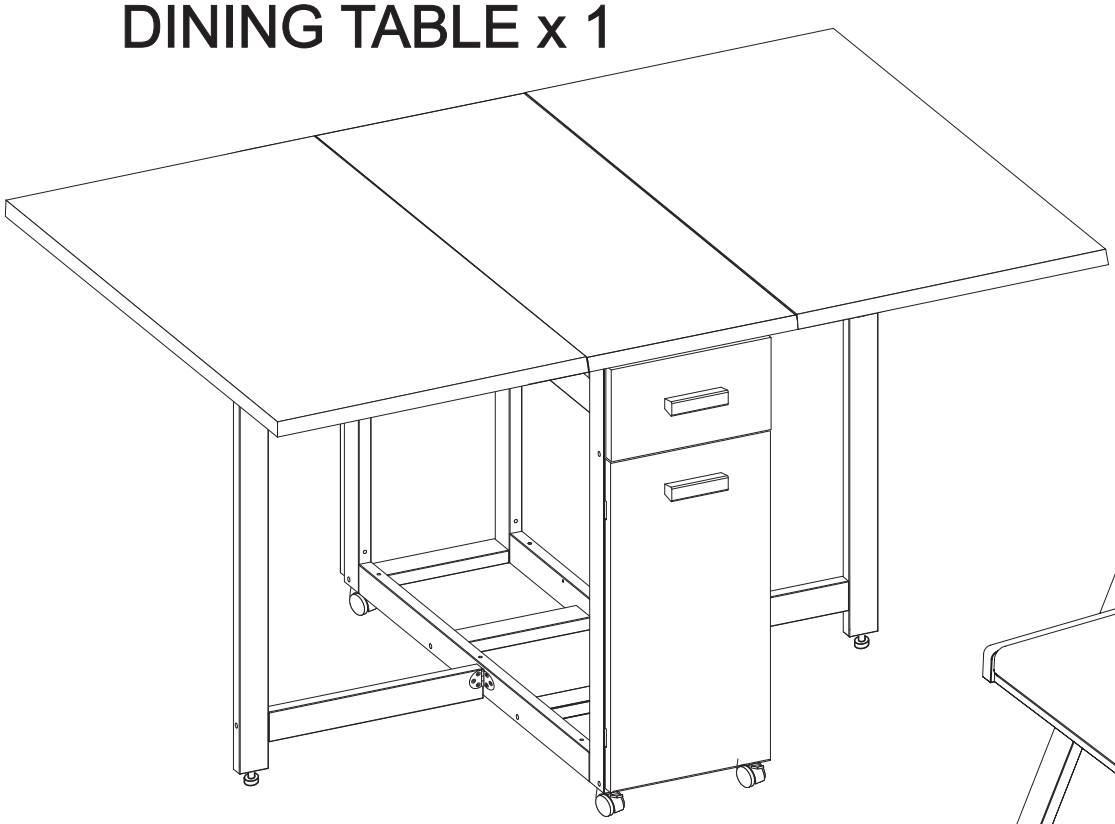
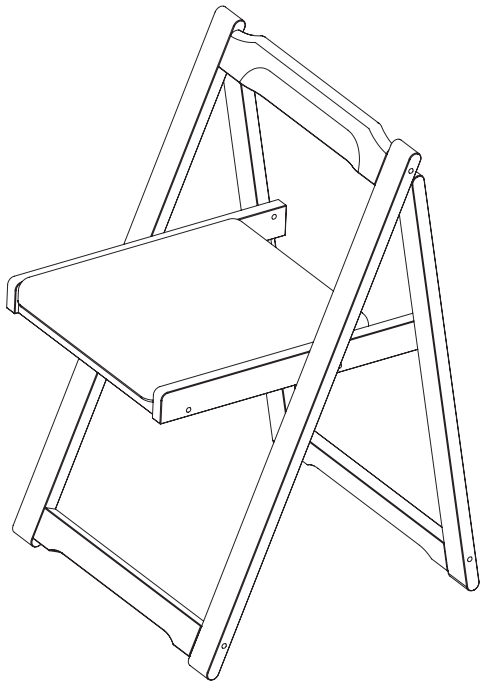
EMPEROR RECTANGULAR DINING TABLE + 4 FOLDING CHAIR

Assembly Instructions - Please keep for future reference 1708514

DINING TABLE x 1





FOLDING CHAIR x 4

TABLE	
Dimensions	
Width - 139 cm	
Depth - 87 cm	
Height - 75 cm	

CHAIR	
Dimensions	
Width - 46,8 cm	
Depth - 47 cm	
Height - 70,6 cm	

Important - Please read these instructions fully before starting assembly

If you need help or have damaged or missing parts , call the Customer Helpline : 08456 400800

⚠ Safety and Care Advice

Important - Please read these instructions fully before starting assembly

• Check you have all the components and tools listed on pages 2 and 3 .

• Remove all fittings from the plastic bags and separate them into their groups .

• Keep children and animals awey from the work area, small parts could choke if swallowed .

• Make sure you have enough space to layout the parts befor starting .

• Do not stand on the product , this could cause damage .

• Assemble the item as close to its final position (in the same room) as possibe .

• Assemble on a soft level surface to avoid damaging the unit or your floor .

• Parts of the assembly will be easier with 2 people.



• We do not recommend the use of power drill/drivers ***for inserting screws***, as this could damage the unit. Only use hand screwdrivers.

• Assemble on a soft level surface to avoid damaging the unit or your floor .

Care and maintenance

• Only clean using a damp cloth and mild detergent , do no use bleach or abrasive cleaners .

• From time to time check that there are no loose screws on this unit.

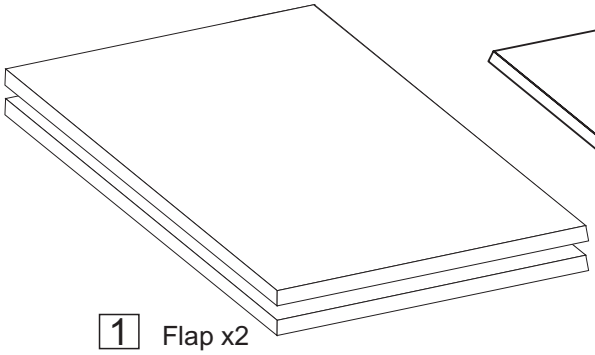
• This product should not be discarded with household waste . Take to your local authority waste disposal centre.

Note : if required the next page can be cut out and used as reference throughout the assembly . Keep this page with these instructions for future reference .

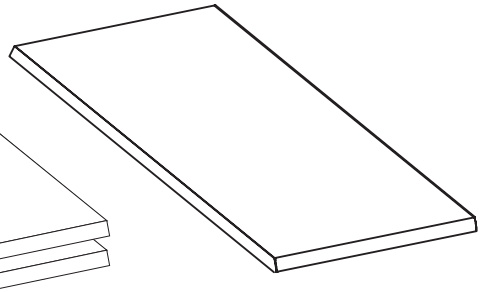
Components - Panels

If you have damaged or missing components , call the Customer Helpline : 08456 400800

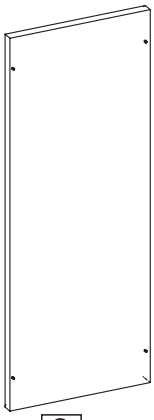
Please check you have all the panels listed below



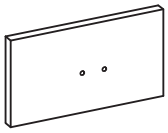
1 Flap x2



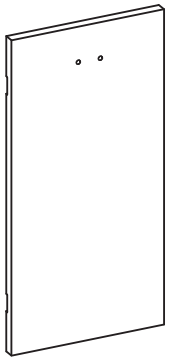
2 Top x1



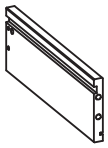
3 Back Panelx1



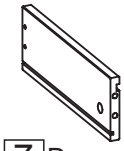
4 Drawer Frontx1



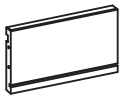
5 Door x1



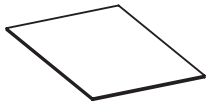
6 Drawer Side Left x1



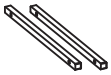
7 Drawer Side Right x1



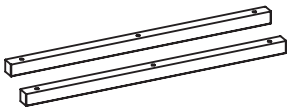
8 Drawer Back x1



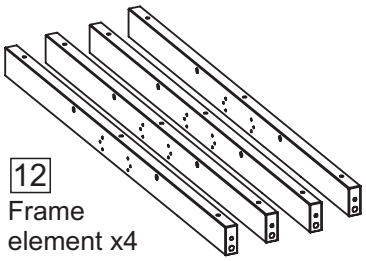
9 Drawer Bottom x1



10 Drawer Slide x2



11 Wooden runner x2



12 Frame element x4



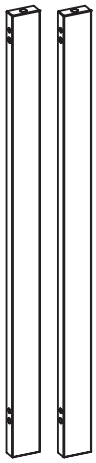
13 Frame element x2



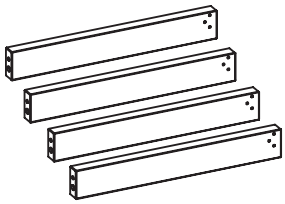
14 Frame element x1



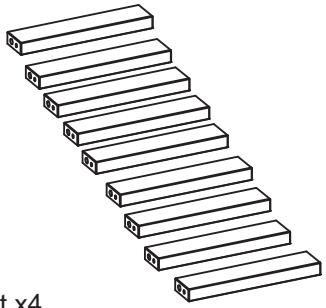
15 Frame element x1



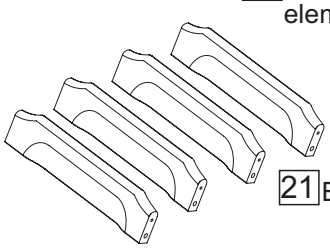
16 Flap Support x2



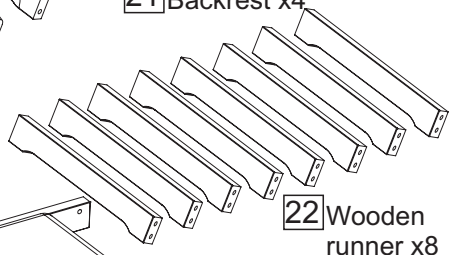
17 Flap Support x4



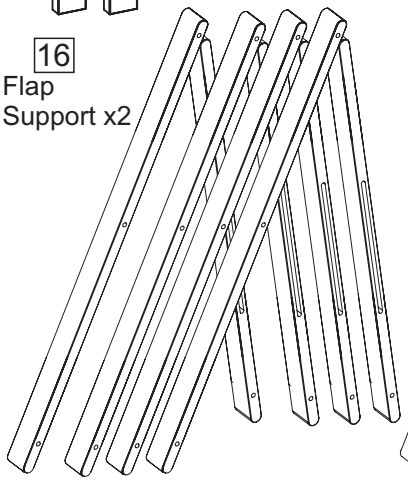
18 Wooden runner x9



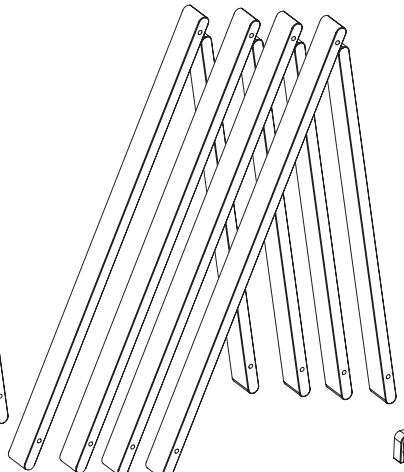
21 Backrest x4



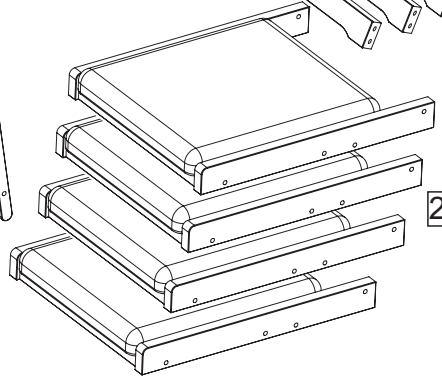
22 Wooden runner x8



19 Chair Leg Left x4



20 Chair Leg Right x4

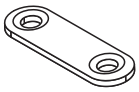
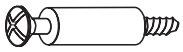
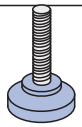
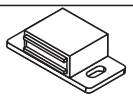
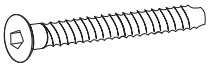
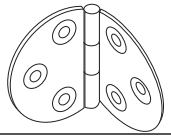
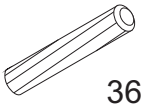
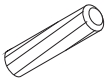
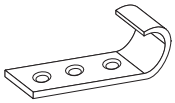
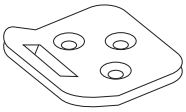
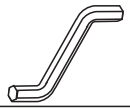
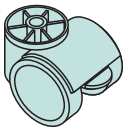
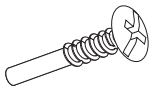
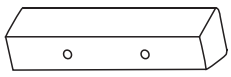


23 Seat x4

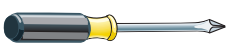
Components - Fittings

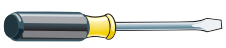
Please check you have all the panels listed below

Note : The quantities below are correct amount to complete the assembly . In some cases more fittings may be supplied then are required .

A  Large cam x 2	**B**  Magnetic plate x 1	**C**  Locking pin x 2
D  16 mm Screw x 62	**E**  Base x 2	**F**  30 mm Screw x 14
G  13 mm Screw x 18	**H**  Magnetic Catch x 1	**I**  75 mm Screw x 36
J  50 mm Screw x 18	**K**  Hinge x 6	**L**  60 mm Screw x 10
N  36 mm Dowel x 56	**O**  20 mm Dowel x 4	**P**  Hook x 4
R  Hinge x 4	**S**  Hex Key x 1	**T**  Castor x 4
U  Pin with mounting plate x 4	**V**  37 mm Screw x 16	**W**  Washer x 16
X  20 mm Screw x 4	**Y**  80 mm Handle x 2	

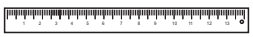
Tools required


Philips screwdriver
(medium & large)


Flatblade screwdriver
(medium)

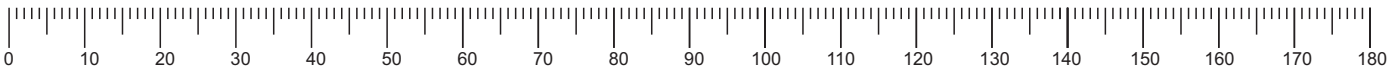

Suitable drill bit
(for use with wall plug)


Small
hammer

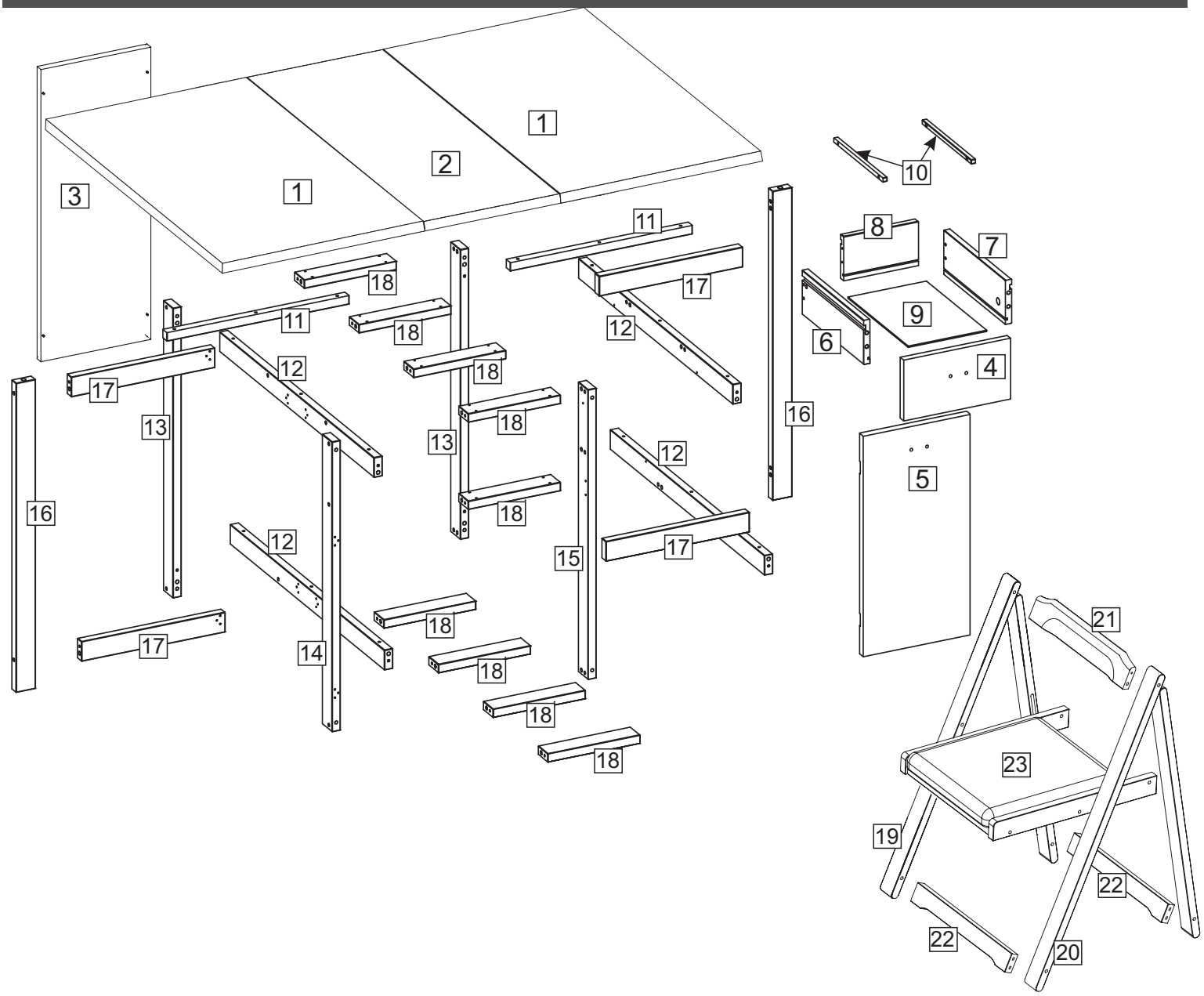

Roler/tape
measure


Eye protection
(when using a
hammer or glue)

Ruler - Use this ruler to help correctly identify the screws



Components - Key Diagram



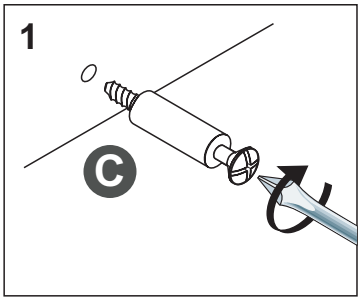
Function of Cam and Locking Pin

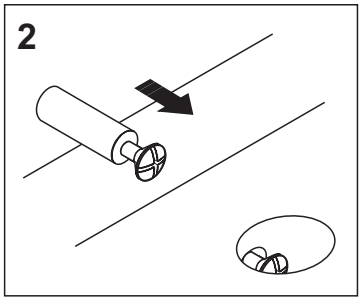
Step 1 :
Fix the locking pin to the wooden panel .

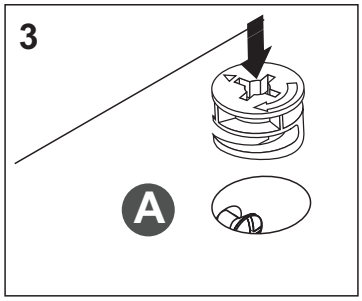
Step 2 :
Push the wooden panel with the attached locking pin onto the other wooden panel .

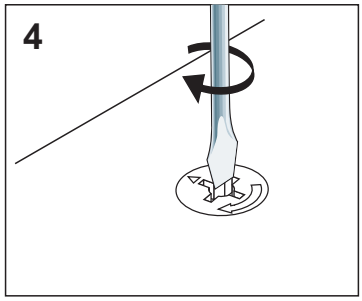
Step 3 :
Place the cam into the hole , arrow pointing towards the locking pin.

Step 4 :
Tighten : turn the cam to the right.









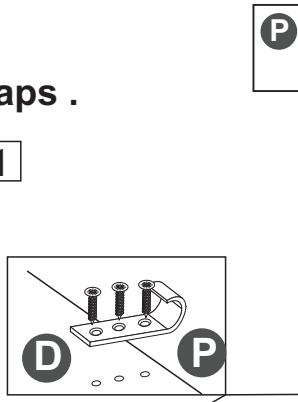
Assembly Instructions

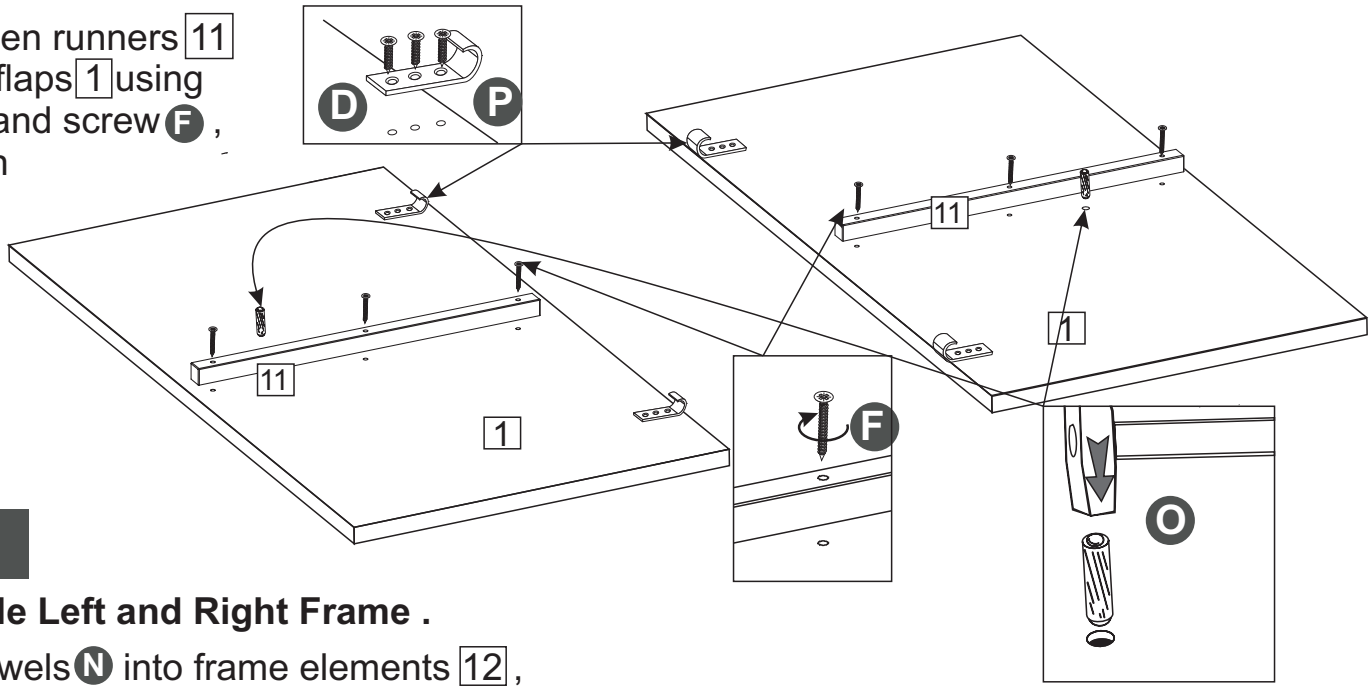
Step 1

Fix Fitting to the Table Flaps .

Fix hooks (P) to table flaps [1] with screw (D) .

Fix wooden runners [11] to table flaps [1] using dowel (O) and screw (F) , as shown

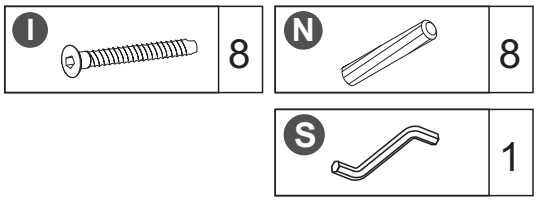


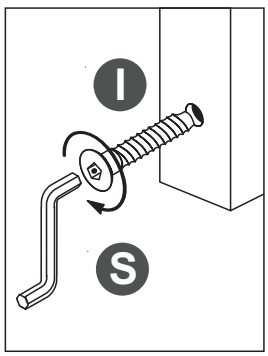


Step 2

Assemble Left and Right Frame .

Insert dowels (N) into frame elements [12], as shown. Assemble the frames by fixing screw (I) with hex key (S).

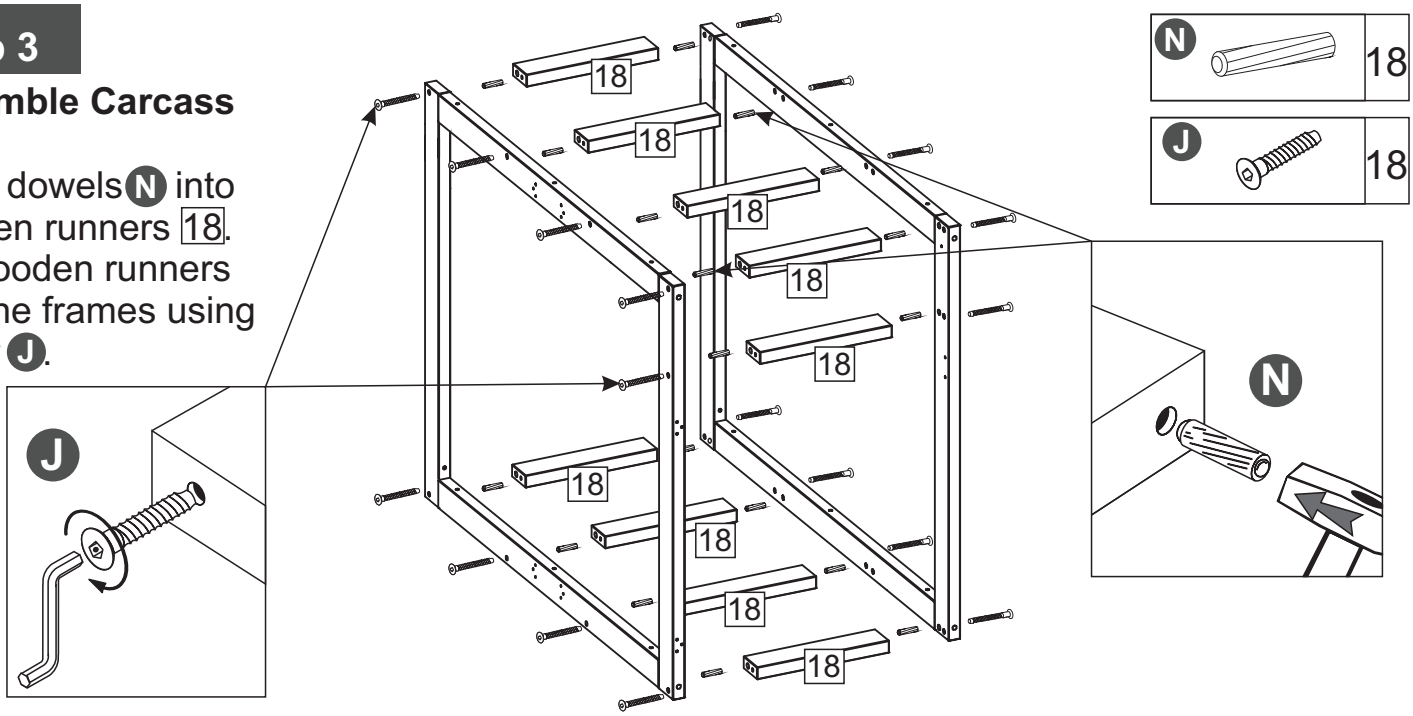




Step 3

Assemble Carcass

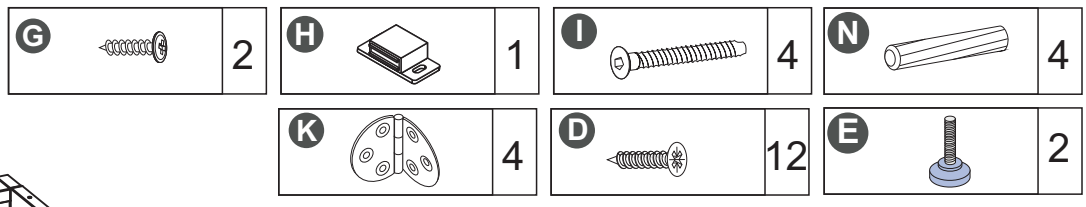
Insert dowels N into wooden runners 18. Fix wooden runners with the frames using screw J.

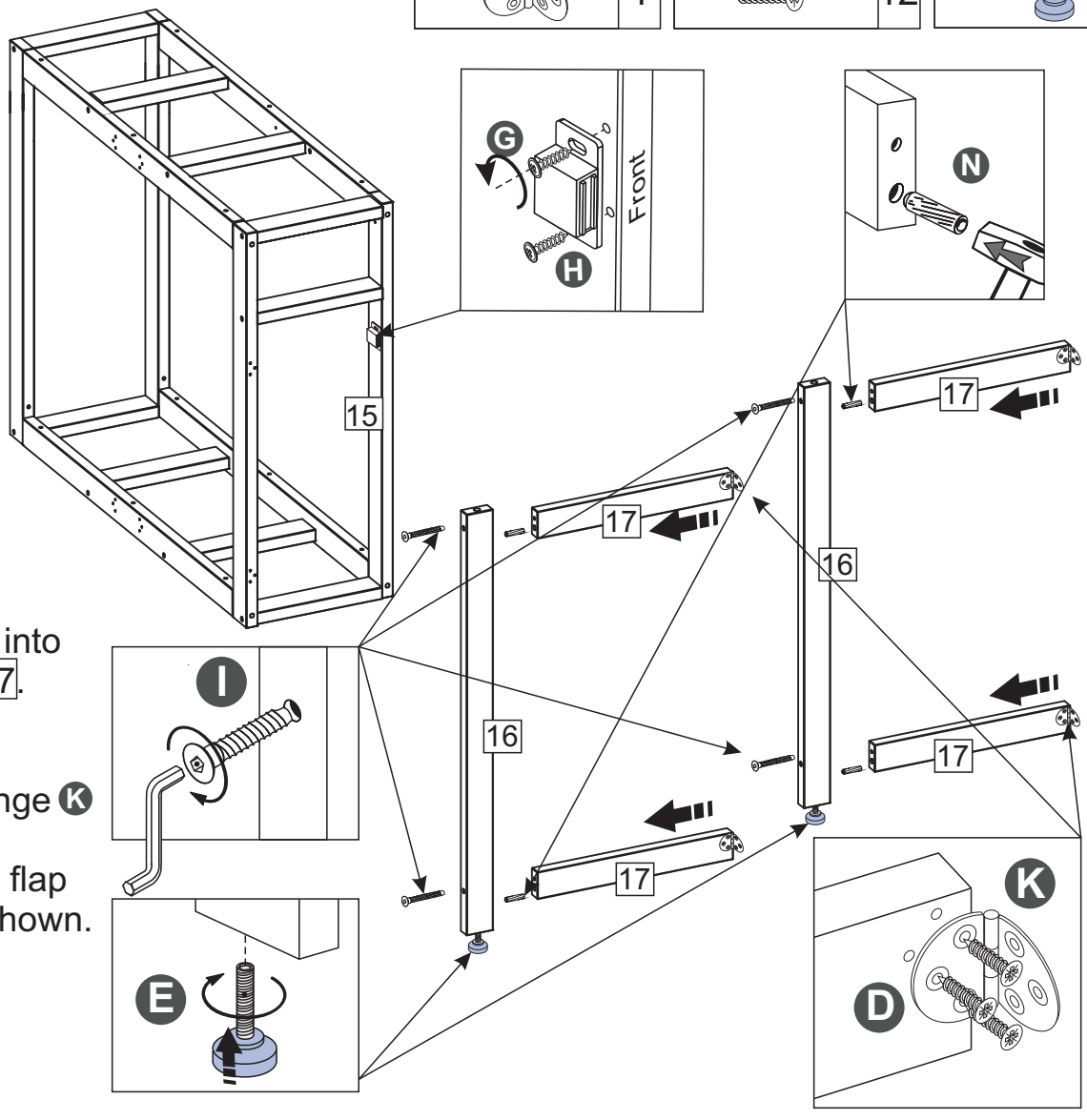


Step 4

Fix Magnetic Catch to the Carcass

Fix magnetic catch H using screw G .





Assemble Flap Supports

Insert dowels N into Flap Supports 17. Assemble Flap Supports using screw I. Fix hinge K using screw D. Insert base E to flap support 16, as shown.

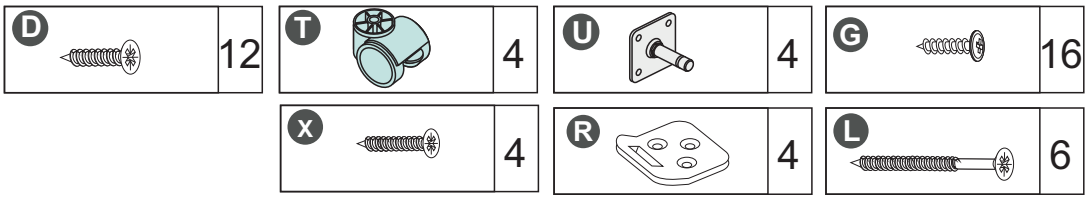
Step 5

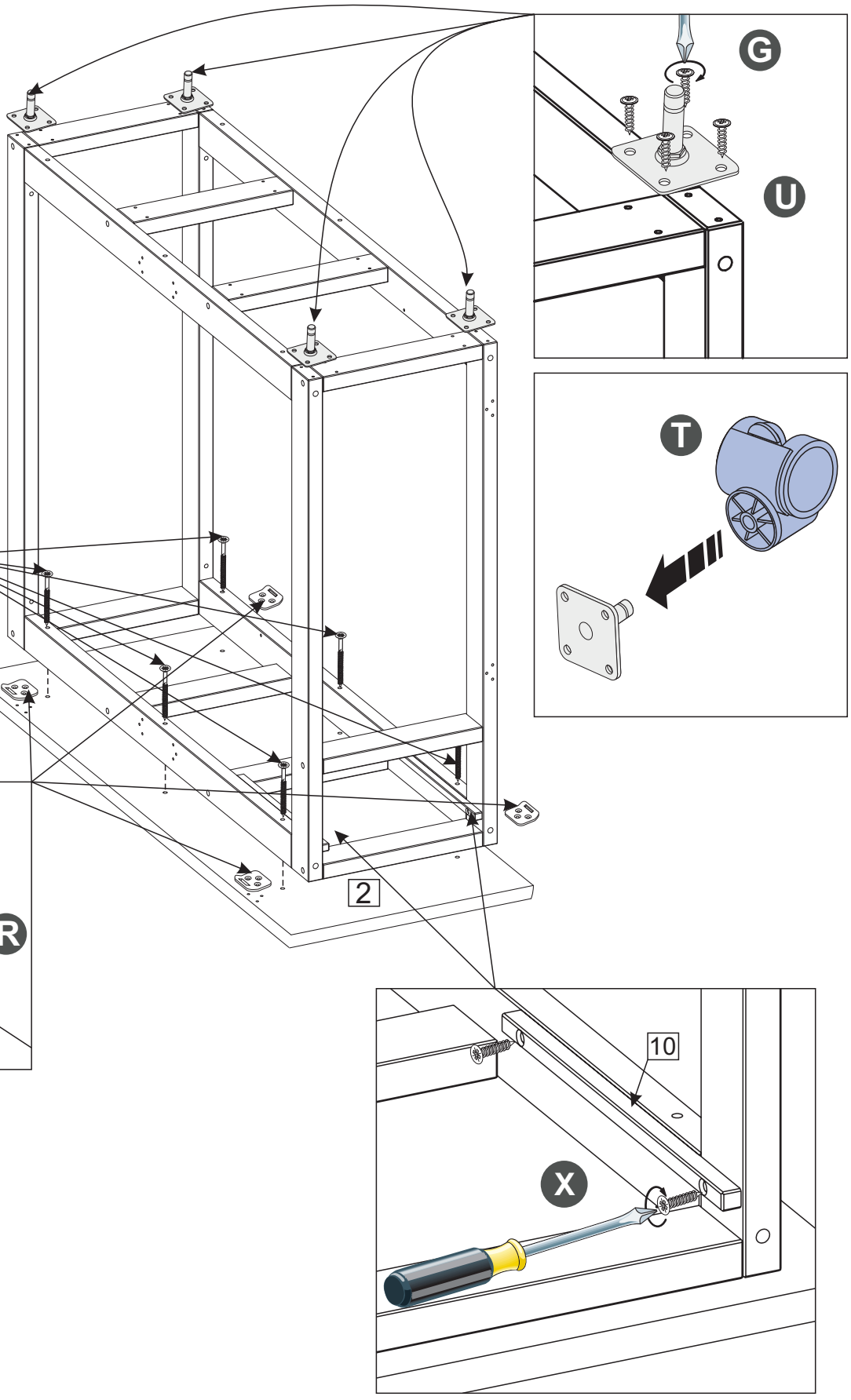
Assemble Table Top and Carcass

Fix hinge Ⓡ to table top using screw Ⓓ
Assemble table top and carcass using screw Ⓛ
Fix wooden runner [10] to the carcass using screw Ⓧ .

Fix Castors to the Carcass

Attach mounting plate Ⓤ to the carcass using screw Ⓖ. Attach castor Ⓣ after securing mounting plate.

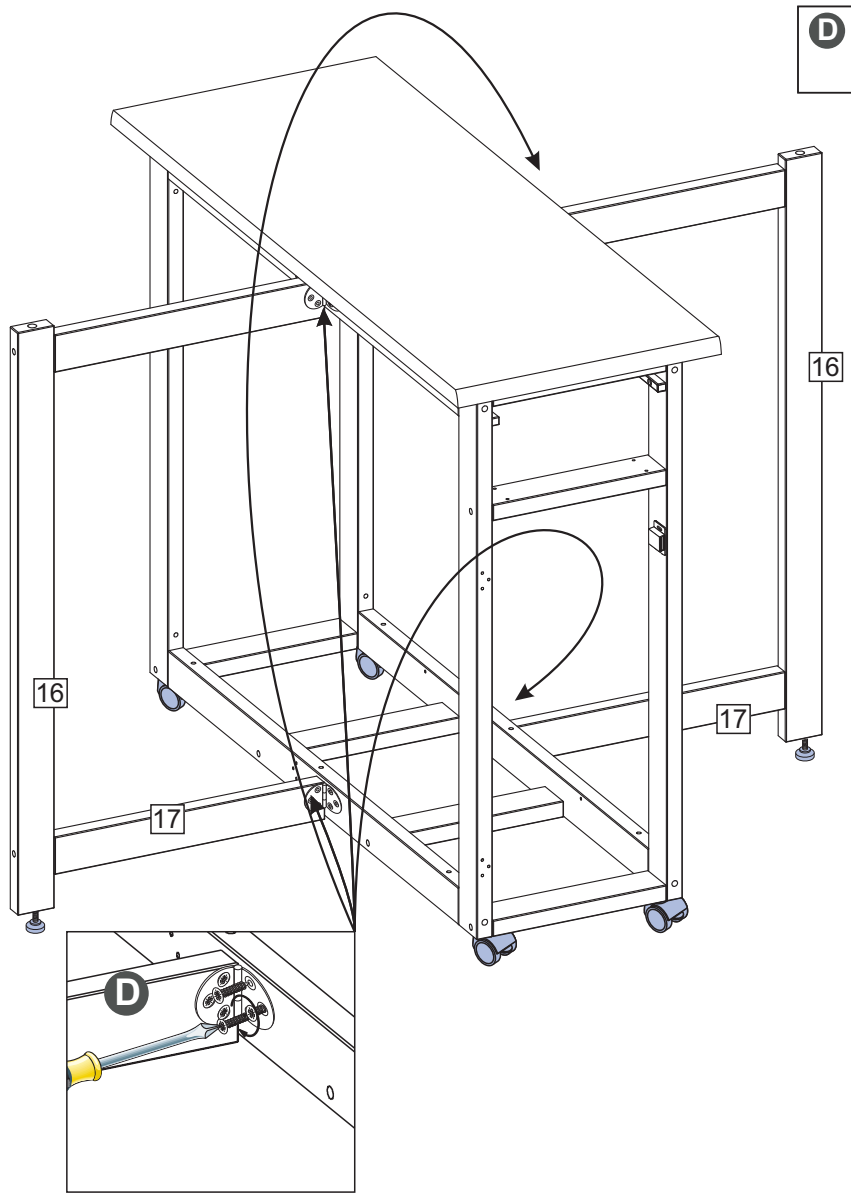




Step 6

Fix Flap Supports

Attach flap supports using screw D

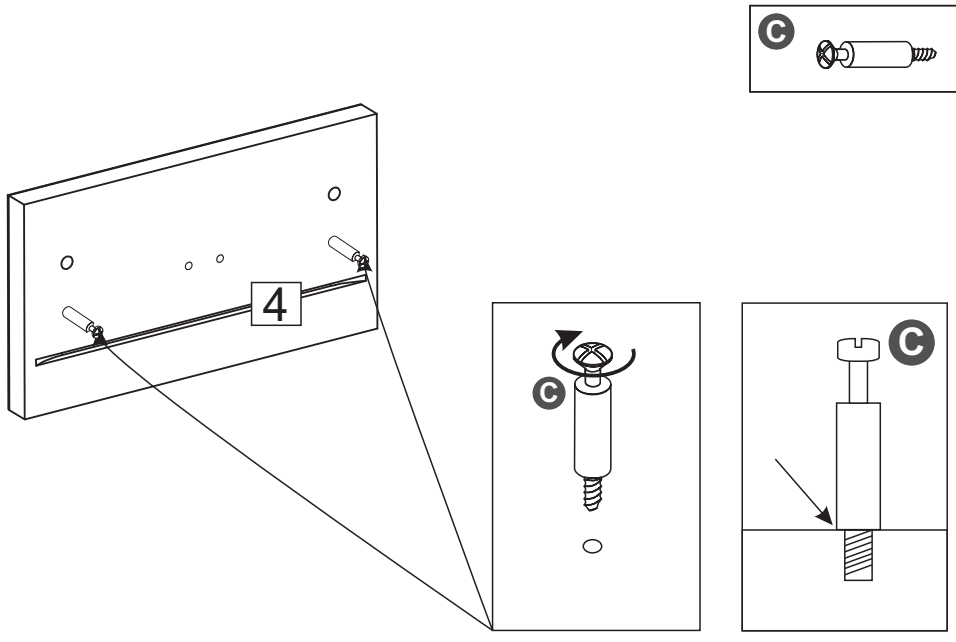


Step 7

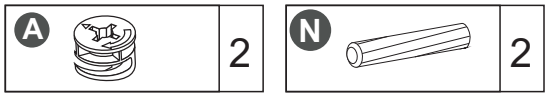
Mounting the locking pins to the drawer front

Screw the locking pins C into the holes indicated on the drawer front 4

Note : insert locking pins C as far as shown. Do not over tighten .



Step 8



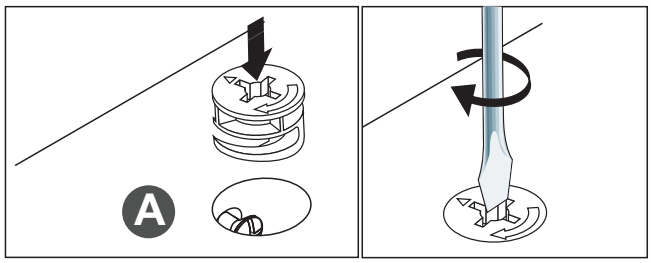
Assembling the drawer front to the drawer sides .

Lower the drawer front 4 onto the side 6 and 7

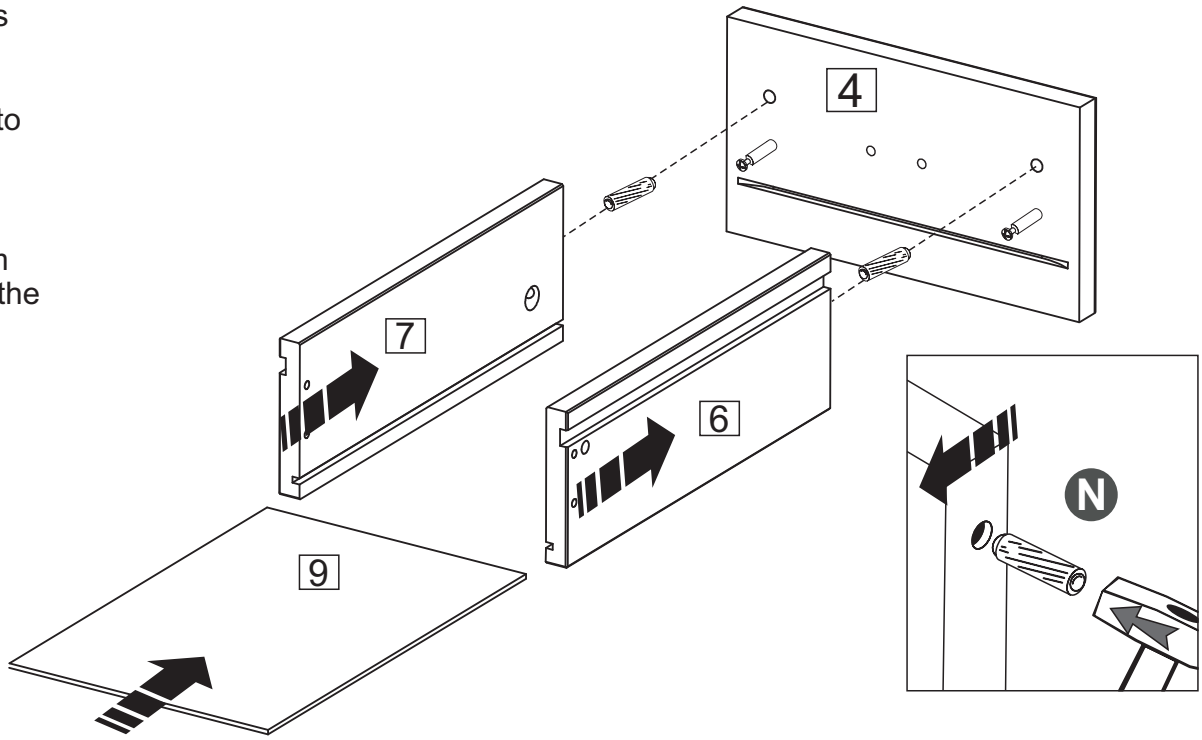
See page 4 „Function of cam and locking pin”.

Place the cams A into the holes indicated, arrows pointing towards the side / locking pins .

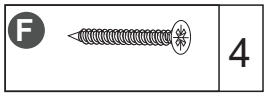
To tighten cams : Turn to the right using a screwdriver.



Slide the drawer bottom 9 into the grooves of the drawer frame.

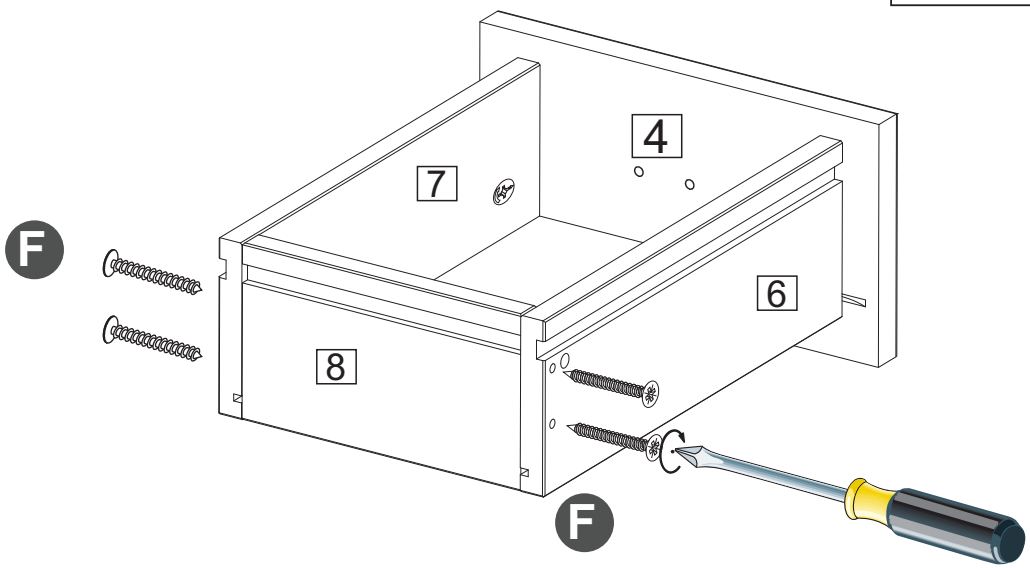


Step 9



Drawer assembly

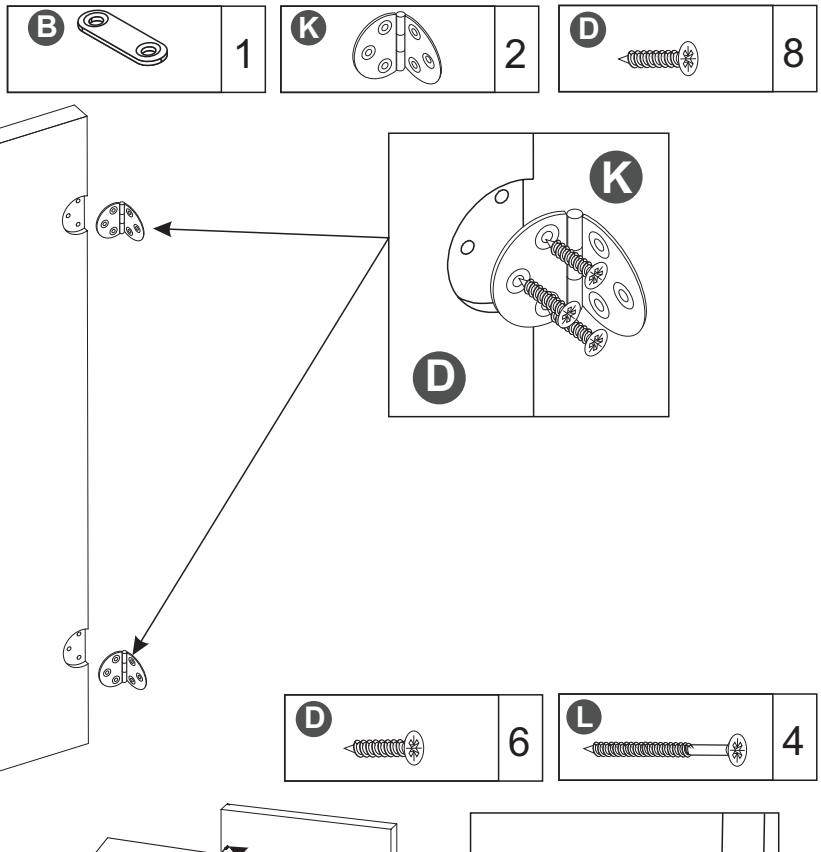
Fix the drawer sides 7 and 6 the drawer back 8 using screws F



Step 10

Fix Fitting to the Door

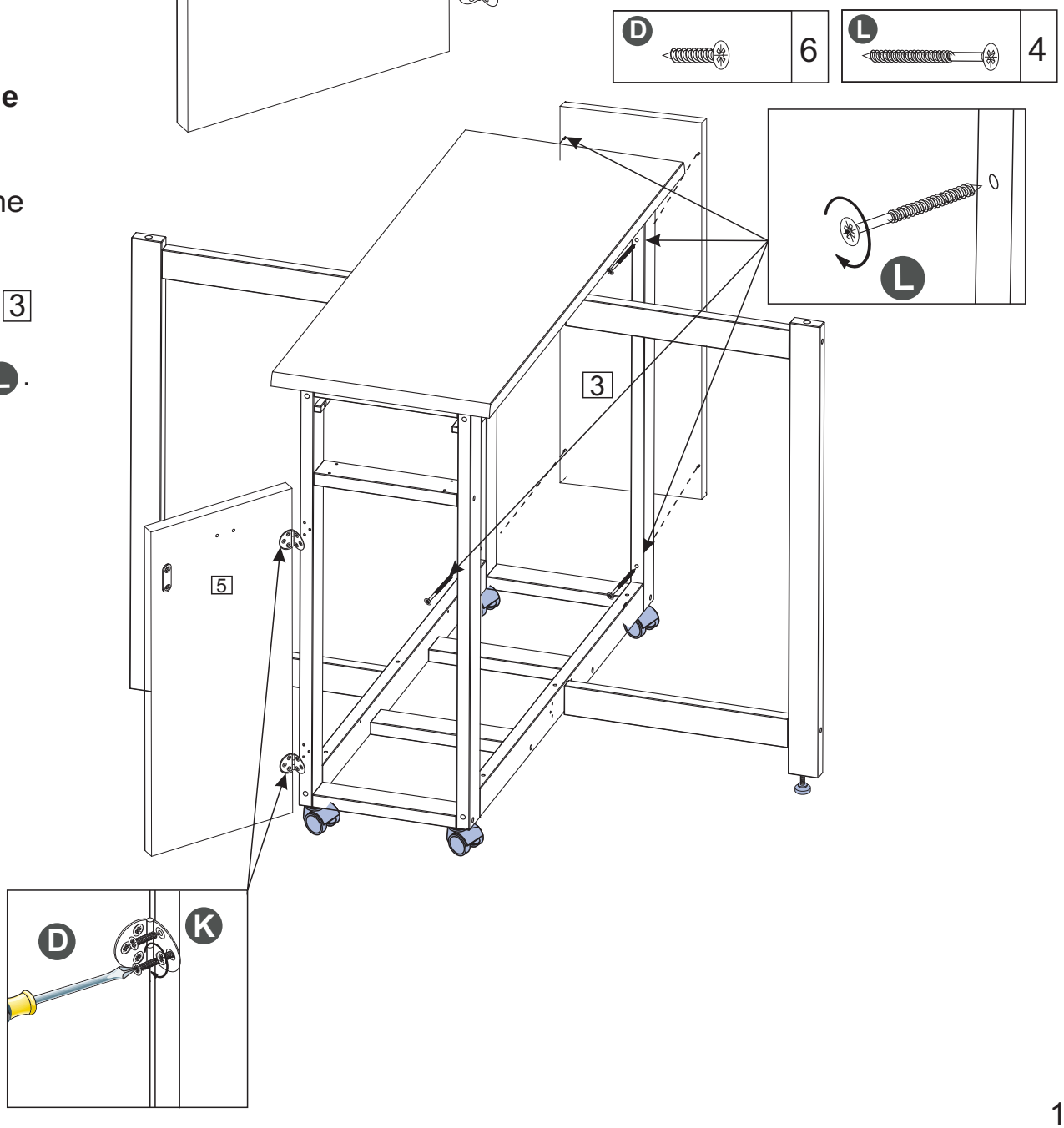
Attach magnetic plate B using screw D .
Fix hinge K using screw D.



Step 11

Fix Door to the Carcass

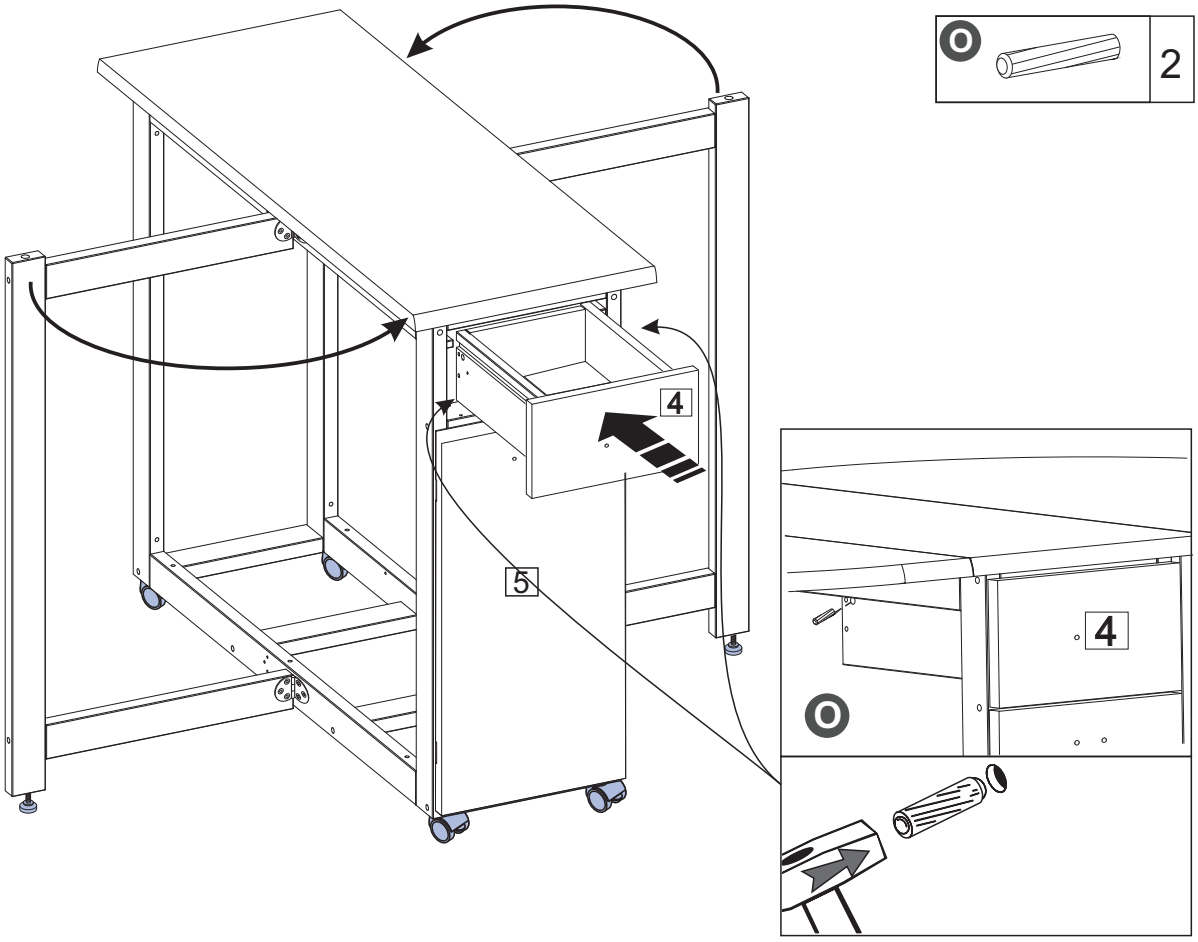
Fix door 5 to the carcass using screw D .
Fix back panel 3 to the carcass using screws L.



Step 12

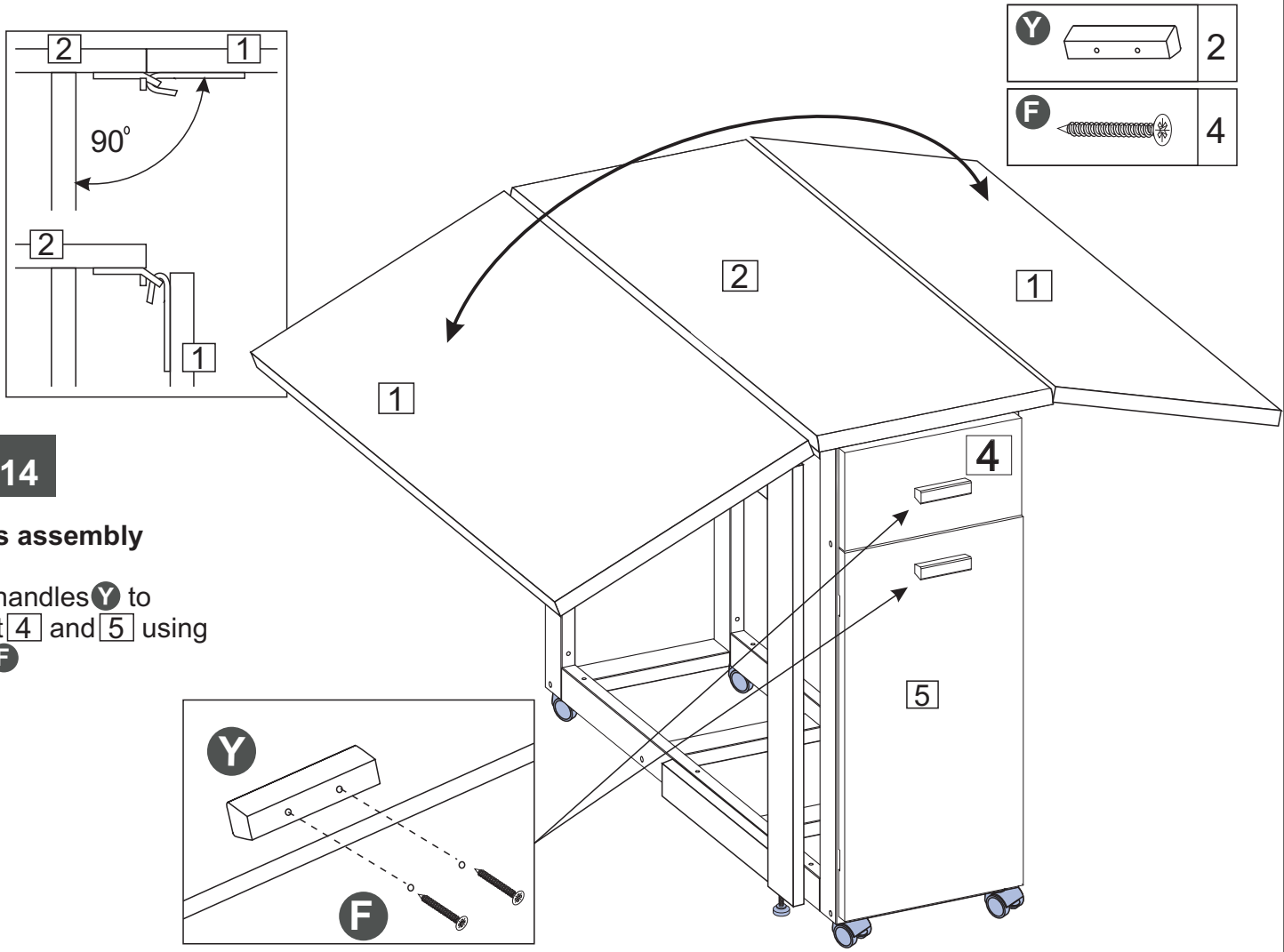
Fit Drawer to the Carcass

Slide the drawer onto the wooden runners.
Insert wooden dowels O to secure the drawer.



Step 13

Secure Table Flap to Table Top



Step 14

Handles assembly

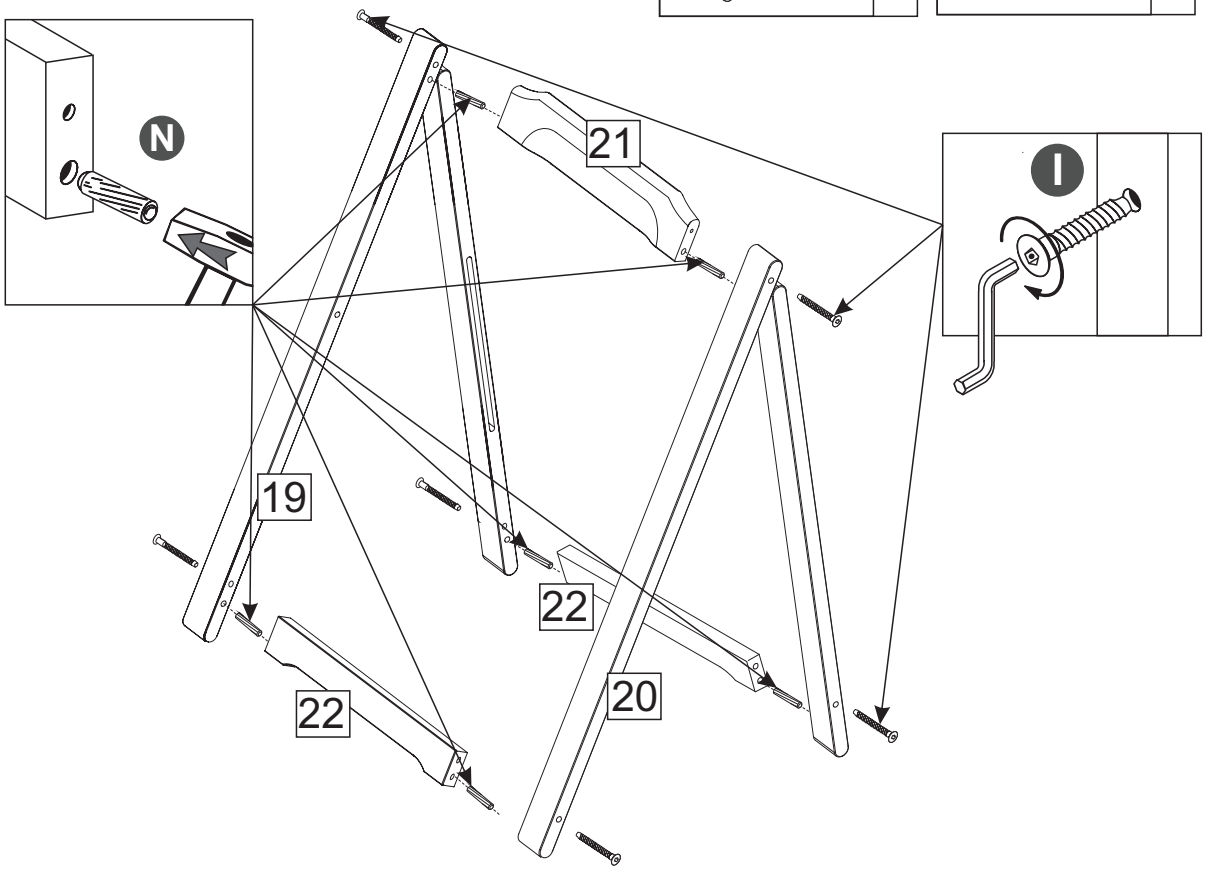
Fix the handles Y to the front 4 and 5 using screws F

Step 15

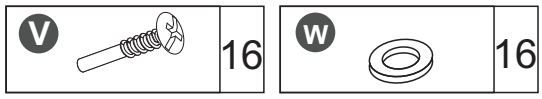
Chair assembly

Insert dowels N to backrest 21 and wooden runner 22, as shown.
Fix them to chair legs 19 and 20 using screws I .





Attach the seat 23 using washer W and screw V .



Assembly is complete

Repeat with remaining chairs

If you need help or have damaged or missing parts , call the Customer Helpline : 08456 400800