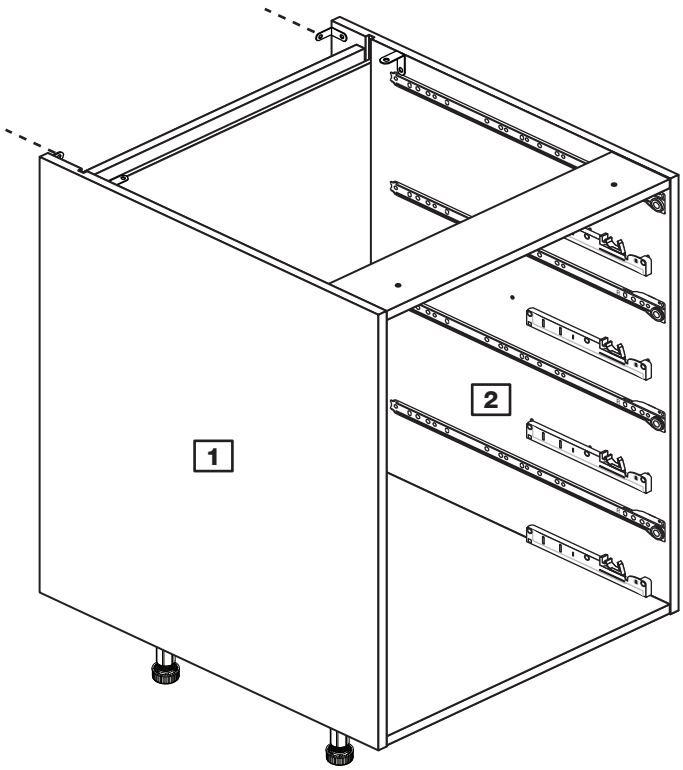


Step 15

Secure the unit to the wall

Using the brackets F fitted to the back edge of the sides 1 and 2 screw the unit to the wall.

Fixings are not supplied as they will need to suit the wall type, and the length of screw will depend on the distance of the back of the Unit to the wall.



Warning: Take care when drilling the wall that you do not drill into any pipes, wires etc. If in doubt, consult an expert.

Step 16

Joining units together

Fittings have been supplied so you are able to join units together.

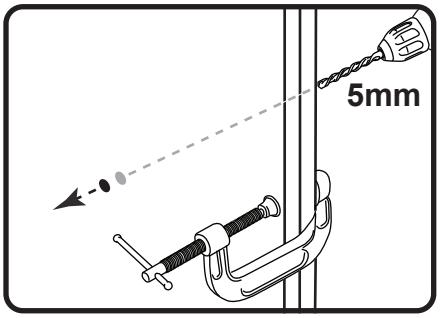
Make sure that your first unit is level.

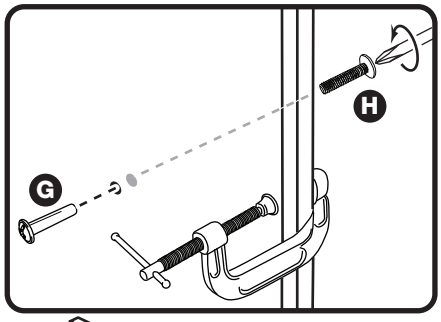
Push the other unit up against first unit and ensure both units are level.

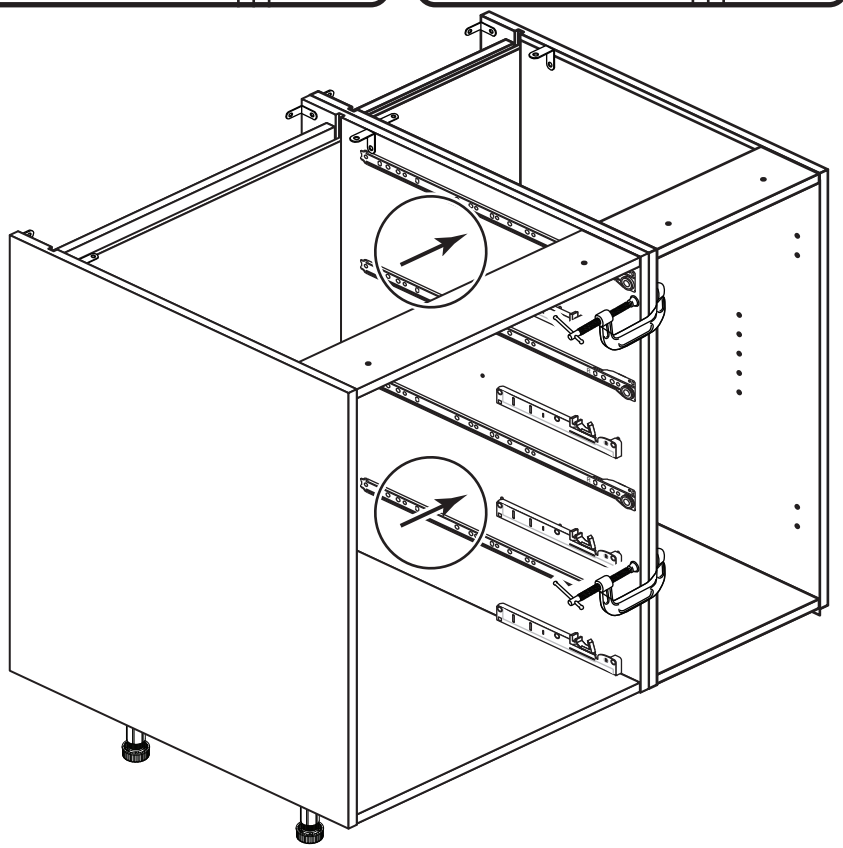
Check that the ends are flush and in line, then clamp them together.

Using a 5mm drill bit, drill 2 holes (approximate positions shown circled) in the side panel into the adjoining side panel of the other unit.

Push the connecting sleeves G into the holes and then screw the connecting bolts H in from the other side.





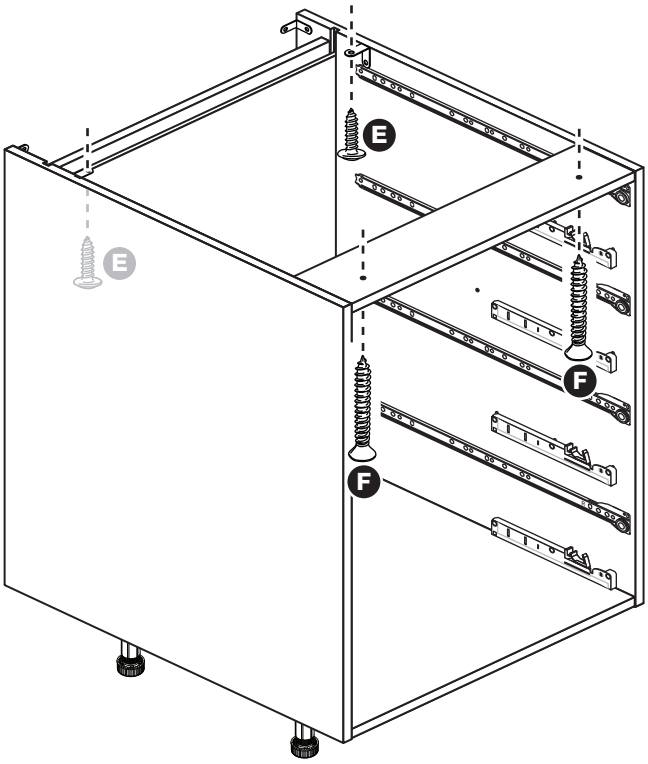


Step 17

Fit the unit to worktop

To fit the unit to the worktop use 2 screws F to screw up through the holes in the cross rail 4 as shown.

Then use 2 screws E to screw up through the brackets J as shown.



Step 18

Drill the handle holes in the drawer fronts

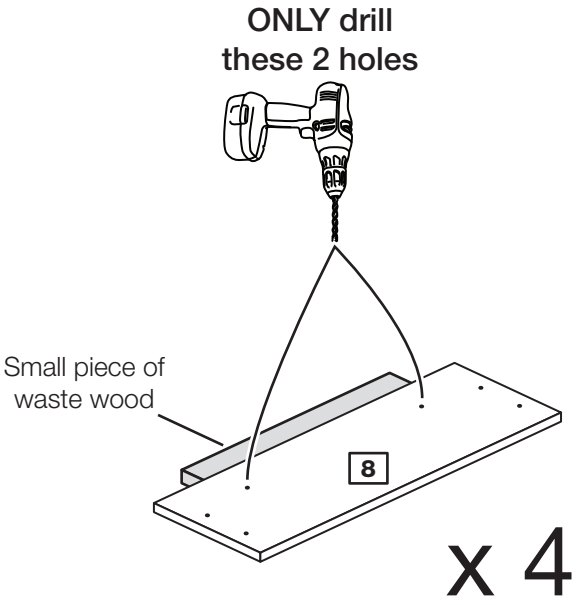
Lay the drawer front 8 down onto a soft, smooth surface.

Note: We recommend the use of a small piece of waste wood, placed behind the hole while drilling, to reduce the possibility of any breakout.

Using the pilot holes in the rear face of the drawer front 8, drill through the holes using a 2.5mm diameter drill.

Turn the drawer front 8 over and open out the 2.5mm holes that you have just drilled by drilling back through them with a 5mm drill.

Note: Drill bits are not provided.



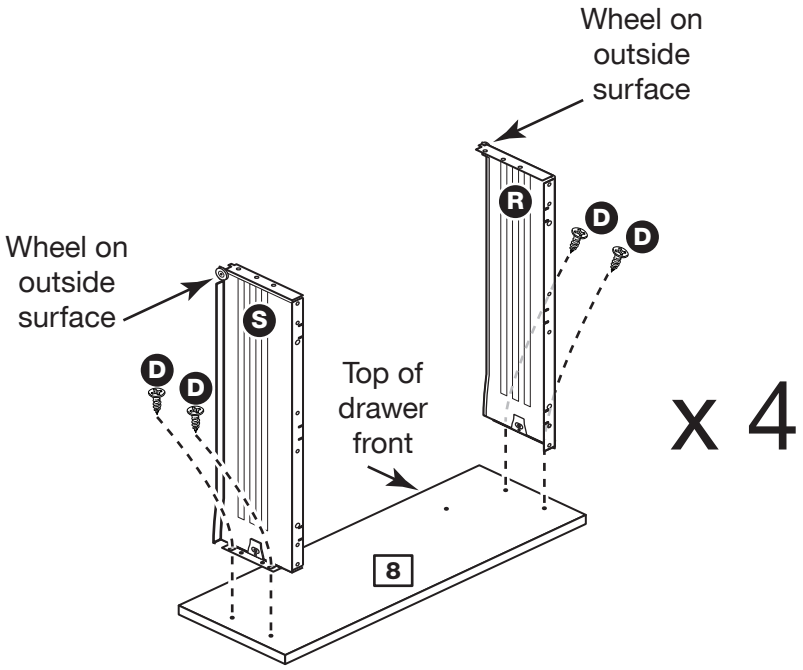
Assembly Instructions

Step 19

Prepare the drawers

Fit the left drawer side R and right side drawer side S onto the drawer front 8 using 4 screws D into the slotted holes.

Important: Make sure that the drawer sides and drawer front are the correct way around.

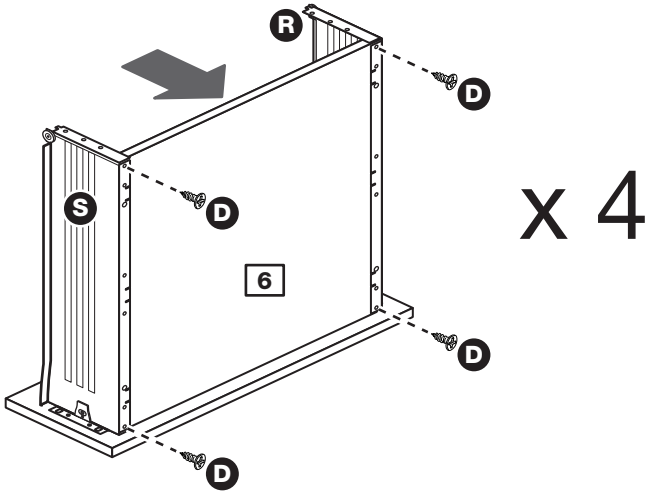


Step 20

Fit the drawer base

Push the drawer base 6 against the bottom of the drawer sides R and S.

While holding it in place, secure the drawer base D using 4 screws 6 into the front and back holes, as shown.

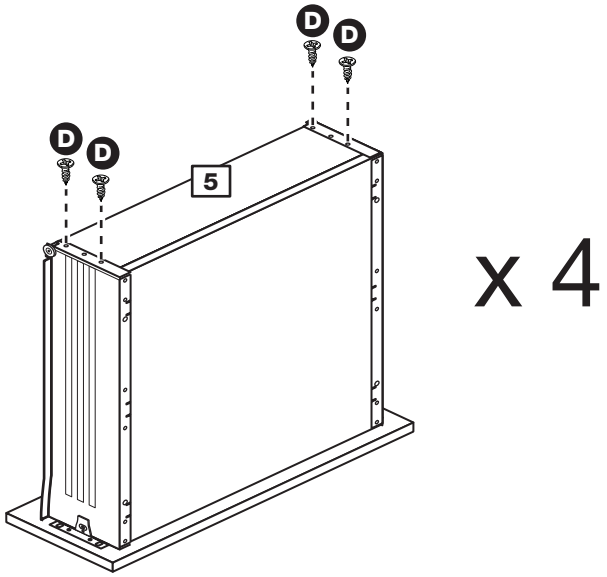


Step 21

Fit the drawer back

Push the drawer back 5 up into the drawer assembly.

While holding it in place, secure the drawer back 5 using 4 screws D into the top and bottom holes, as shown.

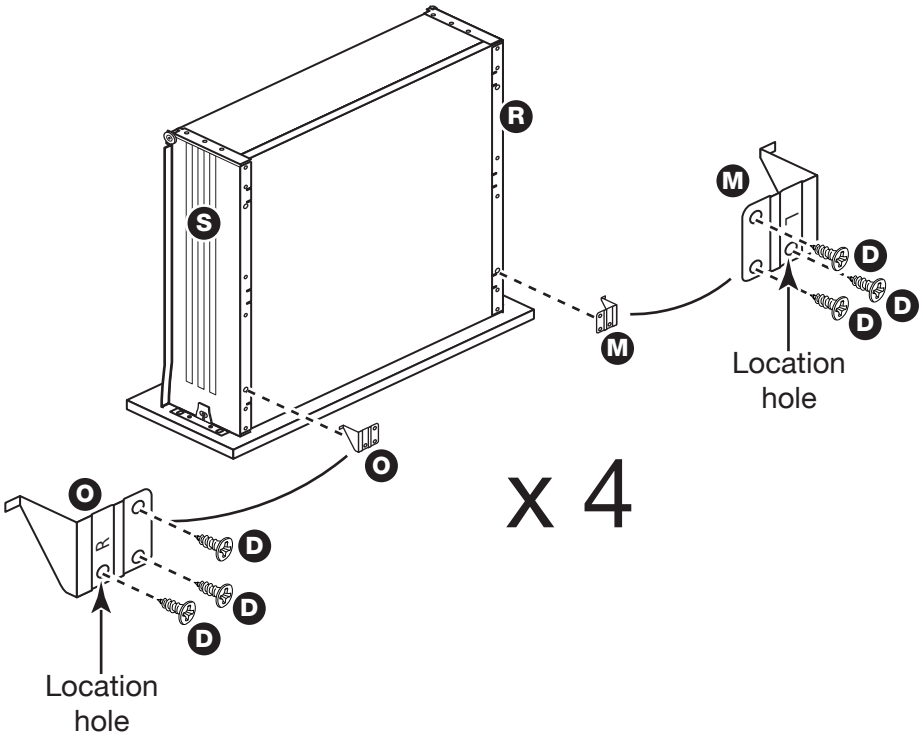


Step 22

Fit the soft close catches

Position the location hole of the right soft close catch O marked ‘R’ into the 3rd hole up from the front of the right drawer side S then secure using 3 screws D.

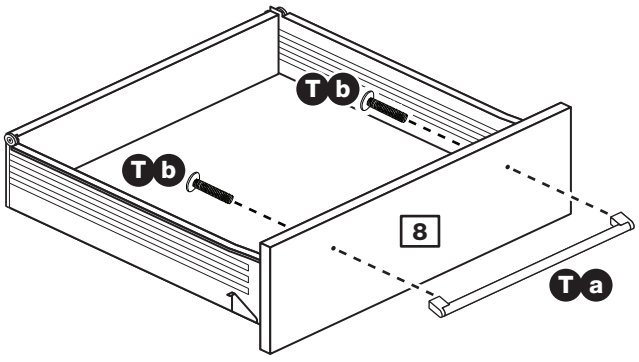
Position the location hole of the left soft close catch M marked ‘L’ into the 3rd hole up from the front of the left drawer side R and secure using 3 screws D.



Step 23

Fit the handle

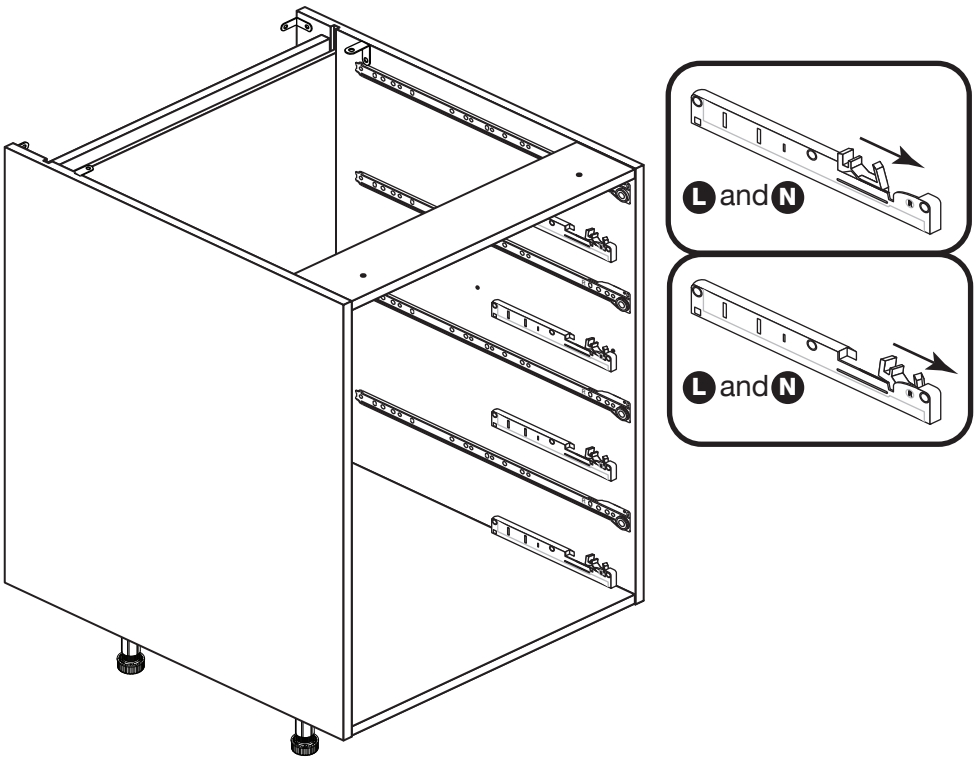
Attach the handle Ta supplied with the drawer front 8 using the screw(s) Tb packed with it.



Step 24

Prepare the soft close units

Before fitting the drawers you will need to push the movable part of the 8 soft close units L and N forward until it clicks into place.

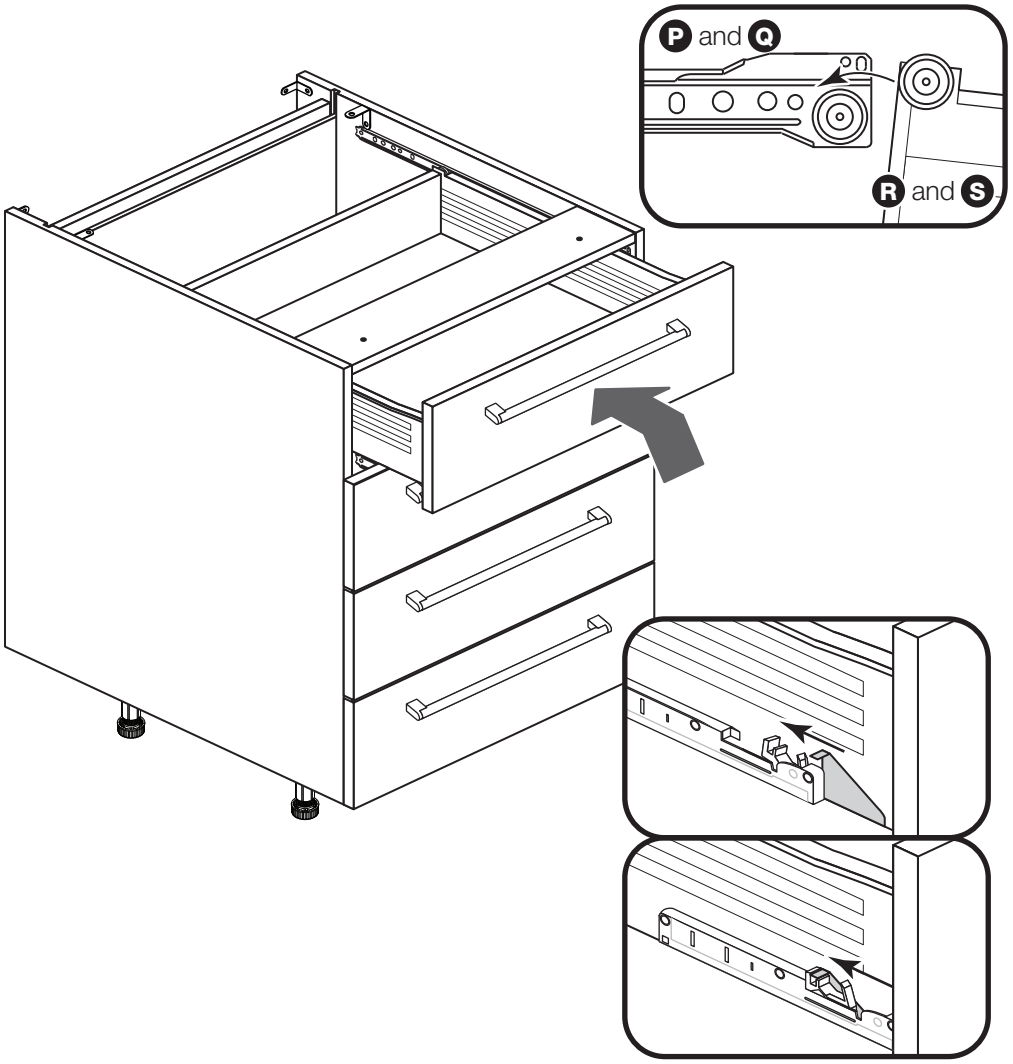


Step 25

Fit the drawers

Slide the wheels on the drawer sides R and S over the wheels on the runners P and Q then push the drawer into position.

Important: Make sure that 2 soft close catches on each drawer engage with the soft close units fitted to the side panels.



Step 26

Fit the plinth

After cutting the plinth to the required length, offer the plinth up to the unit and using a pencil, mark the position of the unit's legs 1b on the back of the plinth.

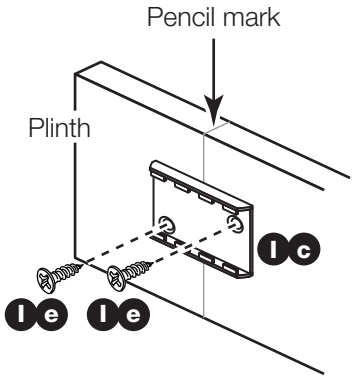
Position the leg bracket 1c so it is in the centre of the pencil mark and half way up the plinth.

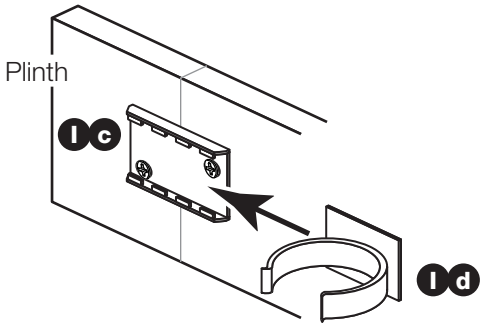
Fix the leg bracket 1c to the back of the plinth using 2 screws 1e.

Slide the leg clip 1d into the leg bracket 1c.

Offer the plinth up to the unit and push the leg clips 1d onto the legs 1b.

Black Plinth Pack	608/2345
Cream Plinth Pack	608/2369
Oak Plinth Pack	205/5668
White Gloss Plinth Pack	608/2352
White HN Plinth Pack	198/9917





Step 27

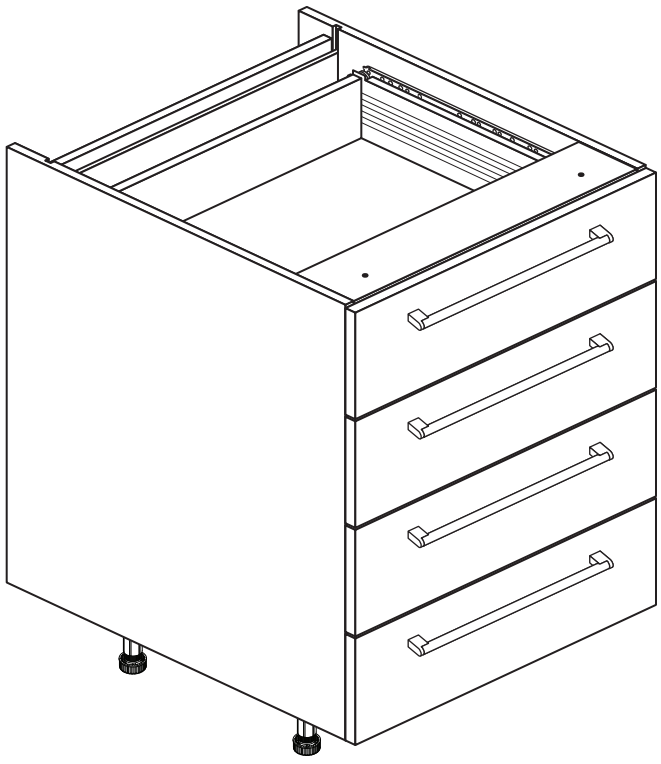
Fit other products to the unit

To fit other products to this unit e.g. worktops etc., please follow the instructions packed with them.

We recommend that you consult a qualified joiner or kitchen fitter.

Assembly is complete

Warning: The unit is heavy. Lift with care.



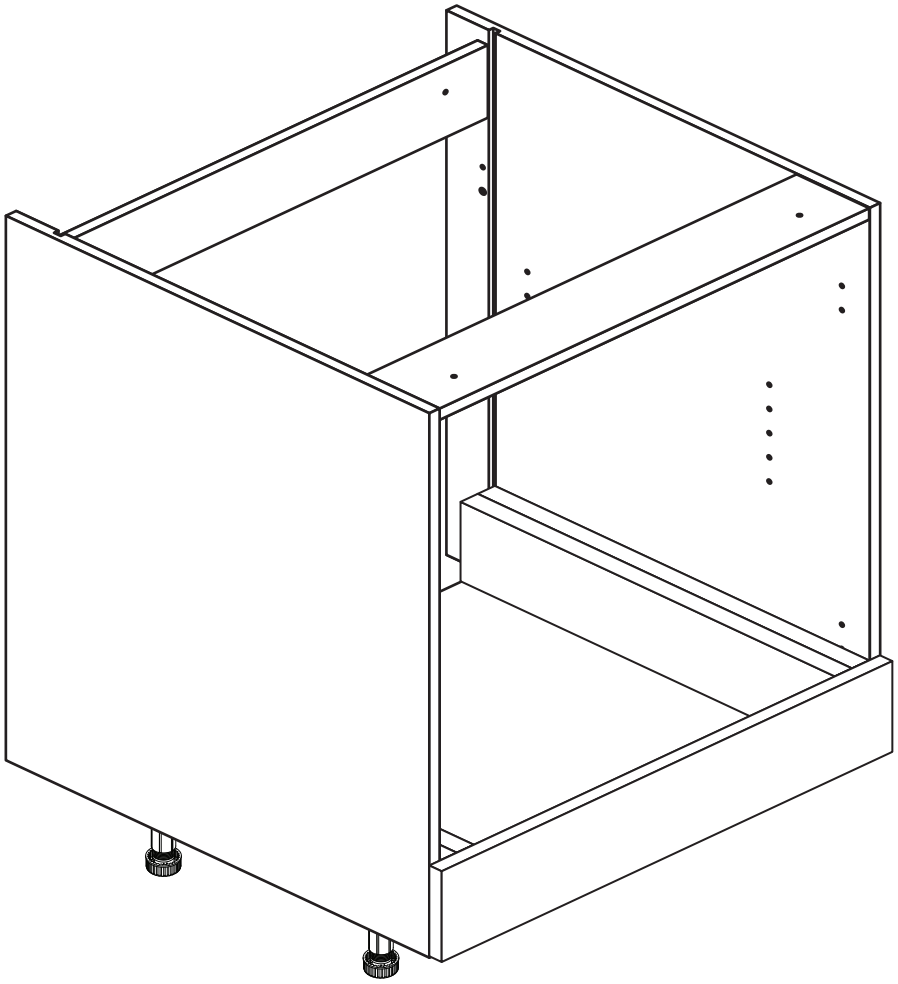
If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**
and quote the reference numbers on the component pages.
Argos Ltd, 489-499 Avebury Boulevard, Central Milton Keynes, MK9 2NW

Valencia - Under Oven Cabinet

Assembly Instructions - Please keep for future reference

hygena

Cabinet	656/5831
Black Door Pack	656/6720
Cream Door Pack	656/6744
Oak Door Pack	205/4281
White Gloss Door Pack	656/6737
White HN Door Pack	203/8104



Dimensions

Width - 60cm

Depth - 59cm

Height - 87cm

MADE IN BRITAIN

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**

Issue 2 - 05/08/14

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

• ***Warning:*** This unit weighs approximately 16.5kgs. Please lift with care.

• Check you have all the components and tools listed on pages 2, 3 and 4.

• Remove all fittings from the plastic bags and separate them into their groups.

• Keep children and animals away from the work area, small parts could choke if swallowed.

• Parts of the assembly will be easier with 2 people.

• Make sure you have enough space to layout the parts before starting.

• Do not stand or put weight on the product, this could cause damage.

• Assemble the item as close to its final position (in the same room) as possible.

• Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• **Safety note:** It is recommended that this unit is secured to a wall using the brackets supplied.

• Dispose of all packaging carefully and responsibly.

Care and maintenance

• Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.

• From time to time check that there are no loose screws on this unit.

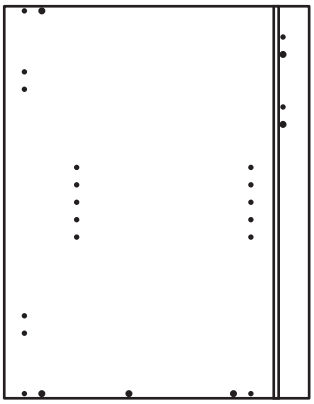
• This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Note: If required the next page can be cut out and used as reference throughout the assembly. Keep this page with these instructions for future reference.

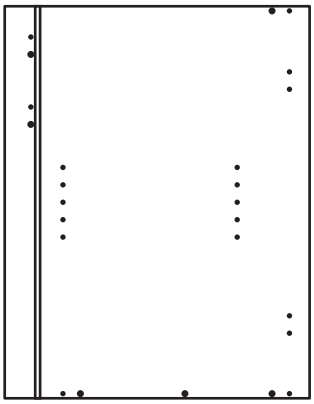
Components - Panels

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

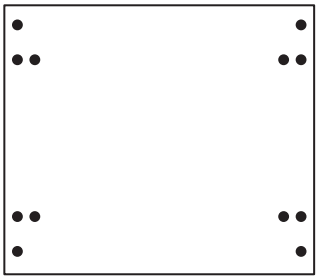
Please check you have all the panels listed below



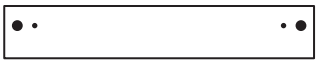
1 Left Side *(DPF068A)*
(720 x 560mm)



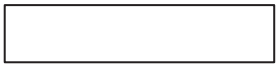
2 Right Side *(DPF069A)*
(720 x 560mm)



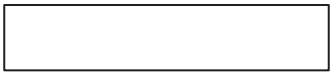
3 Base *(DPF078A)*
(569 x 494mm)



4 Cross Rail *(DPF080A)*
(569 x 96mm) x 2



5 Support Rail *(DPF112A)*
(495 x 105mm) x 4



The front surface of this fascia is protected with a peel-off film

6 Appliance Fascia *(DPF124B)*
(596 x 120mm)

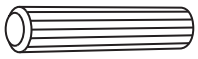


Components - Fittings

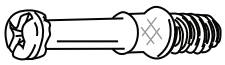
If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

Please check you have all the fittings listed below

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

A 

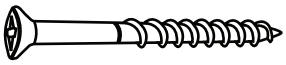
Wooden dowel *(F22)* x 10

B 

Metal dowel *(F901)* x 8

C 

Large locking nut *(F900)* x 8

D 

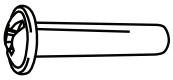
45mm Screw *(F65)* x 4

E 

13mm Screw *(F79)* x 14

F 

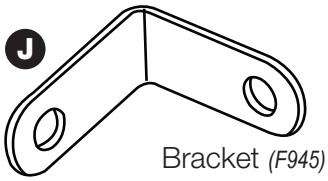
25mm Screw (*F50)* x 2

G 

Connecting Sleeve *(F432)* x 2

H 

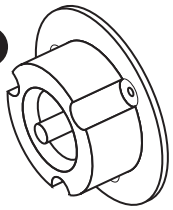
19mm Connecting bolt (*F461)* x 2

J 

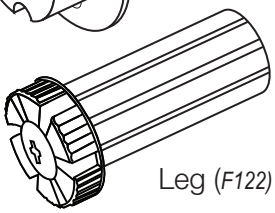
Bracket *(F945)* x 8

K 

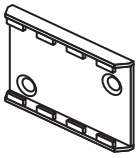
38mm Screw *(F933)* x 4

Ia 

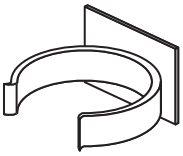
Leg Socket (*F120)* x 4

Ib 

Leg (*F122)* x 4

Ic 

Leg Bracket (*F127)* x 2

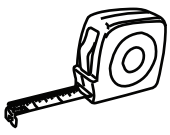
Id 

Leg Clip (*F128)* x 2

Ie 

16mm Screw (*F129)* x 16

Tools required



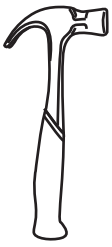
Rule



Cross-head screwdriver



Scissors



Hammer

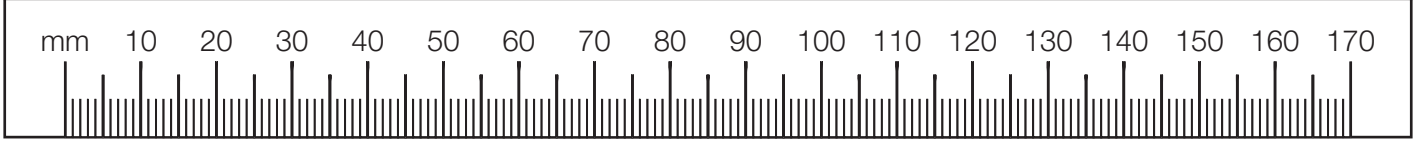


Eye protection (when using a hammer or drill)



Electric drill

Ruler - Use this ruler to help correctly identify the screws



Assembly Instructions

If you have damaged or missing components, call the **Customer Helpline: 08456 400800** *quoting the reference numbers below*

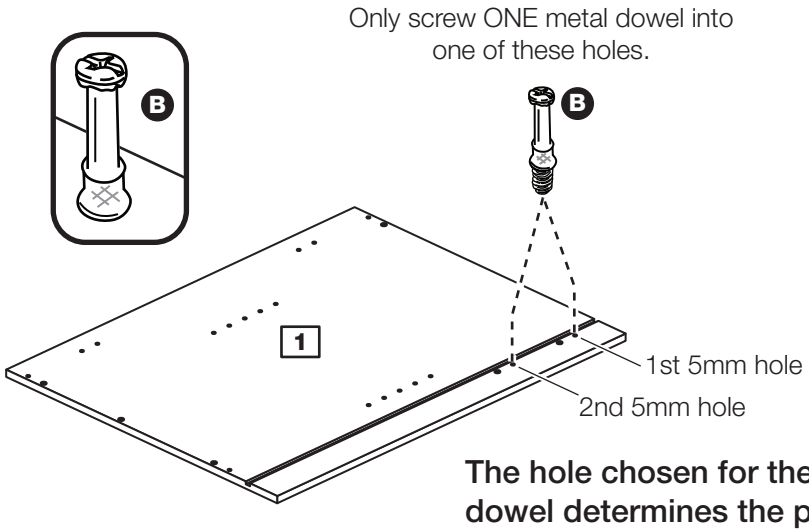
Step 1

Prepare the left side

Screw a metal dowel **B** into one of the holes shown on the left side **1**.

Note: Tighten metal dowels up fully against the panels.

Important: The position of the metal dowel depends on where you would like the cross rail to be.



The hole chosen for the metal dowel determines the position of the rear cross rail.
This will depend on where the services to the oven will be located.

We recommend that you consult a qualified joiner or kitchen fitter.

Step 2

Prepare the left side

Screw 3 metal dowels **B** into the holes shown on the left side **1**.

Note: Tighten metal dowels up fully against the panels.

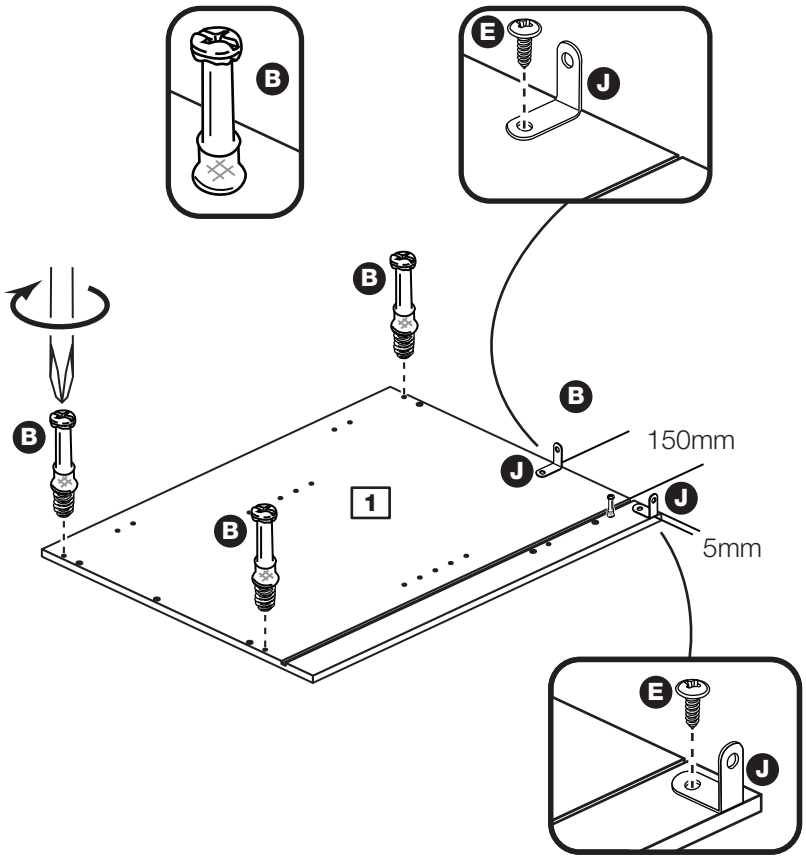
Fit a bracket **J** flush to the top edge of the left side **1**, about 150mm in from the groove, see diagram.

Secure the bracket **J** using screw **E**.

Fit another bracket **J** flush to the back edge of the left side **1**, about 5mm down from the top edge, see diagram.

Secure the bracket **J** using screw **E**.

Note: The brackets must be flush with the top/back edge of the panel.

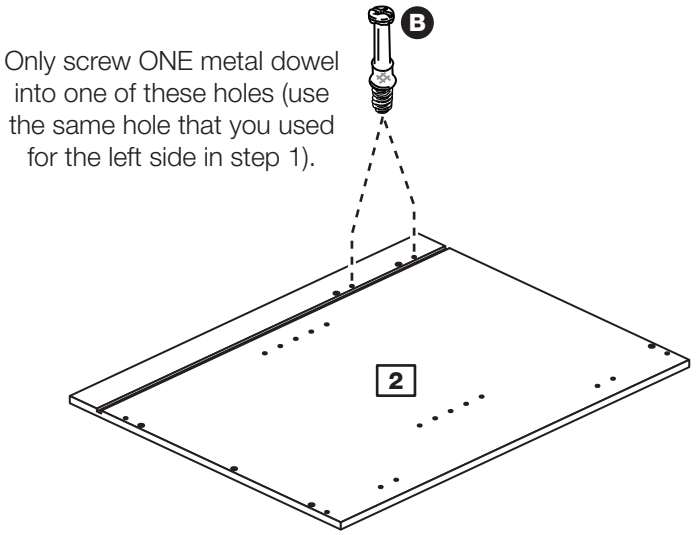


Step 3

Prepare the right side

Screw a metal dowel B into one of the holes shown on the right side 2.

Use the same hole that you used for the left side in step 1.



Step 4

Prepare the right side

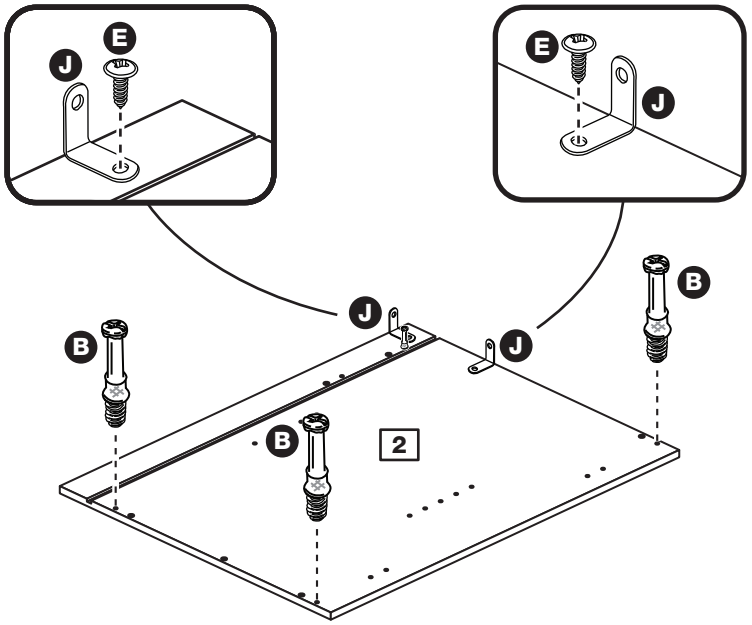
Screw 3 metal dowels B into the holes shown on the right side 2.

Fit a bracket J flush to the top edge of the right side 2, about 150mm in from the groove, see diagram.

Secure the bracket J using screw E.

Fit another bracket J flush to the back edge of the right side 2, about 5mm down from the top edge, see diagram.

Secure the bracket J using screw E.



Assembly Instructions

Step 5

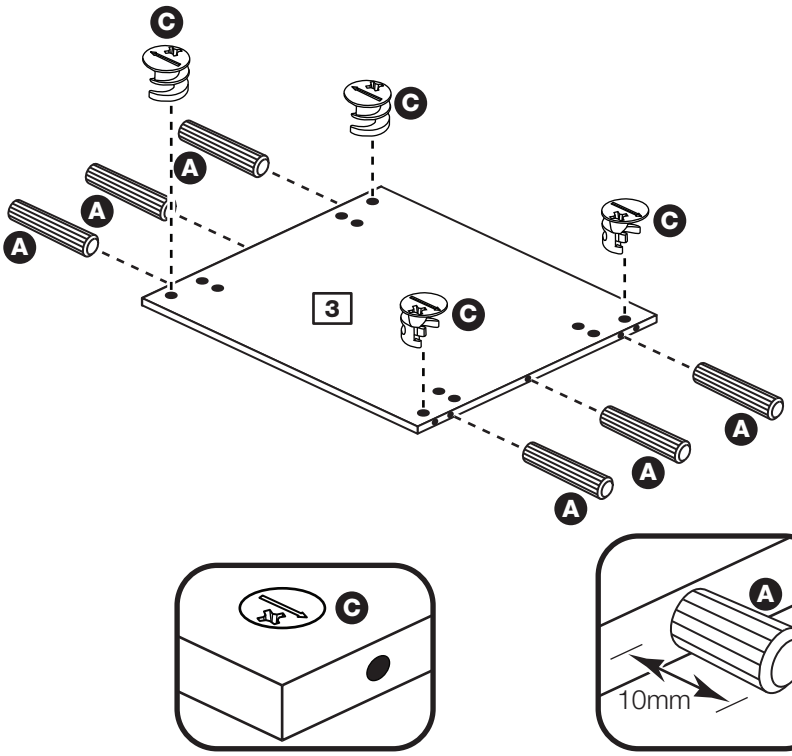
Prepare the base

Insert 4 large locking nuts C into the base 3 as shown.

Note: Arrow on locking nut **must** point towards hole in edge of panel.

Tap 6 wooden dowels A into the base 3 as shown.

Note: Wooden dowels **must not** stick out from the edge by more than 10mm or they may damage other panels.



Step 6

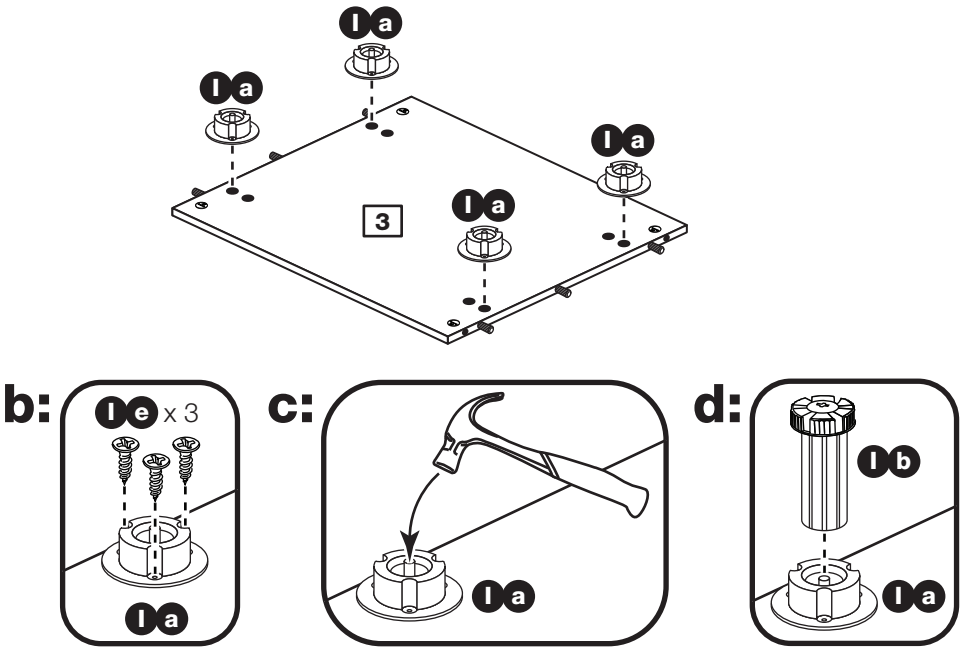
Fit the legs to the base

a: Push the leg sockets Ia into the holes in the base 3 as shown.

b: Secure each leg socket Ia with 3 screws Ie.

c: Tap in the centre plug on each leg socket Ia.

d: Push the leg Ib into the leg socket Ia.



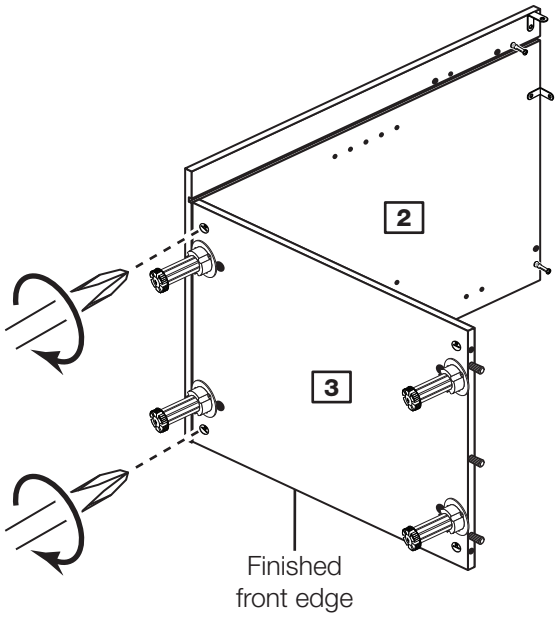
Step 7

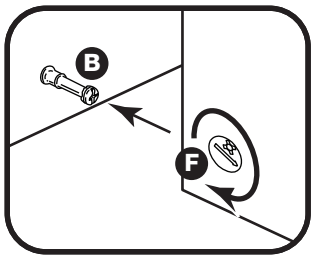
Join the right side and base

Push the base 3 onto the right side 2.

Use a screwdriver to tighten the 2 large locking nuts C fitted to the base 3.

Note: Turn the large locking nuts C as far as they will go - more than 1/2 a turn.



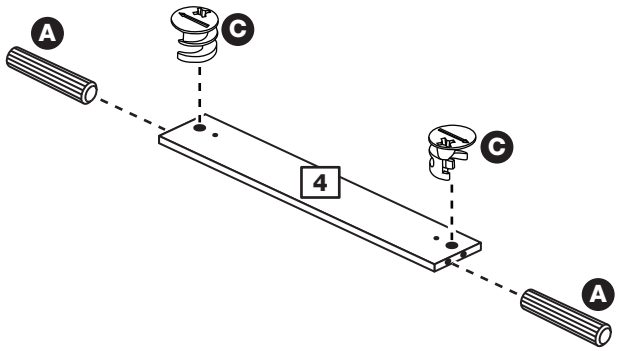


Step 8

Prepare the 2 cross rails

Insert 2 large locking nuts C into the cross rails 4 as shown.

Tap 2 wooden dowels A into the cross rails 4 as shown.



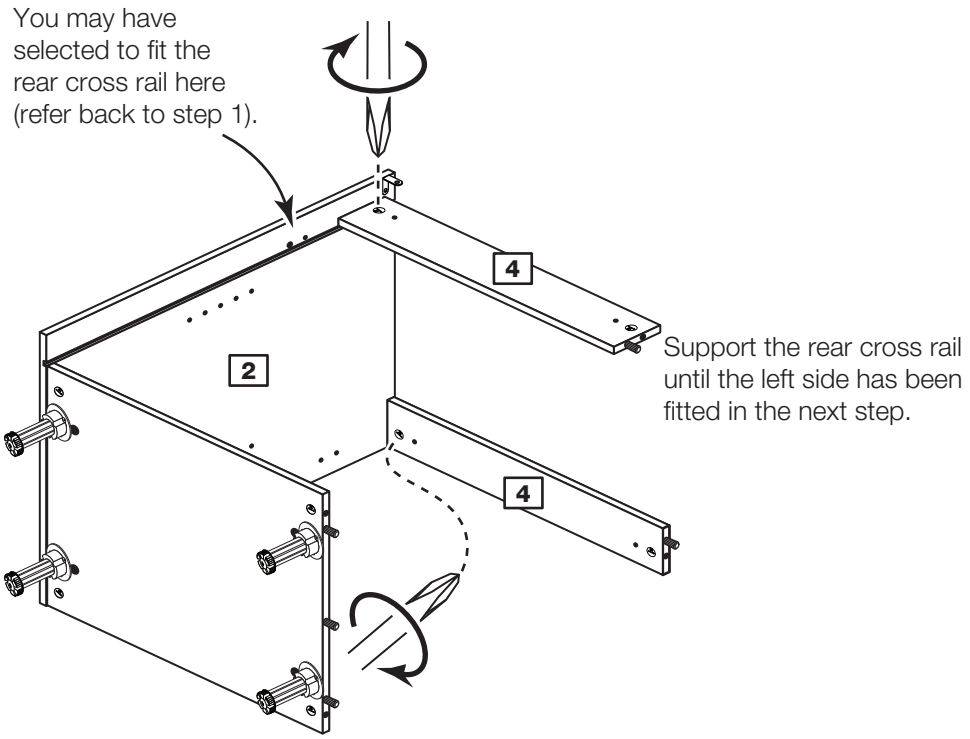
Step 9

Fit the 2 cross rails

Push each cross rail 4 onto the right side 2.

Use a screwdriver to tighten the large locking nut C fitted to each cross rail 4.

Note: Turn the large locking nuts C as far as they will go - more than 1/2 a turn.



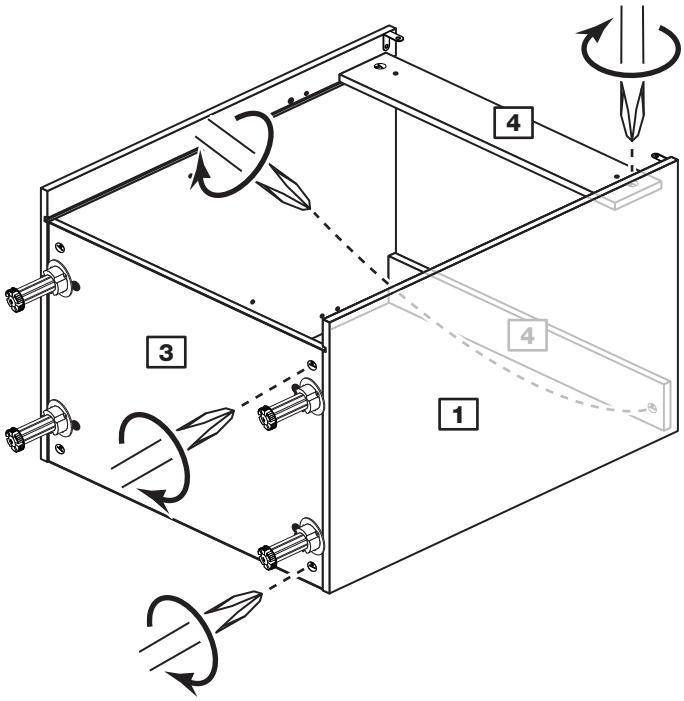
Step 10

Fit the left side

Push the left side [1] onto the assembly.

Use a screwdriver to tighten the large locking nut (C) fitted to the 2 cross rails [4] and the 2 fitted to the base [3].

Note: Turn the large locking nuts (C) as far as they will go - more than 1/2 a turn.



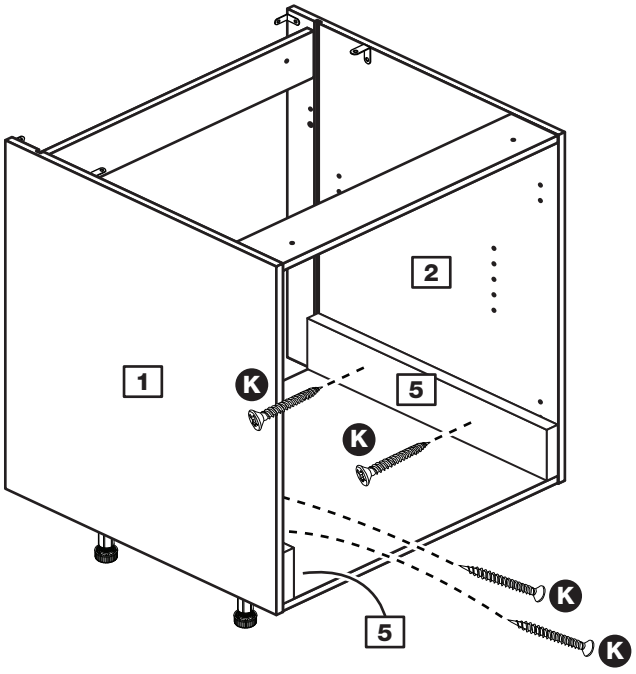
Step 11

Fit 2 support rails

Fit a support rail [5] to the right side [2] using 2 screws (K).

Fit a support rail [5] to the left side [1] using 2 screws (K).

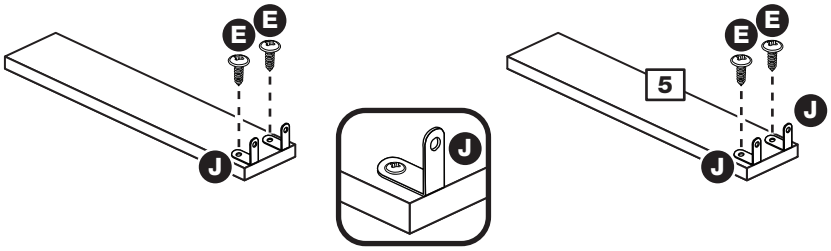
Note: The support rails must be flush with the front of the unit.



Step 12

Prepare the other 2 support rails

Fit 2 brackets (J) flush to one end of the remaing support rails [5] using screw (E).

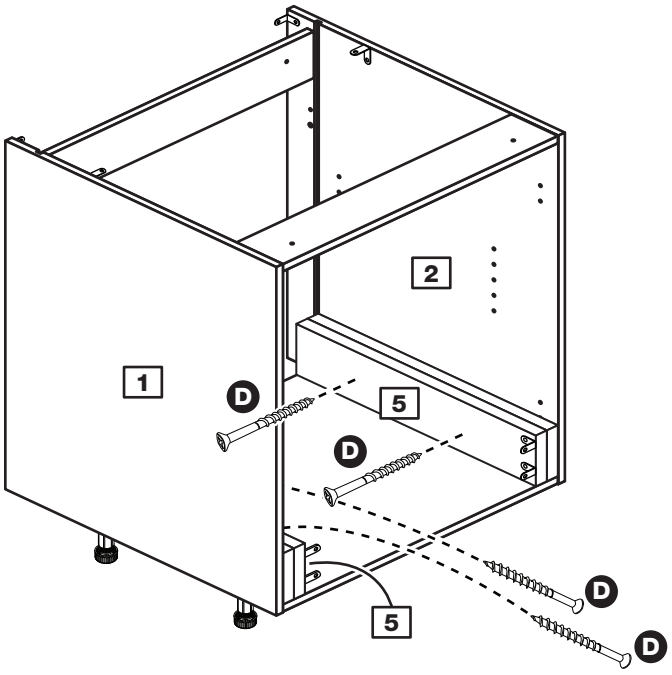


Step 13

Fit 2 support rails

Fit a support rail [5] flush with the support rail on the right side [2] using 2 screws (D).

Fit a support rail [5] flush with the support rail on the left side [1] using 2 screws (D).

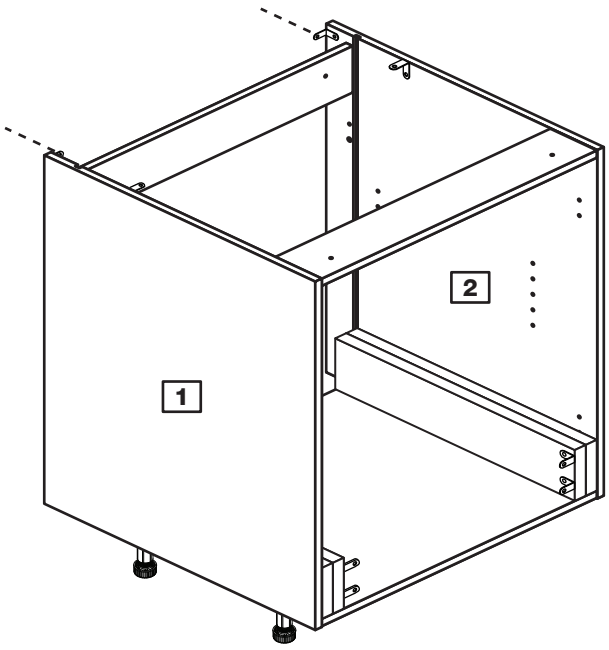


Step 14

Secure the unit to the wall

Using the brackets (J) fitted to the back edge of the sides [1] and [2] screw the unit to the wall.

Fixings are not supplied as they will need to suit the wall type, and the length of screw will depend on the distance of the back of the Unit to the wall.



Warning: Take care when drilling the wall that you do not drill into any pipes, wires etc. If in doubt, consult an expert.

Step 15

Joining units together

Fittings have been supplied so you are able to join units together.

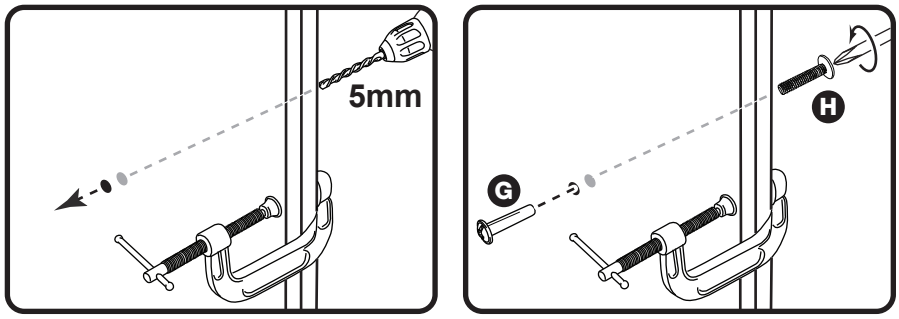
Make sure that your first unit is level.

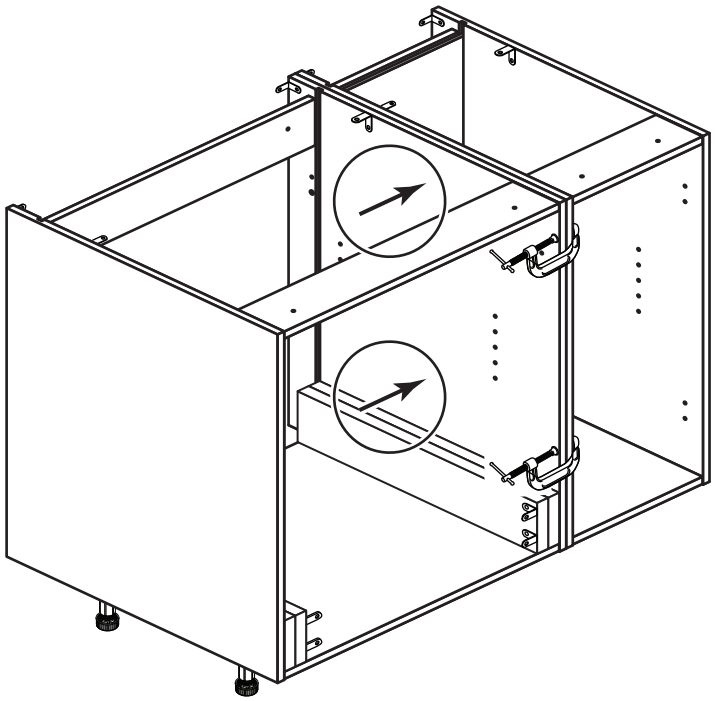
Push the other unit up against first unit and ensure both units are level.

Check that the ends are flush and in line, then clamp them together.

Using a 5mm drill bit, drill 2 holes (approximate positions shown circled) in the side panel into the adjoining side panel of the other unit.

Push the connecting sleeves G into the holes and then screw the connecting bolts H in from the other side.



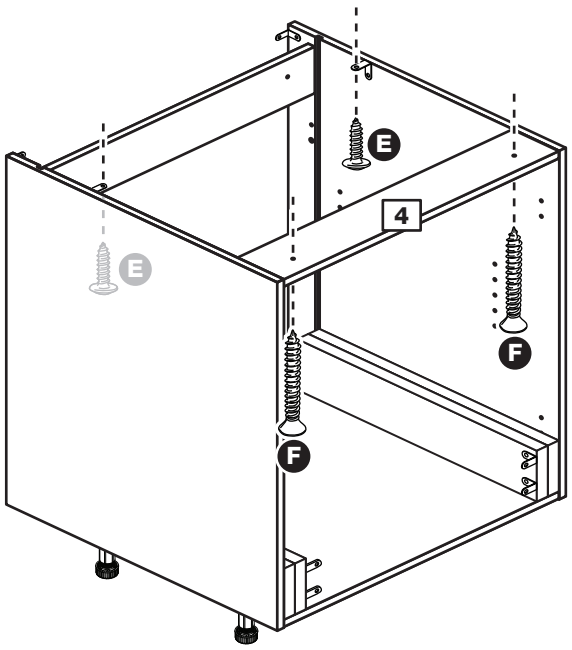


Step 16

Fit the unit to worktop

To fit the unit to the worktop use 2 screws F to screw up through the holes in the cross rail 4 as shown.

Then use 2 screws E to screw up through the brackets J as shown.

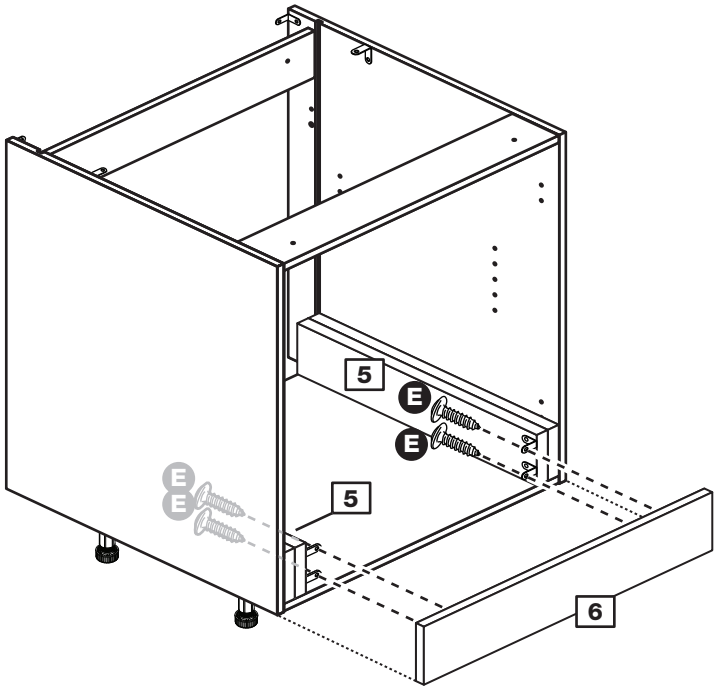


Step 17

Fit the appliance fascia

Offer the appliance fascia [6] up to the unit, so that it is flush with the bottom and sides of the unit.

Use 2 screws (E) to screw through the brackets (J) fitted to the support rails [5] and into the back surface of the appliance fascia [6].



Step 18

Fit the plinth

After cutting the plinth to the required length, offer the plinth up to the unit and using a pencil, mark the position of the unit's legs (1b) on the back of the plinth.

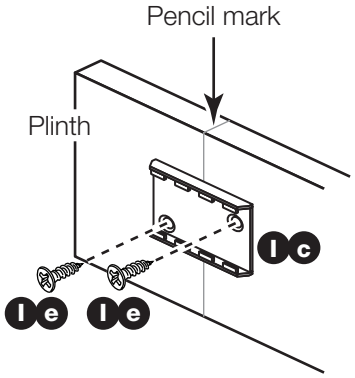
Position the leg bracket (1c) so it is in the centre of the pencil mark and half way up the plinth.

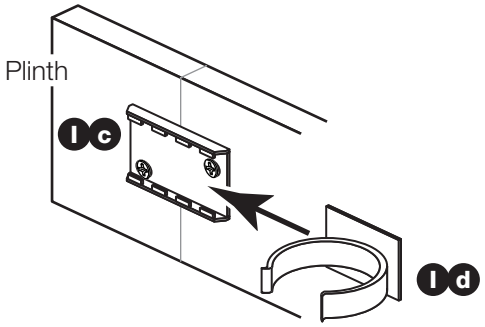
Fix the leg bracket (1c) to the back of the plinth using 2 screws (1e).

Slide the leg clip (1d) into the leg bracket (1c).

Offer the plinth up to the unit and push the leg clips (1d) onto the legs (1b).

Black Plinth Pack	608/2345
Cream Plinth Pack	608/2369
Oak Plinth Pack	205/5668
White Gloss Plinth Pack	608/2352
White HN Plinth Pack	198/9917



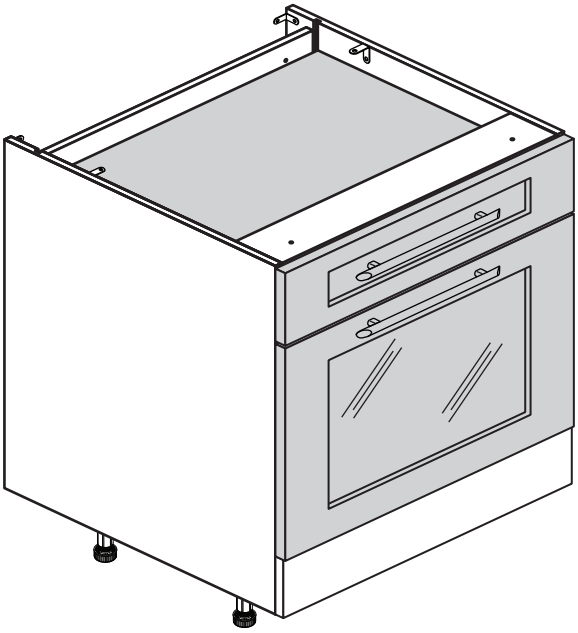


Step 19

Install the oven

Please refer to the instructions that were supplied with the oven.

We recommend that you contact a registered installer.

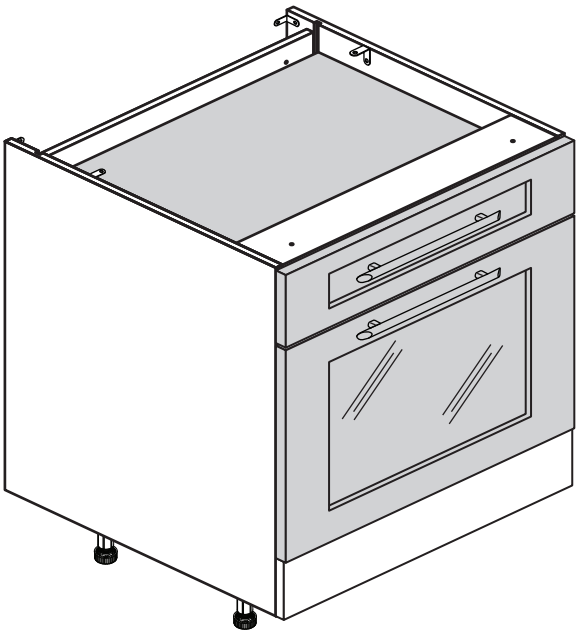


Step 20

Fit other products to the unit

To fit other products to this unit e.g. worktops etc., please follow the instructions packed with them.

We recommend that you consult a qualified joiner or kitchen fitter.



Assembly is complete

Warning: The unit is heavy. Lift with care.

If you need help or have damaged or missing parts, call the **Customer Helpline: 08456 400800**
and quote the reference numbers on the component pages.
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