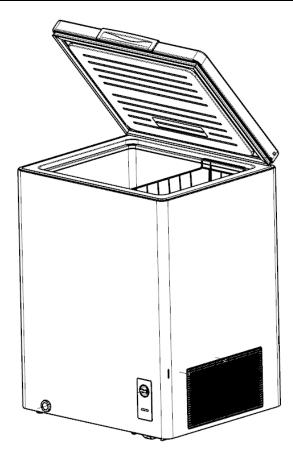
Service Manual CHEST FREEZER SERIES

Applicable Models	Model Code	Applicable Models
HS-131CN	CE-BD100-ST	22032010004581



The picture in this service manual is only for reference, and specific appearance and configuration are subject to the real product.

This manual mainly teaches the method, the specific work skill needs engineer to accumulate through the daily work.



MARNING

Important Safety Notice

There are special components used in this equipment which are important for safety. These parts are marked by \triangle in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.



WARNING

Important Safety Notice

The Maintenance Manual is only for the use of maintenance personnel with certain experience and background in electrical, electronic and mechanical field.

Any attempt to repair main devices may lead to personal injury and property loss. Manufacturers or distributors are not responsible for the content of the Manual and interpretation thereof.

	Service Manual_2019-V2.0
1. Significant update notes (None)	

2. Safety Warning Code

2.1 Warning for operation safety

Important Safety Instructions



CAUTION RISK OF ELECTRIC SHOCK DO NOT OPEN





This symbol indicates that dangerous voltage constituting a risk of electric shock is present within your freezer.



This symbol indicates that there are important operating and maintenance instructions in the literature accompanying your freezer.

WARNING

- 1) Read these instructions.
- 2) Keep these instructions.
- 3) Heed all warnings.
- 4) Follow all instructions.
- **5)** Do not use this appliance near water.
- 6) Clean only with a damp cloth.
- 7) Do not block any ventilation openings.
- 8) Install in accordance with the manufacturer's instructions.
- **9)** Do not install near any heat sources, such as radiators, heat registers, stoves, or other apparatus that produce heat.
- **10)** Do not defeat the safety purpose of the polarized or grounding-type plug. A polarized plug has two blades with one wider than the other. A grounding type plug has two blades and a third grounding prong. The wide blade or the third prong are provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.
- **11)** Protect the power cord from being walked on or pinched, particularly at plugs, convenience receptacles, and the point where they exit from the appliance.
 - **12)** Do not attempt to modify or extend the power cord of this appliance.
- **13)** Unplug this appliance during lightning storms or when it will not be used for long periods of time.
- **14)** Make sure that the available AC power matches the voltage requirements of this appliance.

CONNECTING ELECTRICITY

MARNING Electrical Shock Hazard.

Plug into a grounded 3-prong outlet.

Do not remove the ground prong.

Do not use an adapter.

Failure to follow these instructions can result in death, fire, or electrical shock.



WARNING

death.

Electric Shock Hazard
Failure to follow these instructions can result in electric shock, fire, or

- 1) WARNING-Keep ventilation openings, in both the freezer and the built-in structure, clear of obstruction.
- **2) WARNING**—Do not touch the interior of the freezer with wet hands. This could result in frost bite.
- **3) WARNING**—Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer.
 - 4) WARNING-Do not damage the refrigerant circuit.
- **5) WARNING**—Do not damage the refrigerant tubing when handling, moving, or using the freezer.
- **6) WARNING-DANGER**-Never allow children to play with, operate, or crawl inside the freezer. Risk of child entrapment. Before you throw away your old freezer:
 - 6-1) Take off the doors
 - 6-2) Leave the shelves in place so that children may not easily climb inside
 - 7) Unplug the freezer before carrying out user maintenance on it.
- **8)** This freezer can be used by children age eight years and older and persons with reduced physical or mental capabilities or lack of experience and knowledge if they are given supervision or instruction concerning the use of the freezer in a safe way and understand the hazards involved. Children should not play with the freezer. Cleaning and maintenance should not be performed by children without supervision.
- **9)** If a component part is damaged, it must be replaced by the manufacturer, its service agent, or similar qualified persons in order to avoid a hazard.
- **10)** Please dispose of the freezer according to local regulations as the freezer contains flammable gas and refrigerant.
- **11)** Follow local regulations regarding disposal of the freezer due to flammable refrigerant and gas. All refrigeration products contain refrigerants, which under the guidelines of federal law must be removed before disposal. It is the consumer's responsibility to comply with federal and local regulations when disposing of this product.

- 12) This freezer is intended to be used in household and similar environments.
- **13)** Do not store or use gasoline or any flammable liquids inside or in the vicinity of this freezer.
- **14)** Do not use extension cords or ungrounded (two-prong) adapters with this freezer. If the power cord is too short, have a qualified electrician install an outlet near the freezer. Use of an extension cord can negatively affect the freezer's performance.

Grounding requirement

This freezer must be grounded. This freezer is equipped with a cord having a grounding wire with a grounding plug. The plug must be inserted into an outlet that is properly installed and grounded.

Improper use of the grounding plug can result in a risk of electric shock. Consult a qualified electrician or service person if the grounding instructions are not completely understood, or if doubt exists as to whether the freezer is properly grounded.

2.2 Safety instruction for refrigerant



Keep flammable materials and vapors, such as gasoline, away from freezer. Failure to do so can result in fire, explosion, or death.

Safety instruction for refrigerant

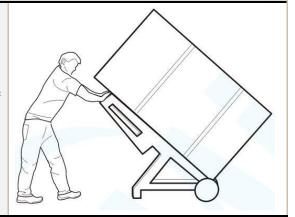
DANGER-Risk of Fire or Explosion. Flammable Refrigerant Used. To Be Repaired Only By Trained Service Personnel. Do Not Use Mechanical Devices. Do Not Puncture Refrigerant Tubing. CAUTION-Risk of Fire or Explosion. Flammable Refrigerant Used. Consult Repair Manual/Owner's Guide Before Attempting To Service This Product. All Safety Precautions Must be Followed. CAUTION-Risk of Fire or Explosion. Dispose of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used. CAUTION-Risk of Fire or Explosion Due To Puncture Of Refrigerant Tubing; Follow Handling Instructions Carefully. Flammable Refrigerant Used.

3. Transport

3.1 Handling

Handling

- 1)Protect the refrigerator in moving it,Same as shown as lef t photo, please move it by handcart with cushion
- 2)Remove all packing materials and bottom cushion, the move into house for placement
- 3)After moving it to appropriate location, wait for 2 hours bef ore power on.



4. Installation and commissioning

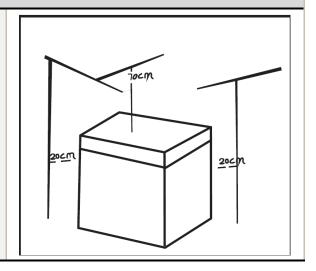
4.1 Door Disassembly and Assembly

The refrigerator door needs to be dismantled if it cannot enter the room in the whole.

4.2 Installation location

Installation location

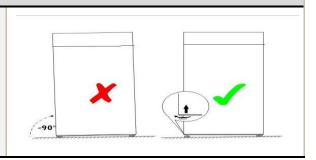
Location that is easy for ventilation shall be chosen to facilitate heat dissipation, enhance its performance and reduce the energy consumption.



4.3 Leveling of the refrigerator

Leveling of the refrigerator

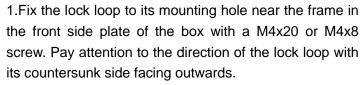
If the refrigerator cannot be placed steadily, adjust the footing to level it.



4.4 Installation of handle

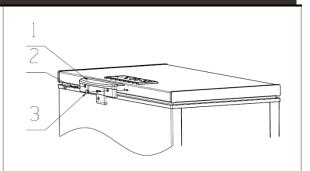
Installation of handle

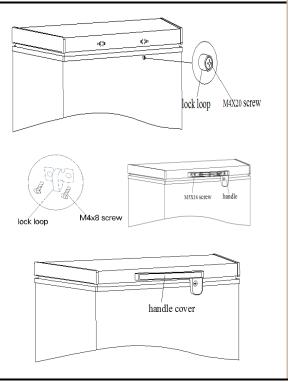
- 1- Handle
- 2- M5*14 screw(two)
- 3- Screw hole cover (two)
- 1) The handle is inserted below the display control board of door, aligning with the screw hole.
- 2) Fixing the handle by using the screw.
- 3) Assemble the screw hole cover onto the screw hole.



2.Hold the handle with the left hand, and aim its mounting hole at the mounting hole of the door. Insert the key into the keyhole with the right hand, and then turn the key clockwise to drive the rotation of the lock hook. Meanwhile, adjust the position of the handle from side to side in a proper manner to ensure the lock hook can hook the lock loop in locked state. Afterwards, fix the handle to the door with four M5X16 screws.

3.Install the handle cover

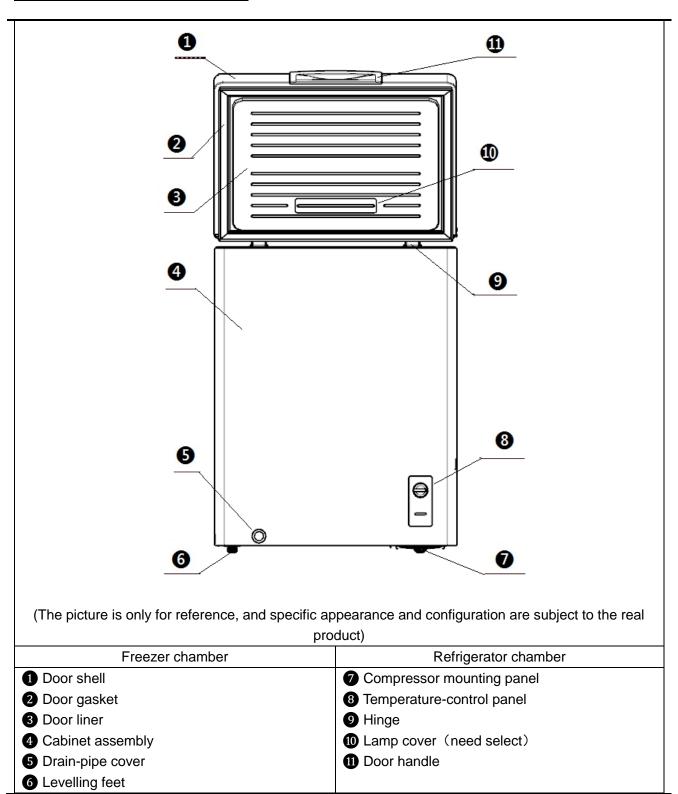




4.5 Installation of door lock (None)

5. Product configuration and dimension

5.1 Main parts and their names

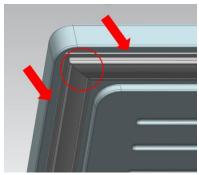


8. Dismantling of parts

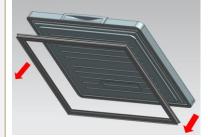
8.1 Parts on the door

Door seal

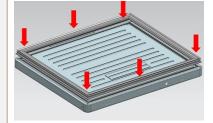
1)Pull the door seal from the corner



2)Take efforts until door seal totally detaches from door inner liner groove, remove the door seal



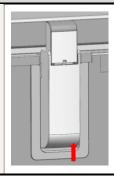
3) Fixing the four corners and pressing smoothly.



The hinge cover

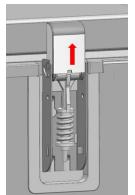
The hinge cover teardown

1) Push the hinge cover from the bottom to the top and appear displacement for the hinge cover.





Open the 2) slanted upward of hinge cover to a certain angle by a screwdriver and remove the hinge cover. Wear safety gloves for fear of cutting the hand.





The hinge cover install

1) When the door is closed, open the lower hinge cover along the side wall to a suitable angle and push forwards into the side wall of the hinge until the hinge cover boss completely falls into the hinge hole.

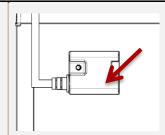


2) Hold the side of upper hinge cover with both hands, align the opening with the side wall of the hinge, and push down until the hinge cover protrusion completely falls into the hinge hole. Then the upper and lower hinge covers are all in place.

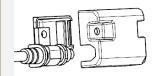


Door light wire disassembly and assembly

Remove the screw



2) Separate the line and cover



8.2 Parts inside the refrigerator

Basket		
Open the door and upwardly lift the basket Note: There		
are plastic baskets and wire baskets, and the basket we		
offer you is subject to the real product you received.		
	b	
Inside water pipe cover		
Counterclockwise to remove the pipe cover		